Figure 1

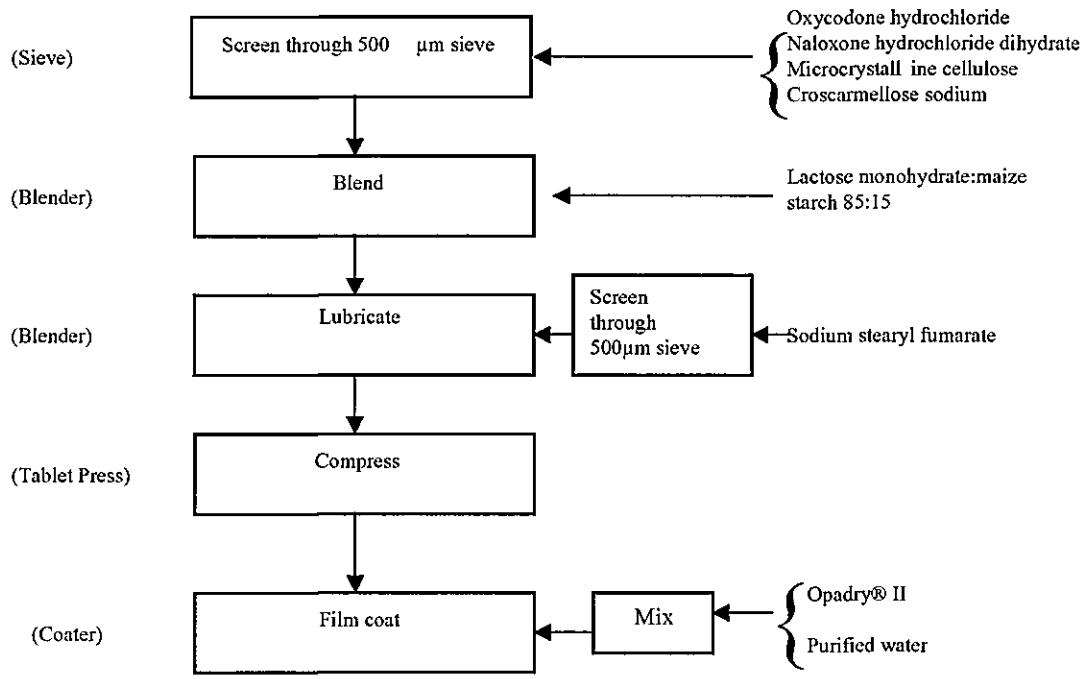

(Sieve)
Screen through 500 µm sieve
Oxycodone hydrochloride
Naloxone hydrochloride dihydrate
Microcrystall ine cellulose
Croscarmellose sodium
(Blender)
Blend
Lactose monohydrate:maize starch 85:15
(Blender)
Lubricate
Screen through 500µm sieve
Sodium stearyl fumarate
(Tablet Press)
Compress
(Coater)
Film coat
Mix
Opadry® II
Purified water

Figure 2

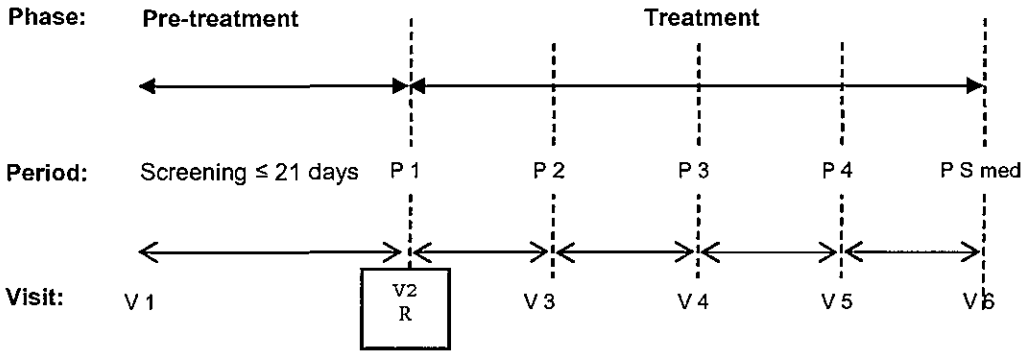

Phase:
Pre-treatment
Treatment
Period:
Screening ≤ 21 days
P 1
P 2
P 3
P 4
P S med
Visit:
V 1
V2
R
V 3
V 4
V 5
V 6

Figure 3

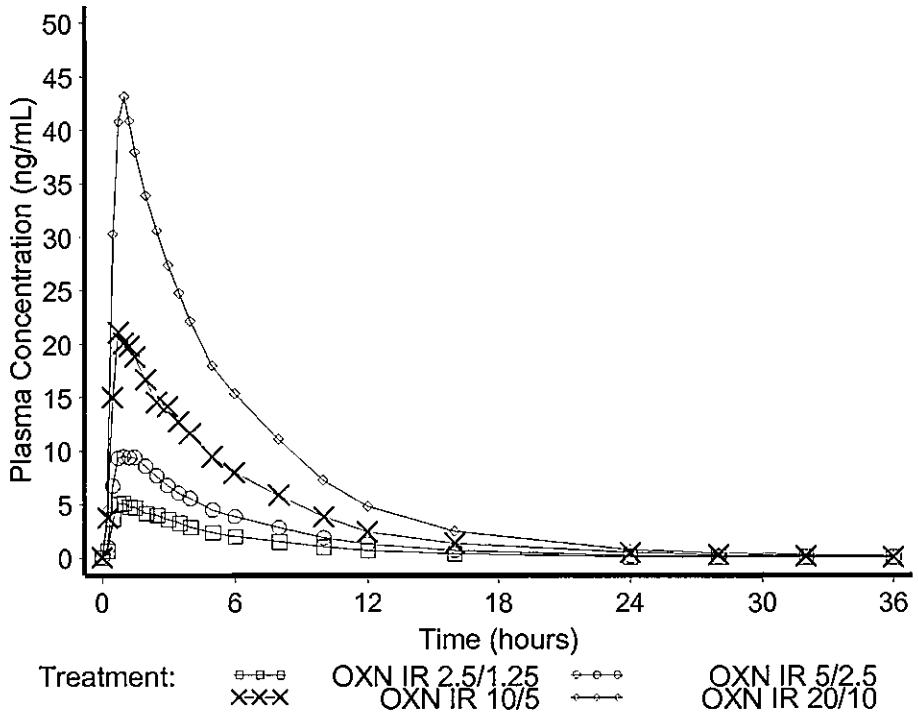

Plasma Concentration (ng/mL)
50
45
40
35
30
25
20
15
10
5
0
0
6
12
18
24
30
36
Time (hours)
Treatment:
OXN IR 2.5/1.25
OXN IR 5/2.5
OXN IR 10/5
OXN IR 20/10

Figure 4

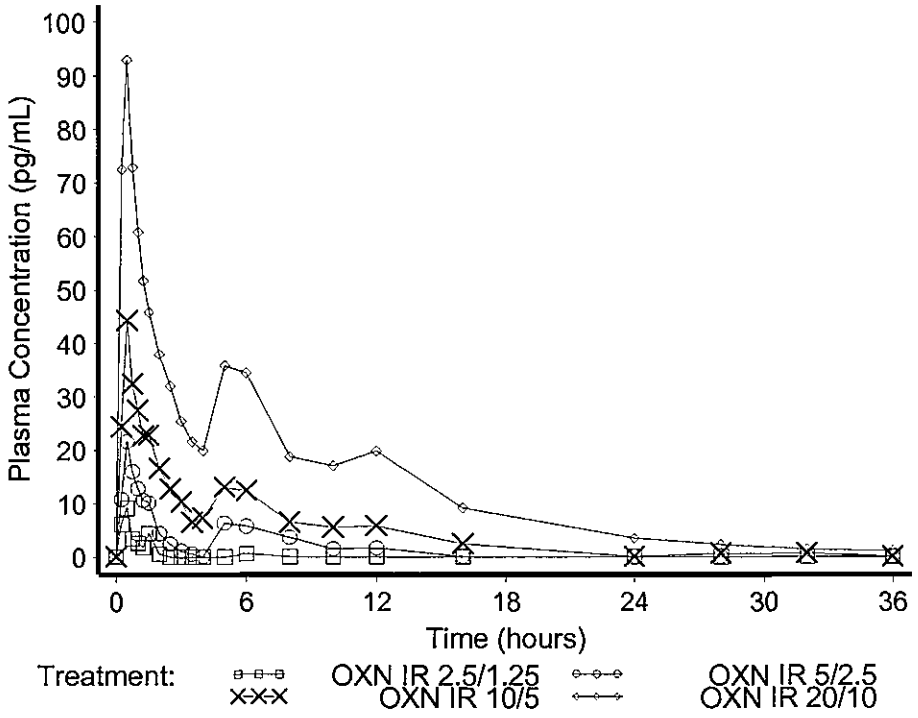

Plasma Concentration (pg/mL)
100
90
80
70
60
50
40
30
20
10
0
0
6
12
18
24
30
36
Time (hours)
Treatment:
OXN IR 2.5/1.25
OXN IR 5/2.5
OXN IR 10/5
OXN IR 20/10

Figure 5

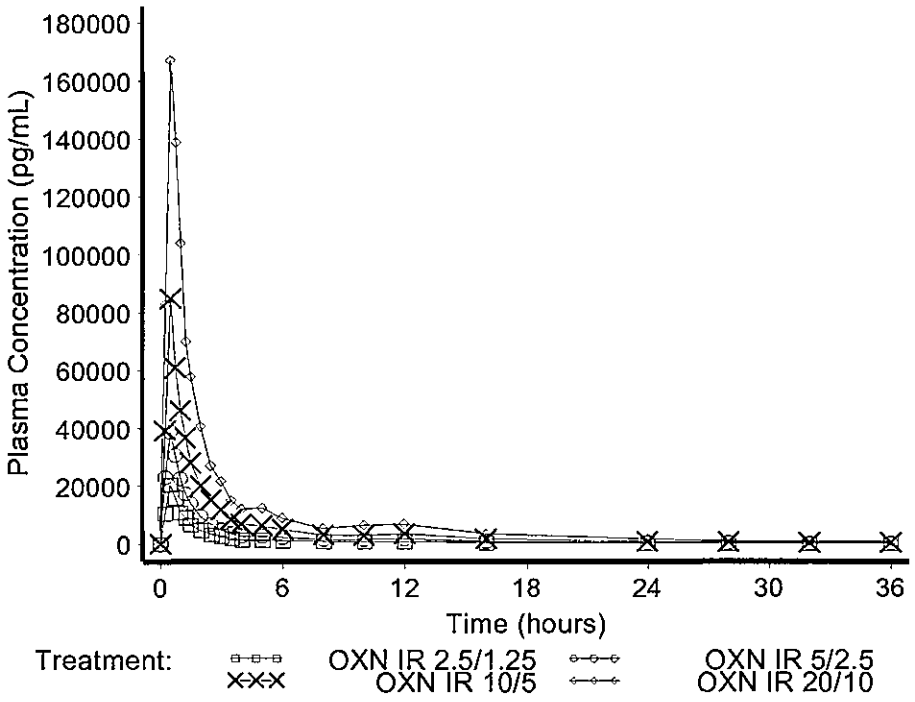

180000
160000
140000
120000
100000
80000
60000
40000
20000
0
Plasma Concentration (pg/mL)
0
6
12
18
24
30
36
Time (hours)
Treatment:
OXN IR 2.5/1.25
OXN IR 5/2.5
OXN IR 10/5
OXN IR 20/10

Figure 6

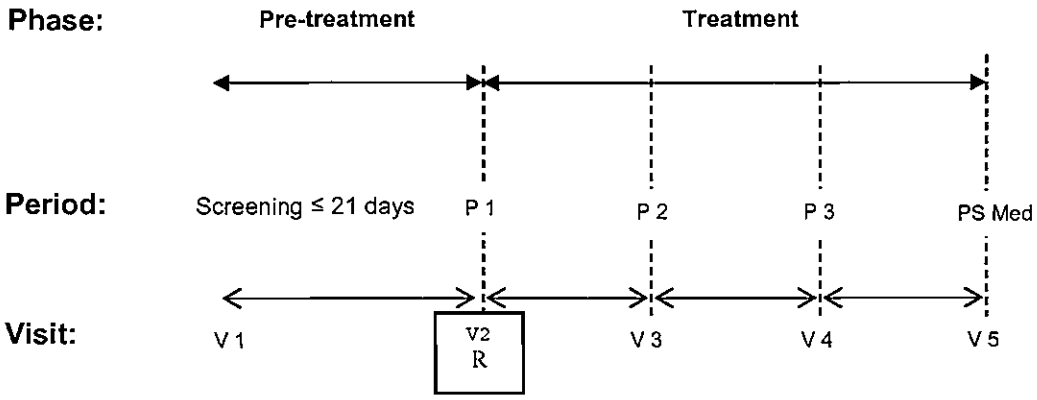

Phase:
Pre-treatment
Treatment
Period:
Screening ≤ 21 days
P 1
P 2
P 3
PS Med
Visit:
V 1
V2
R
V 3
V 4
V 5

Figure 7

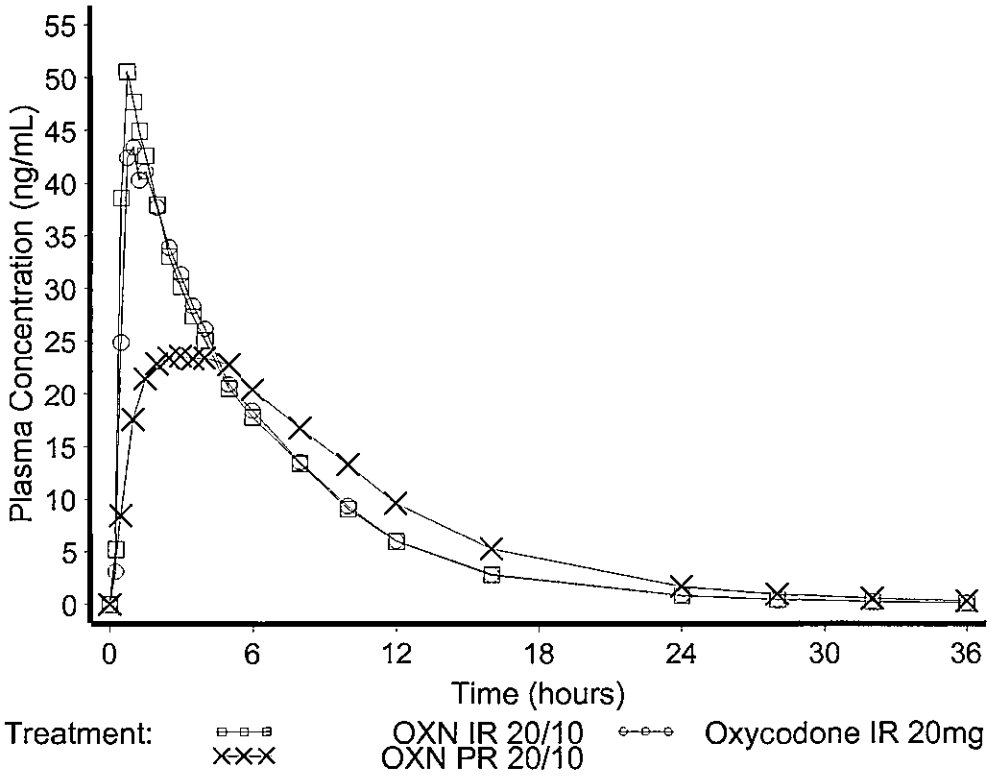

Plasma Concentration (ng/mL)
55
50
45
40
35
30
25
20
15
10
5
0
0
6
12
18
24
30
36
Time (hours)
Treatment:
OXN IR 20/10
OXN PR 20/10
Oxycodone IR 20mg

Figure 8

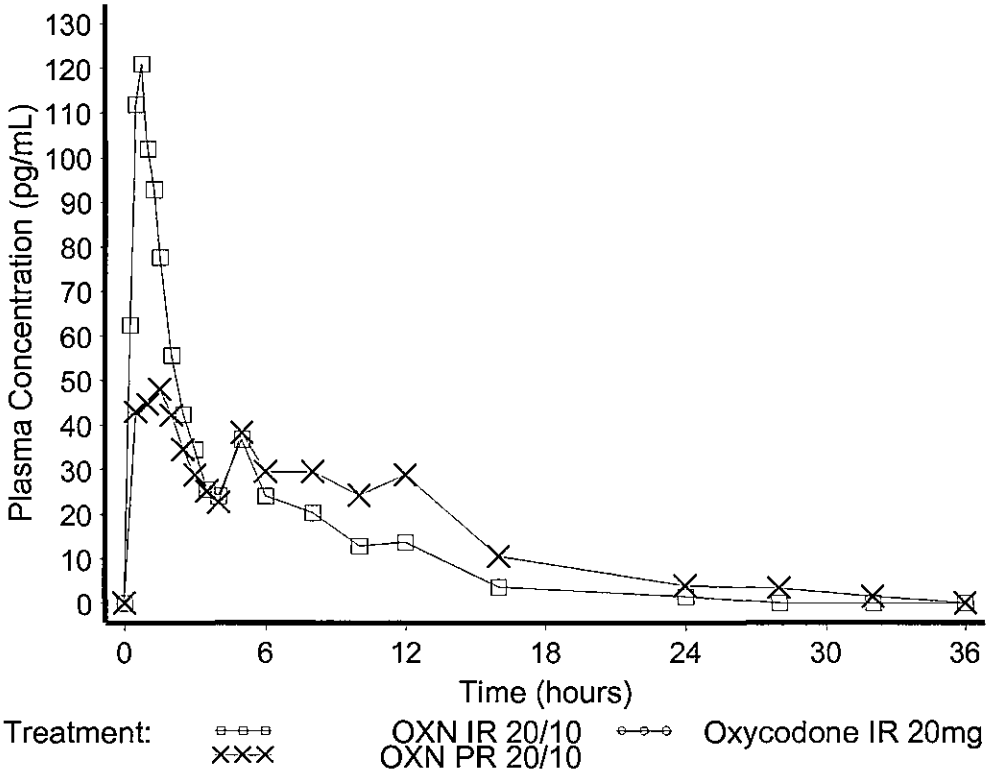
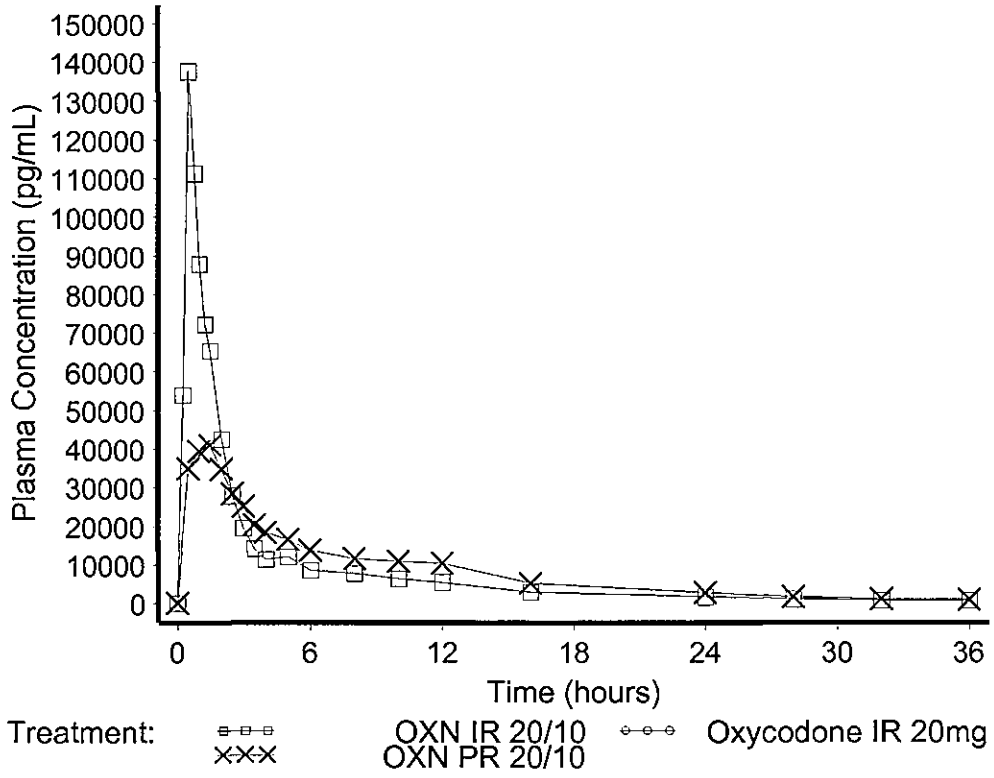

Plasma Concentration (pg/mL)
130
120
110
100
90
80
70
60
50
40
30
20
10
0
0
6
12
18
24
30
36
Time (hours)
Treatment:
OXN IR 20/10
OXN PR 20/10
Oxycodone IR 20mg

Figure 9


150000
140000
130000
120000
110000
100000
90000
80000
70000
60000
50000
40000
30000
20000
10000
0
Plasma Concentration (pg/mL)
0
6
12
18
24
30
36
Time (hours)
Treatment:
OXN IR 20/10
OXN PR 20/10
Oxycodone IR 20mg