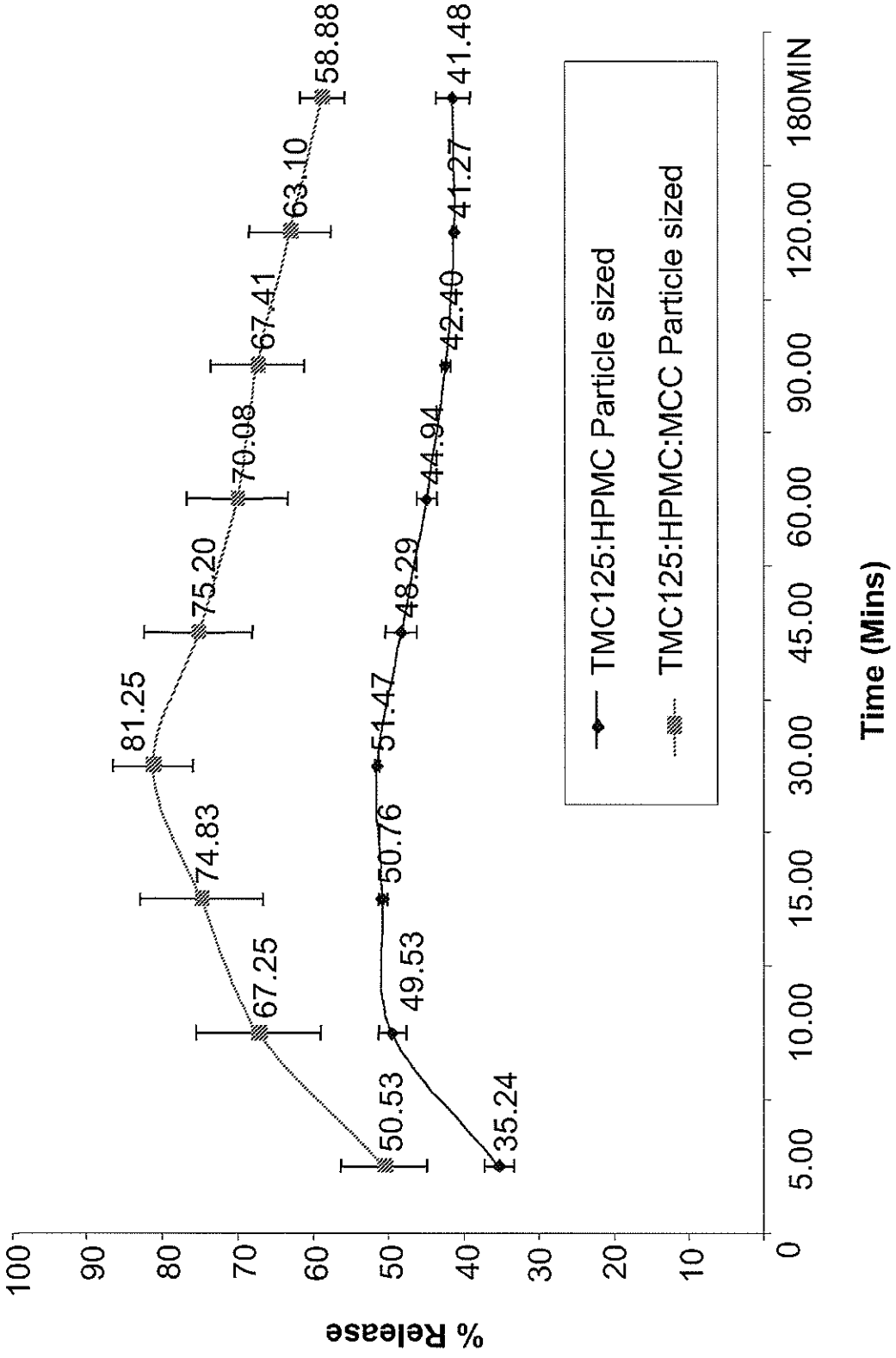

% Release
Time (Mins)
TMC125:HPMC Particle sized
TMC125:HPMC:MCC Particle sized
100
90
80
70
60
50
40
30
20
10
0
5.00
10.00
15.00
30.00
45.00
60.00
90.00
120.00
180MIN
81.25
74.83
67.25
50.53
75.20
70.08
67.41
63.10
58.88
51.47
50.76
49.53
35.24
48.29
44.94
42.40
41.27
41.48

Figure 1

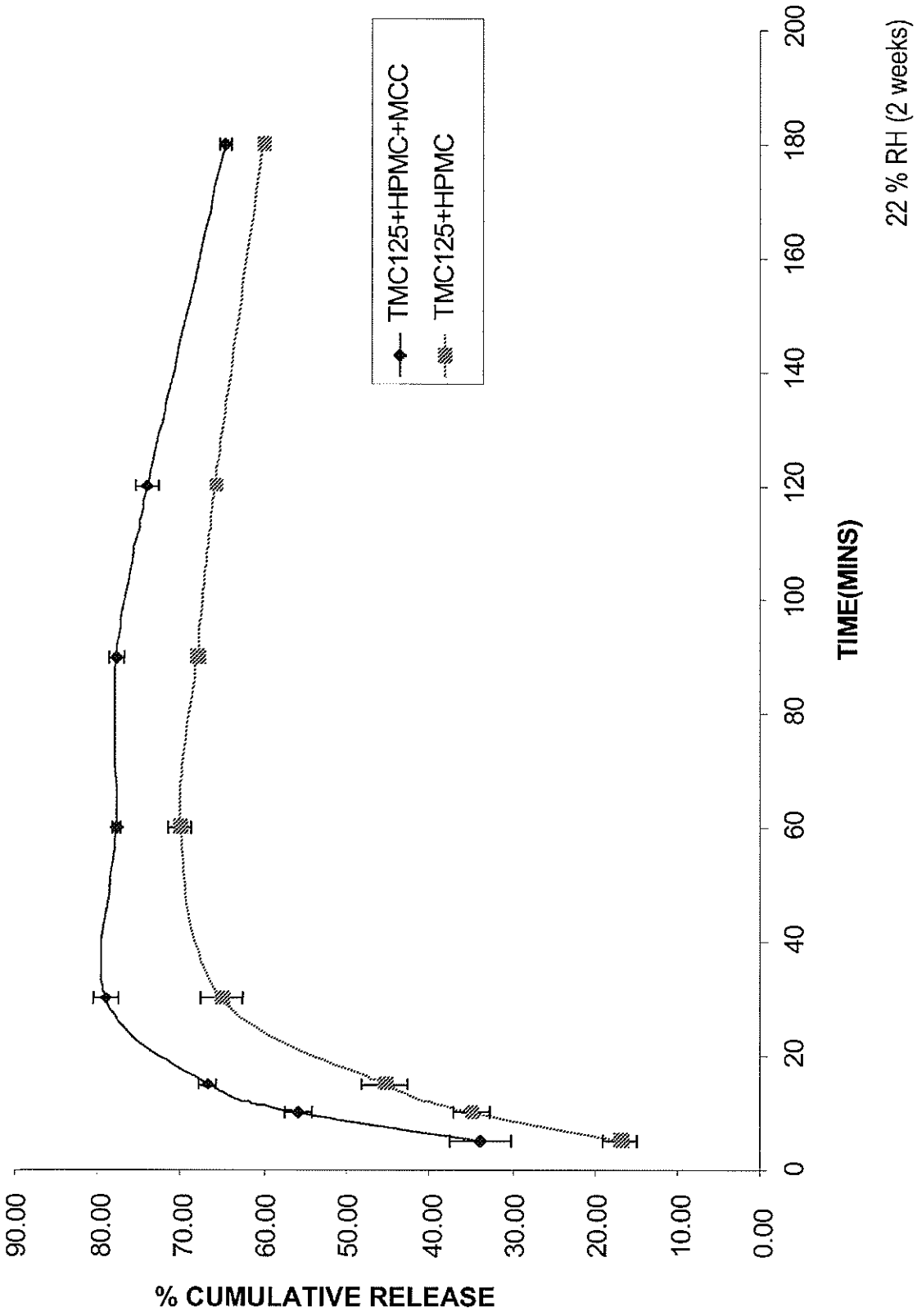

TMC125+HPMC+MCC
TMC125+HPMC
22 % RH (2 weeks)
TIME(MINS)
0
20
40
60
80
100
120
140
160
180
200
% CUMULATIVE RELEASE
90.00
80.00
70.00
60.00
50.00
40.00
30.00
20.00
10.00
0.00

Figure 2

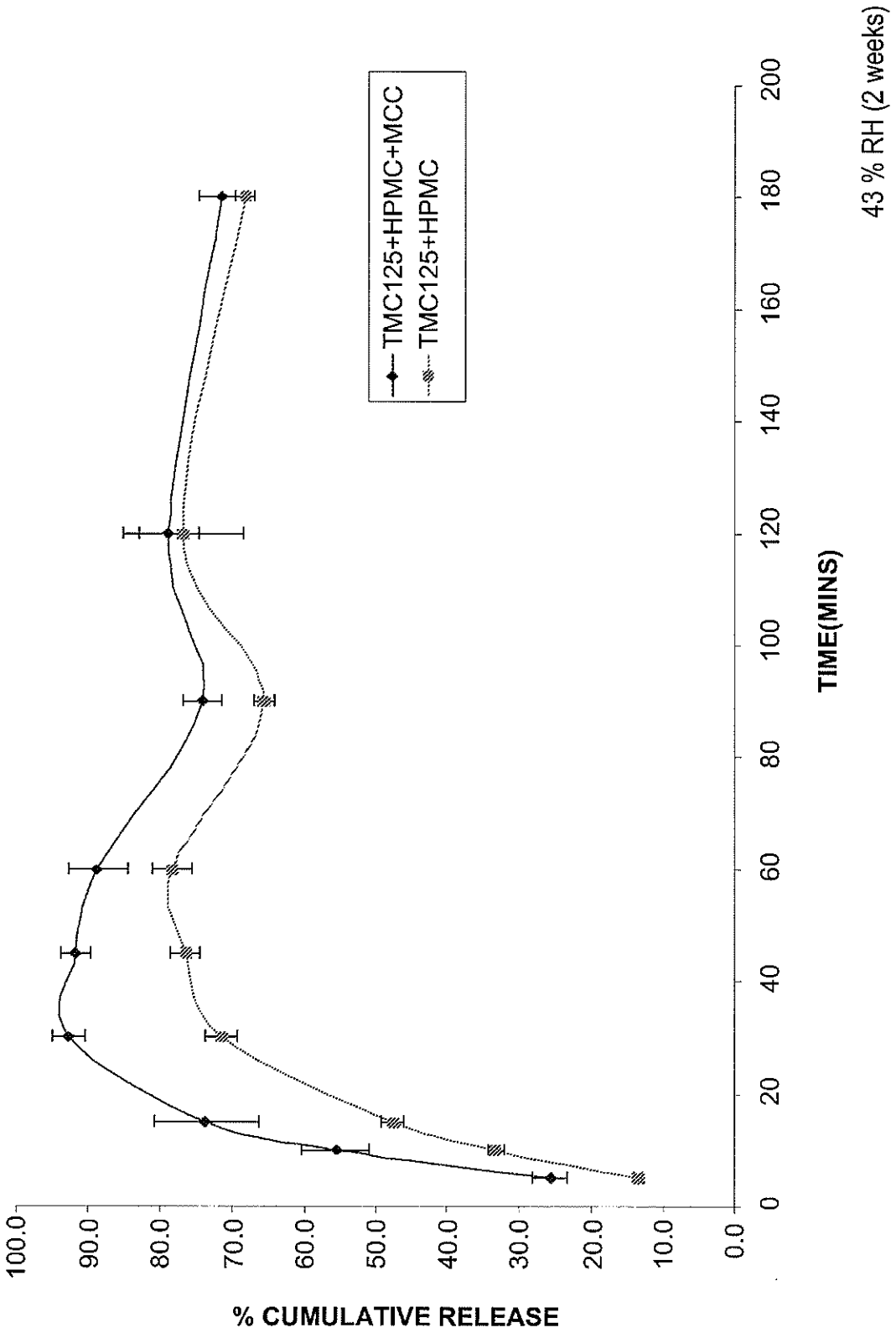

43 % RH (2 weeks)
TMC125+HPMC+MCC
TMC125+HPMC
TIME(MINS)
% CUMULATIVE RELEASE
0
20
40
60
80
100
120
140
160
180
200
100.0
90.0
80.0
70.0
60.0
50.0
40.0
30.0
20.0
10.0
0.0

Figure 3

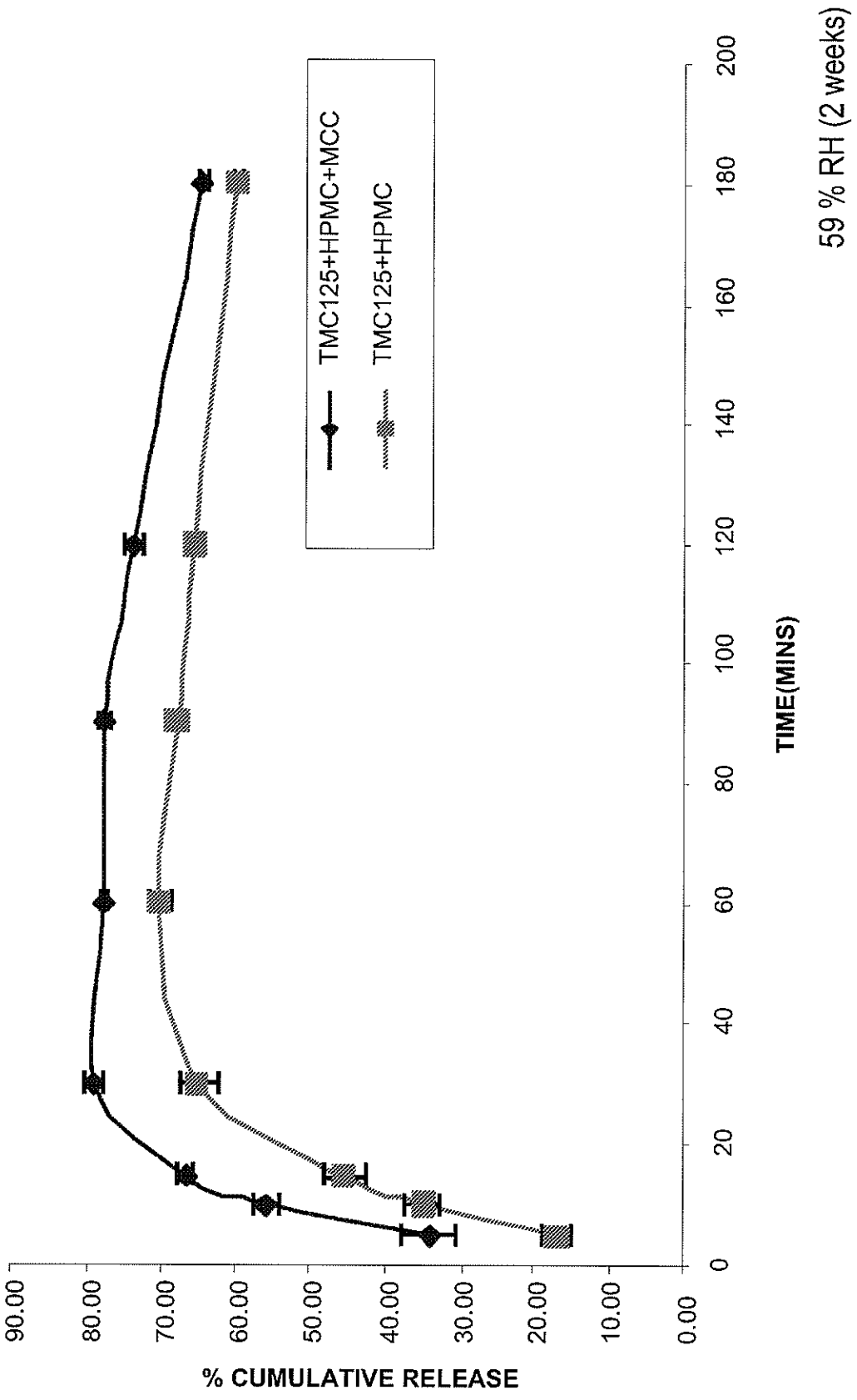

59 % RH (2 weeks)
TMC125+HPMC+MCC
TMC125+HPMC
TIME(MINS)
% CUMULATIVE RELEASE
0
20
40
60
80
100
120
140
160
180
200
0.00
10.00
20.00
30.00
40.00
50.00
60.00
70.00
80.00
90.00

Figure 4

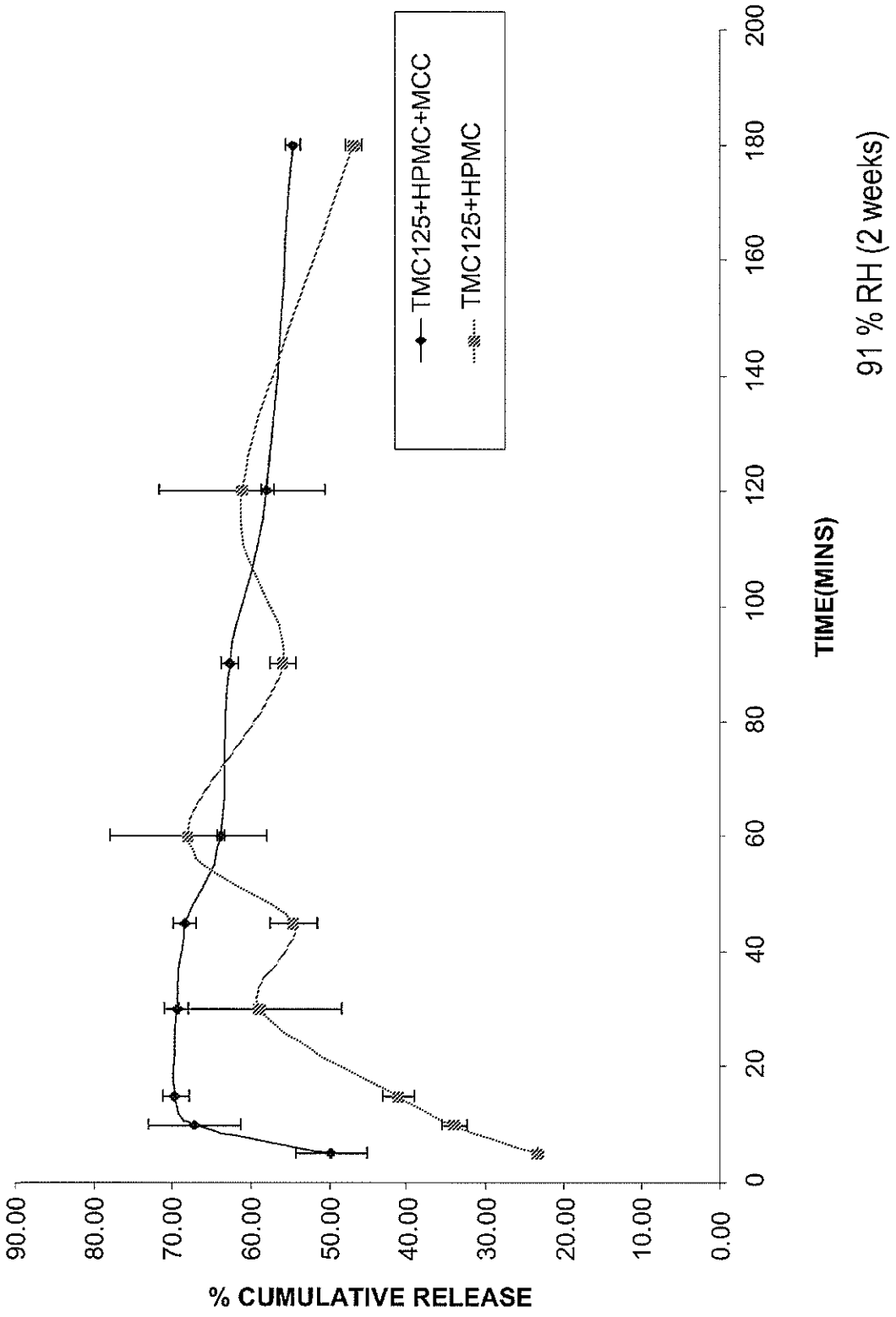

TMC125+HPMC+MCC
TMC125+HPMC
91 % RH (2 weeks)
TIME(MINS)
% CUMULATIVE RELEASE
0
20
40
60
80
100
120
140
160
180
200
0.00
10.00
20.00
30.00
40.00
50.00
60.00
70.00
80.00
90.00

Figure 5

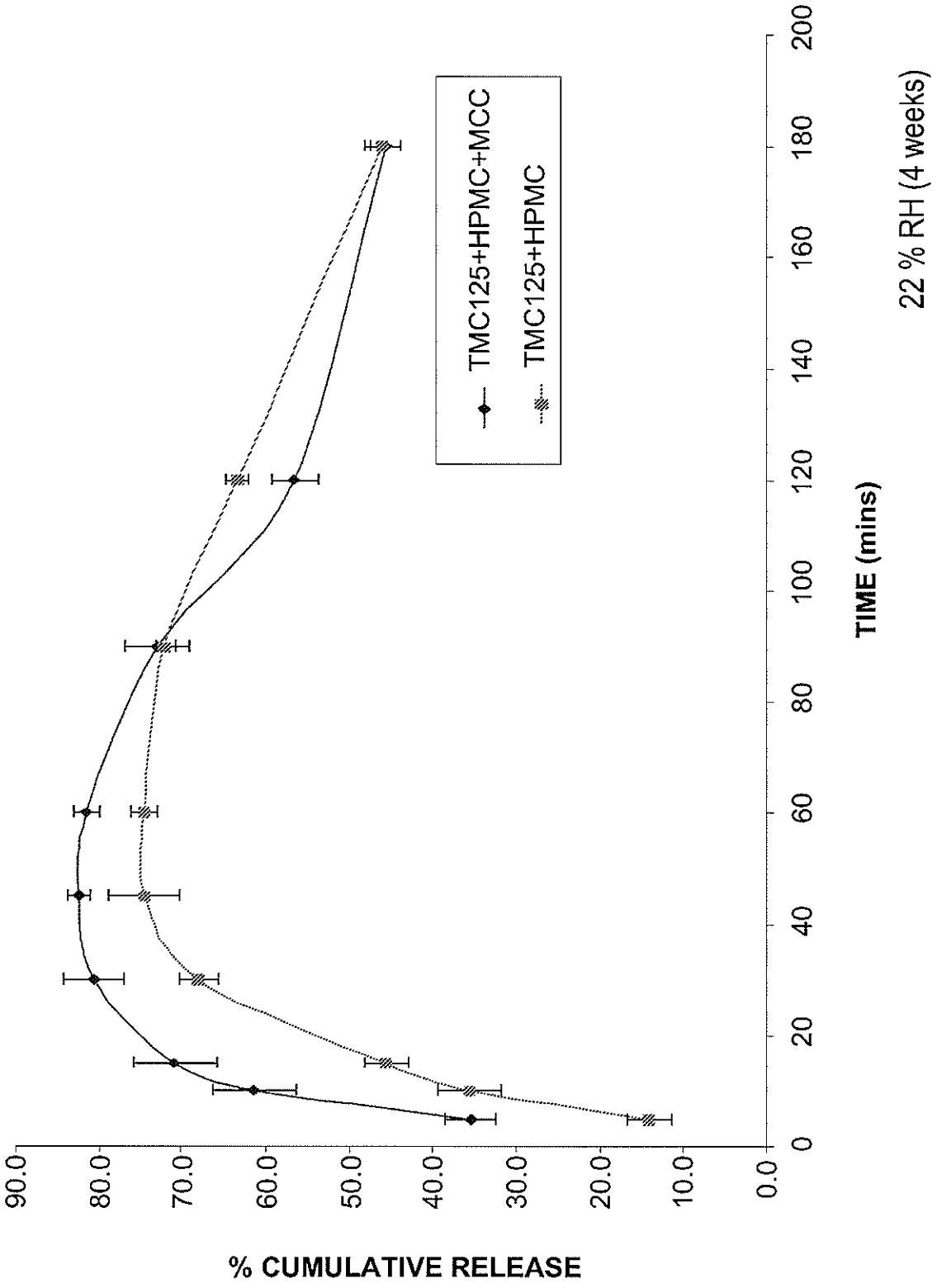

TMC125+HPMC+MCC
TMC125+HPMC
22 % RH (4 weeks)
TIME (mins)
% CUMULATIVE RELEASE
0
20
40
60
80
100
120
140
160
180
200
0.0
10.0
20.0
30.0
40.0
50.0
60.0
70.0
80.0
90.0

Figure 6

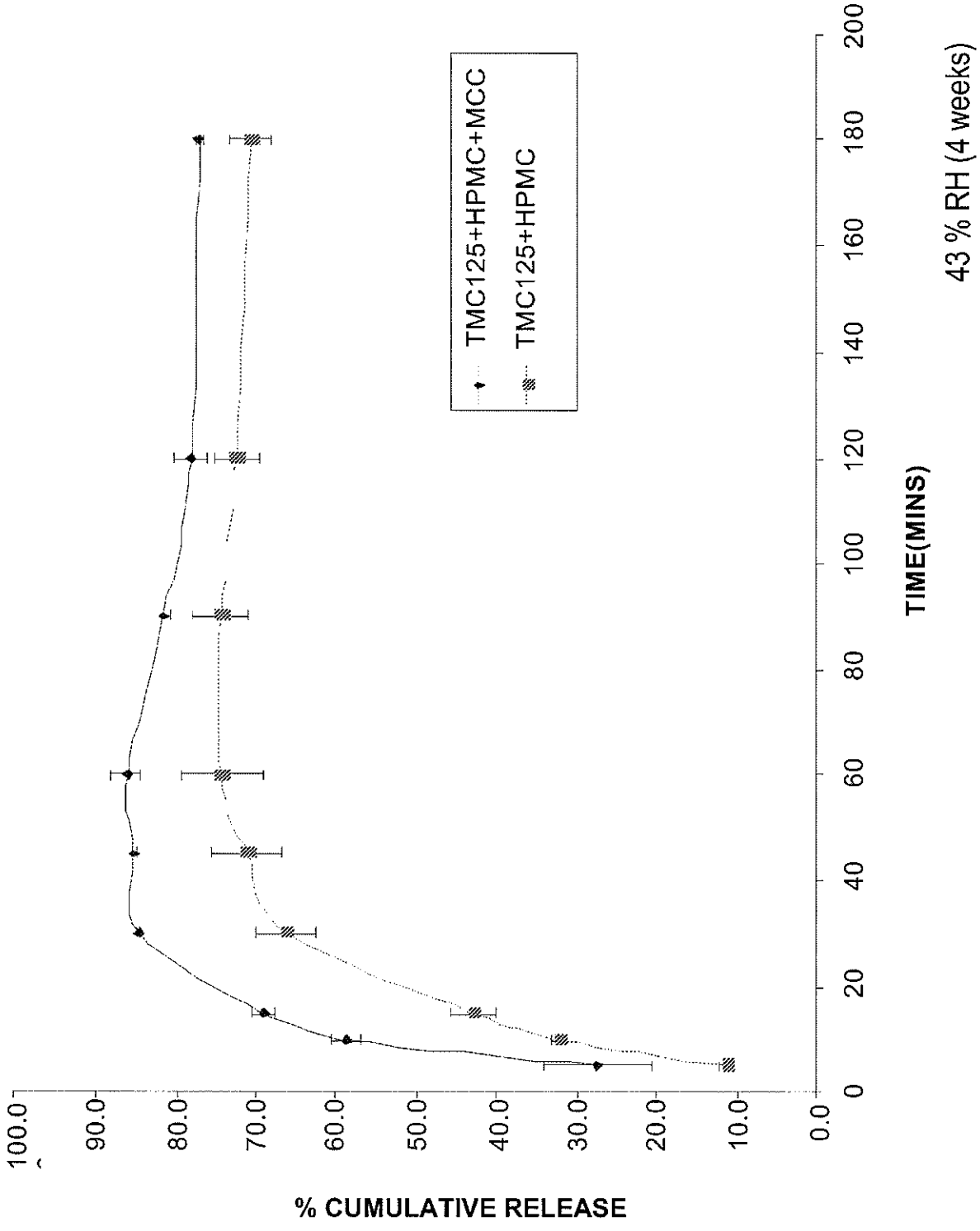

TMC125+HPMC+MCC
TMC125+HPMC
43 % RH (4 weeks)
TIME(MINS)
% CUMULATIVE RELEASE
0
20
40
60
80
100
120
140
160
180
200
0.0
10.0
20.0
30.0
40.0
50.0
60.0
70.0
80.0
90.0
100.0

Figure 7

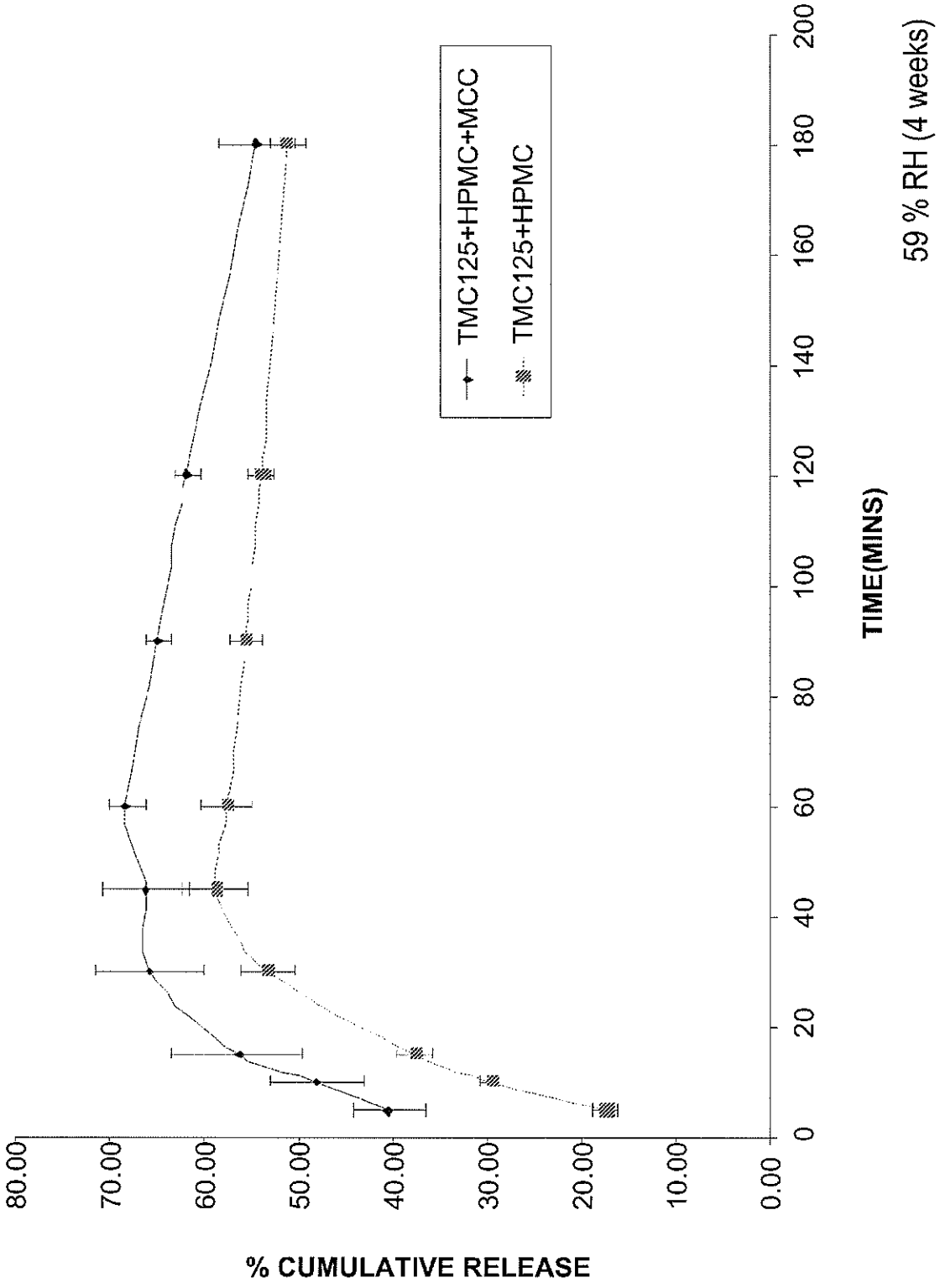

TMC125+HPMC+MCC
TMC125+HPMC
59 % RH (4 weeks)
TIME(MINS)
% CUMULATIVE RELEASE
0.00
10.00
20.00
30.00
40.00
50.00
60.00
70.00
80.00
0
20
40
60
80
100
120
140
160
180
200

Figure 8

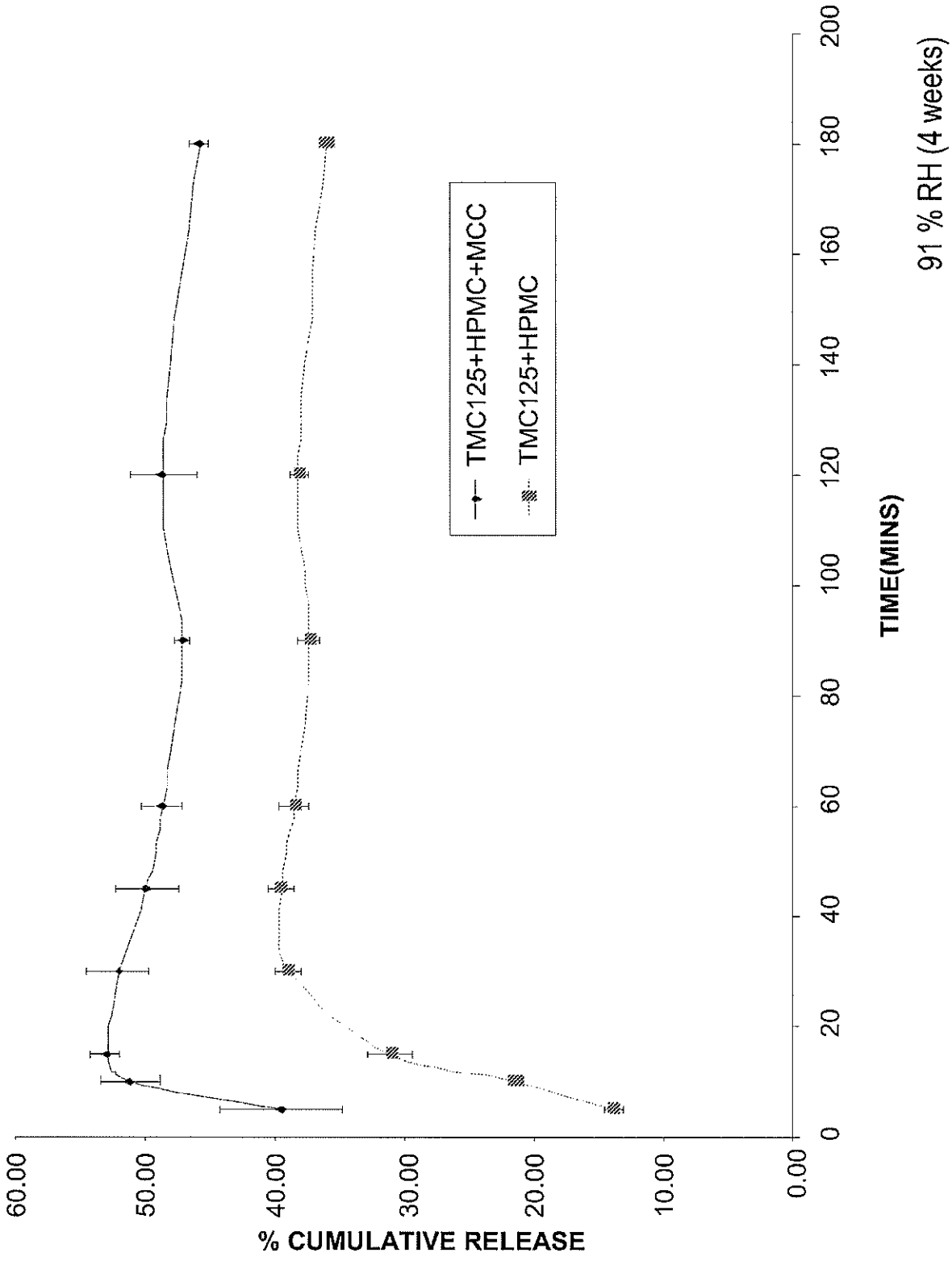

91 % RH (4 weeks)
TIME(MINS)
% CUMULATIVE RELEASE
TMC125+HPMC+MCC
TMC125+HPMC
0.00
10.00
20.00
30.00
40.00
50.00
60.00
0
20
40
60
80
100
120
140
160
180
200

Figure 9