

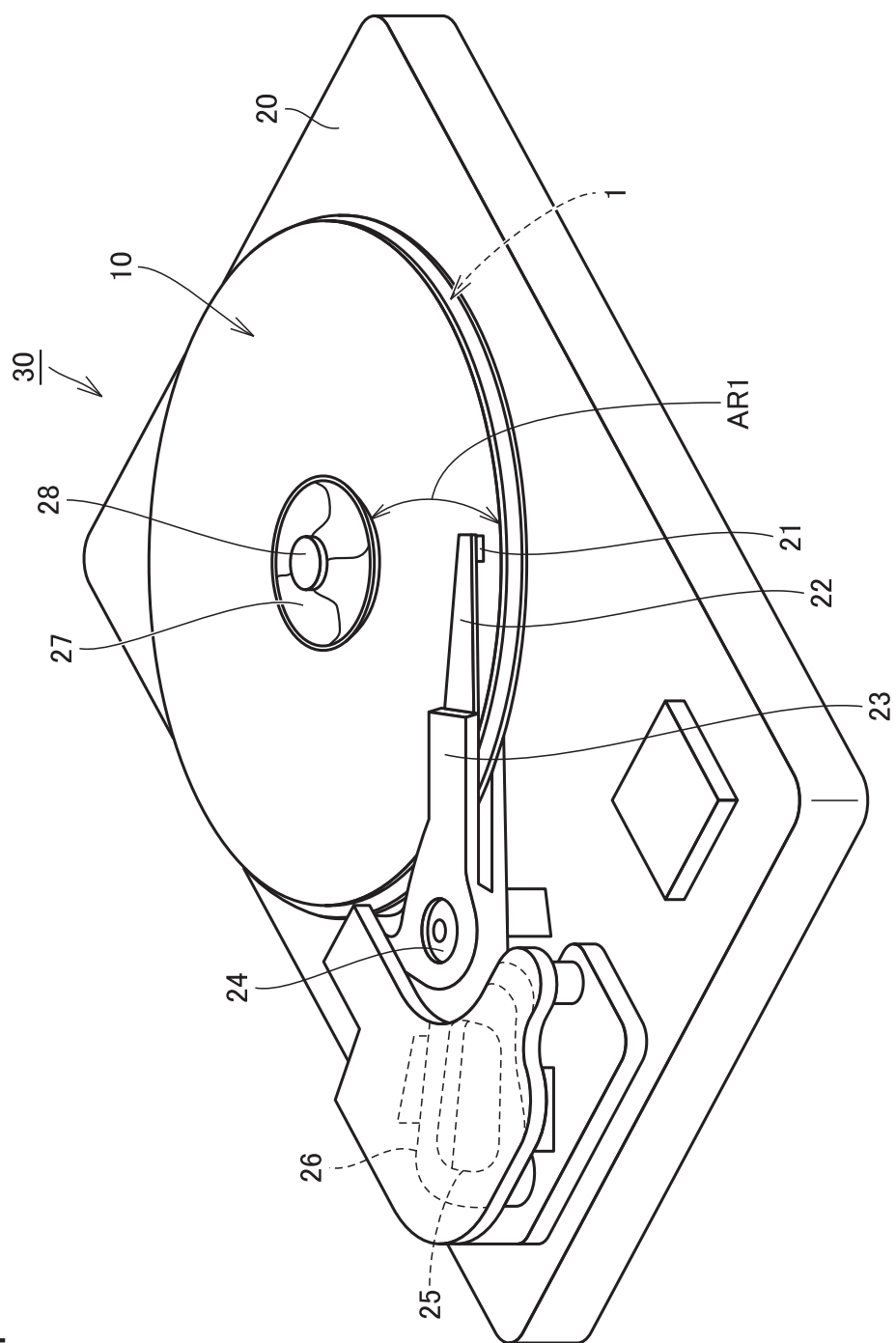


FIG. 1

FIG.2

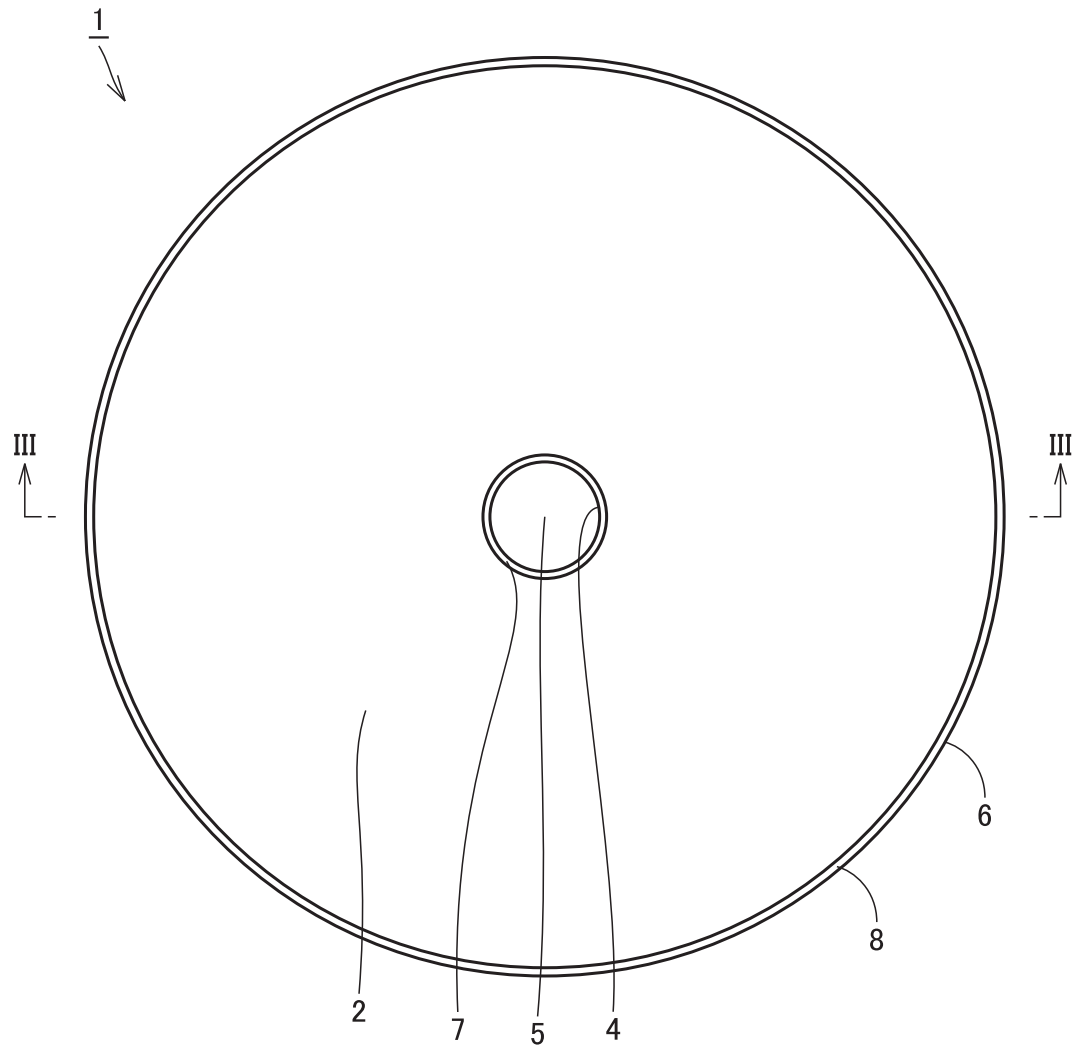


FIG.3

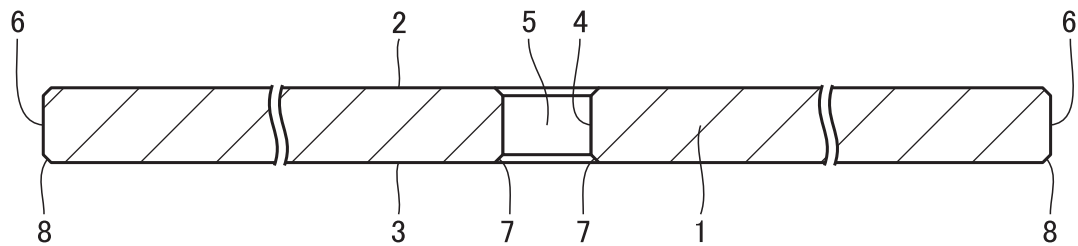


FIG.4

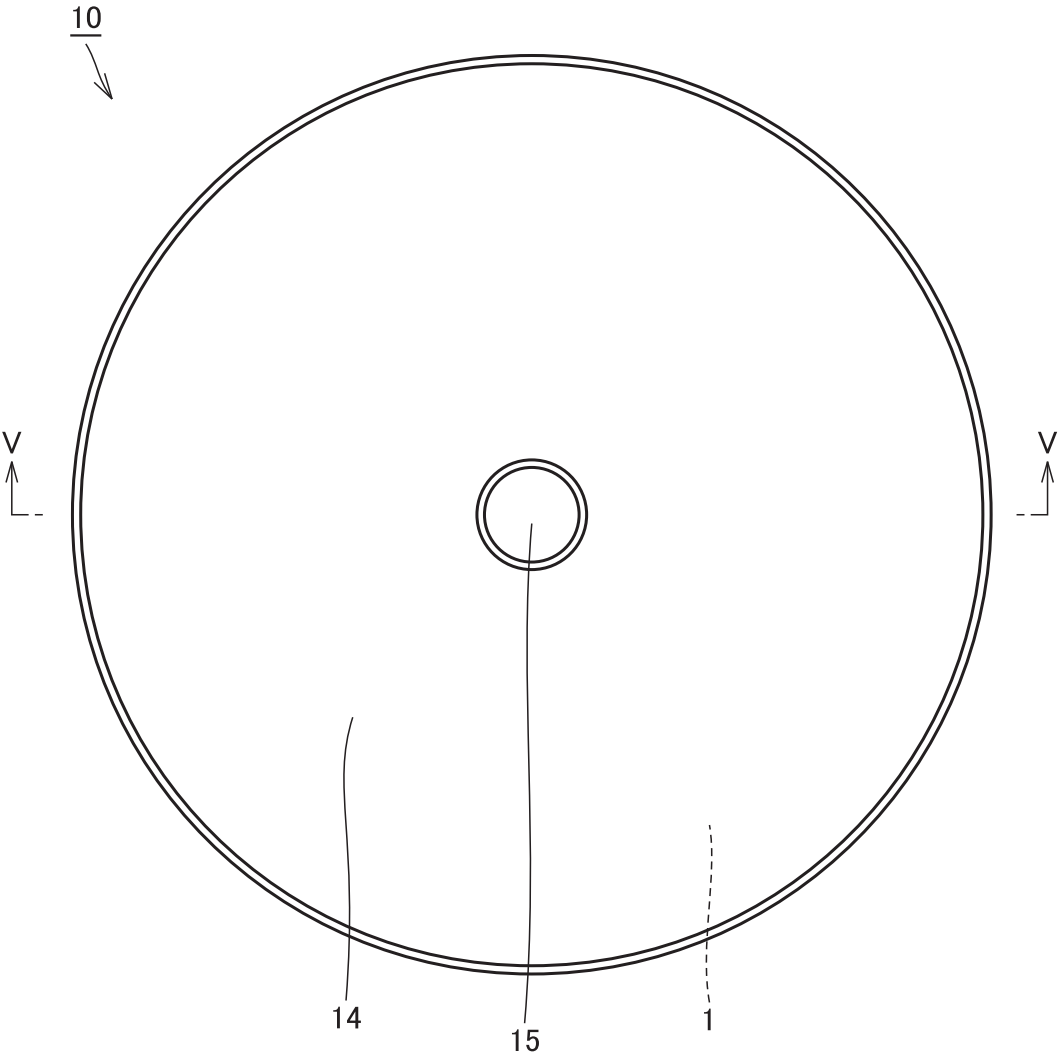


FIG.5

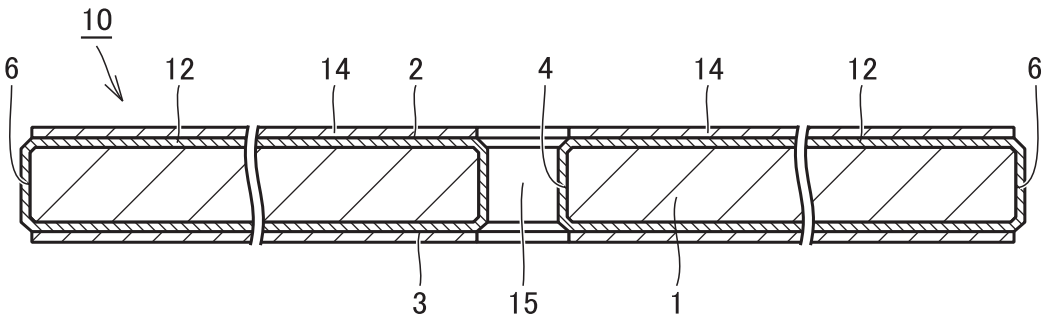


FIG.6

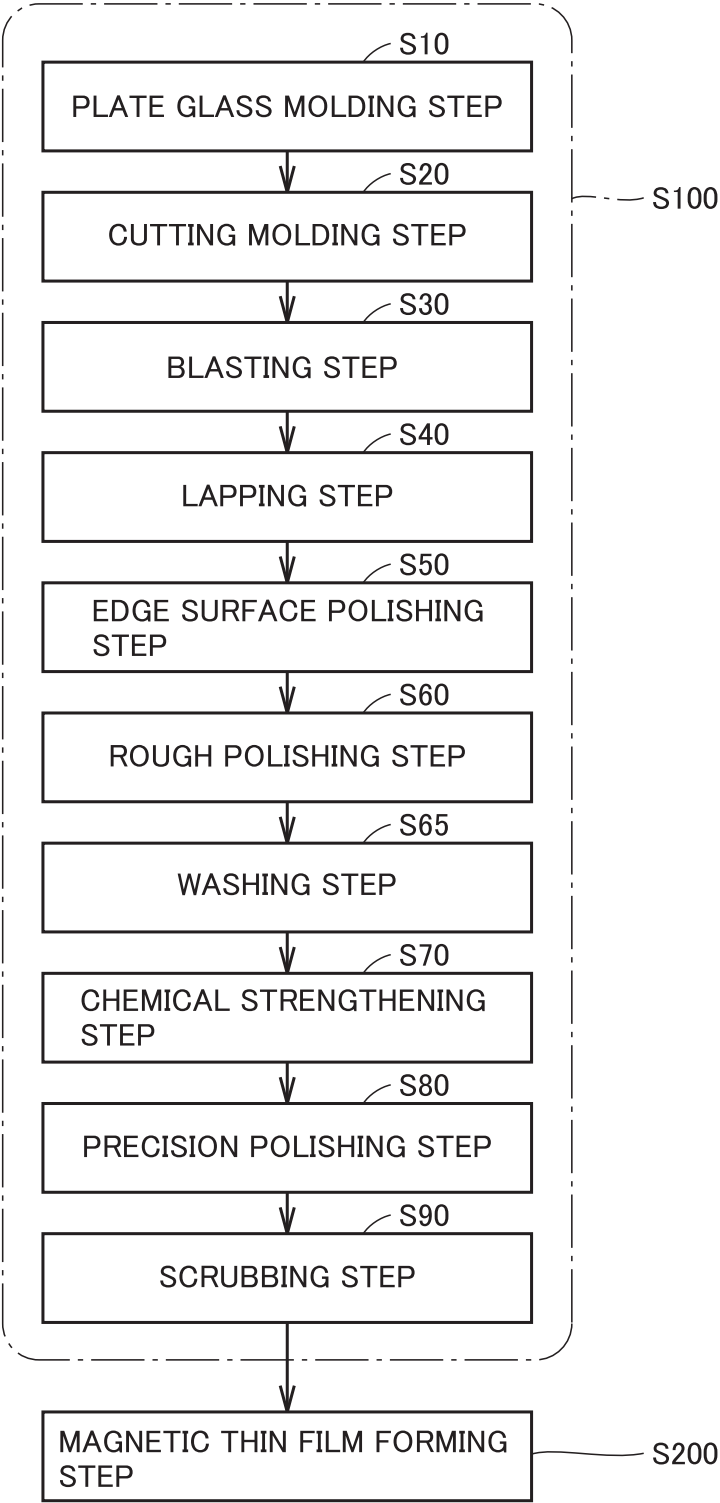


FIG.7

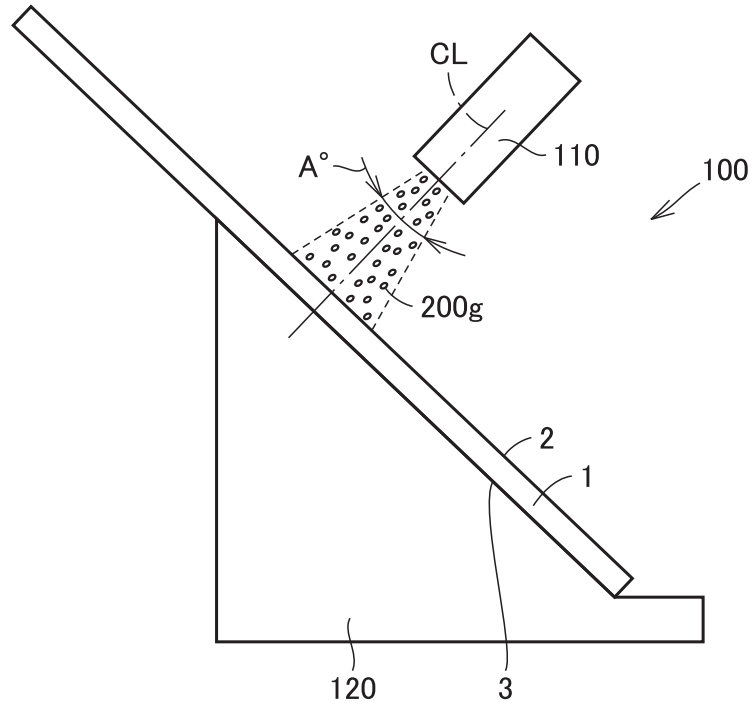


FIG.8

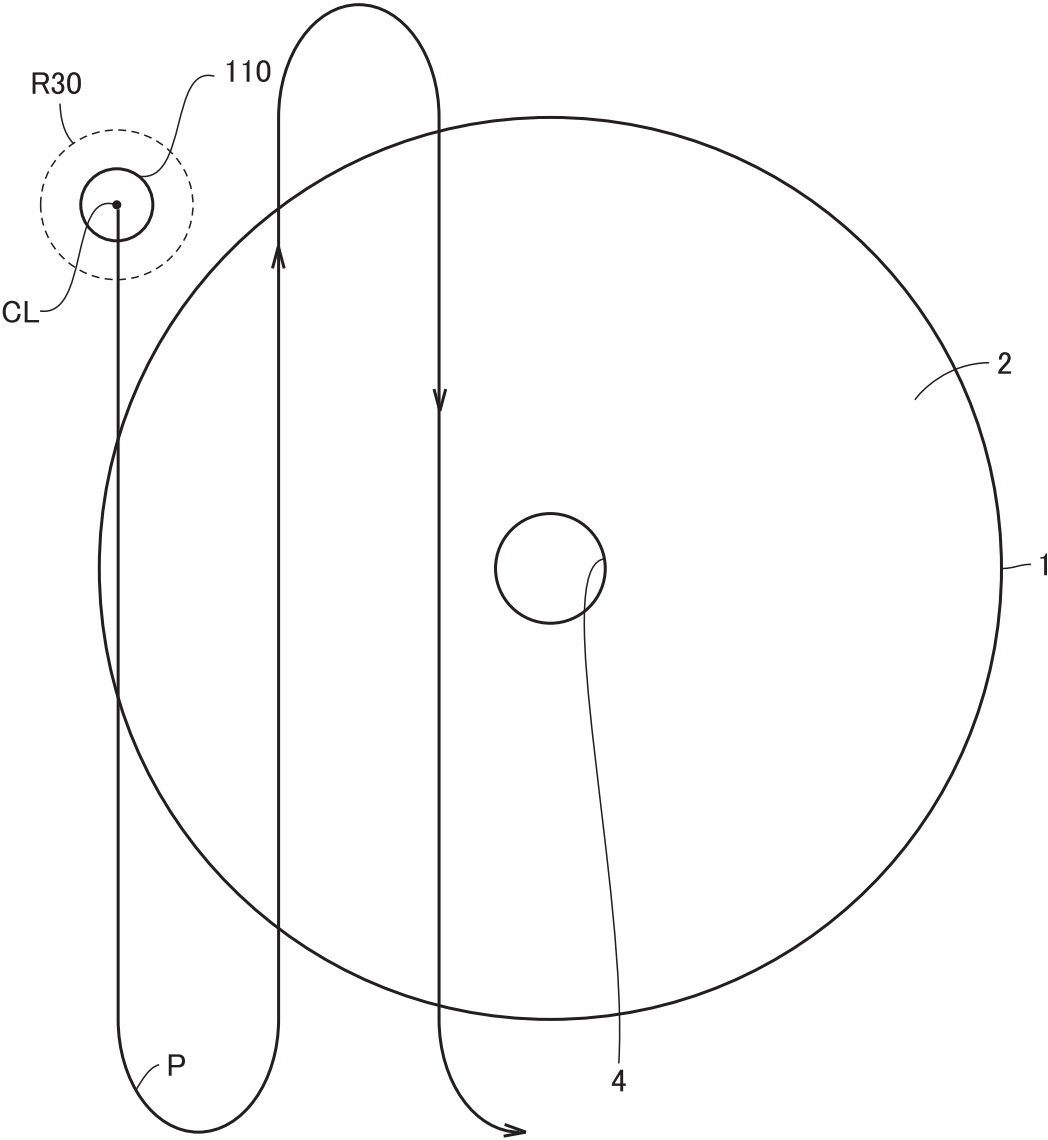


FIG.9

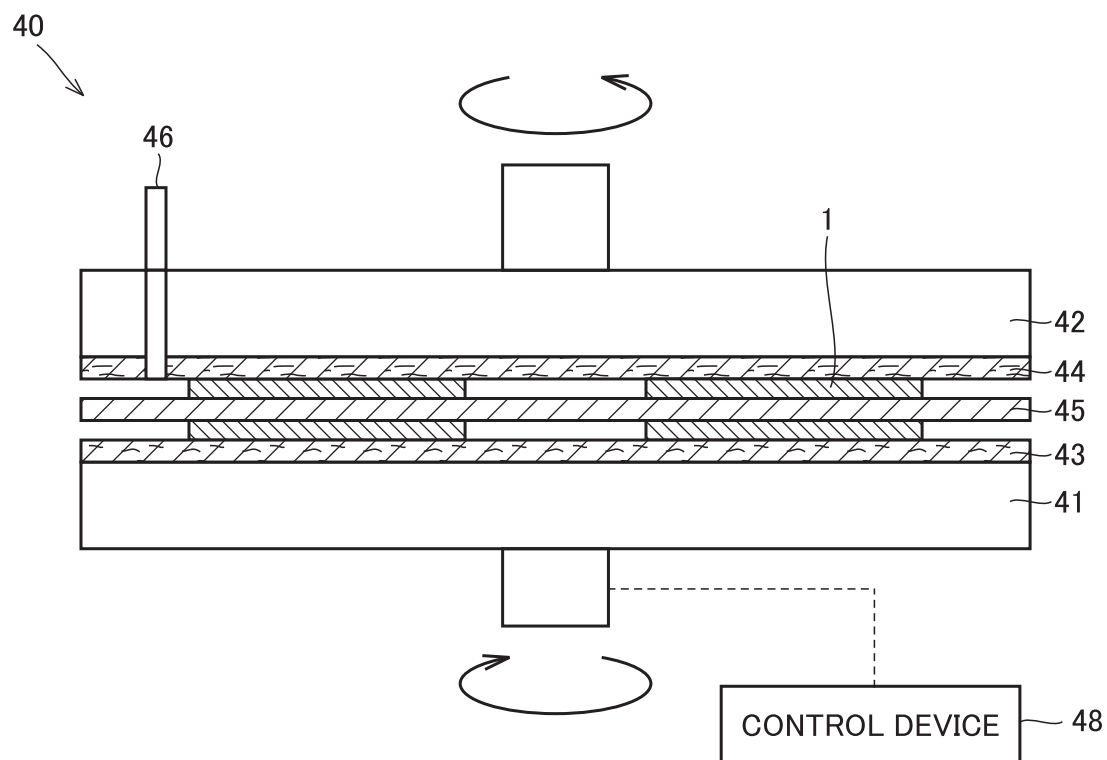


FIG.10

	PROCESSING CONDITIONS		EVALUATION RESULTS		
	PARTICLE SIZE OF ABRASIVE PARTICLES(μm)	ALLOWANCE (μm)	Ra1(μm)	Ra2(μm)	THE NUMBER OF DEFECTS
EXAMPLE 1	67	5	1	0.1	15
EXAMPLE 2	67	10	2	0.2	5
EXAMPLE 3	90	12	2	0.3	5
EXAMPLE 4	110	12	5	1	13
COMPARATIVE EXAMPLE 1	—	—	2	0.01	23
COMPARATIVE EXAMPLE 2	150	30	6	1.5	32