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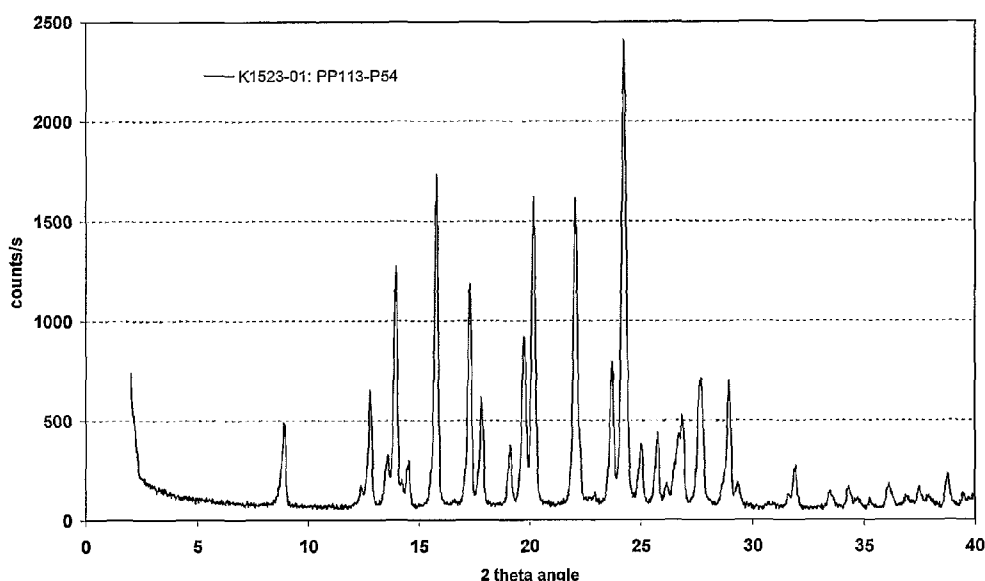
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(54) Title: METHOD OF SYNTHESIS AND ISOLATION OF SOLID N-DESMETHYLCLOZAPINE AND CRYSTALLINE FORMS THEREOF

(N-desmethylozapine Form A)



(57) Abstract: Disclosed herein are crystalline Forms A, B, C, D, and E of N-desmethylozapine, methods of preparing the same, pharmaceutical compositions comprising the same, and methods of therapeutic treatment involving N-desmethylozapine polymorphic forms.

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