

DESCRIPTION

Production Method of Pyridazinone Compounds

Technical Field

5 [0001]

The present invention relates to an industrially advantageous method of producing a pyridazinone compound.

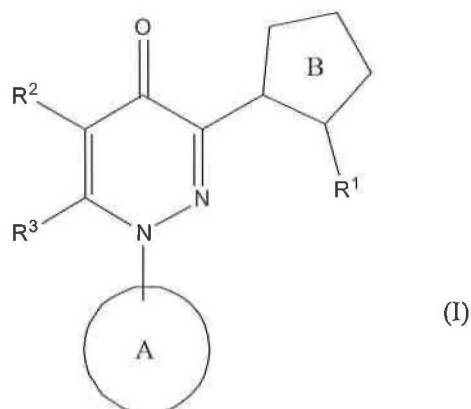
[0002]

[Background of the Invention]

10 [0003]

A pyridazinone compound represented by the following formula:

[0004]



15 [0005]

wherein

R¹ is a substituent,

R² is a hydrogen atom or a substituent,

R³ is a hydrogen atom or a substituent,

20 Ring A is an aromatic ring which can be substituted, and

Ring B is a 5-membered heteroaromatic ring which can be substituted,

is known to have a high safety and a superior

phosphodiesterase 10A inhibitory activity, which is useful as

25 an agent for the prophylaxis or treatment of schizophrenia and the like (Patent Document 1).

As a production method of a pyridazinone compound, methods disclosed in Patent Documents 1 to 6 and non-Patent

Documents 1 to 5 are known.

[0006]

There is a demand for the provision of an advantageous method of producing a pyridazinone compound, which is suitable
5 for industrial production.

Document List

Patent Document

[0007]

Patent Document 1: WO 2010/090737

10 Patent Document 2: WO 2010/094762

Patent Document 3: WO 2010/063610

Patent Document 4: WO 2012/018058

Patent Document 5: WO 2012/018059

Patent Document 6: WO 2012/020780

15 Non-Patent Document

[0008]

Non-Patent Document 1: Journal of Heterocyclic Chemistry,
18(2), 333-334, 1981

Non-Patent Document 2: Justus Liebigs Annalen der Chemie, 1962,
20 657, 156-61

Non-Patent Document 3: Annali di Chimica (Rome, Italy) 1958,
48, 1342-1348

Non-Patent Document 4: Designed Monomers and Polymers, 2004,
7(5), 445-459

25 Non-Patent Document 5: Applied Organometallic Chemistry, 2004,
18(7), 343-352

Summary of the Invention

Problems to be Solved by the Invention

[0009]

30 The present invention aims to provide a new method of easily producing a pyridazinone compound represented by the following formula (I) or (I') in high yield and at a low cost, which is suitable for industrial production.

Means of Solving the Problems

35 [0010]

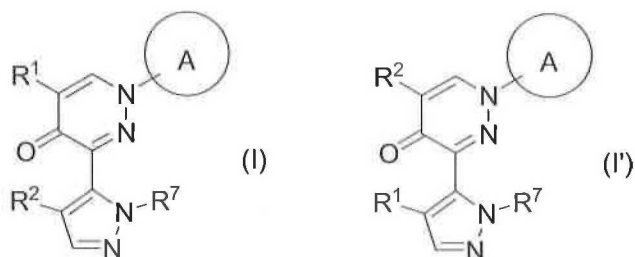
The present inventors have found that, by employing a route via the compound represented by the following formula (Vb) or formula (V'b) (or formula (V) or formula (V')) from the compound represented by the following formula (II) as a starting material, which is an unsymmetric diketone, the pyridazinone compound represented by the following formula (I) or (I') can be easily produced in high yield, at a low cost, in a suitable method for industrial production, with regioselectivity due to the structure of the substituent, which resulted in the completion of the present invention.

[0011]

Accordingly, the present invention is the followings:

[1] A method of producing a compound represented by the formula (I) or formula (I'):

[0012]

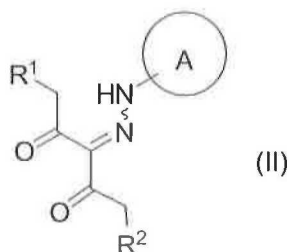


[0013]

wherein

R¹ and R² are each independently a hydrogen atom or a substituent (excluding a benzyloxy group),
 Ring A is an optionally substituted aromatic ring, and
 R⁷ is an optionally substituted hydrocarbon group or an optionally substituted heterocyclic group,
 provided that a compound wherein R¹ and R² are same groups is excluded,
 or a mixture thereof or a salt thereof (hereinafter to be referred to as compound (I) or compound (I') or a mixture thereof), which comprises
 step (1): a step of reacting a compound represented by the formula (II):

[0014]

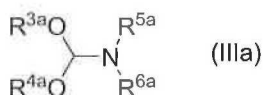


[0015]

wherein each symbol is as defined above,

or a salt thereof (hereinafter to be referred to as compound
5 (II)), with a compound represented by the formula (IIIa):

[0016]



[0017]

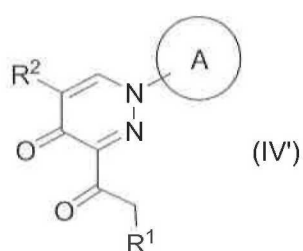
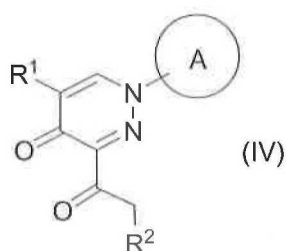
wherein

10 R^{3a}, R^{4a}, R^{5a} and R^{6a} are each independently an optionally
substituted hydrocarbon group,

or a salt thereof (hereinafter to be referred to as compound

(IIIa)), to give a compound represented by the formula (IV) or
formula (IV'):

15 [0018]



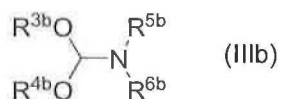
[0019]

wherein each symbol is as defined above,

or a mixture thereof or a salt thereof (hereinafter to be
20 referred to as compound (IV) or compound (IV') or a mixture
thereof);

step (2): a step of reacting the compound represented by the
formula (IV) or formula (IV') or a mixture thereof or a salt
thereof with a compound represented by the formula (IIIb):

25 [0020]

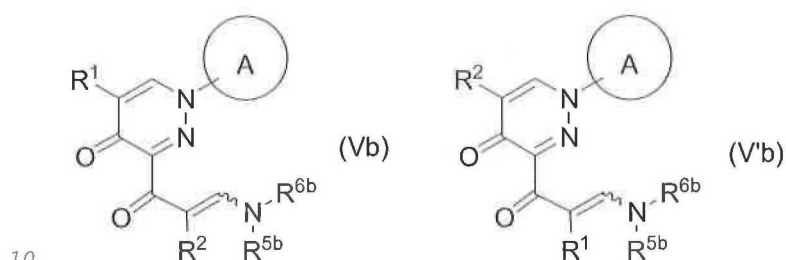


[0021]

wherein

R^{3b} , R^{4b} , R^{5b} and R^{6b} are each independently an optionally
 5 substituted hydrocarbon group,
 or a salt thereof (hereinafter to be referred to as compound
 (IIIb)), to give a compound represented by the formula (Vb) or
 formula (V'b):

[0022]



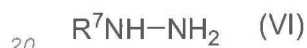
10

[0023]

wherein each symbol is as defined above,
 or a mixture thereof or a salt thereof (hereinafter to be
 referred to as compound (Vb) or compound (V'b) or a mixture
 15 thereof); and

step (3): a step of reacting the compound represented by
 formula (Vb) or formula (V'b) or a mixture thereof or a salt
 thereof, with a compound represented by the formula (VI):

[0024]

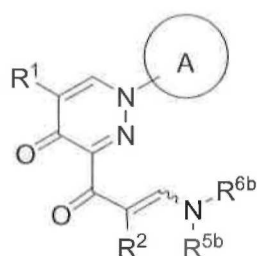


[0025]

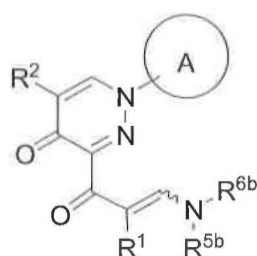
wherein each symbol is as defined above,
 or a salt thereof (hereinafter to be referred to as compound
 (VI)).

25 [2] A method of producing a compound represented by the
 formula (Vb) or formula (V'b):

[0026]



(Vb)



(V'b)

[0027]

wherein

R¹ and R² are each independently a hydrogen atom or a

5 substituent (excluding a benzyloxy group),

Ring A is an optionally substituted aromatic ring, and

R^{5b} and R^{6b} are each independently an optionally substituted hydrocarbon group,

provided that a compound wherein R¹ and R² are same groups is

10 excluded,

or a mixture thereof or a salt thereof, which comprises

step (1): a step of reacting a compound represented by formula

(II):

[0028]



(II)

15

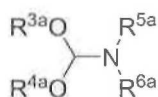
[0029]

wherein each symbol is as defined above,

or a salt thereof, with a compound represented by the formula

(IIIa):

20 [0030]



(IIIa)

[0031]

wherein

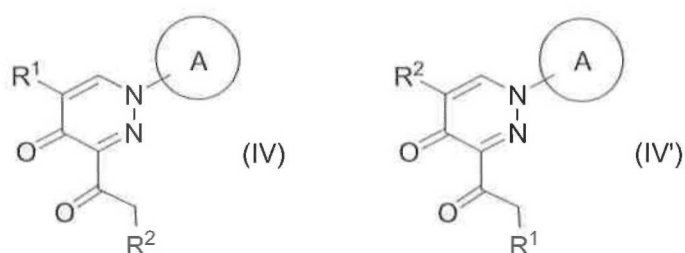
R^{3a}, R^{4a}, R^{5a} and R^{6a} are each independently an optionally

25 substituted hydrocarbon group,

or a salt thereof, to give a compound represented by the

formula (IV) or formula (IV'):

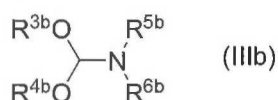
[0032]



[0033]

5 wherein each symbol is as defined above,
or a mixture thereof or a salt thereof; and
step (2): a step of reacting the compound represented by the
formula (IV) or formula (IV') or a mixture thereof or a salt
thereof with a compound represented by formula (IIIb):

10 [0034]



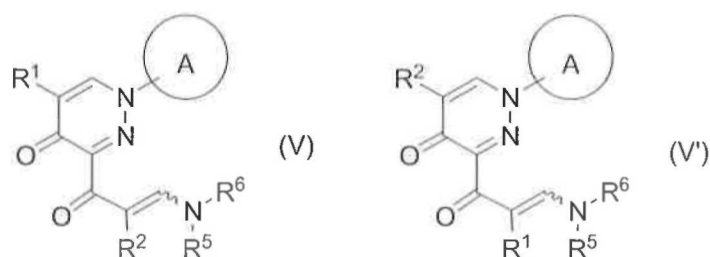
[0035]

wherein R^{3b} and R^{4b} are each independently an optionally
substituted hydrocarbon group, and the other symbols are as
15 defined above,
or a salt thereof.

[3] The method of the above-mentioned [1] or [2], wherein the
compound represented by the obtained formula (IV) or formula
(IV') or a mixture thereof or a salt thereof obtained in step
20 (1) is subjected to step (2) without isolation.

[4] A method of producing a compound represented by the
formula (V) or formula (V'):

[0036]

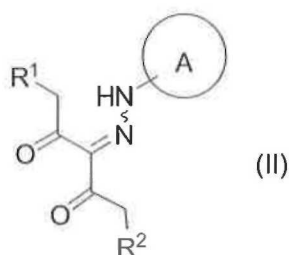


25 [0037]

wherein

R^1 and R^2 are each independently a hydrogen atom or a substituent (excluding a benzyloxy group),
 Ring A is an optionally substituted aromatic ring, and
 R^5 and R^6 are each independently an optionally substituted
 5 hydrocarbon group,
 provided that a compound wherein R^1 and R^2 are same groups is excluded,
 or a mixture thereof or a salt thereof (hereinafter to be referred to as compound (V) or compound (V') or a mixture
 10 thereof), which comprises
 step (1 and 2): a step of reacting a compound represented by the formula (II):

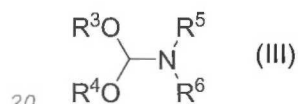
[0038]



15 [0039]

wherein each symbol is as defined above,
 or a salt thereof, with a compound represented by the formula
 (III):

[0040]



20

[0041]

wherein R^3 and R^4 are each independently an optionally substituted hydrocarbon group, and the other symbols are as defined above,
 25 or a salt thereof (hereinafter to be referred to as compound (III)).

[5] The method of any of the above-mentioned [1] to [3],
 wherein

R^1 is an optionally substituted aromatic ring group, $-OR^8$, $-NHR^8$,
 30 $-NR^8R^8'$ or $-SR^8$ wherein R^8 and R^8' are each independently an

optionally substituted C₁₋₁₀ alkyl group, an optionally substituted C₂₋₁₀ alkenyl group, an optionally substituted C₂₋₁₀ alkynyl group, an optionally substituted C₃₋₁₀ cycloalkyl group, an optionally substituted C₃₋₁₀ cycloalkenyl group, an
5 optionally substituted C₄₋₁₀ cycloalkadienyl group, an optionally substituted C₆₋₁₄ aryl group, an optionally substituted C₈₋₁₄ aralkyl group or an optionally substituted C₈₋₁₃ aryl alkenyl group,

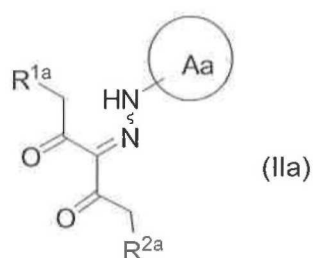
R² is (1) a hydrogen atom, (2) an optionally substituted C₁₋₁₀
10 alkyl group, (3) an optionally substituted C₂₋₁₀ alkenyl group, (4) an optionally substituted C₂₋₁₀ alkynyl group, or (5) an optionally substituted C₃₋₁₀ cycloalkyl group, and the compound represented by the formula (IV) or a salt thereof is obtained in step (1).

15 [6] The method of any of the above-mentioned [1] to [5], wherein R¹ is methoxy, and R² is a hydrogen atom.

[7] The method of any of the above-mentioned [1], [3], [5] and [6], wherein Ring A is 4-(pyrazol-1-yl)-2-fluorobenzene, and R⁷ is phenyl.

20 [8] A compound represented by the formula (IIa):

[0042]



[0043]

wherein

25 R^{1a} is -OR⁹ wherein R⁹ is a substituent (excluding an ethenyl group and a benzyl group), and

R^{2a} is a hydrogen atom or a substituent, and

Ring Aa is an optionally substituted aromatic ring, provided that

30 a compound wherein R^{1a} and R^{2a} are same groups is excluded, and 1-methoxy-3-(2-phenylhydrazinylidene)pentane-2,4-dione and 1-

phenoxy-3-(2-phenylhydrazinyldiene)pentane-2,4-dione are excluded,
or a salt thereof (hereinafter to be referred to as compound (IIa)).

5 [9] A compound represented by the formula:
[0044]



[0045]

which is (3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinyldiene}-1-methoxypentane-2,4-dione) or a
10 salt thereof.

Effect of the Invention

[0046]

According to the present invention, from compound (II) as
15 a starting material, which is an unsymmetric diketone, pyridazinone compound (I) or (I') can be easily produced in high yield, at a low cost, in a suitable method for industrial production, with regioselectivity due to the structure of the substituent.

20 [0047]

[Detailed Description of the Invention]

The "halogen atom" in the present specification, means a fluorine atom, a chlorine atom, a bromine atom or an iodine atom.

25 The "C₁₋₁₀ alkyl group" in the present specification means, for example, methyl, ethyl, propyl, isopropyl, butyl, 2-methylpropyl, 1-methylpropyl, tert-butyl, pentyl, isopentyl, neo-pentyl, 1-ethylpropyl, hexyl, isohexyl, 1,1-dimethylbutyl, 2,2-dimethylbutyl, 3,3-dimethylbutyl, 2-ethylbutyl, heptyl,
30 octyl, nonyl, decyl or the like. Among them, a C₁₋₆ alkyl group is preferable.

The "C₁₋₆ alkyl (group)" in the present specification means, for example, methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neo-pentyl, 1-ethylpropyl, hexyl, isohexyl, 1,1-dimethylbutyl, 2,2-
5 dimethylbutyl, 3,3-dimethylbutyl, 2-ethylbutyl or the like.

The "C₂₋₁₀ alkenyl group" in the present specification means, for example, vinyl, 1-propenyl, 2-propenyl, 2-methyl-1-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 3-methyl-2-butenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 4-methyl-3-
10 pentenyl, 1-hexenyl, 3-hexenyl, 5-hexenyl, 1-heptenyl, 1-octenyl or the like. Among them, a C₂₋₆ alkenyl group is preferable.

The "C₂₋₆ alkenyl (group)" in the present specification means, for example, vinyl, 1-propenyl, 2-propenyl, 2-methyl-1-
15 propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 3-methyl-2-butenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 4-methyl-3-pentenyl, 1-hexenyl, 3-hexenyl, 5-hexenyl or the like.

The "C₂₋₁₀ alkynyl group" in the present specification means, for example, ethynyl, 1-propynyl, 2-propynyl, 1-butyne, 2-butyne, 3-butyne, 1-pentyne, 2-pentyne, 3-pentyne, 4-
20 pentyne, 1,1-dimethylprop-2-yn-1-yl, 1-hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl, 5-hexynyl, 1-heptyne, 1-octyne or the like. Among them, a C₂₋₆ alkynyl group is preferable.

The "C₂₋₆ alkynyl (group)" in the present specification means, for example, ethynyl, 1-propynyl, 2-propynyl, 1-butyne, 2-butyne, 3-butyne, 1-pentyne, 2-pentyne, 3-pentyne, 4-
25 pentyne, 1,1-dimethylprop-2-yn-1-yl, 1-hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl, 5-hexynyl or the like.

[0048]

30 The "C₁₋₆ alkoxy (group)" in the present specification means, for example, methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentyloxy, isopentyloxy, hexyloxy or the like.

The "C₂₋₆ alkenyloxy (group)" in the present specification means, for example, vinyloxy, 1-propenyloxy, 2-propenyloxy, 2-
35

methyl-1-propenyloxy, 1-butenyloxy, 2-butenyloxy, 3-butenyloxy, 3-methyl-2-butenyloxy, 1-pentenyloxy, 2-pentenyloxy, 3-pentenyloxy, 4-pentenyloxy, 4-methyl-3-pentenyloxy, 1-hexenyloxy, 3-hexenyloxy, 5-hexenyloxy or the like.

5 The "C₂₋₆ alkynyloxy (group)" in the present specification means, for example, ethynyloxy, 1-propynyloxy, 2-propynyloxy, 1-butyloxy, 2-butyloxy, 3-butyloxy, 1-pentyloxy, 2-pentyloxy, 3-pentyloxy, 4-pentyloxy, 1,1-dimethylprop-2-yn-1-yloxy, 1-hexynyloxy, 2-hexynyloxy, 3-hexynyloxy, 4-
10 hexynyloxy, 5-hexynyloxy or the like.

[0049]

 The "C₁₋₆ alkylenedioxy (group)" in the present specification means, for example, methylenedioxy, ethylenedioxy or the like.

15 [0050]

 The "C₁₋₆ alkoxy-carbonyl (group)" in the present specification means, for example, methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, tert-butoxycarbonyl or the
20 like.

 The "C₁₋₆ alkyl-carbonyl (group)" in the present specification means, for example, acetyl, propanoyl, butanoyl, 2-methylpropanoyl or the like.

[0051]

25 The "mono-C₁₋₆ alkyl amino (group)" in the present specification means, for example, methylamino, ethylamino, propylamino, isopropylamino, butylamino, isobutylamino, tert-butylamino or the like.

 The "di-C₁₋₆ alkyl amino (group)" in the present
30 specification means, for example, dimethylamino, diethylamino, dipropylamino, diisopropylamino, dibutylamino, diisobutylamino, ditert-butylamino or the like.

[0052]

 The "C₃₋₁₀ cycloalkyl group" in the present specification
35 means, for example, cyclopropyl, cyclobutyl, cyclopentyl,

cyclohexyl, cycloheptyl, cyclooctyl, cyclononyl, cyclodecyl or the like. Among them, a C₃₋₆ cycloalkyl group is preferable.

The "C₃₋₈ cycloalkyl (group)" in the present specification means, for example, cyclopropyl, cyclobutyl, cyclopentyl,
5 cyclohexyl, cycloheptyl, cyclooctyl or the like.

The "C₃₋₆ cycloalkyl (group)" in the present specification means, for example, one having 3 to 6 carbon atoms, from among the above-mentioned C₃₋₈ cycloalkyl (group).

The "C₃₋₈ cycloalkyloxy (group)" in the present
10 specification means, for example, cyclopropyloxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy, cycloheptyloxy, cyclooctyloxy or the like.

The "C₃₋₆ cycloalkyloxy (group)" in the present specification means, for example, cyclopropyloxy,
15 cyclobutyloxy, cyclopentyloxy, cyclohexyloxy or the like.
[0053]

The "C₃₋₁₀ cycloalkenyl group" in the present specification means, for example, cyclopropenyl (e.g., 2-cyclopropen-1-yl), cyclobutenyl (e.g., 2-cyclobuten-1-yl),
20 cyclopentenyl (e.g., 2-cyclopenten-1-yl, 3-cyclopenten-1-yl), cyclohexenyl (e.g., 1-cyclohexen-1-yl, 2-cyclohexen-1-yl, 3-cyclohexen-1-yl), cycloheptenyl (e.g., 1-cyclopenten-1-yl, 2-cyclohepten-1-yl, 2-cyclohepten-1-yl), cyclooctenyl (e.g., 1-cycloocten-1-yl, 2-cycloocten-1-yl, 3-cycloocten-1-yl),
25 cyclononenyl (e.g., 1-cyclononen-1-yl, 2-cyclononen-1-yl, 3-cyclononen-1-yl) or the like. Among them, a C₃₋₈ cycloalkenyl group is preferable.

The "C₃₋₈ cycloalkenyl (group)" in the present specification means, for example, cyclopropenyl (e.g., 2-cyclopropen-1-yl), cyclobutenyl (e.g., 2-cyclobuten-1-yl),
30 cyclopentenyl (e.g., 2-cyclopenten-1-yl, 3-cyclopenten-1-yl), cyclohexenyl (e.g., 2-cyclohexen-1-yl, 3-cyclohexen-1-yl) or the like.

The "C₃₋₈ cycloalkenyloxy (group)" in the present
35 specification means, for example, cyclopropenyloxy (e.g., 2-

cyclopropen-1-yloxy), cyclobutenyloxy (e.g., 2-cyclobuten-1-yloxy), cyclopentenylloxy (e.g., 2-cyclopenten-1-yloxy, 3-cyclopenten-1-yloxy), cyclohexenyloxy (e.g., 2-cyclohexen-1-yloxy, 3-cyclohexen-1-yloxy) or the like.

5 The "C₄₋₁₀ cycloalkadienyl group" in the present specification means, for example, 1,3-cyclobutadien-1-yl, 1,3-cyclopentadien-1-yl, 1,4-cyclopentadien-1-yl, 2,4-cyclopentadien-1-yl, 1,3-cyclohexadien-1-yl, 1,4-cyclohexadien-1-yl, 1,5-cyclohexadien-1-yl, 2,4-cyclohexadien-1-yl, 2,5-cyclohexadien-1-yl, 1,3-cyclooctadien-1-yl, 1,4-cyclooctadien-1-yl, 1,5-cyclooctadien-1-yl, 1,6-cyclooctadien-1-yl, 1,7-cyclooctadien-1-yl, 2,4-cyclooctadien-1-yl, 2,5-cyclooctadien-1-yl, 2,6-cyclooctadien-1-yl, 2,7-cyclooctadien-1-yl, 3,5-cyclooctadien-1-yl, 3,6-cyclooctadien-1-yl or the
10 like. Among them, a C₄₋₆ cycloalkadienyl group is preferable.
15

 The "C₄₋₆ cycloalkadienyl group" in the present specification means, for example, 1,3-cyclobutadien-1-yl, 1,3-cyclopentadien-1-yl, 1,4-cyclopentadien-1-yl, 2,4-cyclopentadien-1-yl, 1,3-cyclohexadien-1-yl, 1,4-cyclohexadien-1-yl, 1,5-cyclohexadien-1-yl, 2,4-cyclohexadien-1-yl, 2,5-cyclohexadien-1-yl or the like.
20

[0054]

 The above-mentioned C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group each
25 optionally form a fused ring group with a benzene ring. Examples of the fused ring group include indanyl, dihydronaphthyl, tetrahydronaphthyl, fluorenyl and the like.

[0055]

 In addition, the above-mentioned C₃₋₁₀ cycloalkyl group,
30 C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group are optionally a C₇₋₁₀ bridged hydrocarbon group. Examples of the C₇₋₁₀ bridged hydrocarbon group include bicyclo[2.2.1]heptyl (norbornyl), bicyclo[2.2.2]octyl, bicyclo[3.2.1]octyl, bicyclo[3.2.2]nonyl, bicyclo[3.3.1]nonyl, bicyclo[4.2.1]nonyl,
35 bicyclo[4.3.1]decyl, adamantyl and the like.

[0056]

Moreover, the above-mentioned C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group each optionally form a spiro ring group with a C₃₋₁₀ cycloalkane, C₃₋₁₀ cycloalkene or C₄₋₁₀ cycloalkadiene. Examples of the C₃₋₁₀ cycloalkane, C₃₋₁₀ cycloalkene and C₄₋₁₀ cycloalkadiene include rings corresponding to the above-mentioned C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group. Examples of the spiro ring group include spiro[4.5]decan-8-yl and the like.

[0057]

The "C₆₋₁₄ aryl (group)" in the present specification means, for example, phenyl, 1-naphthyl, 2-naphthyl or the like.

The "C₆₋₁₄ aryloxy (group)" in the present specification means, for example, phenoxy, 1-naphthyloxy, 2-naphthyloxy or the like.

The "C₇₋₁₄ aralkyl (group)" in the present specification means, for example, benzyl, phenethyl or the like.

The "C₈₋₁₄ aralkyl (group)" in the present specification means, for example, phenethyl or the like.

The "C₇₋₁₄ aralkyloxy (group)" in the present specification means, for example, benzyloxy, phenethyloxy or the like.

The "C₈₋₁₃ aryl alkenyl group" in the present specification means, for example, styryl or the like.

[0058]

The "hydrocarbon group" in the present specification means, for example, a C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₂₋₁₀ alkynyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₄₋₁₀ cycloalkadienyl group, a C₆₋₁₄ aryl group, a C₇₋₁₄ aralkyl group, a C₈₋₁₃ aryl alkenyl group or the like.

[0059]

The "heterocyclic group" in the present specification means an aromatic heterocyclic group or a non-aromatic heterocyclic group.

The "aromatic heterocyclic group" in the present specification means a monocyclic aromatic heterocyclic group or a fused aromatic heterocyclic group, for example, a 5- to 12-membered aromatic heterocyclic group, specifically, a 5- to 7-membered monocyclic aromatic heterocyclic group or a 8- to 12-membered fused aromatic heterocyclic group.

The "monocyclic aromatic heterocyclic group" means, for example, a 5- to 7-membered (preferably 5- or 6-membered) monocyclic aromatic heterocyclic group ring containing, as a ring-constituting atom besides carbon atom, 1 to 4 hetero atoms selected from an oxygen atom, a sulfur atom (optionally oxidized) and a nitrogen atom (optionally oxidized), and examples thereof include furyl (e.g., 2-furyl, 3-furyl), thienyl (e.g., 2-thienyl, 3-thienyl), pyridyl (e.g., 2-pyridyl, 3-pyridyl, 4-pyridyl), pyrimidinyl (e.g., 2-pyrimidinyl, 4-pyrimidinyl, 5-pyrimidinyl), pyridazinyl (e.g., 3-pyridazinyl, 4-pyridazinyl), pyrazinyl (e.g., 2-pyrazinyl), pyrrolyl (e.g., 1-pyrrolyl, 2-pyrrolyl, 3-pyrrolyl), imidazolyl (e.g., 1-imidazolyl, 2-imidazolyl, 4-imidazolyl, 5-imidazolyl), pyrazolyl (e.g., 1-pyrazolyl, 3-pyrazolyl, 4-pyrazolyl), thiazolyl (e.g., 2-thiazolyl, 4-thiazolyl, 5-thiazolyl), isothiazolyl (e.g., 3-isothiazolyl, 4-isothiazolyl, 5-isothiazolyl), oxazolyl (e.g., 2-oxazolyl, 4-oxazolyl, 5-oxazolyl), isoxazolyl (e.g., 3-isoxazolyl, 4-isoxazolyl, 5-isoxazolyl), oxadiazolyl (e.g., 1,2,4-oxadiazol-5-yl, 1,3,4-oxadiazol-2-yl), thiadiazolyl (e.g., 1,3,4-thiadiazol-2-yl), triazolyl (e.g., 1,2,4-triazol-1-yl, 1,2,4-triazol-3-yl, 1,2,3-triazol-1-yl, 1,2,3-triazol-2-yl, 1,2,3-triazol-4-yl), tetrazolyl (e.g., tetrazol-1-yl, tetrazol-5-yl), triazinyl (e.g., 1,2,4-triazin-1-yl, 1,2,4-triazin-3-yl) and the like.

[0060]

The "fused aromatic heterocyclic group" in the present specification means, for example, a 8- to 12-membered fused aromatic heterocyclic group, specifically, a group derived from a fused ring formed by fusion of the ring corresponding

to the above-mentioned 5- to 7-membered monocyclic aromatic heterocyclic group and a C₆₋₁₄ aromatic hydrocarbon; or a group derived from a fused ring formed by fusion of the ring corresponding to the above-mentioned 5- to 7-membered
5 monocyclic aromatic heterocyclic groups, and examples thereof include quinolyl (e.g., 2-quinolyl, 3-quinolyl, 4-quinolyl, 6-quinolyl), isoquinolyl (e.g., 3-isoquinolyl), quinazolyl (e.g., 2-quinazolyl, 4-quinazolyl), quinoxalyl (e.g., 2-quinoxalyl, 6-quinoxalyl), benzofuranyl (e.g., 2-benzofuranyl, 3-
10 benzofuranyl), benzothienyl (e.g., 2-benzothienyl, 3-benzothienyl), benzoxazolyl (e.g., 2-benzoxazolyl), benzisoxazolyl (e.g., 7-benzisoxazolyl), benzothiazolyl (e.g., 2-benzothiazolyl), benzimidazolyl (e.g., benzimidazol-1-yl, benzimidazol-2-yl, benzimidazol-5-yl), benzotriazolyl (e.g.,
15 1H-1,2,3-benzotriazol-5-yl), indolyl (e.g., indol-1-yl, indol-2-yl, indol-3-yl, indol-5-yl), indazolyl (e.g., 1H-indazol-3-yl), pyrrolopyrazinyl (e.g., 1H-pyrrolo[2,3-b]pyrazin-2-yl, 1H-pyrrolo[2,3-b]pyrazin-6-yl), imidazopyridyl (e.g., 1H-imidazo[4,5-b]pyridin-2-yl, 1H-imidazo[4,5-c]pyridin-2-yl, 2H-
20 imidazo[1,2-a]pyridin-3-yl), thienopyridyl (e.g., thieno[2,3-b]pyridin-3-yl), imidazopyrazinyl (e.g., 1H-imidazo[4,5-b]pyrazin-2-yl), pyrazolopyridyl (e.g., 1H-pyrazolo[4,3-c]pyridin-3-yl), pyrazolothienyl (e.g., 2H-pyrazolo[3,4-b]thiophen-2-yl), pyrazolotriazinyl (e.g., pyrazolo[5,1-
25 c][1,2,4]triazin-3-yl) and the like.

[0061]

The "non-aromatic heterocyclic group" in the present specification means a monocyclic non-aromatic heterocyclic group or a fused non-aromatic heterocyclic group, for example,
30 a 3- to 12-membered non-aromatic heterocyclic group, specifically, a 3- to 8-membered monocyclic non-aromatic heterocyclic group or a 8- to 12-membered fused non-aromatic heterocyclic group.

The "monocyclic non-aromatic heterocyclic group" in the
35 present specification means, for example, a 3- to 8-membered

(preferably 5- or 6-membered) monocyclic non-aromatic heterocyclic group containing, as a ring-constituting atom besides carbon atom, 1 to 4 hetero atoms selected from an oxygen atom, a sulfur atom (optionally oxidized) and a nitrogen atom (optionally oxidized), and examples thereof include azetidiny (e.g., 1-azetidiny, 2-azetidiny), pyrrolidinyl (e.g., 1-pyrrolidinyl, 2-pyrrolidinyl), piperidyl (e.g., piperidino, 2-piperidyl, 3-piperidyl, 4-piperidyl), morpholinyl (e.g., morpholino), thiomorpholinyl (e.g., thiomorpholino), piperazinyl (e.g., 1-piperazinyl, 2-piperazinyl, 3-piperazinyl), oxazolidinyl (e.g., oxazolidin-2-yl), thiazolidinyl (e.g., thiazolidin-2-yl), dihydrothiopyranyl (e.g., dihydrothiopyran-3-yl, dihydrothiopyran-4-yl), imidazolidinyl (e.g., imidazolidin-2-yl, imidazolidin-3-yl), oxazolinyl (e.g., oxazolin-2-yl), thiazolinyl (e.g., thiazolin-2-yl), imidazolinyl (e.g., imidazolin-2-yl, imidazolin-3-yl), dioxolyl (e.g., 1,3-dioxol-4-yl), dioxolanyl (e.g., 1,3-dioxolan-4-yl), dihydrooxadiazolyl (e.g., 4,5-dihydro-1,2,4-oxadiazol-3-yl), pyranyl (e.g., 2-pyranyl, 4-pyranyl), tetrahydropyranyl (e.g., 2-tetrahydropyranyl, 3-tetrahydropyranyl, 4-tetrahydropyranyl), thiopyranyl (e.g., 4-thiopyranyl), tetrahydrothiopyranyl (e.g., 2-tetrahydrothiopyranyl, 3-tetrahydrothiopyranyl, 4-tetrahydrothiopyranyl), 1-oxidotetrahydrothiopyranyl (e.g., 1-oxidotetrahydrothiopyran-4-yl), 1,1-dioxidotetrahydrothiopyranyl (e.g., 1,1-dioxidotetrahydrothiopyran-4-yl), tetrahydrofuryl (e.g., tetrahydrofuran-3-yl, tetrahydrofuran-2-yl), oxetanyl (e.g., oxetan-2-yl, oxetan-3-yl), pyrazolidinyl (e.g., pyrazolidin-1-yl, pyrazolidin-3-yl), pyrazolinyl (e.g., pyrazolin-1-yl), tetrahydropyrimidinyl (e.g., tetrahydropyrimidin-1-yl), dihydrotriazolyl (e.g., 2,3-dihydro-1H-1,2,3-triazol-1-yl), tetrahydrotriazolyl (e.g., 2,3,4,5-tetrahydro-1H-1,2,3-triazol-1-yl), azepanyl (e.g., 1-azepanyl, 2-azepanyl, 3-azepanyl, 4-azepanyl), dihydropyridyl (e.g., dihydropyridin-1-

yl, dihydropyridin-2-yl, dihydropyridin-3-yl, dihydropyridin-4-yl), tetrahydropyridyl (e.g., 1,2,3,4-tetrahydropyridin-1-yl, 1,2,3,4-tetrahydropyridin-2-yl, 1,2,3,4-tetrahydropyridin-3-yl, 1,2,3,4-tetrahydropyridin-4-yl) and the like.

[0062]

The "fused non-aromatic heterocyclic group" in the present specification means, for example, a 8- to 12-membered fused non-aromatic heterocyclic group, specifically, a group derived from a fused ring formed by fusion of the ring corresponding to the above-mentioned 3- to 8-membered monocyclic non-aromatic heterocyclic group and a C₆₋₁₄ aromatic hydrocarbon; a group derived from a fused ring formed by fusion of the ring corresponding to the above-mentioned 3- to 8-membered monocyclic non-aromatic heterocyclic groups; a group derived from a fused ring formed by fusion of the ring corresponding to the above-mentioned 3- to 8-membered monocyclic non-aromatic heterocycle and the ring corresponding to the above-mentioned 5- to 7-membered monocyclic aromatic heterocyclic group; or a partially saturated group thereof, and examples thereof dihydroindolyl (e.g., 2,3-dihydro-1H-indol-1-yl), dihydroisoindolyl (e.g., 1,3-dihydro-2H-isoindol-2-yl), dihydrobenzofuranyl (e.g., 2,3-dihydro-1-benzofuran-5-yl), tetrahydrobenzofuranyl (e.g., 4,5,6,7-tetrahydro-1-benzofuran-3-yl), dihydrobenzodioxinyl (e.g., 2,3-dihydro-1,4-benzodioxin-2-yl), dihydrobenzodioxepinyl (e.g., 3,4-dihydro-2H-1,5-benzodioxepin-2-yl), chromenyl (e.g., 4H-chromen-2-yl, 2H-chromen-3-yl), dihydrochromenyl (e.g., 3,4-dihydro-2H-chromen-2-yl), dihydroquinolyl (e.g., 1,2-dihydroquinolin-4-yl), tetrahydroquinolyl (e.g., 1,2,3,4-tetrahydroquinolin-4-yl), dihydroisoquinolyl (e.g., 1,2-dihydroisoquinolin-4-yl), tetrahydroisoquinolyl (e.g., 1,2,3,4-tetrahydroisoquinolin-4-yl), dihydropthalazinyl (e.g., 1,4-dihydropthalazin-4-yl) and the like.

[0063]

The above-mentioned "monocyclic non-aromatic heterocyclic

group" and "fused non-aromatic heterocyclic group" are optionally bridged, and examples thereof include 3-oxa-6-azabicyclo[3.1.1]heptyl, 8-oxa-3-azabicyclo[3.2.1]octyl, 2-oxa-5-azabicyclo[2.2.1]heptyl, 3-oxa-8-azabicyclo[3.2.1]octyl,
5 6-oxa-3-azabicyclo[3.1.1]heptyl and the like.

[0064]

The "aromatic ring group" in the present specification means a C₆₋₁₄ aryl group or an aromatic heterocyclic group.

[0065]

10 The "aromatic ring" in the present specification means a C₆₋₁₄ aromatic hydrocarbon or an aromatic heterocycle.

[0066]

The "C₆₋₁₄ aromatic hydrocarbon" in the present specification means, for example, benzene or naphthalene.

15 The "aromatic heterocycle" in the present specification means a ring corresponding to the above-mentioned "aromatic heterocyclic group".

[0067]

The "C₃₋₁₀ cycloalkane" in the present specification means,
20 for example, cyclopropane, cyclobutane, cyclopentane, cyclohexane, cycloheptane, cyclooctane, cyclononane, cyclodecane or the like.

The "C₃₋₁₀ cycloalkene" in the present specification means, for example, cyclopropene, cyclobutene, cyclopentene,
25 cyclohexene, cyclooctene, cyclononene, cyclodecene or the like.

The "C₄₋₁₀ cycloalkadiene" in the present specification means, for example, 1,3-cyclobutadiene, 1,3-cyclopentadiene, 1,4-cyclopentadiene, 2,4-cyclopentadiene, 1,3-cyclohexadiene, 1,4-cyclohexadiene, 1,5-cyclohexadiene, 2,4-cyclohexadiene,
30 2,5-cyclohexadiene, 1,3-cyclooctadiene, 1,4-cyclooctadiene, 1,5-cyclooctadiene, 1,6-cyclooctadiene, 1,7-cyclooctadiene, 2,4-cyclooctadiene, 2,5-cyclooctadiene, 2,6-cyclooctadiene, 2,7-cyclooctadiene, 3,5-cyclooctadiene, 3,6-cyclooctadiene or the like.

35 [0068]

The definition of each symbol in the formulas is explained in the following.

R¹ and R² are each independently a hydrogen atom or a substituent (excluding a benzyloxy group).

5 Examples of the "substituent" for R¹ or R² include an optionally substituted hydrocarbon group, an optionally substituted heterocyclic group, an optionally substituted hydroxy group, an optionally substituted sulfanyl group, an optionally substituted amino group, an acyl group, a nitro
10 group, a cyano group and a halogen atom.

[0069]

The above-mentioned C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group and C₂₋₁₀ alkynyl group exemplified as the "hydrocarbon group" optionally have 1 to 5 (preferably 1 to 3) substituents at
15 substitutable position(s). Examples of the substituent include substituents selected from the following Substituent Group A. When the number of the substituents is plural, the respective substituents may be the same or different.

[0070]

20 Substituent Group A:

- (1) a halogen atom;
- (2) a cyano group;
- (3) a nitro group;
- (4) a hydroxy group;
- 25 (5) a C₃₋₈ cycloalkyl group optionally substituted by 1 to 3 substituents selected from
 - (a) a halogen atom,
 - (b) a cyano group,
 - (c) a C₁₋₆ alkyl group optionally substituted by 1 to 3
30 halogen atoms, and
 - (d) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms;
- (6) a C₆₋₁₄ aryl group optionally substituted by 1 to 3 substituents selected from
 - 35 (a) a halogen atom,

- (b) a cyano group,
- (c) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms, and
- (d) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms;
- (7) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 substituents selected from
 - (a) a halogen atom,
 - (b) a cyano group,
 - (c) a C₃₋₈ cycloalkyl group optionally substituted by 1 to 3 halogen atoms,
 - (d) a C₃₋₈ cycloalkenyl group optionally substituted by 1 to 3 halogen atoms,
 - (e) a C₆₋₁₄ aryl group optionally substituted by 1 to 3 halogen atoms, and
 - (f) a 5- or 6-membered monocyclic aromatic heterocyclic group;
- (8) a C₂₋₆ alkenyloxy group (e.g., vinyloxy, propenyloxy, butenyloxy, pentenyloxy, hexenyloxy) optionally substituted by 1 to 3 halogen atoms;
- (9) a C₂₋₆ alkynyloxy group (e.g., ethynyloxy, propynyloxy, butynyloxy, pentynyloxy, hexynyloxy) optionally substituted by 1 to 3 halogen atoms;
- (10) a C₃₋₈ cycloalkyloxy group (e.g., cyclopropyloxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy) optionally substituted by 1 to 3 halogen atoms;
- (11) a C₃₋₈ cycloalkenyloxy group (e.g., cyclopropenyloxy, cyclobutenyloxy, cyclopentenyl, cyclohexenyloxy) optionally substituted by 1 to 3 halogen atoms;
- (12) a C₆₋₁₄ aryloxy group optionally substituted by 1 to 3 halogen atoms;
- (13) a C₇₋₁₄ aralkyloxy group optionally substituted by 1 to 3 halogen atoms;
- (14) a carbamoyl group optionally mono- or di-substituted by substituent(s) selected from

- (a) a C₁₋₆ alkyl group,
- (b) a C₃₋₆ cycloalkyl group,
- (c) a C₆₋₁₄ aryl group,
- (d) a C₁₋₆ alkoxy group,
- 5 (e) a 5- or 6-membered monocyclic aromatic heterocyclic group,
- (f) a 8- to 12-membered fused aromatic heterocyclic group,
- (g) a 3- to 8-membered monocyclic non-aromatic heterocyclic group, and
- 10 (h) a 8- to 12-membered fused non-aromatic heterocyclic group;
- (15) a sulfamoyl group optionally mono- or di-substituted by substituent(s) selected from
 - (a) a C₁₋₆ alkyl group,
 - 15 (b) a C₃₋₆ cycloalkyl group,
 - (c) a C₆₋₁₄ aryl group,
 - (d) a C₁₋₆ alkoxy group,
 - (e) a 5- or 6-membered monocyclic aromatic heterocyclic group,
 - 20 (f) a 8- to 12-membered fused aromatic heterocyclic group,
 - (g) a 3- to 8-membered monocyclic non-aromatic heterocyclic group, and
 - (h) a 8- to 12-membered fused non-aromatic heterocyclic group;
- 25 (16) a formyl group;
- (17) a C₁₋₆ alkyl-carbonyl group;
- (18) a C₂₋₆ alkenyl-carbonyl group (e.g., acryloyl, butenoyl, pentenoyl, hexenoyl, heptenoyl);
- (19) a C₂₋₆ alkynyl-carbonyl group (e.g., propioloyl,
- 30 propynylcarbonyl, butynylcarbonyl, pentynylcarbonyl, hexynylcarbonyl);
- (20) a C₃₋₈ cycloalkyl-carbonyl group (e.g., cyclopropylcarbonyl, cyclobutylcarbonyl, cyclopentylcarbonyl, cyclohexylcarbonyl);
- (21) a C₃₋₈ cycloalkenyl-carbonyl group (e.g.,
- 35 cyclopropenylcarbonyl, cyclobutenylcarbonyl,

- cyclopentenylcarbonyl, cyclohexenylcarbonyl);
- (22) a C₆₋₁₄ aryl-carbonyl group (e.g., benzoyl, 1-naphthylcarbonyl, 2-naphthylcarbonyl);
- (23) a C₃₋₈ cycloalkyl-C₁₋₆ alkyl-carbonyl group (e.g.,
5 cyclopropylacetyl, 3-cyclopropylpropionyl, cyclobutylacetyl, cyclopentylacetyl, cyclohexylacetyl, cyclohexylpropionyl);
- (24) a C₃₋₈ cycloalkenyl-C₁₋₆ alkyl-carbonyl group (e.g., cyclopentenylacetyl, cyclohexenylacetyl, 3-cyclohexenylpropionyl, 3-cyclohexenylpropionyl);
- 10 (25) a C₇₋₁₄ aralkyl-carbonyl group (e.g., phenylacetyl, 3-phenylpropionyl);
- (26) a 5- or 6-membered monocyclic aromatic heterocyclylcarbonyl group (e.g., furylcarbonyl, thienylcarbonyl, pyrrolylcarbonyl, oxazolylcarbonyl,
15 isoxazolylcarbonyl, thiazolylcarbonyl, isothiazolylcarbonyl, imidazolylcarbonyl, pyridylcarbonyl, pyrazolylcarbonyl);
- (27) a 8- to 12-membered fused aromatic heterocyclylcarbonyl group (e.g., benzofuranylcarbonyl, isobenzofuranylcarbonyl, benzothienylcarbonyl, isobenzothienylcarbonyl, indolylcarbonyl,
20 isoindolylcarbonyl, indazolylcarbonyl, benzimidazolylcarbonyl, benzoxazolylcarbonyl);
- (28) a 3- to 8-membered monocyclic non-aromatic heterocyclylcarbonyl group (e.g., oxiranylcarbonyl, azetidinyllcarbonyl, oxetanylcarbonyl, thietanylcarbonyl,
25 pyrrolidinylcarbonyl, tetrahydrofurylcarbonyl, thiolanylcarbonyl, piperidylcarbonyl);
- (29) a 8- to 12-membered fused non-aromatic heterocyclylcarbonyl group (e.g., dihydrobenzofuranylcarbonyl);
- 30 (30) an amino group optionally mono- or di-substituted by substituent(s) selected from
- (a) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms,
 - (b) a C₁₋₆ alkyl-carbonyl group optionally substituted by 1
35 to 3 halogen atoms,

- (c) a C₃₋₈ cycloalkyl-carbonyl group,
- (d) a C₆₋₁₄ aryl-carbonyl group optionally substituted by 1 to 3 halogen atoms,
- (e) a 5- or 6-membered monocyclic aromatic
- 5 heterocyclylcarbonyl group,
- (f) a 8- to 12-membered fused aromatic heterocyclylcarbonyl group,
- (g) a 3- to 8-membered monocyclic non-aromatic heterocyclylcarbonyl group, and
- 10 (h) a 8- to 12-membered fused non-aromatic heterocyclylcarbonyl group;
- (31) a sulfanyl group;
- (32) a C₁₋₆ alkylsulfanyl group (e.g., methylsulfanyl, ethylsulfanyl);
- 15 (33) a C₂₋₆ alkenylsulfanyl group (e.g., vinylsulfanyl, propenylsulfanyl);
- (34) a C₂₋₆ alkynylsulfanyl group (e.g., ethynylsulfanyl, propynylsulfanyl);
- (35) a C₃₋₈ cycloalkylsulfanyl group (e.g., cyclopropylsulfanyl,
- 20 cyclobutylsulfanyl);
- (36) a C₃₋₈ cycloalkenylsulfanyl group (e.g., cyclopropenylsulfanyl, cyclobutenylsulfanyl);
- (37) a C₆₋₁₄ arylsulfanyl group (e.g., phenylsulfanyl);
- (38) a C₃₋₈ cycloalkyl-C₁₋₆ alkylsulfanyl group (e.g.,
- 25 cyclopropylmethylsulfanyl);
- (39) a C₃₋₈ cycloalkenyl-C₁₋₆ alkylsulfanyl group (e.g., cyclopentenylmethylsulfanyl);
- (40) a C₁₋₆ alkylsulfinyl group (e.g., methylsulfinyl, ethylsulfinyl);
- 30 (41) a C₂₋₆ alkenylsulfinyl group (e.g., vinylsulfinyl, propenylsulfinyl);
- (42) a C₂₋₆ alkynylsulfinyl group (e.g., ethynylsulfinyl, propynylsulfinyl);
- (43) a C₃₋₈ cycloalkylsulfinyl group (e.g., cyclopropylsulfinyl,
- 35 cyclobutylsulfinyl);

- (44) a C₃₋₈ cycloalkenylsulfinyl group (e.g., cyclopropenylsulfinyl, cyclobutenylsulfinyl);
- (45) a C₆₋₁₄ arylsulfinyl group (e.g., phenylsulfinyl);
- (46) a C₃₋₈ cycloalkyl-C₁₋₆ alkylsulfinyl group (e.g., cyclopropylmethylsulfinyl);
- (47) a C₃₋₈ cycloalkenyl-C₁₋₆ alkylsulfinyl group (e.g., cyclopentenylmethylsulfinyl);
- (48) a C₁₋₆ alkylsulfonyl group (e.g., methylsulfonyl, ethylsulfonyl);
- (49) a C₂₋₆ alkenylsulfonyl group (e.g., vinylsulfonyl, propenylsulfonyl);
- (50) a C₂₋₆ alkynylsulfonyl group (e.g., ethynylsulfonyl, propynylsulfonyl);
- (51) a C₃₋₈ cycloalkylsulfonyl group (e.g., cyclopropylsulfonyl, cyclobutylsulfonyl);
- (52) a C₃₋₈ cycloalkenylsulfonyl group (e.g., cyclopropenylsulfonyl, cyclobutenylsulfonyl);
- (53) a C₆₋₁₄ arylsulfonyl group (e.g., phenylsulfonyl);
- (54) a C₃₋₈ cycloalkyl-C₁₋₆ alkylsulfonyl group (e.g., cyclopropylmethylsulfonyl);
- (55) a C₃₋₈ cycloalkenyl-C₁₋₆ alkylsulfonyl group (e.g., cyclopentenylmethylsulfonyl);
- (56) a C₆₋₁₄ aryl-C₁₋₆ alkylsulfonyl group (e.g., benzylsulfonyl);
- (57) a 5- or 6-membered monocyclic aromatic heterocyclylsulfonyl group (e.g., furylsulfonyl, thienylsulfonyl, pyridylsulfonyl);
- (58) a 8- to 12-membered fused aromatic heterocyclylsulfonyl group (e.g., benzofuranylsulfonyl, isobenzofuranylsulfonyl);
- (59) a 3- to 8-membered monocyclic non-aromatic heterocyclylsulfonyl group (e.g., oxiranylsulfonyl, azetidylsulfonyl);
- (60) a 8- to 12-membered fused non-aromatic heterocyclylsulfonyl group (e.g., dihydrobenzofuranylsulfonyl);

- (61) a 5- or 6-membered monocyclic aromatic heterocyclic group (e.g., furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyridyl, pyrazolyl, morpholinyl) optionally substituted by 1 to 3 substituents selected from
- (a) a halogen atom,
 - (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms, and
 - (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms;
- 10 (62) a 8- to 12-membered fused aromatic heterocyclic group (e.g., benzofuranyl, isobenzofuranyl, benzothienyl, isobenzothienyl, indolyl, isoindolyl, indazolyl, benzimidazolyl, benzoxazolyl) optionally substituted by 1 to 3
- 15 substituents selected from
- (a) a halogen atom,
 - (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms, and
 - (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3
- 20 halogen atoms;
- (63) a 3- to 8-membered monocyclic non-aromatic heterocyclic group (e.g., oxiranyl, azetidiny, oxetanyl, thietanyl, pyrrolidinyl, tetrahydrofuryl, thiolanyl, piperidyl, piperazinyl, dihydrooxadiazolyl, thiazolinyl) optionally substituted by 1 to 3 substituents selected from
- (a) a halogen atom,
 - (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms,
 - (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms, and
 - (d) an oxo group;
- (64) a 8- to 12-membered fused non-aromatic heterocyclic group (e.g., dihydrobenzofuranyl) optionally substituted by 1 to 3 substituents selected from
- (a) a halogen atom,

- (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms,
- (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms, and
- 5 (d) an oxo group;
- (65) a 5- or 6-membered monocyclic aromatic heterocyclyloxy group (e.g., furyloxy, thienyloxy, pyrrolyloxy, oxazolyloxy, isoxazolyloxy, thiazolyloxy, isothiazolyloxy, imidazolyloxy, pyridyloxy, pyrazolyloxy);
- 10 (66) a 8- to 12-membered fused aromatic heterocyclyloxy group (e.g., benzofuranyloxy, isobenzofuranyloxy, benzothienyloxy, isobenzothienyloxy, indolyloxy, isoindolyloxy, indazolyloxy, benzimidazolyloxy, benzoxazolyloxy);
- (67) a 3- to 8-membered monocyclic non-aromatic
- 15 heterocyclyloxy group (e.g., oxiranyloxy, azetidinyloxy, oxetanyloxy, thietanyloxy, pyrrolidinyloxy, tetrahydrofuryloxy, thiolanyloxy, piperidyloxy);
- (68) a 8- to 12-membered fused non-aromatic heterocyclyloxy group (e.g., dihydrobenzofuranyloxy);
- 20 (69) a carboxy group;
- (70) a C₁₋₆ alkoxy-carbonyl group;
- (71) a C₂₋₆ alkenyloxy-carbonyl group (e.g., vinyloxycarbonyl, propenyloxycarbonyl, butenyloxycarbonyl, pentenyloxycarbonyl, hexenyloxycarbonyl);
- 25 (72) a C₂₋₆ alkynyloxy-carbonyl group (e.g., ethynyloxycarbonyl, propynyloxycarbonyl, butynyloxycarbonyl, pentynyloxycarbonyl, hexynyloxycarbonyl);
- (73) a C₃₋₈ cycloalkyloxy-carbonyl group (e.g., cyclopropyloxycarbonyl, cyclobutyloxycarbonyl,
- 30 cyclopentyloxycarbonyl, cyclohexyloxycarbonyl);
- (74) a C₃₋₈ cycloalkenyloxy-carbonyl group (e.g., cyclopropenyloxycarbonyl, cyclobutenyloxycarbonyl, cyclopentenylloxycarbonyl, cyclohexenyloxycarbonyl);
- (75) a C₆₋₁₄ aryloxy-carbonyl group (e.g., phenoxycarbonyl, 1-
- 35 naphthyloxycarbonyl, 2-naphthyloxycarbonyl);

- (76) a C₃₋₈ cycloalkyl-C₁₋₆ alkoxy-carbonyl group (e.g., cyclopropylmethyloxycarbonyl, cyclopropylethyloxycarbonyl, cyclobutylmethyloxycarbonyl, cyclopentylmethyloxycarbonyl, cyclohexylmethyloxycarbonyl, cyclohexylethyloxycarbonyl);
- 5 (77) a C₃₋₈ cycloalkenyl-C₁₋₆ alkoxy-carbonyl group (e.g., cyclopentenylmethyloxycarbonyl, cyclohexenylmethyloxycarbonyl, cyclohexenylethyloxycarbonyl, cyclohexenylpropyloxycarbonyl);
- (78) a C₇₋₁₄ aralkyloxy-carbonyl group (e.g., benzyloxycarbonyl, phenethyloxycarbonyl);
- 10 (79) a mono-C₁₋₆ alkyl-thiocarbamoyl group (e.g., methylthiocarbamoyl, ethylthiocarbamoyl, propylthiocarbamoyl);
- (80) a di-C₁₋₆ alkyl-thiocarbamoyl group (e.g., dimethylthiocarbamoyl, diethylthiocarbamoyl, dipropylthiocarbamoyl);
- 15 (81) a C₁₋₆ alkyl-carbonyloxy group (e.g., acetyloxy, propanoyloxy, butanoyloxy, 2-methylpropanoyloxy);
- (82) an imino group optionally substituted by a hydroxy group; and
- (83) a C₁₋₆ alkylenedioxy group (e.g., methylenedioxy,
- 20 ethylenedioxy).

[0071]

The above-mentioned C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group exemplified as the "hydrocarbon group" optionally have 1 to 5 (preferably

25 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the following Substituent Group B. When the number of the substituents is plural, the respective substituents may be the same or different.

30 [0072]

Substituent Group B:

- (1) the above-mentioned Substituent Group A;
- (2) a C₁₋₆ alkyl group optionally substituted by 1 to 3 substituents selected from
- 35 (a) a halogen atom,

- (b) a cyano group,
- (c) a hydroxy group,
- (d) a C₃₋₈ cycloalkyl group optionally substituted by 1 to 3 substituents selected from
 - 5 (i) a halogen atom,
 - (ii) a cyano group, and
 - (iii) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms,
- (e) a C₆₋₁₄ aryl group optionally substituted by 1 to 3 substituents selected from
 - 10 (i) a halogen atom,
 - (ii) a cyano group, and
 - (iii) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms,
- 15 (f) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms,
- (g) an amino group optionally mono or di-substituted by C₁₋₆ alkyl group(s),
- (h) a 5- or 6-membered monocyclic aromatic heterocyclic
 - 20 group,
 - (i) a 8- to 12-membered fused aromatic heterocyclic group,
 - (j) a 3- to 8-membered monocyclic non-aromatic heterocyclic group,
 - (k) a 8- to 12-membered fused non-aromatic heterocyclic
 - 25 group,
 - (l) a carboxy group, and
 - (m) a C₁₋₆ alkoxy-carbonyl group optionally substituted by 1 to 3 halogen atoms;
- (3) C₂₋₆ alkenyl group optionally substituted by 1 to 3 substituents selected from
 - 30 (a) a halogen atom,
 - (b) a hydroxy group,
 - (c) a C₁₋₆ alkoxy group,
 - (d) an amino group optionally mono or di-substituted by C₁₋₆ alkyl group(s),
 - 35

(e) a carboxy group, and
(f) a C₁₋₆ alkoxy-carbonyl group;
(4) C₇₋₁₄ aralkyl group optionally substituted by 1 to 3
substituents selected from

- 5 (a) a halogen atom,
(b) a hydroxy group,
(c) a C₁₋₆ alkoxy group, and
(d) a C₁₋₆ alkyl group optionally substituted by 1 to 3
halogen atoms; and
10 (5) an oxo group.

[0073]

The above-mentioned C₆₋₁₄ aryl group, C₇₋₁₄ aralkyl group
and C₈₋₁₃ aryl alkenyl group exemplified as the "hydrocarbon
group" optionally have 1 to 5 (preferably 1 to 3) substituents
15 at substitutable position(s). Examples of the substituent
include substituents selected from the above-mentioned
Substituent Group B excluding an oxo group. When the number of
the substituents is plural, the respective substituents may be
the same or different.

20 [0074]

The "heterocyclic group" of the "optionally substituted
heterocyclic group" exemplified as the "substituent" for R¹ or
R² optionally has 1 to 5 (preferably 1 to 3) substituents at
substitutable position(s). Examples of the substituent for the
25 aromatic heterocyclic group include substituents selected from
the above-mentioned Substituent Group B excluding an oxo group,
and examples of the substituent for the non-aromatic
heterocyclic group include substituents selected from the
above-mentioned Substituent Group B. When the number of the
30 substituents is plural, the respective substituents may be the
same or different.

[0075]

Examples of the "optionally substituted hydroxy group"
exemplified as the "substituent" for R¹ or R² include a hydroxy
35 group optionally substituted by a substituent selected from a

C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₆₋₁₄ aryl group, a C₈₋₁₄ aralkyl group, a C₈₋₁₃ aryl alkenyl group, a C₁₋₆ alkyl-carbonyl group, a heterocyclic group (e.g., an aromatic heterocyclic group, a non-aromatic heterocyclic group) and the like, each of which is optionally substituted.

[0076]

The C₁₋₁₀ alkyl group optionally has 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include

- (1) a halogen atom;
- (2) a cyano group;
- (3) a nitro group;
- (4) a hydroxy group;
- (5) a C₃₋₈ cycloalkyl group optionally substituted by 1 to 3 substituents selected from

- (a) a halogen atom,
- (b) a cyano group,
- (c) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms, and
- (d) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms;

- (6) a C₇₋₁₄ aryl group optionally substituted by 1 to 3 substituents selected from
- (a) a halogen atom,
- (b) a cyano group,
- (c) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms, and
- (d) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atoms;

- (7) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 substituents selected from

- (a) a halogen atom,
- (b) a cyano group,
- (c) a C₃₋₈ cycloalkyl group optionally substituted by 1 to 3

- halogen atoms,
- (d) a C₃₋₈ cycloalkenyl group optionally substituted by 1 to 3 halogen atoms,
- (e) a C₆₋₁₄ aryl group optionally substituted by 1 to 3
5 halogen atoms, and
- (f) a 5- or 6-membered monocyclic aromatic heterocyclic group;
- (8) a C₂₋₆ alkenyloxy group (e.g., vinyloxy, propenyloxy, butenyloxy, pentenyloxy, hexenyloxy) optionally substituted by
10 1 to 3 halogen atoms;
- (9) a C₂₋₆ alkynyloxy group (e.g., ethynyloxy, propynyloxy, butynyloxy, pentynyloxy, hexynyloxy) optionally substituted by 1 to 3 halogen atoms;
- (10) a C₃₋₈ cycloalkyloxy group (e.g., cyclopropyloxy,
15 cyclobutyloxy, cyclopentyloxy, cyclohexyloxy) optionally substituted by 1 to 3 halogen atoms;
- (11) a C₃₋₈ cycloalkenyloxy group (e.g., cyclopropenyloxy, cyclobutenyloxy, cyclopentenyloxy, cyclohexenyloxy) optionally substituted by 1 to 3 halogen atoms;
- 20 (12) a C₆₋₁₄ aryloxy group optionally substituted by 1 to 3 halogen atoms;
- (13) a C₇₋₁₄ aralkyloxy group optionally substituted by 1 to 3 halogen atoms;
- (14) a carbamoyl group optionally mono- or di-substituted by
25 substituent(s) selected from
- (a) a C₁₋₆ alkyl group,
- (b) a C₃₋₆ cycloalkyl group,
- (c) a C₆₋₁₄ aryl group,
- (d) a C₁₋₆ alkoxy group,
- 30 (e) a 5- or 6-membered monocyclic aromatic heterocyclic group,
- (f) a 8- to 12-membered fused aromatic heterocyclic group,
- (g) a 3- to 8-membered monocyclic non-aromatic heterocyclic group, and
- 35 (h) a 8- to 12-membered fused non-aromatic heterocyclic

group;

(15) a sulfamoyl group optionally mono- or di-substituted by substituent(s) selected from

- (a) a C₁₋₆ alkyl group,
- 5 (b) a C₃₋₆ cycloalkyl group,
- (c) a C₆₋₁₄ aryl group,
- (d) a C₁₋₆ alkoxy group,
- (e) a 5- or 6-membered monocyclic aromatic heterocyclic group,
- 10 (f) a 8- to 12-membered fused aromatic heterocyclic group,
- (g) a 3- to 8-membered monocyclic non-aromatic heterocyclic group, and
- (h) a 8- to 12-membered fused non-aromatic heterocyclic group;

15 (16) a formyl group;

(17) a C₁₋₆ alkyl-carbonyl group;

(18) a C₂₋₆ alkenyl-carbonyl group (e.g., acryloyl, butenoyl, pentenoyl, hexenoyl, heptenoyl);

(19) a C₂₋₆ alkynyl-carbonyl group (e.g., propioloyl, propynylcarbonyl, butynylcarbonyl, pentynylcarbonyl, hexynylcarbonyl);

(20) a C₃₋₈ cycloalkyl-carbonyl group (e.g., cyclopropylcarbonyl, cyclobutylcarbonyl, cyclopentylcarbonyl, cyclohexylcarbonyl);

(21) a C₃₋₈ cycloalkenyl-carbonyl group (e.g., cyclopropenylcarbonyl, cyclobutenylcarbonyl, cyclopentenylcarbonyl, cyclohexenylcarbonyl);

(22) a C₆₋₁₄ aryl-carbonyl group (e.g., benzoyl, 1-naphthylcarbonyl, 2-naphthylcarbonyl);

(23) a C₃₋₈ cycloalkyl-C₁₋₆ alkyl-carbonyl group (e.g., cyclopropylacetyl, 3-cyclopropylpropionyl, cyclobutylacetyl, cyclopentylacetyl, cyclohexylacetyl, cyclohexylpropionyl);

(24) a C₃₋₈ cycloalkenyl-C₁₋₆ alkyl-carbonyl group (e.g., cyclopentenylacetyl, cyclohexenylacetyl, 3-cyclohexenylpropionyl, 3-cyclohexenylpropionyl);

35 (25) a C₇₋₁₄ aralkyl-carbonyl group (e.g., phenylacetyl, 3-

- phenylpropionyl);
- (26) a 5- or 6-membered monocyclic aromatic heterocyclylcarbonyl group (e.g., furylcarbonyl, thienylcarbonyl, pyrrolylcarbonyl, oxazolylcarbonyl, isoxazolylcarbonyl, thiazolylcarbonyl, isothiazolylcarbonyl, imidazolylcarbonyl, pyridylcarbonyl, pyrazolylcarbonyl);
- (27) a 8- to 12-membered fused aromatic heterocyclylcarbonyl group (e.g., benzofuranylcarbonyl, isobenzofuranylcarbonyl, benzothienylcarbonyl, isobenzothienylcarbonyl, indolylcarbonyl, isoindolylcarbonyl, indazolylcarbonyl, benzimidazolylcarbonyl, benzoxazolylcarbonyl);
- (28) a 3- to 8-membered monocyclic non-aromatic heterocyclylcarbonyl group (e.g., oxiranylcarbonyl, azetidinyllcarbonyl, oxetanylcarbonyl, thietanylcarbonyl, pyrrolidinylcarbonyl, tetrahydrofurylcarbonyl, thiolanylcarbonyl, piperidylcarbonyl);
- (29) a 8- to 12-membered fused non-aromatic heterocyclylcarbonyl group (e.g., dihydrobenzofuranylcarbonyl);
- (30) an amino group optionally mono- or di-substituted by substituent(s) selected from
- (a) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms,
 - (b) a C₁₋₆ alkyl-carbonyl group optionally substituted by 1 to 3 halogen atoms,
 - (c) a C₃₋₈ cycloalkyl-carbonyl group,
 - (d) a C₆₋₁₄ aryl-carbonyl group optionally substituted by 1 to 3 halogen atoms,
 - (e) a 5- or 6-membered monocyclic aromatic heterocyclylcarbonyl group,
 - (f) a 8- to 12-membered fused aromatic heterocyclylcarbonyl group,
 - (g) a 3- to 8-membered monocyclic non-aromatic heterocyclylcarbonyl group, and
 - (h) a 8- to 12-membered fused non-aromatic

- heterocyclylcarbonyl group;
- (31) a sulfanyl group;
- (32) a C₁₋₆ alkylsulfanyl group (e.g., methylsulfanyl, ethylsulfanyl);
- 5 (33) a C₂₋₆ alkenylsulfanyl group (e.g., vinylsulfanyl, propenylsulfanyl);
- (34) a C₂₋₆ alkynylsulfanyl group (e.g., ethynylsulfanyl, propynylsulfanyl);
- (35) a C₃₋₈ cycloalkylsulfanyl group (e.g., cyclopropylsulfanyl, cyclobutylsulfanyl);
- 10 (36) a C₃₋₈ cycloalkenylsulfanyl group (e.g., cyclopropenylsulfanyl, cyclobutenylsulfanyl);
- (37) a C₆₋₁₄ arylsulfanyl group (e.g., phenylsulfanyl);
- (38) a C₃₋₈ cycloalkyl-C₁₋₆ alkylsulfanyl group (e.g., cyclopropylmethylsulfanyl);
- 15 (39) a C₃₋₈ cycloalkenyl-C₁₋₆ alkylsulfanyl group (e.g., cyclopentenylmethylsulfanyl);
- (40) a C₁₋₆ alkylsulfinyl group (e.g., methylsulfinyl, ethylsulfinyl);
- 20 (41) a C₂₋₆ alkenylsulfinyl group (e.g., vinylsulfinyl, propenylsulfinyl);
- (42) a C₂₋₆ alkynylsulfinyl group (e.g., ethynylsulfinyl, propynylsulfinyl);
- (43) a C₃₋₈ cycloalkylsulfinyl group (e.g., cyclopropylsulfinyl, cyclobutylsulfinyl);
- 25 (44) a C₃₋₈ cycloalkenylsulfinyl group (e.g., cyclopropenylsulfinyl, cyclobutenylsulfinyl);
- (45) a C₆₋₁₄ arylsulfinyl group (e.g., phenylsulfinyl);
- (46) a C₃₋₈ cycloalkyl-C₁₋₆ alkylsulfinyl group (e.g., cyclopropylmethylsulfinyl);
- 30 (47) a C₃₋₈ cycloalkenyl-C₁₋₆ alkylsulfinyl group (e.g., cyclopentenylmethylsulfinyl);
- (48) a C₁₋₆ alkylsulfonyl group (e.g., methylsulfonyl, ethylsulfonyl);
- 35 (49) a C₂₋₆ alkenylsulfonyl group (e.g., vinylsulfonyl,

- propenylsulfonyl);
- (50) a C₂₋₆ alkynylsulfonyl group (e.g., ethynylsulfonyl, propynylsulfonyl);
- (51) a C₃₋₈ cycloalkylsulfonyl group (e.g., cyclopropylsulfonyl, 5 cyclobutylsulfonyl);
- (52) a C₃₋₈ cycloalkenylsulfonyl group (e.g., cyclopropenylsulfonyl, cyclobutenylsulfonyl);
- (53) a C₆₋₁₄ arylsulfonyl group (e.g., phenylsulfonyl);
- (54) a C₃₋₈ cycloalkyl-C₁₋₆ alkylsulfonyl group (e.g., 10 cyclopropylmethylsulfonyl);
- (55) a C₃₋₈ cycloalkenyl-C₁₋₆ alkylsulfonyl group (e.g., cyclopentenylmethylsulfonyl);
- (56) a C₆₋₁₄ aryl-C₁₋₆ alkylsulfonyl group (e.g., benzylsulfonyl);
- 15 (57) a 5- or 6-membered monocyclic aromatic heterocyclylsulfonyl group (e.g., furylsulfonyl, thienylsulfonyl, pyridylsulfonyl);
- (58) a 8- to 12-membered fused aromatic heterocyclylsulfonyl group (e.g., benzofuranylsulfonyl, isobenzofuranylsulfonyl);
- 20 (59) a 3- to 8-membered monocyclic non-aromatic heterocyclylsulfonyl group (e.g., oxiranylsulfonyl, azetidinylsulfonyl);
- (60) a 8- to 12-membered fused non-aromatic heterocyclylsulfonyl group (e.g., 25 dihydrobenzofuranylsulfonyl);
- (61) a 5- or 6-membered monocyclic aromatic heterocyclic group (e.g., furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyridyl, pyrazolyl, morpholinyl) optionally substituted by 1 to 3 substituents 30 selected from
- (a) a halogen atom,
 - (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms, and
 - (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3 35 halogen atoms;

- (62) a 8- to 12-membered fused aromatic heterocyclic group
(e.g., benzofuranyl, isobenzofuranyl, benzothienyl,
isobenzothienyl, indolyl, isoindolyl, indazolyl,
benzimidazolyl, benzoxazolyl) optionally substituted by 1 to 3
5 substituents selected from
- (a) a halogen atom,
 - (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3
halogen atoms, and
 - (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3
10 halogen atoms;
- (63) a 3- to 8-membered monocyclic non-aromatic heterocyclic
group (e.g., oxiranyl, azetidiny, oxetanyl, thietanyl,
pyrrolidinyl, tetrahydrofuryl, thiolanyl, piperidyl,
piperazinyl, dihydrooxadiazolyl, thiazolinyl) optionally
15 substituted by 1 to 3 substituents selected from
- (a) a halogen atom,
 - (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3
halogen atoms,
 - (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3
20 halogen atoms, and
 - (d) an oxo group;
- (64) a 8- to 12-membered fused non-aromatic heterocyclic group
(e.g., dihydrobenzofuranyl) optionally substituted by 1 to 3
substituents selected from
- 25 (a) a halogen atom,
 - (b) a C₁₋₆ alkyl group optionally substituted by 1 to 3
halogen atoms,
 - (c) a C₁₋₆ alkoxy group optionally substituted by 1 to 3
halogen atoms, and
 - 30 (d) an oxo group;
- (65) a 5- or 6-membered monocyclic aromatic heterocyclyloxy
group (e.g., furyloxy, thienyloxy, pyrrolyloxy, oxazolyloxy,
isoxazolyloxy, thiazolyloxy, isothiazolyloxy, imidazolyloxy,
pyridyloxy, pyrazolyloxy);
- 35 (66) a 8- to 12-membered fused aromatic heterocyclyloxy group

- (e.g., benzofuranyloxy, isobenzofuranyloxy, benzothienyloxy, isobenzothienyloxy, indolyloxy, isoindolyloxy, indazolyloxy, benzimidazolyloxy, benzoxazolyloxy);
- (67) a 3- to 8-membered monocyclic non-aromatic
 5 heterocyclyloxy group (e.g., oxiranyloxy, azetidinyloxy, oxetanyloxy, thietanyloxy, pyrrolidinyloxy, tetrahydrofuryloxy, thiolanyloxy, piperidyloxy);
- (68) a 8- to 12-membered fused non-aromatic heterocyclyloxy group (e.g., dihydrobenzofuranyloxy);
- 10 (69) a carboxy group;
- (70) a C₁₋₆ alkoxy-carbonyl group;
- (71) a C₂₋₆ alkenyloxy-carbonyl group (e.g., vinyloxycarbonyl, propenyloxycarbonyl, butenyloxycarbonyl, pentenyloxycarbonyl, hexenyloxycarbonyl);
- 15 (72) a C₂₋₆ alkynyloxy-carbonyl group (e.g., ethynyloxycarbonyl, propynyloxycarbonyl, butynyloxycarbonyl, pentynyloxycarbonyl, hexynyloxycarbonyl);
- (73) a C₃₋₈ cycloalkyloxy-carbonyl group (e.g., cyclopropyloxycarbonyl, cyclobutyloxycarbonyl,
 20 cyclopentyloxycarbonyl, cyclohexyloxycarbonyl);
- (74) a C₃₋₈ cycloalkenyloxy-carbonyl group (e.g., cyclopropenyloxycarbonyl, cyclobutenyloxycarbonyl, cyclopentenylloxycarbonyl, cyclohexenyloxycarbonyl);
- (75) a C₆₋₁₄ aryloxy-carbonyl group (e.g., phenoxy-carbonyl, 1-
 25 naphthyloxycarbonyl, 2-naphthyloxycarbonyl);
- (76) a C₃₋₈ cycloalkyl-C₁₋₆ alkoxy-carbonyl group (e.g., cyclopropylmethyloxycarbonyl, cyclopropylethyloxycarbonyl, cyclobutylmethyloxycarbonyl, cyclopentylmethyloxycarbonyl, cyclohexylmethyloxycarbonyl, cyclohexylethyloxycarbonyl);
- 30 (77) a C₃₋₈ cycloalkenyl-C₁₋₆ alkoxy-carbonyl group (e.g., cyclopentenylmethyloxycarbonyl, cyclohexenylmethyloxycarbonyl, cyclohexenylethyloxycarbonyl, cyclohexenylpropyloxycarbonyl);
- (78) a C₇₋₁₄ aralkyloxy-carbonyl group (e.g., benzyloxycarbonyl, phenethyloxycarbonyl);
- 35 (79) a mono-C₁₋₆ alkyl-thiocarbamoyl group (e.g.,

methylthiocarbamoyl, ethylthiocarbamoyl, propylthiocarbamoyl);
(80) a di-C₁₋₆ alkyl-thiocarbamoyl group (e.g.,
dimethylthiocarbamoyl, diethylthiocarbamoyl,
dipropylthiocarbamoyl);
5 (81) a C₁₋₆ alkyl-carbonyloxy group (e.g., acetyloxy,
propanoyloxy, butanoyloxy, 2-methylpropanoyloxy);
(82) an imino group optionally substituted by a hydroxy group;
and
(83) a C₁₋₆ alkylenedioxy group (e.g., methylenedioxy,
10 ethylenedioxy).

The C₂₋₁₀ alkenyl group and C₁₋₆ alkyl-carbonyl group
optionally have 1 to 5 (preferably 1 to 3) substituents at
substitutable position(s). Examples of the substituent include
substituents selected from the above-mentioned Substituent
15 Group A. When the number of the substituents is plural, the
respective substituents may be the same or different.
[0077]

The C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and
non-aromatic heterocyclic group optionally have 1 to 5
20 (preferably 1 to 3) substituents at substitutable position(s).
Examples of the substituent include substituents selected from
the above-mentioned Substituent Group B. When the number of
the substituents is plural, the respective substituents may be
the same or different.
25 [0078]

The C₆₋₁₄ aryl group, C₈₋₁₄ aralkyl group, C₈₋₁₃ aryl alkenyl
group and aromatic heterocyclic group optionally have 1 to 5
(preferably 1 to 3) substituents at substitutable position(s).
Examples of the substituent include substituents selected from
30 the above-mentioned Substituent Group B excluding an oxo group.
When the number of the substituents is plural, the respective
substituents may be the same or different.
[0079]

Examples of the "optionally substituted sulfanyl group"
35 exemplified as the "substituent" for R¹ or R² include a

sulfanyl group optionally substituted by a substituent selected from a C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₆₋₁₄ aryl group, a C₇₋₁₄ aralkyl group, a C₈₋₁₃ aryl alkenyl group, a C₁₋₆ alkyl-
5 carbonyl group, a heterocyclic group (e.g., an aromatic heterocyclic group, a non-aromatic heterocyclic group) and the like, each of which is optionally substituted.

[0080]

The C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group and C₁₋₆ alkyl-
10 carbonyl group optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group A. When the number of the substituents is plural, the respective substituents may be the
15 same or different.

[0081]

The C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and non-aromatic heterocyclic group optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s).
20 Examples of the substituent include substituents selected from the above-mentioned Substituent Group B. When the number of the substituents is plural, the respective substituents may be the same or different.

[0082]

25 The C₆₋₁₄ aryl group, C₇₋₁₄ aralkyl group, C₈₋₁₃ aryl alkenyl group and aromatic heterocyclic group optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group B excluding an oxo group.
30 When the number of the substituents is plural, the respective substituents may be the same or different.

[0083]

Examples of the "optionally substituted amino group" exemplified as the "substituent" for R¹ or R² include an amino
35 group optionally mono- or di-substituted by substituent(s)

selected from a C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₆₋₁₄ aryl group, a C₇₋₁₄ aralkyl group, a C₈₋₁₃ aryl alkenyl group, a heterocyclic group (e.g., an aromatic heterocyclic group, a non-aromatic
5 heterocyclic group) and the like, each of which is optionally substituted; and an acyl group. When the amino is di-substituted, the two substituents in combination optionally form an optionally substituted heterocyclic group.

[0084]

10 The C₁₋₁₀ alkyl group and C₂₋₁₀ alkenyl group optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group A. When the number of the substituents is plural, the respective
15 substituents may be the same or different.

[0085]

 The C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and non-aromatic heterocyclic group optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s).
20 Examples of the substituent include substituents selected from the above-mentioned Substituent Group B. When the number of the substituents is plural, the respective substituents may be the same or different.

[0086]

25 The C₆₋₁₄ aryl group, C₇₋₁₄ aralkyl group, C₈₋₁₃ aryl alkenyl group and aromatic heterocyclic group optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group B excluding an oxo group.
30 When the number of the substituents is plural, the respective substituents may be the same or different.

[0087]

 Examples of the "acyl group" exemplified as the substituent for the "amino group" include those similar to the
35 below-mentioned "acyl group" exemplified as the "substituent"

for R¹ or R².

[0088]

Examples of the "acyl group" exemplified as the "substituent" for R¹ or R² include a group represented by the
5 formula: -COR^A, -CO-OR^A, -SO₃R^A, -S(O)₂R^A, -SOR^A, -CO-NR^{A'}R^{B'}, -CS-NR^{A'}R^{B'} or -S(O)₂NR^{A'}R^{B'} wherein R^A is a hydrogen atom, an optionally substituted hydrocarbon group or an optionally substituted heterocyclic group, and R^{A'} and R^{B'} are the same or different and each is a hydrogen atom, an optionally
10 substituted hydrocarbon group or an optionally substituted heterocyclic group, or R^{A'} and R^{B'} optionally form, together with the adjacent nitrogen atom, an optionally substituted nitrogen-containing heterocycle, and the like.

[0089]

15 Examples of the "hydrocarbon group" of the "optionally substituted hydrocarbon group for R^A, R^{A'} or R^{B'}" include a C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₂₋₁₀ alkynyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₄₋₁₀ cycloalkadienyl group, a C₆₋₁₄ aryl group, a C₇₋₁₄ aralkyl group,
20 a C₈₋₁₃ aryl alkenyl group and the like.

[0090]

The above-mentioned C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group and C₂₋₁₀ alkynyl group exemplified as the "hydrocarbon group" optionally have 1 to 5 (preferably 1 to 3) substituents at
25 substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group A. When the number of the substituents is plural, the respective substituents may be the same or different.

[0091]

30 The above-mentioned C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group exemplified as the "hydrocarbon group" optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-
35 mentioned Substituent Group B. When the number of the

substituents is plural, the respective substituents may be the same or different.

[0092]

The above-mentioned C₆₋₁₄ aryl group, C₇₋₁₄ aralkyl group
5 and C₈₋₁₃ aryl alkenyl group exemplified as the "hydrocarbon group" optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group B excluding an oxo group. When the number of
10 the substituents is plural, the respective substituents may be the same or different.

[0093]

The "heterocyclic group" of the "optionally substituted heterocyclic group" for R^A, R^{A'} or R^{B'} optionally has 1 to 5
15 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent for the aromatic heterocyclic group include substituents selected from the above-mentioned Substituent Group B excluding an oxo group, and examples of the substituent for the non-aromatic heterocyclic group
20 include substituents selected from the above-mentioned Substituent Group B. When the number of the substituents is plural, the respective substituents may be the same or different.

[0094]

25 Examples of the "nitrogen-containing heterocycle" of the "optionally substituted nitrogen-containing heterocycle" formed by R^{A'} and R^{B'} together with the adjacent nitrogen atom include a 5- to 7-membered nitrogen-containing heterocycle optionally containing, as a ring-constituting atom besides
30 carbon atom, at least one nitrogen atom, and additional 1 or 2 hetero atoms selected from an oxygen atom, a sulfur atom and a nitrogen atom. Preferable examples of the nitrogen-containing heterocycle include pyrrolidine, imidazolidine, pyrazolidine, piperidine, piperazine, morpholine, thiomorpholine and the
35 like.

[0095]

The nitrogen-containing heterocycle optionally has 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group B. When the number of the substituents is plural, the respective substituents may be the same or different.

[0096]

Preferable examples of the "optionally substituted acyl" include

- (1) a formyl group;
- (2) a carboxy group;
- (3) a C₁₋₆ alkyl-carbonyl group (e.g., acetyl) optionally substituted by 1 to 3 halogen atoms;
- (4) a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, tert-butoxycarbonyl) optionally substituted by 1 to 3 halogen atoms;
- (5) a C₃₋₁₀ cycloalkyl-carbonyl group (e.g., cyclopropylcarbonyl, cyclopentylcarbonyl, cyclohexylcarbonyl);
- (6) a C₆₋₁₄ aryl-carbonyl group (e.g., benzoyl, 1-naphthoyl, 2-naphthoyl) optionally substituted by 1 to 3 halogen atoms;
- (7) a carbamoyl group optionally mono- or di-substituted by substituent(s) selected from
 - (a) a C₁₋₆ alkyl group optionally substituted by 1 to 3 substituents selected from a halogen atom, a C₁₋₆ alkoxy group, a C₁₋₆ alkoxy-carbonyl group and a carboxy group, and
 - (b) an amino group optionally mono or di-substituted by C₁₋₆ alkoxy-carbonyl group(s);
- (8) a C₁₋₆ alkylsulfonyl group (e.g., methylsulfonyl, ethylsulfonyl, isopropylsulfonyl) optionally substituted by 1 to 3 halogen atoms;
- (9) a C₆₋₁₄ aryl sulfonyl group (e.g., benzenesulfonyl);
- (10) a sulfamoyl group;
- (11) a thiocarbamoyl group;
- (12) an aromatic heterocyclylcarbonyl group (e.g.,

furylcarbonyl, thienylcarbonyl) optionally substituted by 1 to 3 substituents selected from a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms;

(13) a non-aromatic heterocyclylcarbonyl group (e.g., tetrahydrofurylcarbonyl, pyrrolidinocarbonyl) optionally substituted by 1 to 3 substituents selected from a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atoms; and the like.

[0097]

R¹ is preferably an optionally substituted aromatic ring group, -OR⁸, -NHR⁸, -NR⁸R^{8'} or -SR⁸ wherein R⁸ and R^{8'} are each independently an optionally substituted C₁₋₁₀ alkyl group, an optionally substituted C₂₋₁₀ alkenyl group, an optionally substituted C₂₋₁₀ alkynyl group, an optionally substituted C₃₋₁₀ cycloalkyl group, an optionally substituted C₃₋₁₀ cycloalkenyl group, an optionally substituted C₄₋₁₀ cycloalkadienyl group, an optionally substituted C₆₋₁₄ aryl group, an optionally substituted C₈₋₁₄ aralkyl group or an optionally substituted C₈₋₁₃ aryl alkenyl group.

[0098]

The "aromatic ring group" of the "optionally substituted aromatic ring group" optionally has 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group B excluding an oxo group. When the number of the substituents is plural, the respective substituents may be the same or different.

[0099]

The C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group and C₂₋₁₀ alkynyl group of the "optionally substituted C₁₋₁₀ alkyl group", "optionally substituted C₂₋₁₀ alkenyl group" and "optionally substituted C₂₋₁₀ alkynyl group" for R⁸ or R^{8'} each optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group A. When

the number of the substituents is plural, the respective substituents may be the same or different.

[0100]

The C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group of the "optionally substituted C₃₋₁₀ cycloalkyl group", "optionally substituted C₃₋₁₀ cycloalkenyl group" and "optionally substituted C₄₋₁₀ cycloalkadienyl group" for R⁸ or R^{8'} each optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group B. When the number of the substituents is plural, the respective substituents may be the same or different.

[0101]

The C₆₋₁₄ aryl group, C₈₋₁₄ aralkyl group and C₈₋₁₃ aryl alkenyl group of the "optionally substituted C₆₋₁₄ aryl group", "optionally substituted C₈₋₁₄ aralkyl group" and "optionally substituted C₈₋₁₃ aryl alkenyl group" for R⁸ or R^{8'} each optionally have 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-mentioned Substituent Group B excluding an oxo group. When the number of the substituents is plural, the respective substituents may be the same or different.

[0102]

R¹ is

more preferably an optionally substituted C₆₋₁₄ aryl group, -OR⁸ or -SR⁸ wherein R⁸ is as defined above, further more preferably an optionally substituted C₆₋₁₄ aryl group, -OR⁸ or -SR⁸ wherein R⁸ is an optionally substituted C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group), an optionally substituted C₆₋₁₄ aryl group or an optionally substituted C₈₋₁₄ aralkyl group, still more preferably

(i) a C₆₋₁₄ aryl group (e.g., phenyl),

(ii) $-OR^8$ wherein R^8 is a C_{1-10} alkyl group (preferably a C_{1-6} alkyl group (e.g., methyl)) or a C_{6-14} aryl group (e.g., phenyl)), or
(iii) $-SR^8$ wherein R^8 is a C_{6-14} aryl group (e.g., phenyl).

5 [0103]

In another embodiment, R^1 is more preferably an optionally substituted C_{6-14} aryl group, or $-OR^8$ wherein R^8 is as defined above, further more preferably an optionally substituted C_{6-14} aryl group, or $-OR^8$ wherein R^8 is an optionally substituted C_{1-10} alkyl group (preferably a C_{1-6} alkyl group), an optionally substituted C_{6-14} aryl group or an optionally substituted C_{8-14} aralkyl group, still more preferably $-OR^8$ wherein R^8 is an optionally substituted C_{1-10} alkyl group (preferably a C_{1-6} alkyl group), still more preferably a C_{1-10} alkoxy group (preferably a C_{1-6} alkoxy group), still more preferably a C_{1-6} alkoxy group (e.g., methoxy), particularly preferably methoxy.

20 [0104]

R^2 is preferably (1) a hydrogen atom, (2) an optionally substituted C_{1-10} alkyl group, (3) an optionally substituted C_{2-10} alkenyl group, (4) an optionally substituted C_{2-10} alkynyl group, or (5) an optionally substituted C_{3-10} cycloalkyl group.

25 [0105]

R^2 is more preferably a hydrogen atom, or an optionally substituted C_{1-10} alkyl group (preferably a C_{1-6} alkyl group), further more preferably a hydrogen atom or a C_{1-10} alkyl group (preferably a C_{1-6} alkyl group), still more preferably a hydrogen atom or a C_{1-6} alkyl group (e.g., methyl), still more preferably a hydrogen atom or methyl, particularly preferably a hydrogen atom.

35 [0106]

As preferable combination,

R¹ is an optionally substituted aromatic ring group, -OR⁸, -NHR⁸,
-NR⁸R^{8'} or -SR⁸ wherein R⁸ and R^{8'} are each independently an
optionally substituted C₁₋₁₀ alkyl group, an optionally
5 substituted C₂₋₁₀ alkenyl group, an optionally substituted C₂₋₁₀
alkynyl group, an optionally substituted C₃₋₁₀ cycloalkyl group,
an optionally substituted C₃₋₁₀ cycloalkenyl group, an
optionally substituted C₄₋₁₀ cycloalkadienyl group, an
optionally substituted C₆₋₁₄ aryl group, an optionally
10 substituted C₈₋₁₄ aralkyl group or an optionally substituted C₈₋₁₃
aryl alkenyl group, and
R² is (1) a hydrogen atom, (2) an optionally substituted C₁₋₁₀
alkyl group, (3) an optionally substituted C₂₋₁₀ alkenyl group,
(4) an optionally substituted C₂₋₁₀ alkynyl group, or (5) an
15 optionally substituted C₃₋₁₀ cycloalkyl group.

[0107]

As more preferable combination,

R¹ is an optionally substituted C₆₋₁₄ aryl group, -OR⁸ or -SR⁸
wherein R⁸ is as defined above, and
20 R² is a hydrogen atom or an optionally substituted C₁₋₁₀ alkyl
group (preferably a C₁₋₆ alkyl group).

[0108]

As further more preferable combination,

R¹ is an optionally substituted C₆₋₁₄ aryl group, -OR⁸ or -SR⁸
25 wherein R⁸ is an optionally substituted C₁₋₁₀ alkyl group
(preferably a C₁₋₆ alkyl group), an optionally substituted C₆₋₁₄
aryl group or an optionally substituted C₈₋₁₄ aralkyl group, and
R² is a hydrogen atom or a C₁₋₁₀ alkyl group (preferably a C₁₋₆
alkyl group).

30 [0109]

As still more preferable combination,

R¹ is
(i) a C₆₋₁₄ aryl group (e.g., phenyl),
(ii) -OR⁸ wherein R⁸ is a C₁₋₁₀ alkyl group (preferably a C₁₋₆
35 alkyl group (e.g., methyl)) or a C₆₋₁₄ aryl group (e.g.,

phenyl)), or

(iii) -SR⁸ wherein R⁸ is a C₆₋₁₄ aryl group (e.g., phenyl), and R² is a hydrogen atom or a C₁₋₆ alkyl group (e.g., methyl).

[0110]

5 Ring A is an optionally substituted aromatic ring.

The "aromatic ring" of the "optionally substituted aromatic ring" for Ring A optionally has 1 to 5 (preferably 1 to 3) substituents at substitutable position(s). Examples of the substituent include substituents selected from the above-
10 mentioned Substituent Group B excluding an oxo group. When the number of the substituents is plural, the respective substituents may be the same or different.

[0111]

Ring A is

15 preferably an optionally substituted C₆₋₁₄ aromatic hydrocarbon, more preferably an optionally substituted benzene, further more preferably benzene substituted by cyclic group(s) (preferably a 5- or 6-membered monocyclic aromatic heterocyclic group(s) (preferably pyrazolyl)), and optionally
20 further substituted, still more preferably benzene substituted by 5- or 6-membered monocyclic aromatic heterocyclic group(s) (preferably pyrazolyl), and optionally further substituted by 1 to 5 (preferably 1 to 3) halogen atoms (preferably a fluorine atom),
25 still more preferably benzene substituted by one 5- or 6-membered monocyclic aromatic heterocyclic group (preferably pyrazolyl), and further optionally substituted by 1 to 5 (preferably 1 to 3) halogen atoms (preferably a fluorine atom),
30 still more preferably benzene substituted by one 5- or 6-membered monocyclic aromatic heterocyclic group (preferably pyrazolyl) and one halogen atom (preferably a fluorine atom), particularly preferably benzene substituted by one fluorine atom and one pyrazolyl (particularly 4-(pyrazol-1-yl)-2-fluorobenzene).

35 [0112]

R^{3a}, R^{4a}, R^{5a} and R^{6a} are each independently an optionally substituted hydrocarbon group.

R^{3b}, R^{4b}, R^{5b} and R^{6b} are each independently an optionally substituted hydrocarbon group.

5 R³, R⁴, R⁵ and R⁶ are each independently an optionally substituted hydrocarbon group.

Examples of the "optionally substituted hydrocarbon group" for R^{3a}, R^{4a}, R^{5a}, R^{6a}, R^{3b}, R^{4b}, R^{5b}, R^{6b}, R³, R⁴, R⁵ or R⁶ include those similar to the "optionally substituted hydrocarbon group" 10 exemplified as the "substituent" for R¹ or R².

[0113]

R^{3a}, R^{4a}, R^{5a} and R^{6a} are preferably each independently an optionally substituted C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group), 15 more preferably each independently a C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group), still more preferably each independently a C₁₋₆ alkyl group (e.g., methyl), particularly preferably all methyl.

20 [0114]

R^{3b}, R^{4b}, R^{5b} and R^{6b} are preferably each independently an optionally substituted C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group), more preferably each independently a C₁₋₁₀ alkyl group 25 (preferably a C₁₋₆ alkyl group), still more preferably each independently a C₁₋₆ alkyl group (e.g., methyl), particularly preferably all methyl.

[0115]

30 R³, R⁴, R⁵ and R⁶ are preferably each independently an optionally substituted C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group), more preferably each independently a C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group), 35 still more preferably each independently a C₁₋₆ alkyl group

(e.g., methyl),
particularly preferably all methyl.

[0116]

5 R⁷ is an optionally substituted hydrocarbon group or an optionally substituted heterocyclic group.

Examples of the "optionally substituted hydrocarbon group" for R⁷ include those similar to the "optionally substituted hydrocarbon group" exemplified as the "substituent" for R¹ or R².

10 Examples of the "optionally substituted heterocyclic group" for R⁷ include those similar to the "optionally substituted heterocyclic group" exemplified as the "substituent" for R¹ or R².

[0117]

15 R⁷ is preferably an optionally substituted hydrocarbon group, more preferably an optionally substituted C₆₋₁₄ aryl group, still more preferably an optionally substituted phenyl, particularly preferably phenyl.

20 [0118]

R^{1a} is -OR⁹ wherein R⁹ is a substituent (excluding an ethenyl group and a benzyl group).

Examples of the "substituent" for R⁹ include those similar to the "substituent" for R¹ or R². An ethenyl group
25 and a benzyl group are excluded from R⁹.

[0119]

R^{1a} is preferably -OR⁹ wherein R⁹ is an optionally substituted hydrocarbon group (excluding an ethenyl group and a benzyl
30 group), more preferably -OR⁹ wherein R⁹ is an optionally substituted C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group), an optionally substituted C₆₋₁₄ aryl group or an optionally substituted C₈₋₁₄ aralkyl group),
35 further more preferably -OR⁹ wherein R⁹ is an optionally

substituted C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group),
still more preferably a C₁₋₁₀ alkoxy group (preferably a C₁₋₆
alkoxy group),
still more preferably a C₁₋₆ alkoxy group (e.g., methoxy),
5 particularly preferably methoxy.

[0120]

R^{2a} is a hydrogen atom or a substituent.

Examples of the "substituent" for R^{2a} include those
similar to the "substituent" for R¹ or R².

10 [0121]

R^{2a} is preferably (1) a hydrogen atom, (2) an optionally
substituted C₁₋₁₀ alkyl group, (3) an optionally substituted C₂₋
10 alkenyl group, (4) an optionally substituted C₂₋₁₀ alkynyl
group, or (5) an optionally substituted C₃₋₁₀ cycloalkyl group.

15 [0122]

R^{2a} is

more preferably a hydrogen atom, or an optionally substituted
C₁₋₁₀ alkyl group (preferably a C₁₋₆ alkyl group),
further more preferably a hydrogen atom or a C₁₋₁₀ alkyl group
20 (preferably a C₁₋₆ alkyl group),
still more preferably a hydrogen atom or a C₁₋₆ alkyl group
(e.g., methyl),
still more preferably a hydrogen atom or methyl,
particularly preferably a hydrogen atom.

25 [0123]

Ring Aa is an optionally substituted aromatic ring.

Examples of the "optionally substituted aromatic ring"
for Ring Aa include those similar to the "optionally
substituted aromatic ring" for Ring A.

30 [0124]

Ring Aa is

preferably an optionally substituted C₆₋₁₄ aromatic hydrocarbon,
more preferably an optionally substituted benzene,
further more preferably benzene substituted by cyclic group(s)
35 (preferably a 5- or 6-membered monocyclic aromatic

heterocyclic group(s) (preferably pyrazolyl)), and optionally further substituted,
still more preferably benzene substituted by 5- or 6-membered monocyclic aromatic heterocyclic group(s) (preferably
5 pyrazolyl), and optionally further substituted by 1 to 5 (preferably 1 to 3) halogen atoms (preferably a fluorine atom), still more preferably benzene substituted by one 5- or 6-membered monocyclic aromatic heterocyclic group (preferably pyrazolyl), and further substituted by 1 to 5 (preferably 1 to
10 3) halogen atoms (preferably a fluorine atom), still more preferably benzene substituted by one 5- or 6-membered monocyclic aromatic heterocyclic group (preferably pyrazolyl) and one halogen atom (preferably a fluorine atom), particularly preferably benzene substituted by one fluorine
15 atom and one pyrazolyl (particularly 4-(pyrazol-1-yl)-2-fluorobenzene).

[0125]

Preferable examples of compound (I) include a compound wherein

20 R^1 is

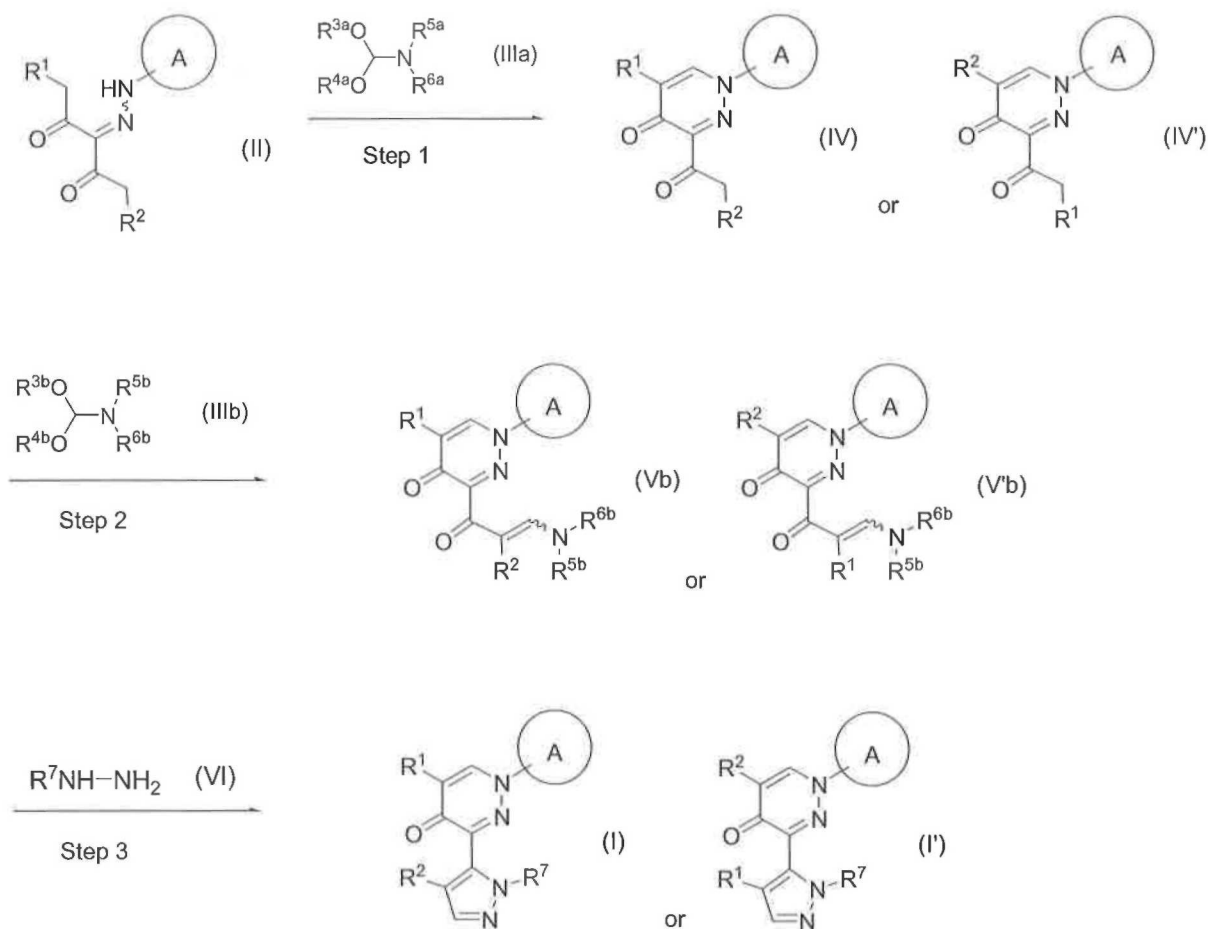
- (i) a C_{6-14} aryl group (e.g., phenyl),
- (ii) $-OR^8$ wherein R^8 is a C_{1-10} alkyl group (preferably a C_{1-6} alkyl group (e.g., methyl)) or a C_{6-14} aryl group (e.g., phenyl)), or
- 25 (iii) $-SR^8$ wherein R^8 is a C_{6-14} aryl group (e.g., phenyl), R^2 is a hydrogen atom or a C_{1-6} alkyl group (e.g., methyl), Ring A is benzene substituted by 5- or 6-membered monocyclic aromatic heterocyclic group(s) (preferably pyrazolyl), and optionally further optionally substituted by 1 to 5
30 (preferably 1 to 3) halogen atoms (preferably a fluorine atom), and
 R^7 is phenyl,
particularly 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one (compound A).

35 [0126]

Each step in the production method of the present invention is explained in the following.

The pyridazinone compound of the present invention is produced according to the following steps.

5 [0127]



[0128]

wherein each symbol is as defined above.

Step 1

10 In this step, compound (IV) or compound (IV') or a mixture thereof is produced by reacting compound (II) with compound (IIIa).

This reaction can be carried out according to the method described in Journal of Heterocyclic Chemistry, 1981, 18, 333-
15 334 or a method analogous thereto.

Examples of the compound (IIIa) include N,N-dimethylformamide dimethyl acetal, N,N-dimethylformamide diethyl acetal, N,N-dimethylformamide diisopropyl acetal, N,N-

dimethylformamide dipropyl acetal, N,N-diethylformamide dimethyl acetal and the like.

The amount of compound (IIIa) to be used is generally 1 to 100 mol, preferably 1 to 50 mol, per 1 mol of compound (II).

5 The reaction is carried out without solvent or in a solvent inert to the reaction. The solvent is not particularly limited as long as the reaction proceeds. Preferable examples thereof include alcohols (e.g., methanol, ethanol, propanol, butanol and the like), hydrocarbons (e.g., benzene, toluene, 10 xylene and the like), halogenated hydrocarbons (e.g., chloroform, dichloromethane and the like), ethers (e.g., diethyl ether, diisopropyl ether, tetrahydrofuran and the like), esters (e.g., ethyl acetate and the like), amides (e.g., N,N-dimethylformamide, N,N-dimethylacetamide and the like), 15 nitriles (e.g., acetonitrile and the like), sulfoxides (e.g., dimethylsulfoxide and the like), water and mixed solvents thereof.

The amount of the solvent to be used is generally 1 to 100-fold weights, preferably 1 to 80-fold weights, relative to 20 compound (II).

The reaction is generally carried out at 0 to 150°C, preferably 0 to 80°C, more preferably 0 to 70°C, still more preferably 0 to 65°C.

While the reaction time varies depending on the kind of 25 compound (II) and compound (IIIa), and the reaction temperature, it is generally 0.1 to 24 hr, preferably 0.5 to 10 hr.

While the product can be used for the next reaction as the reaction mixture or as a crude product, or can also be 30 isolated according to a conventional method from the reaction mixture, and can also be purified according to a separation means such as recrystallization, distillation, chromatography, HPLC and the like, it is preferably directly used for the next reaction as a crude product from the aspect of easiness.

35 When a mixture of compound (IV) and compound (IV') is

obtained, while compound (IV) and compound (IV') can be isolated according to a separation means such as recrystallization, distillation, chromatography, HPLC and the like, the mixture is preferably directly used for the next
5 reaction from the aspect of easiness.

[0129]

Since R^1 is different from R^2 in the present invention, compound (IV) or compound (IV') or a mixture thereof is obtained in this step. The reaction proceeds selectively
10 depending on the combination of R^1 and R^2 . For example, when R^1 is an optionally substituted aromatic ring group, $-OR^8$, $-NHR^8$, $-NR^8R^{8'}$ or $-SR^8$ wherein each symbol is as defined above, and

R^2 is (1) a hydrogen atom, (2) an optionally substituted C_{1-10} alkyl group, (3) an optionally substituted C_{2-10} alkenyl group,
15 (4) an optionally substituted C_{2-10} alkynyl group, or (5) an optionally substituted C_{3-10} cycloalkyl group, preferably when

R^1 is optionally substituted C_{6-14} aryl group, $-OR^8$ or $-SR^8$
20 wherein R^8 is as defined above

[preferably an optionally substituted C_{6-14} aryl group, $-OR^8$ or $-SR^8$ wherein R^8 is an optionally substituted C_{1-10} alkyl group (preferably a C_{1-6} alkyl group), an optionally substituted C_{6-14} aryl group or an optionally substituted C_{8-14} aralkyl group,
25 more preferably

(i) a C_{6-14} aryl group (e.g., phenyl),
(ii) $-OR^8$ wherein R^8 is a C_{1-10} alkyl group (preferably a C_{1-6} alkyl group (e.g., methyl)) or a C_{6-14} aryl group (e.g., phenyl)), or
30 (iii) $-SR^8$ wherein R^8 is a C_{6-14} aryl group (e.g., phenyl), further more preferably a C_{1-10} alkoxy group (preferably C_{1-6} alkoxy group), still more preferably a C_{1-6} alkoxy group (e.g., methoxy), particularly preferably methoxy], and

35 R^2 is a hydrogen atom, or an optionally substituted C_{1-10}

alkyl group (preferably a C₁₋₆ alkyl group)
[preferably a hydrogen atom or a C₁₋₁₀ alkyl group (preferably a
C₁₋₆ alkyl group),
more preferably a hydrogen atom or a C₁₋₆ alkyl group (e.g.,
5 methyl),
still more preferably a hydrogen atom or methyl,
particularly preferably a hydrogen atom],
compound (IV) is preferentially obtained.
[0130]

10 Step 2

In this step, compound (Vb) or compound (V'b) or a
mixture thereof is produced by reacting compound (IV) or
compound (IV') or a mixture thereof with compound (IIIb).

This step is carried out according to a method similar to
15 that in Step 1.

Examples of the compound (IIIb) include N,N-
dimethylformamide dimethyl acetal, N,N-dimethylformamide
diethyl acetal, N,N-dimethylformamide diisopropyl acetal, N,N-
dimethylformamide dipropyl acetal, N,N-diethylformamide
20 dimethyl acetal and the like.

The amount of compound (IIIb) to be used is generally 1
to 100 mol, preferably 1 to 50 mol, per 1 mol of compound (IV)
or compound (IV') or a mixture thereof.

The reaction is carried out without solvent or in a
25 solvent inert to the reaction. The solvent is not particularly
limited as long as the reaction proceeds. Preferable examples
thereof include alcohols (e.g., methanol, ethanol, propanol,
butanol and the like), hydrocarbons (e.g., benzene, toluene,
xylene and the like), halogenated hydrocarbons (e.g.,
30 chloroform, dichloromethane and the like), ethers (e.g.,
diethyl ether, diisopropyl ether, tetrahydrofuran and the
like), esters (e.g., ethyl acetate and the like), amides (e.g.,
N,N-dimethylformamide, N,N-dimethylacetamide and the like),
nitriles (e.g., acetonitrile and the like), sulfoxides (e.g.,
35 dimethylsulfoxide and the like), water and mixed solvents

thereof.

The amount of the solvent to be used is generally 1 to 100-fold weights, preferably 1 to 80-fold weights, relative to compound (IV) or compound (IV') or a mixture thereof.

5 The reaction is generally carried out at 0 to 150°C, preferably 0 to 80°C, more preferably 0 to 70°C, still more preferably 0 to 65°C.

While the reaction time varies depending on the kind of compound (IV) or compound (IV') and compound (IIIb), and the
10 reaction temperature, it is generally 0.1 to 24 hr, preferably 0.5 to 10 hr.

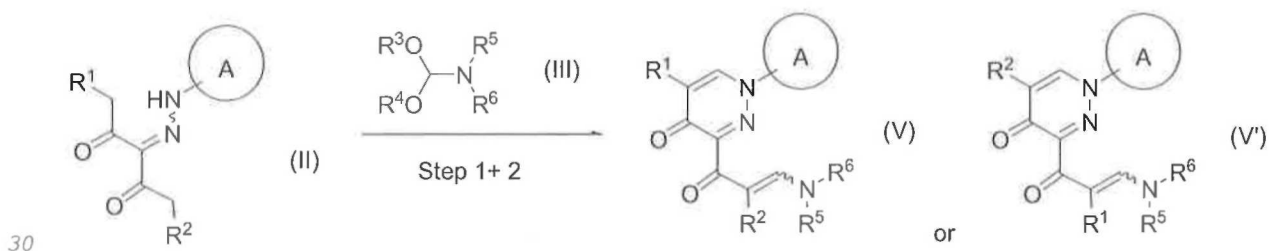
While the product can be used for the next reaction as the reaction mixture or as a crude product, or can also be isolated according to a conventional method from the reaction
15 mixture, and can also be purified according to a separation means such as recrystallization, distillation, chromatography, HPLC and the like, it is preferably directly used for the next reaction as a crude product from the aspect of easiness.

When a mixture of compound (Vb) and compound (V'b) is
20 obtained, while compound (Vb) and compound (V'b) can be isolated according to a separation means such as recrystallization, distillation, chromatography, HPLC and the like, the mixture is preferably directly used for the next reaction from the aspect of easiness.

25 [0131]

Alternatively, compound (V) or compound (V') or a mixture thereof can also be produced by reacting compound (II) with compound (III) (Step 1+2).

[0132]



wherein each symbol is as defined above.

This reaction can be carried out according to the method described in Journal of Heterocyclic Chemistry, 1981, 18, 333-334 or a method analogous thereto.

5 Examples of the compound (III) include N,N-dimethylformamide dimethyl acetal, N,N-dimethylformamide diethyl acetal, N,N-dimethylformamide diisopropyl acetal, N,N-dimethylformamide dipropyl acetal, N,N-diethylformamide dimethyl acetal and the like.

10 The amount of the compound (III) to be used is generally 1 to 200 mol, preferably 1 to 100 mol, per 1 mol of compound (II).

 The reaction is carried out without solvent or in a solvent inert to the reaction. The solvent is not particularly
15 limited as long as the reaction proceeds. Preferable examples thereof include alcohols (e.g., methanol, ethanol, propanol, butanol and the like), hydrocarbons (e.g., benzene, toluene, xylene and the like), halogenated hydrocarbons (e.g., chloroform, dichloromethane and the like), ethers (e.g.,
20 diethyl ether, diisopropyl ether, tetrahydrofuran and the like), esters (e.g., ethyl acetate and the like), amides (e.g., N,N-dimethylformamide, N,N-dimethylacetamide and the like), nitriles (e.g., acetonitrile and the like), sulfoxides (e.g., dimethylsulfoxide and the like), water and mixed solvents
25 thereof.

 The amount of the solvent to be used is generally 1 to 100-fold weights, preferably 1 to 80-fold weights, relative to compound (II).

 The reaction is generally carried out at 0 to 150°C,
30 preferably 0 to 80°C, more preferably 0 to 70°C, still more preferably 0 to 65°C.

 While the reaction time varies depending on the kind of compound (II) and compound (III), and the reaction temperature, it is generally 0.1 to 24 hr, preferably 0.5 to 10 hr.

35 While the product can be used for the next reaction as

the reaction mixture or as a crude product, or can also be isolated according to a conventional method from the reaction mixture, and can also be purified according to a separation means such as recrystallization, distillation, chromatography, HPLC and the like, it is preferably directly used for the next reaction as a crude product from the aspect of easiness.

When a mixture of compound (V) and compound (V') is obtained, while compound (V) and compound (V') can be isolated according to a separation means such as recrystallization, distillation, chromatography, HPLC and the like, the mixture is preferably directly used for the next reaction from the aspect of easiness.

[0134]

Step 3

In this step, compound (I) or compound (I') or a mixture thereof is produced by reacting compound (Vb) or compound (V'b) or a mixture thereof (or compound (V) or compound (V') or a mixture thereof) with compound (VI). Since compound (IV) is preferentially obtained by selecting the combination of R¹ and R² in Step 1, compound (I) is preferentially obtained from compound (IV) via Step 2 and Step 3.

This reaction can be carried out according to the method described in Journal of Heterocyclic Chemistry, 1981, 18, 333-334 or a method analogous thereto.

Examples of compound (VI) include phenylhydrazine, methylhydrazine, ethylhydrazine, isopropylhydrazine and the like.

The amount of compound (VI) to be used is generally 1 to 10 mol, preferably 2 to 5 mol, per 1 mol of compound (Vb) or compound (V'b) or a mixture thereof (or compound (V) or compound (V') or a mixture thereof).

The reaction is carried out without solvent or in a solvent inert to the reaction. The solvent is not particularly limited as long as the reaction proceeds. Preferable examples thereof include alcohols (e.g., methanol, ethanol, 1-propanol,

2-propanol, tert-butyl alcohol, 2-methoxyethanol and the like), organic acids (e.g., formic acid, acetic acid, propionic acid, trifluoroacetic acid, methanesulfonic acid and the like), water and mixed solvents thereof.

5 The amount of the solvent to be used is generally 1 to 100-fold weights, preferably 10 to 80-fold weights, relative to compound (Vb) or compound (V'b) or a mixture thereof (or compound (V) or compound (V')) or a mixture thereof).

10 The reaction is generally carried out under ice-cooling, at room temperature or under heating with reflux, preferably at 0°C to 80°C, more preferably 0°C to 40°C, still more preferably 0°C to 30°C, particularly preferably at room temperature (about 25°C (particularly 25±5°C)).

15 While the reaction time varies depending on the kind of compound (Vb) or compound (V'b) (or compound (V) or compound (V')), compound (VI) and the solvent, and the reaction temperature, it is generally 0.1 to 10 hr, preferably 0.5 to 5 hr.

[0135]

20 Compound (I), compound (I'), compound (II), compound (III), compound (IIIa), compound (IIIb), compound (IV), compound (IV'), compound (Vb), compound (V'b), compound (V), compound (V') and compound (VI) may be in the form of a salt, preferably a pharmacologically acceptable salt. Examples of
25 the salt include salts with inorganic base, salts with organic base, salts with inorganic acid, salts with organic acid, salts with basic or acidic amino acid, and the like.

30 Preferable examples of the salt with inorganic base include alkali metal salts such as sodium salt, potassium salt and the like; alkaline earth metal salts such as calcium salt, magnesium salt and the like; aluminum salt; ammonium salt and the like.

35 Preferable examples of the salt with organic base include salts with trimethylamine, triethylamine, pyridine, picoline, ethanolamine, diethanolamine, triethanolamine, tromethamine

[tris(hydroxymethyl)methylamine], tert-butylamine, cyclohexylamine, benzylamine, dicyclohexylamine, N,N-dibenzylethylenediamine and the like.

Preferable examples of the salt with inorganic acid include salts with hydrogen chloride, hydrogen bromide, nitric acid, sulfuric acid, phosphoric acid and the like.

Preferable examples of the salt with organic acid include salts with formic acid, acetic acid, trifluoroacetic acid, phthalic acid, fumaric acid, oxalic acid, tartaric acid, maleic acid, citric acid, succinic acid, malic acid, methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid and the like.

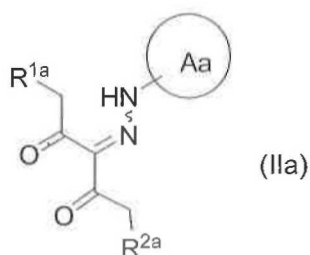
Preferable examples of the salt with basic amino acid include salts with arginine, lysine, ornithine and the like.

Preferable examples of the salt with acidic amino acid include salts with aspartic acid, glutamic acid and the like. [0136]

Compound (II) which is a starting material can be produced according to a method known per se, for example, the method described in non-Patent Document 5.

Among compound (II), compound (IIa):

[0137]



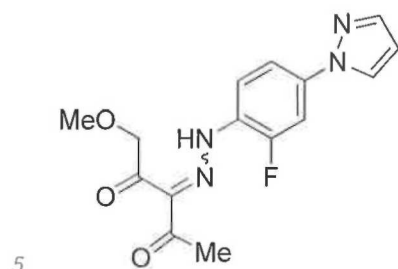
[0138]

wherein each symbol is as defined above, is a novel compound. 1-Methoxy-3-(2-phenylhydrazinylidene)pentane-2,4-dione and 1-phenoxy-3-(2-phenylhydrazinylidene)pentane-2,4-dione and a compound wherein R^{1a} is an ethenyloxy group or a benzyloxy group are not encompassed in compound (IIa).

Preferable embodiments of R^{1a}, R^{2a} and Ring Aa of compound

(IIa) include those exemplified as preferable embodiments for R^1 , R^2 and Ring A of compound (II). Among compound (IIa), the compound represented by the formula:

[0139]



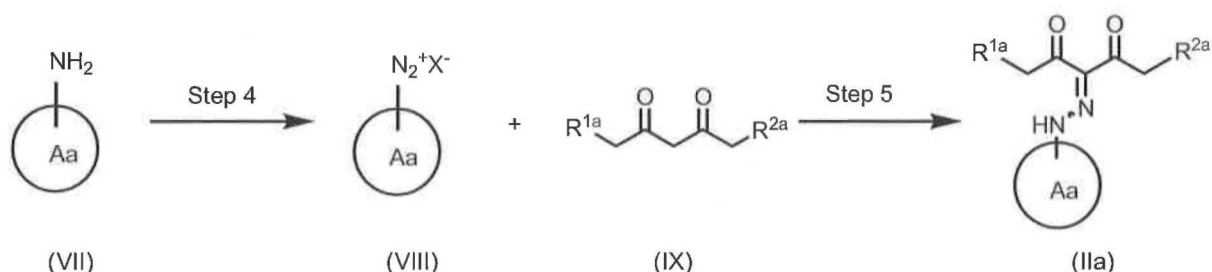
[0140]

i.e., (3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinyldiene}-1-methoxypentane-2,4-dione) or a salt thereof is preferable.

10 [0141]

Compound (IIa) can be produced, for example, according to the following method.

[0142]



15 [0143]

wherein X^- is an anion, and examples thereof include anions of halogen atoms (e.g., a fluorine atom, a chlorine atom, a bromine atom, an iodine atom), tetrahalogenoborates (e.g., tetrafluoroborate) and hexahalogenophosphates (e.g., hexafluorophosphate), and the other symbols are as defined above.

Step 4

In this step, compound (VIII) is produced by reacting compound (VII) with a diazotizing agent.

25 Examples of the diazotizing agent include alkali metal nitrites such as sodium nitrite, potassium nitrite and the

like; C₂₋₆ alkyl nitrites such as t-butyl nitrite, isoamyl nitrite and the like; nitrosyl chloride, nitrosylsulfuric acid, nitric monoxide and the like. Among them, sodium nitrite is preferable from the aspect of low cost and availability, and
5 an alkyl nitrite is preferable from the aspect of reactivity. Since an alkali metal nitrite is solid at an ambient temperature, it may be used after dissolved in water.

The amount of the diazotizing agent to be used is generally 1 to 5 mol, preferably 1 to 2 mol, per 1 mol of
10 compound (VII), from the aspect of reactivity and economic efficiency.

The reaction is carried out in the presence of an acid, if desired.

Examples of the acid include hydrochloric acid, sulfuric
15 acid, acetic acid and the like, and it may be used in a mixture thereof.

The amount of the acid to be used is generally 1 to 100 mol, preferably 1 to 50 mol, per 1 mol of compound (VII).

The reaction is advantageously carried out without
20 solvent or in a solvent inert to the reaction. The solvent is not particularly limited as long as the reaction proceeds. Preferable examples thereof include water.

The reaction is generally carried out at room temperature or low temperature, preferably -30°C to 10°C, more preferably
25 0°C to 10°C.

While the reaction time varies depending on the kind of compound (VII), the diazotizing agent and the solvent, and the reaction temperature, it is generally 1 min to 3 hr, preferably 1 min to 1 hr.

30 [0144]

Step 5

In this step, compound (IIa) is produced by reacting compound (VIII) with compound (IX).

The reaction can be carried out according to the method
35 described in Tetrahedron Lett., 2008, 49(14), 2262-2264 or a

method analogous thereto, where desired in the presence of a base.

The amount of compound (IX) to be used is generally 1 to 5 mol, preferably 1 to 2 mol, per 1 mol of compound (VIII).

5 Examples of the base include sodium acetate.

The amount of the base to be used is generally 1 to 10 equivalents, preferably 2 to 6 equivalents, per 1 mol of compound (VIII).

The reaction is carried out without solvent or in a
10 solvent inert to the reaction. The solvent is not particularly limited as long as the reaction proceeds. Preferable examples thereof include mixed solvents of alcohols (e.g., methanol, ethanol, 1-propanol, 2-propanol, tert-butyl alcohol, 2-methoxyethanol and the like) and water.

15 The reaction is generally carried out at room temperature or low temperature while cooling in an ice bath.

While the reaction time varies depending on the kind of compound (VIII), compound (IX) and the solvent, and the reaction temperature, it is generally 5 sec to 24 hr,
20 preferably 5 sec to 1 hr.

[0145]

In the production method of the present invention, the reaction proceeds in high yield by appropriately selecting the reaction temperature in Step 1 and Step 2, and compound (I)
25 can be easily obtained at a low cost by appropriately selecting the reaction temperature in Step 3. Particularly, in the present invention production method, when compound (I) is 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one (compound A), the reaction
30 is carried out generally at 0 to 150°C, preferably 0 to 80°C, further more preferably 0 to 70°C, still more preferably 0 to 65°C in Step 1 and Step 2.

[0146]

Compound (IIa) may be in the form of a salt, preferably a
35 pharmacologically acceptable salt, and examples thereof

include those similar to the salt exemplified for compound (I) and the like.

[0147]

Compound (I), compound (I'), compound (II), compound
5 (IIa), compound (III), compound (IIIa), compound (IIIb),
compound (IV), compound (IV'), compound (Vb), compound (V'b),
compound (V), compound (V') and compound (VI) may be in the
form of a hydrate or non-hydrate, and they are each
encompassed in compound (I), compound (I'), compound (II),
10 compound (IIa), compound (III), compound (IIIa), compound
(IIIb), compound (IV), compound (IV'), compound (Vb), compound
(V'b), compound (V), compound (V') and compound (VI).

[0148]

Since compound (I) or compound (I') or a mixture thereof
15 produced in the production method of the present invention
(hereinafter to be collectively referred to as compound (I))
has a superior PDE10A inhibitory activity, it is useful for
the prophylaxis or treatment of, for example, the following
diseases and symptoms in mammals (e.g., humans, cows, horses,
20 dogs, cats, monkeys, mice, rats and the like, particularly
humans).

psychotic disorder (e.g., brief psychotic disorder, shared
psychotic disorder);

psychosis induced by alcohol, amphetamine, cannabis, cocaine,
25 hallucinogens, obesity, inhalants, opioids, or phencyclidine;
delusional disorder;

anxiety disorder;

movement disorder;

mood disorder;

30 major depressive disorder;

a major depressive disorder superimposed on a psychotic
disorder comprising a delusional disorder or schizophrenia;

major depressive episode of the mild, moderate or severe type;
manic or mixed mood episode;

35 hypomanic mood episode;

depressive episode with atypical features;
 depressive episode with melancholic features;
 depressive episode with catatonic features;
 mood episode with postpartum onset;
 5 post-stroke depression;
 dysthymic disorder;
 minor depressive disorder;
 autism;
 drug addiction;
 10 neurodegenerative disorder;
 neurodegeneration associated with cerebral trauma;
 neurodegeneration associated with stroke;
 neurodegeneration associated with cerebral infarct;
 hypoglycemia-induced neurodegeneration;
 15 neurodegeneration associated with epileptic seizure;
 neurodegeneration associated with neurotoxin poisoning;
 multi-system atrophy;
 Alzheimer's disease;
 dementia;
 20 multi-infarct dementia;
 alcoholic dementia or other drug-related dementia;
 dementia associated with intracranial tumors or cerebral
 trauma;
 dementia associated with Huntington's disease or Parkinson's
 25 disease;
 AIDS-related dementia;
 Frontotemporal dementia;
 delirium;
 amnesic disorder;
 30 post-traumatic stress disorder;
 mental retardation;
 learning disorder (e.g., reading disorder, mathematics
 disorder, or a disorder of written expression);
 attention-deficit/hyperactivity disorder;
 35 age-related cognitive decline;

premenstrual dysphoric disorder;
post-psychotic depressive disorder of schizophrenia;
bipolar disorder comprising bipolar I disorder, bipolar II
disorder;
5 cyclothymic disorder;
Parkinson's disease;
Huntington's disease;
paranoid;
schizophrenia (e.g., paranoid schizophrenia, disorganized
10 schizophrenia, disorganized schizophrenia, catatonic
schizophrenia, undifferentiated schizophrenia, residual
schizophrenia);
schizophreniform disorder;
schizoaffective disorder of the delusional type or the
15 depressive type;
personality disorder of the paranoid type;
personality disorder of the schizoid type;
obesity;
metabolic syndrome;
20 non-insulin dependent diabetes (NIDDM);
glucose intolerance;
pulmonary arterial hypertension (PAH);
Tourette syndrome (TS).

Among them, compound (I) is useful for the prophylaxis or
25 treatment of schizophrenia.

[0149]

Since compound (I) is superior in metabolic stability, it
can be expected to have an excellent therapeutic effect on the
above-mentioned diseases even in a low dose.

30 Compound (I) shows low toxicity, and can be administered
safely, as it is, or in a dosage form which is manufactured
according to a per se known method for manufacturing
pharmaceutical formulations (e.g., methods described in
Japanese Pharmacopoeia) such as tablet (including sugar-coated
35 tablet, film-coated tablet, sublingual tablet, orally

disintegrating tablet and buccal), pill, powder, granule, capsule (including soft capsule, microcapsule), troche, syrup, liquid, emulsion, release control preparation (e.g., immediate-release preparation, sustained-release preparation, 5 sustained-release microcapsule), aerosol, film (e.g., orally disintegrating film, oral mucosa-adhesive film), injection (e.g., subcutaneous injection, intravenous injection, intramuscular injection, intraperitoneal injection), drip infusion, transdermal absorption type preparation, ointment, 10 lotion, adhesive preparation, suppository (e.g., rectal suppository, vaginal suppository), pellet, nasal preparation, pulmonary preparation (inhalant), eye drop and the like, orally or parenterally (e.g., intravenous, intramuscular, subcutaneous, intraorgan, intranasal, intradermal, 15 instillation, intracerebral, intrarectal, intravaginal, intraperitoneal, and directly to lesion).

[0150]

Here, as a pharmacologically acceptable carrier, common organic or inorganic carrier substances are used as 20 formulation raw materials. Carriers are added as vehicles, lubricants, binders, disintegrants and the like in the solid formulations; and as solubilizing agents, suspending agents, isotonization agents, buffers, soothing agents and the like in the liquid formulations. If desired, formulation additives 25 such as antiseptics, antioxidants, colorants, sweeteners and the like can be used.

[0151]

Preferable examples of the excipient include lactose, sucrose, D-mannitol, D-sorbitol, starch, α -starch, dextrin, 30 crystalline cellulose, low-substituted hydroxypropyl cellulose, sodium carboxymethyl cellulose, gum Arabic, pullulan, light silicic anhydride, synthetic aluminum silicate and magnesium metasilicic aluminate.

Preferable examples of the lubricant include magnesium 35 stearate, calcium stearate, talc and colloidal silica.

[0152]

Preferable examples of the binder include α -starch, sucrose, gelatin, gum Arabic, methyl cellulose, carboxymethyl cellulose, sodium carboxymethyl cellulose, crystalline
5 cellulose, sucrose, D-mannitol, trehalose, dextrin, pullulan, hydroxypropyl cellulose, hydroxypropyl methyl cellulose and polyvinylpyrrolidone.

[0153]

Preferable examples of the disintegrant include lactose,
10 sucrose, starch, carboxymethyl cellulose, calcium carboxymethyl cellulose, sodium croscarmellose, sodium carboxymethyl starch, light silicic anhydride and low-substituted hydroxypropyl cellulose.

[0154]

15 Preferable examples of the solvent include water for injection, physiological saline, Linger solution, alcohol, propylene glycol, polyethylene glycol, sesame oil, corn oil, olive oil and cottonseed oil.

[0155]

20 Preferable examples of the solubilizing agent include polyethylene glycol, propylene glycol, D-mannitol, trehalose, benzyl benzoate, ethanol, tris-aminomethane, cholesterol, triethanolamine, sodium carbonate, sodium citrate, sodium salicylate and sodium acetate.

25 [0156]

Preferable examples of the suspending agent include surfactants such as stearyl triethanolamine, sodium lauryl sulfate, laurylamino propionic acid, lecithin, benzalkonium chloride, benzethonium chloride and glycerin monostearate;
30 hydrophilic polymers such as polyvinyl alcohol, polyvinyl pyrrolidone, sodium carboxymethyl cellulose, methyl cellulose, hydroxymethyl cellulose, hydroxyethyl cellulose and hydroxypropyl cellulose; polysorbates, and polyoxyethylene-hardened castor oil.

35 [0157]

Preferable examples of the isotonization agent include sodium chloride, glycerin, D-mannitol, D-sorbitol and glucose.
[0158]

Preferable examples of the buffer include buffer solution
5 of phosphates, acetates, carbonates and citrates.

Preferable examples of the soothing agent include benzyl alcohol.

Preferable examples of antiseptic include para-oxybenzoic acid esters, chlorobutanol, benzyl alcohol, phenethyl alcohol,
10 dehydroacetic acid and sorbic acid.

Preferable examples of antioxidant include sulfites and ascorbates.
[0159]

Preferable examples of the colorant include water soluble
15 edible tar dyes (e.g., edible dyes such as Food Red No. 2 and No. 3, Food Yellow No. 4 and No. 5, Food Blue No. 1 and 2), water insoluble lake dyes (e.g., aluminum salts of the above-mentioned water soluble edible tar dyes) and natural dyes (e.g., β -carotene, chlorophyll, red iron oxide).

20 Preferable examples of the sweetener include sodium saccharin, dipotassium glycyrrhizate, aspartame and stevia.
[0160]

While the content of compound (I) in the pharmaceutical composition of the present invention varies depending on the
25 dosage form, dose of compound (I), and the like, it is, for example, about 0.1 to 100 wt%, preferably about 0.1-95 wt%, relative to the entire amount of the composition.
[0161]

While the dose of compound (I) varies depending on the
30 subject of administration, administration route, target disease, symptom and the like, for example, for oral administration to a schizophrenia patient (adult, about 60 kg weight), it is generally about 0.1 to about 20 mg/kg body weight, preferably about 0.2 to about 10 mg/kg body weight,
35 more preferably about 0.5 to about 10 mg/kg body weight as a

single dose, which is desirably administered once to several times (e.g., 3 times) a day.

[0162]

Compound (I) can be administered as a single active
5 substance, or can be administered in combination with other medicaments such as other drugs used in the treatment of psychosis, specially schizophrenia and bipolar disorder, obsessive-compulsive disorder, major depression, Parkinson's disease, Alzheimer's disease, cognitive impairment and/or
10 memory loss, for example, nicotinic $\alpha 7$ agonists, nicotinic $\alpha 7$ partial agonists, nicotinic $\alpha 7$ positive allosteric modulators, PDE2 inhibitors, PDE4 inhibitors, PDE5 inhibitors, other PDE inhibitors, calcium channel blockers, muscarinic m1 and m2 modulators, adenosine receptor modulators, ampakines, glycine
15 transporter 1 inhibitors, NMDA-R modulators, mGluR modulators, dopamine modulators, serotonin modulators, selective serotonin reuptake inhibitors, serotonin and norepinephrine reuptake inhibitors, norepinephrine and dopamine reuptake inhibitors, triple reuptake inhibitors, cannabinoid modulators and
20 cholinesterase inhibitors (e.g., donepezil, rivastigimine and galantamine). In such combinations, each active ingredient can be administered either in accordance with their usual dosage range or a dose below their usual dosage range, and can be administered either simultaneously or sequentially.

25 [0163]

Examples of the drug suitable for combination with compound (I) (hereinafter to be referred to as concomitant drug) include other suitable schizophrenia drugs including, but not limited to, Haldol, Clozaril, Zyprexa, Risperdal,
30 Abilify, Geodon, Invega and Seroquel; bipolar disorder drugs including, but not limited to, Lithium, Zyprexa, Abilify and Depakote; Parkinson's disease drugs including, but not limited to, Levodopa, Parlodel, Permax, Mirapex, Tasmar, Kemadrin, Artane and Cogentin; agents used in the treatment of major
35 depression including, but not limited to, Elavil, Tofranil,

Norpramin, Pamelor, Paxil, Prozac, Zoloft, Wellbutrin, Lexapro, Remeron, Effexor and Cymbalta; agents used in the treatment of Alzheimer's disease including, but not limited to, Reminyl, Cognex, Aricept, Exelon, Akatinol, Neotropin, Eldepryl,
5 Estrogen and Cliquinol; agents used in the treatment of dementia including, but not limited to, Mellaril, Haldol, Risperdal, Cognex, Aricept and Exelon; agents used in the treatment of epilepsy including, but not limited to, Dilantin, Luminal, Tegretol, Depakote, Depakene, Zarontin, Neurontin,
10 Barbita, Solfeton and Felbatol; agents used in the treatment of multiple sclerosis including, but not limited to, Detrol, Ditropan XL, OxyContin, Betaseron, Avonex, Azathioprine, Trexall and Copaxone; agents used in the treatment of Huntington's disease including, but not limited to, Elavil,
15 Tofranil, Norpramin, Pamelor, Paxil, Prozac, Zoloft, Nitoman, Haldol, Thorazine, Mellaril, Dogmatil, Seroquel, Clozaril and Risperdal; agents used in the treatment of diabetes including, but not limited to, PPAR ligands (e.g., agonists, antagonists, such as Rosiglitazone, Troglitazone and Pioglitazone), insulin
20 secretagogues (e.g., sulfonylurea drugs such as Glyburide, Glimepiride, Chlopropamide, Tolbutamide and Glipizide, and non-sulfonyl secretagogues), α -glucosidase inhibitors (e.g., Acarbose, Miglitol and Voglibose), insulin sensitizers (e.g., the PPAR- γ agonists such as glitazones and biguanides, PTP-1B
25 inhibitors, DPP-IV inhibitors and 11 β -HSD inhibitors), hepatic glucose output lowering compounds (e.g., glucagon antagonists and metformin, such as Glucophage and Glucophage XR), insulin and insulin derivatives (both long and short acting forms and formulations of insulin); and antiobesity
30 drugs, including, but not limited to, β -3 agonists, CB-1 agonists, neuropeptide Y5 inhibitors, Ciliary Neurotrophic Factor and derivatives (e.g., Axokine), appetite suppressants (e.g., Sibutramine) and lipase inhibitors (e.g., Orlistat).
[0164]

35 The form of administration of compound (I) with a

concomitant drug is not particularly limited and is acceptable as long as compound (I) is combined with a concomitant drug at the time of administration. Examples of such forms of administration are as follows:

- 5 (1) Administration of a single formula obtained simultaneous formulation of compound (I) with a concomitant drug,
- (2) Simultaneous administration via the same administration route for two kinds of formulas obtained by independent formulations of compound (I) and a concomitant drug,
- 10 (3) Administrations at different times via the same administration route for two kinds of formulas obtained by independent formulations of compound (I) and a concomitant drug,
- (4) Simultaneous administration via different administration
- 15 routes for two kinds of formulas obtained by independent formulations of compound (I) and a concomitant drug,
- (5) Administrations at different times via different administration routes for two kinds of formulas obtained by independent formulations of compound (I) and a concomitant
- 20 drug (for example, administration in the order of compound (I) to a concomitant drug, or administration in the reversed order). Hereinafter, these forms of administration are collectively abbreviated as the combination agent of the present invention.

25 [0165]

When administering the combination agent of the present invention, a concomitant drug and compound (I) can be administered simultaneously. Alternatively, compound (I) can be administered after a concomitant drug is administered, or a

30 concomitant drug can be administered after compound (I) is administered. When administering at different times, the time difference depends upon the active ingredients to be administered, drug forms and methods of administration. For example, when a concomitant drug is administered first,

35 compound (I) can be administered within 1 min to 3 days,

preferably within 10 min to 1 day, more preferably within 15 min to 1 hour after the concomitant drug is administered. When compound (I) is administered first, a concomitant drug can be administered within 1 min to 1 day, preferably within 10 min
5 to 6 hours, more preferably within 15 min to 1 hour after compound (I) is administered.

[0166]

If there are no problems with side effects of concomitant drugs, any dosages can be set. A daily dosage as a concomitant
10 drug depends upon dosages, administration subjects, administration routes, target diseases, symptoms and the like. For example, for oral administration to a schizophrenia patient (adult, about 60 kg weight), it is generally about 0.1 to 20 mg/kg body weight, preferably about 0.2 to 10 mg/kg body
15 weight, more preferably about 0.5 to 10 mg/kg body weight as a single dose, which is desirably administered once to several times (e.g., 3 times) a day.

If compound (I) is used in combination with a concomitant drug, the respective dosages can be reduced within a safe
20 range with consideration of the opposite effects of the respective drugs.

[0167]

The combination agent of the present invention shows low toxicity. For example, the compound of (I) or (and) the above-
25 mentioned concomitant drug can be combined with a pharmacologically acceptable carrier according to the known method to prepare a pharmaceutical composition such as tablet (including sugar-coated tablet and film-coated tablet), powder, granule, capsule (including soft capsule), liquid, injection,
30 suppository, sustained-release agent and the like. These compositions can be administered safely orally or parenterally (e.g., including locally, rectally, intravenously etc.).

[0168]

The pharmacologically acceptable carriers that can be
35 used for manufacturing the combination agent of the present

invention can be the same as those used in the pharmaceutical composition comprising compound (I) as mentioned above.

[0169]

A mixing ratio between compound (I) and a concomitant
5 drug in the combination agent of the present invention can be selected appropriately based on the administration subjects, administration routes and diseases.

The above-mentioned concomitant drugs can be used in a combination of two or more kinds thereof in an appropriate
10 ratio.

A dosage of the concomitant drug can be selected appropriately based on the dosages used clinically. In addition, a mixing ratio between compound (I) and a concomitant drug can be selected appropriately based on the
15 administration subjects, administration routes, target diseases, symptoms, combinations and the like. For example, if the administration subject is human, a concomitant drug can be used in an amount ranging from 0.01 to 100 parts by weight relative to 100 parts by weight of compound (I).

20 [0170]

For example, the content of compound (I) in the combination agent of the present invention varies with the drug form of formulation. Generally, it is within the range from about 0.01 to 99.9 wt%, preferably from about 0.1 to 50
25 wt%, more preferably from about 0.5 to 20 wt%, relative to the entire amount of the formulation.

[0171]

The content of a concomitant drug in the combination agent of the present invention varies with the drug form of
30 formulation. Generally it is within the range from about 0.01 to 99.9 wt%, preferably from about 0.1 to 50 wt%, more preferably from about 0.5 to 20 wt%, relative to the entire amount of the formulation.

[0172]

35 The content of an additive such as carriers in the

combination agent of the present invention varies with the drug form of formulation. Generally it is within the range from about 1 to 99.99 wt%, preferably from about 10 to 90 wt%, relative to the entire amount of the formulation.

5 [0173]

When compound (I) and a concomitant drug are formulated independently, the same contents can be applied.

[0174]

Since the dosages may fluctuate under various conditions
10 as mentioned above, a dosage less than the above-mentioned dosages may be sufficient or it may be necessary to administer at a dosage exceeding the range.

Examples

[0175]

15 The present invention is explained in detail in the following by referring to Reference examples and Examples, and which are not to be construed as limitative.

In the Reference examples and Examples, the "room temperature" means about 25°C.

20 [0176]

Reference example 1

1) 1-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)propan-2-ol

To a solution of 1-phenyl-1H-pyrazole (5.0 g) in tetrahydrofuran (150 mL) was added dropwise 1.6M n-
25 butyllithium n-hexane solution (22.8 mL) at -78°C. The mixture was stirred at the same temperature for 1 hr, and 2-(methoxymethyl)oxirane (9.2 g) was added thereto. The mixture was stirred at room temperature for 1 hr, 1M hydrochloric acid was added thereto, and the mixture was concentrated under
30 reduced pressure to evaporate tetrahydrofuran. The residue was extracted with ethyl acetate, and the extract was purified by silica gel column chromatography to give 1-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)propan-2-ol (2.44 g, 30%).

[0177]

35 2) 1-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)propan-2-one

To a solution of dimethylsulfoxide (505 mg) in tetrahydrofuran (3 mL) was added trifluoroacetic anhydride (407 mg) at -50°C, and the mixture was stirred for 15 min. A solution of 1-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)propan-2-ol (300 mg) in tetrahydrofuran (2 mL) was added thereto at the same temperature. The mixture was stirred at 0°C for 15 min, triethylamine (523 mg) was added thereto, and the mixture was stirred for 1 hr. The mixture was stirred at room temperature for additional 3 hr, and extracted with ethyl acetate and 10% sodium carbonate aqueous solution. The organic layer was washed successively with 1M hydrochloric acid and 10% brine, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography to give 1-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)propan-2-one (183 mg, 62%).

[0178]

3) 1-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-3-methoxy-1-(1-phenyl-1H-pyrazol-5-yl)propan-2-one

To 3M hydrochloric acid (1.1 mL) was added 2-fluoro-4-(1H-pyrazol-1-yl)aniline hydrochloride (139 mg). A mixture of sodium nitrite (67 mg) and water (0.2 mL) was added dropwise thereto at 0°C, and the mixture was stirred at the same temperature for 2 hr. This solution was added dropwise to a solution of 1-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)propan-2-one (150 mg) and sodium acetate (321 mg) in methanol (1.4 mL) at 0°C, and the mixture was stirred at the same temperature for 1 hr. The mixture was extracted with water and ethyl acetate, and the organic layer was concentrated under reduced pressure. The residue was purified by silica gel column chromatography to give 1-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-3-methoxy-1-(1-phenyl-1H-pyrazol-5-yl)propan-2-one (110 mg, 40%).

[0179]

4) 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one

To a solution of 1-{2-[2-fluoro-4-(1H-pyrazol-1-

yl)phenyl]hydrazinylidene}-3-methoxy-1-(1-phenyl-1H-pyrazol-5-yl)propan-2-one (100 mg) in N,N-dimethylacetamide (1 mL) was added N,N-dimethylformamide dimethyl acetal (43 mg), and the mixture was stirred at 80°C for 2 hr. Then, water (1.5 mL) was added thereto at room temperature, the mixture was stirred overnight, and the crystals were collected by filtration. The wet crystals were dried to give 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one (50 mg, 49%).

10 [0180]

Reference example 2

1) 2-fluoro-4-(1H-pyrazol-1-yl)aniline

A mixture of 2-fluoro-4-iodoaniline (1000 g), 1H-pyrazole (345 g), cesium carbonate (2887 g) and 1,2-dimethoxyethane (5 L) was degassed. To the reaction mixture were added copper(I) iodide (24.1 g) and trans-1,2-cyclohexanediamine (48.2 g) with stirring, and the mixture was stirred under nitrogen atmosphere at room temperature for 20 min, and then stirred with heating at the internal temperature of 85°C to 86°C for 72 hr. The reaction mixture was diluted with water (7.5 L), and extracted with ethyl acetate (10 L). The aqueous layer was extracted with ethyl acetate (10 L). The organic layers was combined, washed with saturated brine (10 L), dried over magnesium sulfate, and concentrated. The residue was purified by silica gel column chromatography (ethyl acetate /hexane) to give the title compound (650 g) as pale yellow crystals.

[0181]

2) methyl 2-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-4-methoxy-3-oxobutanoate

30 To a mixture of 2-fluoro-4-(1H-pyrazol-1-yl)aniline (271 g) and 6N hydrochloric acid (1.53 L) was added dropwise a solution of sodium nitrite (158 g)/water (380 mL) over 30 min at the internal temperature of 5°C to 15°C, and the mixture was stirred at the same temperature for 90 min. To a suspension of 35 methyl 4-methoxy-3-oxobutanoate (223 g), sodium acetate (753

g) and methanol (3 L) was added dropwise the above-mentioned solution over 30 min at the internal temperature of 5°C to 21°C, and the mixture was stirred at the same temperature for 20 min. To the reaction mixture was added dropwise water (3 L) over 30 min at the same temperature, and the mixture was stirred at the same temperature for 90 min. The resulting crystals were collected by filtration, and washed with water (3 L). A solution of ethanol (3.38 L)/diisopropyl ether (2.25 L) was added thereto, and the mixture was stirred at room temperature for 30 min. The crystals were collected by filtration, washed successively with diisopropyl ether (1 L) and hexane (1 L), and dried to give the title compound (472 g) as orange crystals.

[0182]

3) methyl 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylate

A mixture of methyl 2-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-4-methoxy-3-oxobutanoate (945 g), N,N-dimethylformamide dimethyl acetal (4.5 L) and N,N-dimethylformamide (0.45 L) was stirred at the internal temperature of 85°C for 60 min. The reaction mixture was cooled to 5°C over 1 hr, and stirred at the same temperature for 30 min. The resulting crystals were collected by filtration, washed with a solution of ethyl acetate (1.4 L)/hexane (2.8 L), and dried to give the title compound (920 g) as pale yellow crystals.

[0183]

4) 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylic acid

To a mixture of methyl 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylate (280 g) and methanol (5 L) was added dropwise 1N aqueous sodium hydroxide solution (1.63 L) over 30 min at the internal temperature of 5°C to 10°C, and the mixture was stirred at room temperature for 1 hr. To the reaction mixture was added

dropwise 1N hydrochloric acid (1.63 L) over 30 min at the internal temperature of 5°C to 10°C, and the mixture was stirred at the same temperature for 30 min. The crystals were collected by filtration, washed successively with water (0.75 L) and a solution of ethanol (0.84 L)/diisopropyl ether (0.56 L), and dried to give the title compound (242 g) as pale yellow crystals.

[0184]

5) 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-N,5-dimethoxy-N-methyl-4-oxo-1,4-dihydropyridazine-3-carboxamide

To a mixture of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylic acid (148.8 g) and N,N-dimethylformamide (576 mL) were added N,O-dimethylhydroxylamine hydrochloride (48.3 g), 1-hydroxybenzotriazole monohydrate (76 g), 1-ethyl-3-(3-dimethylaminopropyl)-carbodiimide hydrochloride (95 g) and triethylamine (132 mL), and the mixture was stirred at 25°C for 3 hr. To the reaction mixture were added N,O-dimethylhydroxylamine hydrochloride (8.80 g), 1-hydroxybenzotriazole (13.8 g), 1-ethyl-3-(3-dimethylaminopropyl)-carbodiimide hydrochloride (17.3 g) and triethylamine (25.1 mL), and the mixture was stirred at 25°C for 3 hr. To the reaction mixture were added N,O-dimethylhydroxylamine hydrochloride (8.80 g), 1-hydroxybenzotriazole (13.8 g), 1-ethyl-3-(3-dimethylaminopropyl)-carbodiimide hydrochloride (17.3 g) and triethylamine (25.1 mL), and the mixture was stirred overnight at 30°C. To the reaction mixture was added water (3.5 L), and the mixture was stirred at 0°C for 4 hr. The resulting crystals were collected by filtration, and washed with water (1 L). A solution of ethanol (600 mL)/diisopropyl ether (400 mL) was added thereto, and the mixture was stirred. The crystals were collected by filtration, and washed successively with diisopropyl ether (200 mL) and hexane (200 mL) to give the title compound (138.7 g).

[0185]

6) 3-acetyl-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one

To 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-N,5-dimethoxy-
5 N-methyl-4-oxo-1,4-dihydropyridazine-3-carboxamide (20 g) was added tetrahydrofuran (1.6 L), and the mixture was heated at 60°C to dissolve the compound, and allowed to be cooled. 1M methylmagnesium bromide tetrahydrofuran solution (200 mL) was cooled to -78°C, the above-mentioned solution was added
10 dropwise thereto at the internal temperature of -78°C to -50°C, and the reaction mixture was stirred at -78°C for 2 hr. To the reaction mixture was added saturated aqueous ammonium chloride solution (200 mL), and the mixture was allowed to be warmed to room temperature. The organic layer was washed with saturated
15 brine (300 mL x3), and the aqueous layers were combined, and extracted with ethyl acetate (500 mL). The organic layers were combined, and concentrated. The aqueous layer was removed by decantation from the brownish-red residue, tetrahydrofuran (30 mL) was added thereto, and the mixture was purified by silica
20 gel column chromatography (methanol/ethyl acetate). To the resulting crystals was added ethyl acetate (25 mL), and the mixture was stirred, and diisopropyl ether (75 mL) was added thereto. The crystals were collected by filtration, and washed with a solution of ethyl acetate (12.5 mL)/diisopropyl ether
25 (37.5 mL) to give the title compound (13.9 g).

[0186]

7) 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one

To a mixture of 3-acetyl-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one (700 g) and
30 acetonitrile (3.5 L) was added N,N-dimethylacetamide dimethyl acetal (3.5 L) at the internal temperature of 15°C to 20°C. The reaction mixture was stirred with heating at the internal temperature of 82°C for 4 hr, and ice-cooled for 1 hr. The
35 resulting crystals were collected by filtration, washed

successively with acetonitrile (3 L) and diisopropyl ether (3 L), and dried under reduced pressure at 50°C for 6 hr to give the title compound (725.3 g) as brown crystals.

[0187]

- 5 8) 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one

To a mixture of 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one (774.8 g) and ethanol (3.9 L) was added dropwise a solution of
10 phenylhydrazine (210.8 mL) in 10% trifluoroacetic acid/ethanol (7.75 L) over 1 hr at the internal temperature of 0 to 5°C, and the mixture was stirred at the internal temperature of 20°C to 25°C for 3 days. The reaction mixture was ice-cooled for 1 hr, and the resulting crystals were collected by filtration,
15 washed with ethanol (3.9 L), and dried under reduced pressure at 60°C for 6 hr to give crude crystals (826.0 g) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one as yellow crystals.

To the crude 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one (1.75
20 kg) was added dimethylsulfoxide (14.9 L), and the mixture was heated at 70°C to dissolve the compound. The solution was filtered, and the reaction container and filter were washed with dimethylsulfoxide (0.88 L). To the filtrate was added
25 dropwise ethanol (15.0 L) over 1.5 hr at 60°C, and the mixture was cooled to 4°C over 2 hr, and stirred at 2°C to 4°C for 40 min. The resulting crystals were collected by filtration, washed with ethanol (14 L), dried overnight in air, and then dried under reduced pressure at 60°C for 4 hr to give the
30 recrystallized (once) product (1.48 kg) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one.

To the above-mentioned recrystallized (once) product (1.48 kg) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-
35 3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one was added

dimethylsulfoxide (10.7 L), and the mixture was heated at 75°C to dissolve the compound. To the solution was added dropwise ethanol (13.1 L) over 1 hr at 65°C to 70°C, and the mixture was cooled to 5°C over 1.5 hr, and stirred at the internal
5 temperature of 2°C to 5°C for 45 min. The resulting crystals were collected by filtration, washed with ethanol (11.8 L), dried overnight in air, and then dried under reduced pressure at 50°C for 2 hr to give the recrystallized (twice) product (1.40 kg) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-
10 3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one.

[0188]

Reference example 3

1) 2-fluoro-4-(1H-pyrazol-1-yl)aniline

A mixture of 2-fluoro-4-iodoaniline (1000 g), 1H-pyrazole
15 (345 g), cesium carbonate (2887 g) and 1,2-dimethoxyethane (5 L) was degassed. To the reaction mixture were added copper(I) iodide (24.1 g) and trans-1,2-cyclohexanediamine (48.2 g) with stirring, and the mixture was stirred at room temperature for 20 min under nitrogen atmosphere, and then stirred with
20 heating at the internal temperature of 85°C to 86°C for 72 hr. The reaction mixture was diluted with water (7.5 L), and extracted with ethyl acetate (10 L). The aqueous layer was extracted with ethyl acetate (10 L). The organic layers were combined, washed with saturated brine (10 L), dried over
25 magnesium sulfate, and concentrated. The residue was purified by silica gel column chromatography (ethyl acetate /hexane) to give the title compound (650 g) as pale yellow crystals.

[0189]

2) methyl 2-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-4-methoxy-3-oxobutanoate 30

To a mixture of 2-fluoro-4-(1H-pyrazol-1-yl)aniline (271 g) and 6N hydrochloric acid (1.53 L) was added dropwise a solution of sodium nitrite (158 g)/water (380 mL) over 30 min at the internal temperature of 5°C to 15°C, and the mixture was
35 stirred at the same temperature for 90 min. To a suspension of

methyl 4-methoxy-3-oxobutanoate (223 g), sodium acetate (753 g) and methanol (3 L) was added dropwise the above-mentioned solution over 30 min at the internal temperature of 5°C to 21°C, and the mixture was stirred at the same temperature for 20 min.
5 To the reaction mixture was added dropwise water (3 L) over 30 min at the same temperature, and the mixture was stirred at the same temperature for 90 min. The resulting crystals were collected by filtration, and washed with water (3 L). A solution of ethanol (3.38 L)/diisopropyl ether (2.25 L) was
10 added thereto, and the mixture was stirred at room temperature for 30 min. The crystals were collected by filtration, washed successively with diisopropyl ether (1 L) and hexane (1 L), and dried to give the title compound (472 g) as orange crystals.

15 [0190]

3) methyl 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylate

A mixture of methyl 2-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-4-methoxy-3-oxobutanoate (945 g),
20 N,N-dimethylformamide dimethyl acetal (4.5 L) and N,N-dimethylformamide (0.45 L) was stirred at the internal temperature of 85°C for 60 min. The reaction mixture was cooled over 1 hr to 5°C, and stirred at the same temperature for 30 min. The resulting crystals were collected by
25 filtration, washed with a solution of ethyl acetate (1.4 L)/hexane (2.8 L), and dried to give the title compound (920 g) as pale yellow crystals.

[0191]

4) 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylic acid
30

To a mixture of methyl 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylate (280 g) and methanol (5 L) was added dropwise 1N aqueous sodium hydroxide solution (1.63 L) over 30 min at the internal
35 temperature of 5°C to 10°C, and the mixture was stirred at room

temperature for 1 hr. To the reaction mixture was added dropwise 1N hydrochloric acid (1.63 L) over 30 min at the internal temperature of 5°C to 10°C, and the mixture was stirred at the same temperature for 30 min. The crystals were
5 collected by filtration, washed successively with water (0.75 L) and a solution of ethanol (0.84 L)/diisopropyl ether (0.56 L), and dried to give the title compound (242 g) as pale yellow crystals.

[0192]

10 5) 5-({1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazin-3-yl}carbonyl)-2,2-dimethyl-1,3-dioxane-4,6-dione

A solution of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazine-3-carboxylic acid (625 g),
15 N,N-dimethyl-4-aminopyridine (462 g), 2,2-dimethyl-1,3-dioxane-4,6-dione (273 g) and 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (363 g) in N,N-dimethylformamide (2.5 L) was stirred at room temperature for 3 days. The reaction mixture was diluted with water (7.5 L),
20 and sodium chloride (900 g) was added thereto. The resulting solid was collected by filtration, and dried under reduced pressure to give the title compound (870 g) as a white solid.

[0193]

6) 3-acetyl-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-
25 methoxypyridazin-4(1H)-one

A mixture of 5-({1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-4-oxo-1,4-dihydropyridazin-3-yl}carbonyl)-2,2-dimethyl-1,3-dioxane-4,6-dione (300 g) and acetic acid (1500 mL) was heated with reflux for 2 hr. The reaction mixture was
30 concentrated under reduced pressure, the residue was diluted with tetrahydrofuran, and the insoluble substance was removed by filtration. The filtrate was purified by silica gel column chromatography (tetrahydrofuran) to give the title compound (76 g) as a pale yellow solid.

35 [0194]

7) 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one

To a mixture of 3-acetyl-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one (700 g) and
5 acetonitrile (3.5 L) was added N,N-dimethylacetamide dimethyl acetal (3.5 L) at the internal temperature of 15°C to 20°C. The reaction mixture was stirred with heating at the internal temperature of 82°C for 4 hr, and ice-cooled for 1 hr. The resulting crystals were collected by filtration, washed
10 successively with acetonitrile (3 L) and IPE (3 L), and dried under reduced pressure at 50°C for 6 hr to give the title compound (725.3 g) as brown crystals.

[0195]

8) 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-
15 phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one

To a mixture of 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one (774.8 g) and ethanol (3.9 L) was added dropwise a solution of phenylhydrazine (210.8 mL) in 10% trifluoroacetic acid
20 /ethanol (7.75 L) over 1 hr at the internal temperature of 0 to 5°C, and the mixture was stirred at the internal temperature of 20°C to 25°C for 3 days. The reaction mixture was ice-cooled for 1 hr, and the resulting crystals were collected by filtration, washed with ethanol (3.9 L), and dried under
25 reduced pressure at 60°C for 6 hr to give crude crystals (826.0 g) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one as yellow crystals.

To the crude 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one (1.75
30 kg) was added dimethylsulfoxide (14.9 L), and the mixture was heated at 70°C to dissolve the compound. The solution was filtered, and the reaction container and filter were washed with dimethylsulfoxide (0.88 L). To the filtrate was added dropwise ethanol (15.0 L) over 1.5 hr at 60°C, and the mixture
35 was cooled to 4°C over 2 hr, and stirred at 2°C to 4°C for 40

min. The resulting crystals were collected by filtration, washed with ethanol (14 L), dried overnight in air, and then dried under reduced pressure at 60°C for 4 hr to give the recrystallized (once) product (1.48 kg) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one.

To the above-mentioned recrystallized (once) product (1.48 kg) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one was added dimethylsulfoxide (10.7 L), and the mixture was heated at 75°C to dissolve the compound. To the solution was added dropwise ethanol (13.1 L) over 1 hr at 65°C to 70°C, and the mixture was cooled to 5°C over 1.5 hr, and stirred at the internal temperature of 2°C to 5°C for 45 min. The resulting crystals were collected by filtration, washed with ethanol (11.8 L), dried overnight in air, and then dried under reduced pressure at 50°C for 2 hr to give the recrystallized (twice) product (1.40 kg) of 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one.

[0196]

Example 1

3-[3-(dimethylamino)-2-methylprop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one

To a solution of 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-methoxyhexane-2,4-dione (300 mg) in N,N-dimethylacetamide (3 mL) was added N,N-dimethylformamide dimethyl acetal (323 mg) at room temperature, and the mixture was stirred at 80°C for 1 hr. The mixture was extracted with ethyl acetate and saturated brine at room temperature. The organic layer was concentrated under reduced pressure, and the residue was purified by silica gel column chromatography (ethyl acetate) to give 3-[3-(dimethylamino)-2-methylprop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one (218 mg, 62%).

¹H NMR (500 MHz, DMSO-d₆) δ 1.96 (3H, s), 3.08 (3H, brs), 3.79

(3H, s), 6.60-6.68 (1H, m), 6.96 (1H, brs), 7.74-8.10 (4H, m), 8.44-8.51 (1H, m), 8.63-8.70 (1H, m).

[0197]

Example 2

5 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-phenoxy pyridazin-4(1H)-one

To a solution of 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-phenoxy pentane-2,4-dione (300 mg) in DMAc (3 mL) was added N,N-dimethylformamide dimethyl acetal
10 (282 mg) at room temperature, and the mixture was stirred at 80°C for 1 hr. The mixture was extracted with ethyl acetate and saturated brine at room temperature. The organic layer was concentrated under reduced pressure, and the residue was purified by silica gel column chromatography (ethyl acetate)
15 to give 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-phenoxy pyridazin-4(1H)-one (323 mg, 92%).

¹H NMR (500 MHz, DMSO-d₆) δ2.83 (3H, s), 3.12 (3H, brs), 5.19 (1H, brs), 6.60-6.69 (1H, m), 6.98-7.21 (3H, m), 7.29-7.39 (2H,
20 m), 7.49 (1H, brs), 7.79-7.97 (3H, m), 8.01-8.08 (1H, m), 8.66 (1H, d, J = 2.2 Hz), 8.92 (1H, brs).

[0198]

Example 3

1) 2-fluoro-4-(1H-pyrazol-1-yl)aniline hydrochloride
25 To dimethylsulfoxide (1400 mL) were added 2-fluoro-4-iodoaniline (200 g), pyrazole (86.2 g) and tripotassium phosphate (215.0 g). Copper(I) oxide (14.5 g) was added thereto, and then DMSO (200 mL) was added thereto. The mixture was stirred at 100°C for 5 hr. After the completion of the
30 reaction, water (2000 mL), ethyl acetate (2400 mL) and 10%(w/w) aqueous citric acid solution (2000 mL) were added thereto at 45°C, and the mixture was stirred at the same temperature for 30 min, and separated at room temperature. The organic layer was washed successively with a mixture of
35 12%(w/w) aqueous ammonia (1000 mL) and 20%(w/w) aqueous

ammonium chloride solution (1000 mL), a mixture of 6%(w/w) aqueous ammonia (1000 mL) and 20%(w/w) aqueous ammonium chloride solution (1000 mL), 10%(w/w) aqueous ammonium chloride solution (2000 mL), and water (2000 mL). To the
5 organic layer was added dropwise 4M hydrogen chloride-ethyl acetate solution (173 mL) at room temperature, and the mixture was stirred. The crystals were collected by filtration, and washed with ethyl acetate (800 mL). The wet crystals were dried to give 2-fluoro-4-(1H-pyrazol-1-yl)aniline
10 hydrochloride (130.7 g, 73%).

¹H NMR (500 MHz, DMSO-d₆) δ6.49-6.51 (1H, m), 7.05-7.20 (1H, m), 7.42-7.57 (1H, m), 7.60-7.71 (2H, m), 8.38 (1H, d, J = 2.5 Hz).
[0199]

2) 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-
15 1-methoxypentane-2,4-dione

t-BuONa (33.2 g) was added to toluene (240 mL) at room temperature. A solution of methyl methoxyacetate (30.0 g) in acetone (16.7 g) was added thereto at 0-10°C, and the mixture was stirred at room temperature for 18 hr. The pH of the
20 mixture was adjusted to 10.5 with 2M hydrochloric acid (120 mL) and 2M aqueous sodium hydroxide solution (80 mL) at 0-10°C. After separation, to the aqueous layer were successively added acetic acid (24.2 g), methanol (611 mL) and sodium acetate (61.8 g) (Solution (1)).

25 In another container, to 3M hydrochloric acid (256 mL) was added 2-fluoro-4-(1H-pyrazol-1-yl)aniline hydrochloride (32.2 g). A mixture of sodium nitrite (13.4 g) and water (32 mL) was added dropwise thereto at 0-10°C, and the mixture was stirred at the same temperature for 1 hr (Solution (2)). To
30 Solution (1) was added dropwise Solution (2) at 0-10°C, and the mixture was stirred at the same temperature for 2 hr. The crystals were collected by filtration, and washed successively with water (640 mL) and 50%(v/v) aqueous methanol solution (64 mL). The wet crystals were dried to give 3-{2-[2-fluoro-4-(1H-
35 pyrazol-1-yl)phenyl]hydrazinylidene}-1-methoxypentane-2,4-

dione (45.0 g, 94%).

¹H NMR (500 MHz, DMSO-d₆) δ2.42 (3H, brs), 3.32 (3H, s), 4.56 (3H, brs), 6.55-6.65 (1H, m), 7.72-8.05 (4H, m), 8.56 (1H, s), 14.49 (1H, brs).

5 [0200]

3) 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one

To a solution of N,N-dimethylformamide dimethyl acetal (5.6 g) in N,N-dimethylacetamide (13.5 mL) was added 3-{2-[2-
10 fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-methoxypentane-2,4-dione (5 g) at room temperature, and the container used for the compound was washed with N,N-dimethylacetamide (1.5 mL). The mixture was stirred at 62°C for 3 hr. Ethyl acetate (75 mL) was added thereto at 50°C, and
15 the mixture was stirred at room temperature for 2 hr. The crystals were collected by filtration, and washed with ethyl acetate (15 mL). The wet crystals were dried to give 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one (40.1 g, 83%).

20 ¹H NMR (500 MHz, DMSO-d₆) δ2.82 (3H, s), 3.09 (3H, brs), 3.79 (3H, s), 5.24 (1H, brs), 6.60-6.67 (1H, m), 7.45 (1H, brs), 7.79-8.08 (4H, m), 8.46-8.52 (1H, m), 8.63-8.70 (1H, m).

[0201]

4) 1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-
25 phenyl-1H-pyrazol-5-yl)pyridazin-4(1H)-one

To a solution of 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxypyridazin-4(1H)-one (3 g) in acetic acid (22.5 mL) was added phenylhydrazine (889 mg) at room temperature, and the mixture was stirred for 3 hr.
30 1M Hydrochloric acid (22.5 mL) was added dropwise thereto at room temperature, and the mixture was stirred for 1 hr. The crystals were collected by filtration, and washed successively with a mixture of acetic acid (2.1 mL) and ethanol (3.9 mL), and ethanol (15 mL). The wet crystals were dried to give 1-[2-
35 fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-methoxy-3-(1-phenyl-1H-

pyrazol-5-yl)pyridazin-4(1H)-one (3.0 g, 89%).

[0202]

Example 4

1) 1-phenylpentane-2,4-dione

5 To a suspension of *t*-BuOK (4.48 g) in THF (25 mL) was added dropwise a solution of methyl phenylacetate (5.00 g) and acetone (2.13 g) in THF (5 mL) at 0-10°C, and the mixture was stirred overnight at room temperature. The reaction mixture was poured into 2M hydrochloric acid (20 mL), and the mixture
10 was extracted with ethyl acetate (20 mL). The organic layer was washed with saturated brine (10 mL), and concentrated under reduced pressure. The residue was purified by silica gel column chromatography to give 1-phenylpentane-2,4-dione (1.12 g, 19.1%).

15 ¹H NMR (500 MHz, CDCl₃) δ2.02 (3H, s), 3.58 (2H, s), 5.43 (1H, s), 7.22-7.40 (5H, m).

[0203]

2) 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinyldene}-1-phenylpentane-2,4-dione

20 To a mixture of 2-fluoro-4-(1H-pyrazol-1-yl)aniline hydrochloride (1.10 g) and 3 M hydrochloric acid (8.8 mL) was added dropwise a mixture of sodium nitrite (534 mg) and water (1.1 mL) at 0-10°C, and the mixture was stirred at the same temperature for 1 hr. The obtained reaction mixture was added
25 dropwise to a mixture of 1-phenylpentane-2,4-dione (1.00 g) and sodium acetate (2.54 g) in methanol (11 mL) at 0-10°C. The mixture was stirred at room temperature for 1 hr, and the crystals were collected by filtration, and washed successively with water (10 mL) and 50% aqueous methanol (5 mL). The wet
30 crystals were dried to give crude 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinyldene}-1-phenylpentane-2,4-dione. The crude 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinyldene}-1-phenylpentane-2,4-dione (1.26 g) was suspended in ethanol (12.6 mL), and the suspension was
35 stirred at 50°C for 1.5 hr. The mixture was allowed to be

cooled to room temperature, and the crystals were collected by filtration, and washed with ethanol (12.6 mL). The wet crystals were dried to give 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-phenylpentane-2,4-dione (1.05 g, 80.6%).

¹H NMR (500 MHz, CDCl₃) δ2.60 (3H, s), 4.25 (3H, s), 6.45-6.54 (1H, m), 7.23-7.36 (5H, m), 7.56-7.64 (2H, m), 7.71-7.76 (1H, m), 7.81-7.88 (1H, m), 7.90-7.94 (1H, m), 14.84 (1H, brs).

[0204]

- 3) 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-phenylpyridazin-4(1H)-one

A mixture of 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-phenylpentane-2,4-dione (100 mg) and dimethylformamide dimethyl acetal (2 mL) was stirred at 80°C for 5 hr. The reaction mixture was concentrated under reduced pressure, and the residue was purified by silica gel column chromatography to give 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-phenylpyridazin-4(1H)-one (111 mg, 93.7%).

¹H NMR (500 MHz, CDCl₃) δ2.90 (3H, brs), 3.14 (3H, brs), 5.73 (1H, brs), 6.61-6.67 (1H, m), 7.36-7.49 (3H, m), 7.56-7.64 (1H, m), 7.67-7.85 (5H, m), 7.97 (1H, d, *J* = 2.5 Hz), 8.25 (1H, d, *J* = 2.5 Hz).

[0205]

Example 5

- 1) tert-butyl 2-acetyl-3-oxo-4-(phenylsulfanyl)butanoate

To a suspension of *t*-BuONa (4.32 g) in THF (35 mL) was added dropwise tert-butyl 3-oxobutanoate (7.12 g) at 0-10°C, and the mixture was stirred at room temperature for 1.5 hr. (Phenylsulfanyl)acetyl chloride (7.00 g) was added dropwise thereto at 0-10°C, and the mixture was stirred overnight at room temperature. To the reaction mixture was added 2M hydrochloric acid (70 mL), and the mixture was extracted with ethyl acetate (70 mL). The organic layer was washed with saturated brine (18 mL), and concentrated under reduced

pressure. The residue was purified by silica gel column chromatography, and then purified by suspension with ethyl acetate /hexane=1/1 (21 mL) to give tert-butyl 2-acetyl-3-oxo-4-(phenylsulfanyl)butanoate (3.90 g, 33.7%).

5 ^1H NMR (500 MHz, CDCl_3) δ 1.56 (9H, s), 2.36 (3H, s), 4.05 (2H, s), 7.20-7.32 (3H, m), 7.38-7.43 (2H, m).

[0206]

2) 1-(phenylsulfanyl)pentane-2,4-dione

tert-Butyl 2-acetyl-3-oxo-4-(phenylsulfanyl)butanoate
10 (3.80 g) was dissolved in trifluoroacetic acid (11 mL), and the solution was stirred overnight at room temperature. To the reaction mixture was added water (38 mL), and the mixture was extracted with ethyl acetate (57 mL). The organic layer was washed successively with water (19 mL) and saturated brine (19
15 mL), and concentrated under reduced pressure, and the residue was passed through a small amount of silica gel to give crude 1-(phenylsulfanyl)pentane-2,4-dione. This was used for the next step.

^1H NMR (500 MHz, CDCl_3) δ 2.04 (3H, s), 3.61 (2H, s), 5.71 (1H,
20 s), 7.14-7.43 (5H, m).

[0207]

3) 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinyldene}-1-(phenylsulfanyl)pentane-2,4-dione

To a mixture of 2-fluoro-4-(1H-pyrazol-1-yl)aniline
25 hydrochloride (1.85 g) and 3 M hydrochloric acid (15 mL) was added dropwise a mixture of sodium nitrite (778 mg) and water (1.9 mL) at 0-10°C, and the mixture was stirred at the same temperature for 1 hr. The obtained reaction mixture was added dropwise to a mixture of the crude 1-(phenylsulfanyl)pentane-
30 2,4-dione (2.71 g), sodium acetate (3.56 g) and water (15 mL) in methanol (28 mL) at 0-10°C. The mixture was stirred at room temperature for 1 hr, and the crystals were collected by filtration, and washed successively with water (19 mL) and 50% aqueous methanol (19 mL). The wet crystals were dried to give
35 crude 3-{2-[2-fluoro-4-(1H-pyrazol-1-

yl)phenyl]hydrazinylidene}-1-(phenylsulfanyl)pentane-2,4-dione.
The crude 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-(phenylsulfanyl)pentane-2,4-dione (500 mg) was suspended in a mixture of ethyl acetate (1 mL)
5 and heptane (2 mL). After stirring at room temperature for 1 hr, the crystals were collected by filtration, and washed with a mixture of ethyl acetate (1 mL) and heptane (2 mL). The wet crystals were dried to give 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-(phenylsulfanyl)pentane-2,4-dione
10 (391 mg, 86.9%).

¹H NMR (500 MHz, CDCl₃) δ2.58 (3H, s), 4.22 (3H, s), 6.46-6.54 (1H, m), 7.15-7.24 (1H, m), 7.24-7.32 (2H, m), 7.39-7.47 (2H, m), 7.50-7.56 (1H, m), 7.57-7.66 (1H, m), 7.67-7.77 (2H, m), 7.86-7.96 (1H, m), 14.84 (1H, brs).

15 [0208]

4) 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-(phenylsulfanyl)pyridazin-4(1H)-one

A mixture of 3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-(phenylsulfanyl)pentane-2,4-dione
20 (100 mg) and dimethylformamide dimethyl acetal (0.7 mL) was concentrated under reduced pressure, to the residue was added ethyl acetate (10 mL), and the mixture was stirred at room temperature for 1 hr. The crystals were collected by filtration, and washed with ethyl acetate. The wet crystals
25 were dried to give 3-[3-(dimethylamino)prop-2-enoyl]-1-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]-5-(phenylsulfanyl)pyridazin-4(1H)-one (110 mg, 77.4%).

¹H NMR (500 MHz, DMSO-*d*₆) δ2.84 (3H, brs), 3.12 (3H, brs), 5.23 (1H, brs), 6.59-6.67 (1H, m), 7.30-7.48 (5H, m), 7.76-7.87 (2H, m), 7.87-7.94 (1H, m), 7.95-8.05 (1H, m), 8.43 (1H, brs),
30 8.59-8.67 (1H, m).

[0209]

Formulation Example 1

A plain tablet (core tablet) containing compound A was
35 produced as follows at the composition ratio shown below. That

is, compound A (17.660 g, the content was amended), D-mannitol (4257.0 g, the weight was amended), crystalline cellulose (369.4 g) and sodium starch glycolate (263.9 g) were placed in a fluidized bed dryer granulator (FD-5S, manufactured by
5 POWREX CORPORATION), and the mixture was preheated and mixed. The mixture was granulated while spraying an aqueous solution (2638.0 g) of hydroxypropyl cellulose (158.3 g) in purified water (2480.0 g) to give granulated powders. The obtained granulated powders (4651.0 g) were passed through a powermill
10 (P-3S, manufactured by Showa Kagaku Kikai Kosakusho) to give sized powders. The sized powders (4435.0 g), crystalline cellulose (138.6 g) and magnesium stearate (46.217 g) were placed in a tumbler mixer (TM-15, manufactured by Showa Kagaku Kikai Kosakusho), and mixed to give mixed powders. The mixed
15 powders were tableted by a rotary tableting machine (AQUA0512SS2AI, manufactured by Kikusui Seisakusho, Ltd.) using a 9 mm ϕ punch to give plain tablets (core tablets, 300 mg per tablet).

[0210]

20 <Composition of plain tablet (core tablet) containing compound A>

compound A	1 mg
D-mannitol	242 mg
crystalline cellulose	30 mg
25 hydroxypropyl cellulose	9 mg
sodium starch glycolate	15 mg
magnesium stearate	3 mg
total	300 mg

The obtained plain tablets (core tablet, 2991.0 g) were
30 placed in a film coating machine (DRC-500, manufactured by POWREX CORPORATION), and a film coating solution (1448.0 g) having the composition ratio shown below was sprayed thereto to give rapid disintegrating tablets (about 312.2 mg per tablet).

35 [0211]

<Composition of coating solution>

	Hypromellose	9 mg
	macrogol 6000	2 mg
	titanium oxide	1 mg
5	iron sesquioxide	0.067 mg
	yellow iron sesquioxide	0.133 mg
	purified water	109.8 mg
	total (solid content)	122 (12.2) mg
	[0212]	

10 Formulation Example 2

A plain tablet (core tablet) containing compound A was produced as follows at the composition ratio shown below. That is, compound A (176.6 g, the content was amended), D-mannitol (4098.0 g, the weight was amended), crystalline cellulose
15 (369.4 g) and sodium starch glycolate (263.9 g) were placed in a fluidized bed dryer granulator (FD-5S, manufactured by POWREX CORPORATION), and the mixture was preheated and mixed. The mixture was granulated while spraying an aqueous solution (2638.0 g) of hydroxypropyl cellulose (158.3 g) in purified
20 water (2480.0 g) to give granulated powders. The obtained granulated powders (4651.0 g) were passed through a powermill (P-3S, manufactured by Showa Kagaku Kikai Kosakusho) to give sized powders. The sized powders (4435.0 g), crystalline cellulose (138.6 g) and magnesium stearate (46.212 g) were
25 placed in a tumbler mixer (TM-15, manufactured by Showa Kagaku Kikai Kosakusho), and mixed to give mixed powders. The mixed powders were tableted by a rotary tableting machine (AQUA0512SS2AI, manufactured by Kikusui Seisakusho, Ltd.) using a 9 mmφ punch to give plain tablets (core tablets, 300 mg
30 per tablet).

[0213]

<Composition of plain tablet (core tablet) containing compound A>

	compound A	10 mg
35	D-mannitol	233 mg

crystalline cellulose	30 mg
hydroxypropyl cellulose	9 mg
sodium starch glycolate	15 mg
magnesium stearate	3 mg
5 total	300 mg

The obtained plain tablets (core tablet, 2991.0 g) were placed in a film coating machine (DRC-500, manufactured by POWREX CORPORATION), and a film coating solution (1369.0 g) having the composition ratio shown in Formulation Example 1
 10 was sprayed thereto to give rapid disintegrating tablets (about 312.2 mg per tablet).

[0214]

Formulation Example 3

A plain tablet (core tablet) containing compound A was
 15 produced as follows at the composition ratio shown below. That is, compound A (1766.0 g, the content was amended), D-mannitol (2508.0 g, the weight was amended), crystalline cellulose (369.4 g) and sodium starch glycolate (263.9 g) were placed in a fluidized bed dryer granulator (FD-5S, manufactured by
 20 POWREX CORPORATION), and the mixture was preheated and mixed. The mixture was granulated while spraying an aqueous solution (2638.0 g) of hydroxypropyl cellulose (158.3 g) in purified water (2480.0 g) to give granulated powders. The obtained granulated powders (4651.0 g) were passed through a powermill
 25 (P-3S, manufactured by Showa Kagaku Kikai Kosakusho) to give sized powders. The sized powders (4435.0 g), crystalline cellulose (138.6 g) and magnesium stearate (46.207 g) were placed in a tumbler mixer (TM-15, manufactured by Showa Kagaku Kikai Kosakusho), and mixed to give mixed powders. The mixed
 30 powders were tableted by a rotary tableting machine (AQUA0512SS2AI, manufactured by Kikusui Seisakusho, Ltd.) using a 9 mmφ punch to give plain tablets (core tablets, 300 mg per tablet).

[0215]

35 <Composition of plain tablet (core tablet) containing compound

A>

compound A	100 mg
D-mannitol	143 mg
crystalline cellulose	30 mg
5 hydroxypropyl cellulose	9 mg
sodium starch glycolate	15 mg
magnesium stearate	3 mg
total	300 mg

The obtained plain tablets (core tablet, 2991.0 g) were
10 placed in a film coating machine (DRC-500, manufactured by
POWREX CORPORATION), and a film coating solution (1458.0 g)
having the composition ratio shown in Formulation Example 1
was sprayed thereto to give rapid disintegrating tablets
(about 312.2 mg per tablet).

15 **Industrial Applicability**

[0216]

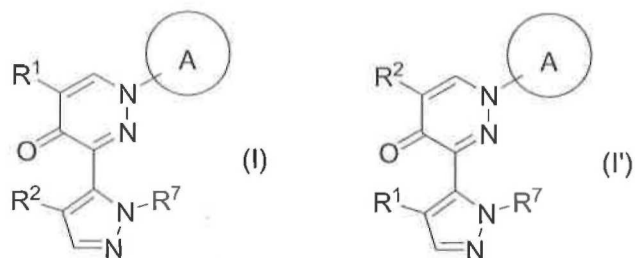
According to the present invention, from compound (II) as
a starting material, which is an unsymmetric diketone,
pyridazinone compound (I) or (I') can be easily produced in
20 high yield, at a low cost, in a suitable method for industrial
production, with regioselectivity due to the structure of the
substituent.

[0217]

This application is based on patent application No.
25 032326/2013 filed in Japan, the contents of which are hereby
incorporated by reference.

CLAIMS

1. A method of producing a compound represented by the formula (I) or formula (I'):



5 wherein

R¹ and R² are each independently a hydrogen atom or a substituent, excluding a benzyloxy group,

Ring A is an optionally substituted aromatic ring, and

R⁷ is an optionally substituted hydrocarbon group or an

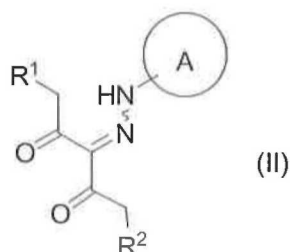
10 optionally substituted heterocyclic group,

provided that a compound wherein R¹ and R² are same groups is excluded,

or a mixture thereof or a salt thereof, which comprises

step (1): a step of reacting a compound represented by the

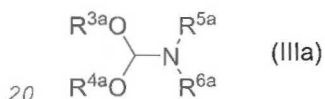
15 formula (II):



wherein each symbol is as defined above,

or a salt thereof, with a compound represented by the formula

(IIIa):

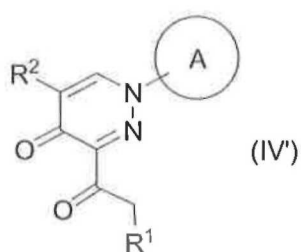
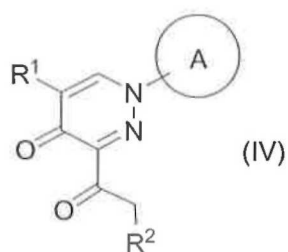


20 wherein

R^{3a}, R^{4a}, R^{5a} and R^{6a} are each independently an optionally substituted hydrocarbon group,

or a salt thereof, to give a compound represented by the formula

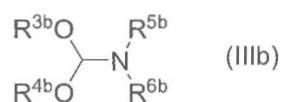
25 (IV) or formula (IV'):



wherein each symbol is as defined above,

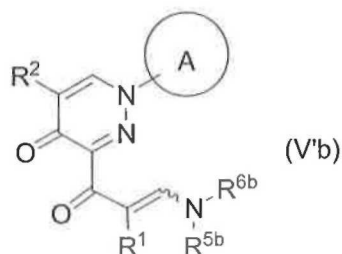
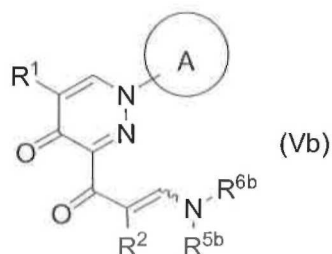
or a mixture thereof or a salt thereof;

step (2): a step of reacting the compound represented by the
 5 formula (IV) or formula (IV') or a mixture thereof or a salt
 thereof with a compound represented by the formula (IIIb):



wherein

R^{3b} , R^{4b} , R^{5b} and R^{6b} are each independently an optionally
 10 substituted hydrocarbon group,
 or a salt thereof, to give a compound represented by the formula
 (Vb) or formula (V'b):



wherein each symbol is as defined above,

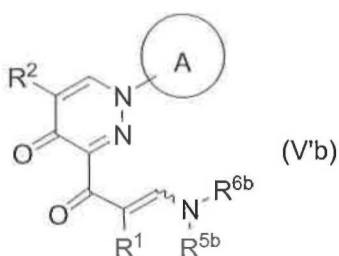
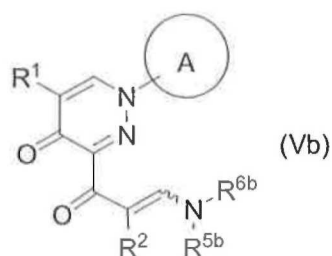
15 or a mixture thereof or a salt thereof; and

step (3): a step of reacting the compound represented by formula
 (Vb) or formula (V'b) or a mixture thereof or a salt thereof,
 with a compound represented by the formula (VI):



20 wherein each symbol is as defined above,
 or a salt thereof.

2. A method of producing a compound represented by the formula
 (Vb) or formula (V'b):



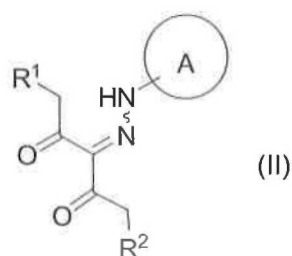
wherein

R¹ and R² are each independently a hydrogen atom or a substituent, excluding a benzyloxy group,

5 Ring A is an optionally substituted aromatic ring, and R^{5b} and R^{6b} are each independently an optionally substituted hydrocarbon group,

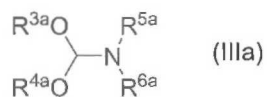
provided that a compound wherein R¹ and R² are same groups is excluded,

10 or a mixture thereof or a salt thereof, which comprises step (1): a step of reacting a compound represented by formula (II):



wherein each symbol is as defined above,

15 or a salt thereof, with a compound represented by the formula (IIIa):

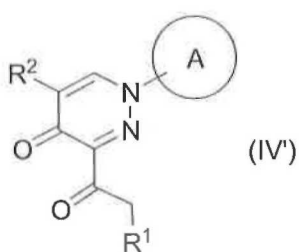
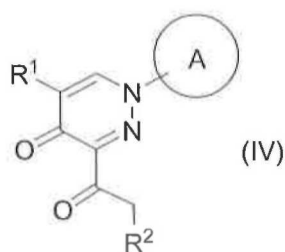


wherein

R^{3a}, R^{4a}, R^{5a} and R^{6a} are each independently an optionally

20 substituted hydrocarbon group,

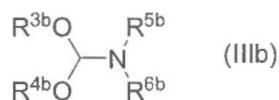
or a salt thereof, to give a compound represented by the formula (IV) or formula (IV'):



wherein each symbol is as defined above,

or a mixture thereof or a salt thereof; and

step (2): a step of reacting the compound represented by the
 5 formula (IV) or formula (IV') or a mixture thereof or a salt
 thereof with a compound represented by formula (IIIb):



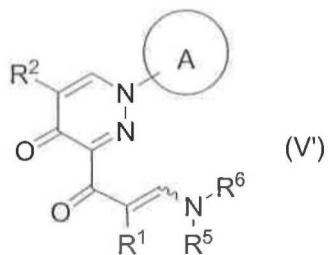
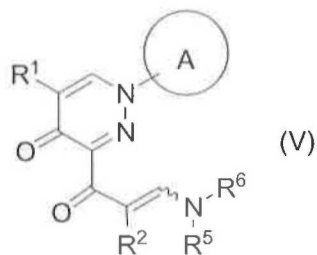
wherein R^{3b} and R^{4b} are each independently an optionally
 substituted hydrocarbon group, and the other symbols are as
 10 defined above,
 or a salt thereof.

3. The method of claim 1 or 2, wherein the compound represented
 by the obtained formula (IV) or formula (IV') or a mixture
 15 thereof or a salt thereof obtained in step (1) is subjected to
 step (2) without isolation.

4. The method of claims 1 to 3, wherein steps (1) and (2) are
 carried out at 0 to 80°C.

20

5. A method of producing a compound represented by the formula
 (V) or formula (V'):



wherein

25 R¹ and R² are each independently a hydrogen atom or a substituent,

excluding a benzyloxy group,

Ring A is an optionally substituted aromatic ring, and

R⁵ and R⁶ are each independently an optionally substituted hydrocarbon group,

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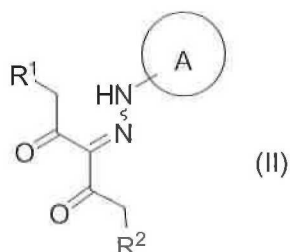
25

30

provided that a compound wherein R¹ and R² are same groups is excluded,

or a mixture thereof or a salt thereof, which comprises

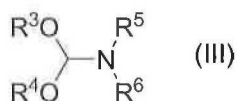
5 step (1 and 2): a step of reacting a compound represented by the formula (II):



wherein each symbol is as defined above,

or a salt thereof, with a compound represented by the formula

10 (III):



wherein R³ and R⁴ are each independently an optionally substituted hydrocarbon group, and the other symbols are as defined above, or a salt thereof.

15

6. The method of claim 5, wherein step (1 and 2) is carried out at 0 to 80°C.

7. The method of any of claims 1 to 3, wherein

20 R¹ is an optionally substituted aromatic ring group, -OR⁸, -NHR⁸, -NR⁸R^{8'} or -SR⁸ wherein R⁸ and R^{8'} are each independently an optionally substituted C₁₋₁₀ alkyl group, an optionally substituted C₂₋₁₀ alkenyl group, an optionally substituted C₂₋₁₀ alkynyl group, an optionally substituted C₃₋₁₀ cycloalkyl group,
25 an optionally substituted C₃₋₁₀ cycloalkenyl group, an optionally substituted C₄₋₁₀ cycloalkadienyl group, an optionally substituted C₆₋₁₄ aryl group, an optionally substituted C₈₋₁₄ aralkyl group or an optionally substituted C₈₋₁₃ aryl alkenyl group,
R² is (1) a hydrogen atom, (2) an optionally substituted C₁₋₁₀

alkyl group, (3) an optionally substituted C₂₋₁₀ alkenyl group, (4) an optionally substituted C₂₋₁₀ alkynyl group, or (5) an optionally substituted C₃₋₁₀ cycloalkyl group, and

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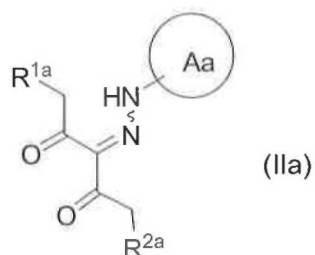
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the compound represented by the formula (IV) or a salt thereof is obtained in step (1).

8. The method of any of claims 1 to 7, wherein R¹ is methoxy, and
5 R² is a hydrogen atom.

9. The method of any of claims 1, 3, 7 and 8, wherein Ring A is 4-(pyrazol-1-yl)-2-fluorobenzene, and R⁷ is phenyl.

10 10. A compound represented by the formula (IIa):



wherein

R^{1a} is -OR⁹ wherein R⁹ is a substituent, excluding an ethenyl group and a benzyl group, and

15 R^{2a} is a hydrogen atom or a substituent, and

Ring Aa is an optionally substituted aromatic ring, provided that

a compound wherein R^{1a} and R^{2a} are same groups is excluded, and 1-methoxy-3-(2-phenylhydrazinylidene)pentane-2,4-dione and 1-
20 phenoxy-3-(2-phenylhydrazinylidene)pentane-2,4-dione are excluded, or a salt thereof.

11. A compound represented by the formula:



25 which is (3-{2-[2-fluoro-4-(1H-pyrazol-1-yl)phenyl]hydrazinylidene}-1-methoxypentane-2,4-dione) or a

salt thereof.