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【DESCRIPTION】

【Invention Title】

LIQUID MEDIAUM PLASMA DISCHARGE GENERATING APPARATUS

【Technical Field】

5 The present invention relates to a liquid medium plasma discharge apparatus, and more particularly, to a liquid medium plasma discharge apparatus which includes a power electrode provided at one side within a main body that is filled with a liquid medium, and a dielectric diaphragm member which is
10 provided in the main body, and which has at least one hole or slit, thereby providing a microtube liquid medium plasma discharge apparatus, capable of applying a high electric field even with low wattage by minimizing conduction current.

【Background Art】

15 Generally, a plasma generating electrode is used in waste or drinkable water treatment, such as sterilization of microorganisms, removal of organic or inorganic contaminants, e.g. Volatile Organic Compounds (VOCs), or the like, or is used as a underwater sound generating source.

20 FIG. 1 is view showing a conventional plasma discharge apparatus used in a common liquid medium. The conventional plasma discharge apparatus includes: a main body 1 that is filled with liquid (a liquid medium); a flat ground electrode 2 which is provided at one side within the main body; a needle or
25 rod type power electrode 3 which is disposed in the main body

opposite the ground electrode 2; and a high voltage power supply device 4 which serves to supply electric power to the power electrode 3. The power electrode 3 is coated with an insulating material 5. A dotted circle in FIG. 1 is the region
5 where corona discharge, sparks, or arc discharge occurs.

However, such a plasma discharge apparatus has problems of being difficult to be made larger, of reduced efficiency, and of being difficult to obtain a permanently-operable power supply device. In addition, the plasma discharge apparatus
10 also has limitations of short life of an electrode and of lower adaptability that it can only be applied to the liquid medium (e.g. ultra pure water) having very low conductivity.

FIG. 2 is a view explaining the liquid medium plasma generating wattage when using the conventional electrode
15 structure. The liquid medium plasma generating wattage of the plasma discharge apparatus having the conventional electrode structure will now be described with respect to FIG. 2.

A simple equation for obtaining the plasma generating wattage is as follows:

20 Electric field strength $E=V/d$

Here, V is voltage, and d is a length of conductive volume.

$$V=I \times R$$

Here, I is conduction current, and R is resistance across
25 electrodes.

$$I=V/R$$

$$R=d/A \times S$$

Here, A is a cross-sectional area of conductive volume, and S is electric conductivity of a liquid medium.

5 Wattage $W=V \times I$

Assuming that the liquid medium is super pure water, the length (d) of the conductive volume is 1cm, the cross-sectional area (A) of the conductive volume is $2 \times 2 = 4 \text{ cm}^2$, and the conductivity of the ultra pure water is $50 \times 10^{-6} \text{ (S/cm)}$, the
10 conductive resistance ($R=d/A \times S$) becomes $1/(50 \times 10^{-6} \times 4) = 5000 \text{ (}\Omega\text{)}$. Here, if the electric field strength E for generating plasma discharge in the ultra pure water equals 5 kV/cm, required voltage ($V=E \times d$) becomes $5 \text{ kV/cm} \times 1 \text{ cm} = 5 \text{ kV}$. However, if electric conduction occurs through ultra pure water, conduction
15 current (I) equals $5000 \text{ (V)} / 5000 \text{ (}\Omega\text{)} = 1 \text{ (A)}$, and the wattage (W) equals $5000 \text{ (V)} \times 1 \text{ (A)} = 5 \text{ (kW)}$.

Next, assuming that the liquid medium is sea water, the length (d) of the conductive volume is 1cm, the cross-sectional area (A) of the conductive volume is $2 \times 2 = 4 \text{ cm}^2$, and the
20 conductivity of the sea water is $53 \times 10^{-3} \text{ (S/cm)}$, the conductive resistance ($R=d/A \times S$) becomes $1/(53 \times 10^{-3} \times 4) = 4.7 \text{ (}\Omega\text{)}$. Here, if the electric field strength E for generating plasma discharge in the sea water equals 5 kV/cm, required voltage becomes 5 kV. However, if electric conduction occurs through sea water,
25 conduction current ($I=V/R$) equals $5000 \text{ (V)} / 4.7 \text{ (}\Omega\text{)} = 1064 \text{ (A)}$,

and the wattage ($W=V \times I$) equals $5000 \text{ (V)} \times 1064 \text{ (A)} = 5.3 \text{ (MW)}$, which corresponds to total wattage consumed by a small city. However, such a power supply device does not exist, nor is impossible to realize even using a pulse. Thus, using such an
5 electrode structure cannot generate plasma discharge through the sea water.

【Disclosure】

【Technical Problem】

Accordingly, the present invention has been made keeping
10 in mind the above problems occurring in the related art, and is intended to provide a microtube liquid medium plasma discharge apparatus in which a liquid medium fills a gap between a power electrode and a ground electrode with a dielectric diaphragm member having one or more holes or slits disposed in the middle
15 of the gap, causing conduction current to be minimized, thereby making it possible to apply a high electric field even with low wattage.

【Technical Solution】

In an aspect, the present invention provides a liquid
20 medium plasma discharge apparatus including: a main body filled with a liquid medium; a power electrode provided at one side within the main body to receive electric power; and a dielectric diaphragm member provided in the main body and composed of a dielectric having at least one hole or slit.

25 In the liquid medium plasma discharge apparatus, the

diaphragm member may be disposed in contact with the power electrode, or otherwise may be disposed at a distance from the power electrode.

In another aspect, the present invention provides a liquid medium plasma discharge apparatus including: a main body filled with a liquid medium; a power electrode provided at one side within the main body to receive electric power; a dielectric diaphragm member provided in the main body and composed of a dielectric having at least one hole or slit; and a ground electrode provided in the main body opposite the power electrode with the diaphragm member interposed therebetween, wherein the diaphragm member is disposed in contact with the ground electrode.

In the liquid medium plasma discharge apparatus, the diaphragm member may have the dielectric constant smaller than that of the liquid medium.

In the liquid medium plasma discharge apparatus, the strength of the electric field may increase as the dielectric constant of the diaphragm member decreases.

20 **【Advantageous Effects】**

As described above, the liquid medium plasma discharge apparatus has the effects of being easy to fabricate, and of an electrode being resistant to corrosion, being cost-effective.

Further, the present invention also has the effects of being adaptable to any of application fields irrespective of

electric conductivity of the liquid medium, and minimizing the processing cost needed for such as an existing plating process, because of less wattage.

【Description of Drawings】

5 FIG. 1 is a view showing a conventional liquid medium plasma discharge apparatus.

FIG. 2 is a view explaining the liquid medium plasma generating wattage of a conventional electrode structure.

FIG. 3 is a view showing a microtube liquid medium plasma
10 discharge apparatus according to the present invention, wherein
FIG. 3 (a) shows the construction in which a dielectric diaphragm member is disposed in contact with a power electrode, and FIG. 3 (b) shows the construction in which the dielectric diaphragm member is disposed at a distance from the power
15 electrode.

FIG. 4 is a view showing a variant of the microtube liquid medium plasma discharge apparatus.

FIG. 5 is a view explaining the wattage for generating plasma in a liquid medium when using the electrode structure of
20 the liquid medium plasma discharge apparatus.

FIGS. 6 to 8 are views showing the test results of physical quantities of the liquid medium plasma discharge electrode in which a single microtube is provided in the dielectric diaphragm member, wherein FIG. 6 is a graphical
25 diagram showing the relationship between the electric potential

and field lines, FIG. 7 is a graphical diagram showing the distribution of electric field in a liquid medium, and FIG. 8 is a graphical diagram showing the distribution of the electric field in a hole of the diaphragm member.

5 FIGS. 9 to 11 are views showing the test results of physical quantities of the liquid medium plasma discharge electrode in which two microtubes are provided in the dielectric diaphragm member, wherein FIG. 9 is a graphical diagram showing the relationship between the electric potential
10 and field lines, FIG. 10 is a graphical diagram showing the distribution of electric field in a liquid medium, and FIG. 11 is a graphical diagram showing the distribution of the electric field in a hole of the diaphragm member.

FIGS. 12 to 14 are views of a microtube liquid medium
15 plasma discharge apparatus for test, wherein FIG. 12 shows the appearance of the plasma discharge apparatus, FIG. 13 shows the internal structure of the plasma discharge apparatus, and FIG. 14 shows the cross-sectional shape of the plasma discharge apparatus.

20 FIG. 15 is a view showing the basic principle of a discharge mechanism of the plasma discharge apparatus for test shown in FIGS. 12 to 14.

FIG. 16 is a flow chart of the discharge mechanism of the plasma discharge apparatus for test.

25 FIG. 17 is a table containing a data of moving velocity of

ions.

【Mode for Invention】

The particular structure or the functional explanation is suggested only for the purpose of explaining the embodiment
5 depending on the concept of present invention and the embodiments according to the concept of present invention can be performed in various patterns and it shall not be interpreted to be limited to the embodiments explained in this specification or the application.

10 The particular embodiments are listed as examples on the drawing and they are explained in this specification and application in detail because the diversified modifications can be made on the embodiments for the concept of present invention and they can take in various patterns. However, the
15 embodiments for the concept of present invention are not to be limited to a certain disclosure pattern and it shall be understood to include every change, equivalencies and the alternatives which are included in the range of the idea and technology of present invention.

20 The terminologies of the 1st and/or the 2nd can be used to explain many constituent elements, but the above constituent elements are not limited to the above terminologies. The above terminologies can be named only for telling one constituent element from the other constituent elements. For example, the
25 1st constituent element can be named as the 2nd constituent

elements without deviating from the range of the right according to the concept of the invention, and similarly, the 2nd constituent element can be named as the 1st constituent element.

5 When a certain constituent element is "connected" or "contacted" to another constituent element, it can be connected or contacted to another constituent element, but it shall be understood that there might be another constituent element in the middle. On the other hand, when a certain constituent
10 element is "directly connected" or "directly contacted" to another constituent element, it shall be understood that there must be no existence of another constituent element in the middle. The other expressions to explain the relation among the constituent elements, i.e. "~ in between", "just ~ in
15 between" or "adjacent to ~" and "directly adjacent to ~" shall be understood in the same

 The terminology used herein is for the purpose of describing particular embodiments only and is not intended to limit the invention. As used herein, the singular forms are
20 intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms "comprises" and/or "comprising," or "includes" and/or "including," when used in this specification, specify the presence of stated features, regions, integers,
25 steps, operations, elements and/or components, but do not

preclude the presence or addition of one or more other features, regions, integers, steps, operations, elements, components and/or groups thereof.

The every terminology used herein including the technical
5 and scientific terminologies has the same meaning with the general understanding by the person with general knowledge in the technical part where present invention is categorized unless otherwise defined. The terminologies defined in the dictionary which are used generally shall be interpreted as to
10 have the same meaning with context of the related technology and it shall not be interpreted as ideal or excessively formative meaning unless otherwise clearly defined herein.

The details of present invention can be explained by explaining the desirable embodiment of present invention by
15 referring the attached drawing. The same marks for the reference suggested on each drawing means the same sub material.

FIG. 3 is a view showing a microtube liquid medium plasma discharge apparatus according to the present invention, wherein
20 FIG. 3 (a) shows the construction in which a dielectric diaphragm member 30 is disposed in contact with a power electrode 20, and FIG. 3 (b) shows the construction in which the dielectric diaphragm member 30 is disposed at a distance from the power electrode 20.

25 The microtube liquid medium plasma discharge apparatus

includes a main body 10 which is filled with a liquid medium, a power electrode 20 which is provided at one side within the main body to receive electric power, and a dielectric diaphragm member 30 which is provided in the main body and which is
5 composed of a dielectric having at least one hole or slit. The power electrode 20 is supplied with electric power from a power supply device (not shown). As shown in FIG. 3 (a), the diaphragm member 30 may be disposed in contact with the power electrode 20, or otherwise may be disposed at a distance from
10 the power electrode 20.

In another aspect, FIG. 4 is a view showing a variant of the microtube liquid medium plasma discharge apparatus. As shown in FIG. 4, the liquid medium plasma discharge apparatus includes a main body 10 which is filled with a liquid medium, a
15 power electrode 20 which is provided at one side within the main body to receive electric power, a dielectric diaphragm member 30 which is provided in the main body and which is composed of a dielectric having at least one hole or slit, and a ground electrode 50 which is provided in the main body
20 opposite the power electrode with the diaphragm member interposed therebetween. Here, the diaphragm member 30 is disposed in contact with the ground electrode 50. That is, the plasma discharge apparatus shown in FIG. 4 further includes the ground electrode 50 that is provided in the main body opposite
25 the power electrode 20, with the diaphragm member 30 interposed

therebetween, in such a manner as to be contact with the ground electrode 50.

In the embodiment and variant thereof, the electric field around the hole or slit 31 of the diaphragm member 30 is the same as in the diaphragm member 30, and a quantity of conduction current that depends on the conductivity of a liquid medium is proportional to a cross-section area of the hole or slit 31, and is inverse proportion to the length d thereof (see FIG. 5).

10 In addition, the dielectric constant of most of polar liquid mediums is much higher than that of the dielectric diaphragm member 30, so that the strength of the electric field in the hole or slit 31 can be maximized. That is, the dielectric constant of the dielectric diaphragm member 30 is
15 smaller than that of the liquid medium 40.

Thus, the quantity of the conduction current is minimized so that a high electric field can be applied even with low wattage. This makes it easy to fabricate the plasma discharge apparatus and enables the electrodes 20 and 50 to be resistant
20 to corrosion so that it needs not to use expensive electrodes. In addition, the plasma discharge apparatus can be applied to diverse fields of application irrespective of conductivity of a liquid medium, minimize the process cost for e.g. an existing plating process because of having very low wattage, and easily
25 obtain a permanently operable power supply device.

FIG. 5 is a view explaining the wattage for generating plasma in a liquid medium when using the electrode structure (FIG. 3 (b)) of the liquid medium plasma discharge apparatus.

The wattage for generating plasma in a liquid medium can
5 be obtained by following equations.

$$\text{Electric field strength } E=V/d$$

Here, V is voltage, and d is a length of conductive volume.

$$V=I \times R$$

10 Here, I is conduction current, and R is resistance across electrodes.

$$I=V/R$$

$$R=d/A \times S$$

Here, A is a cross-sectional area of conductive volume,
15 and A is electric conductivity of a liquid medium.

$$\text{Wattage } W=V \times I$$

Thus, the wattage for generating plasma discharge in a liquid medium in the structure of the plasma discharge electrode can be obtained by the above equations.

20 A test condition is such that the liquid medium is the sea water, the length (d) of the conductive volume is 1cm, an area of the hole 31 of the dielectric diaphragm member 30 is $0.1 \times 0.1 = 0.01 \text{cm}^2$, and the conductivity of the sea water is $53 \times 10^{-3} \text{ (S/cm)}$.

25 The conductive resistance ($R=d/A \times S$) becomes $1/(53 \times 10^{-3})$

$^3 \times 0.01 = 1887 \text{ } (\Omega)$. Here, if the electric field strength E for generating plasma discharge in the sea water equals 5 kV/cm , required voltage ($V = E \times d$) becomes $5 \text{ kV/cm} \times 1 \text{ cm} = 5 \text{ kV}$.

Electric conduction occurs through the sea water, and
5 conduction current ($I = V/R$) equals $5000 \text{ (V)} / 1887 \text{ } (\Omega) = 2.65 \text{ (A)}$ so that the wattage ($W = V \times I$) equals $5000 \text{ (V)} \times 2.65 \text{ (A)} = 13.2 \text{ (kW)}$. Here, if a pulse voltage is used, the plasma discharge can be effectively maintained.

Here, since a maximum moving velocity of ions in an
10 electrolyte is limited, ohmic current is hard to flow without plasma discharge through a narrow fluid passage (hole or slit). Thus, the wattage that is actually required is much smaller than 13.2 kW .

FIGS. 6 to 8 are views showing the test results of
15 physical quantities of the liquid medium plasma discharge electrode in which a single microtube 31 is provided in the dielectric diaphragm member 30. FIGS. 9 to 11 are views showing the test results of physical quantities of the liquid medium plasma discharge electrode in which two microtubes 31
20 are provided in the dielectric diaphragm member 30. Here, FIGS. 6 and 9 are graphical diagrams showing the relationship between the electric potential and field lines, FIGS. 7 and 10 are graphical diagrams showing the distribution of electric field in a liquid medium, and FIGS. 8 and 11 are graphical
25 diagrams showing the distribution of the electric field in a

hole of the diaphragm member, wherein vertical axes thereof indicate the strength of electric field, and horizontal axes thereof indicate the position of line extending from 1 to 2 in the microtube which is shown in the right, lower section of the
5 figures.

FIGS. 12 to 14 are views of a microtube liquid medium plasma discharge apparatus for test, wherein FIG. 12 shows the appearance of the plasma discharge apparatus, FIG. 13 shows the internal structure of the plasma discharge apparatus, and FIG.
10 14 shows the cross-sectional shape of the plasma discharge apparatus.

In FIGS. 12 to 14, it is expected that a device characteristic of a reactor is such that resistance is up to 1.92 k Ω , and capacitance is up to 2 pF. It is also expected
15 that a desired power supply device is such that an output voltage is up to 10 kV, a waveform is + or bipolar square wave, a duty cycle is up to 50 usec, Rep f is up to 2 kHz, a current peak is up to 5.2 A, and the power range is up to 5.2 kW. For reference, a moving velocity of ions at 10 kV is such that a
20 hydrogen ion (H^+) is 36.3 cm/sec, a hydroxyl ion (OH^-) is 20.7 cm/sec, a sodium ion (Na^+) is 5.2 cm/sec, and a chlorine ion (Cl^-) is 7.9 cm/sec.

Generally, the dielectric constant of a polar solvent including an aqueous solution is greater than that of a solid
25 dielectric. For example, the dielectric constant is such that

distilled water is 80, ethylene carbonate is 89.6, propylene carbonate is 64, alumina ceramic is 10, glass is 5, and acryl is 2.1. In FIG. 15, when the dielectric diaphragm member is composed of acryl, the dielectric constant (ϵ_1) is 2.1, and
 5 when the liquid medium is sea water, the dielectric constant (ϵ_2) is 80 or more.

The strength E of electric field at the microtude 31 of the dielectric diaphragm member 30 in the liquid medium can be obtained by the following equations.

$$|\overrightarrow{E_1}| = \frac{V_0 \cdot \epsilon_2}{d_1 \cdot \epsilon_2 + d_2 \cdot \epsilon_1}$$

10 $|\overrightarrow{E_1}| : |\overrightarrow{E_2}| = \epsilon_2 : \epsilon_1$

Here, E_1 is the strength of electric field at the microtube of the dielectric diaphragm member, and E_2 is the strength of electric field in the liquid medium. d_1 is a length
 15 of the microtube of the dielectric diaphragm member, and d_2 is a length of the liquid medium conductive volume. ϵ_1 is the dielectric constant of the dielectric diaphragm member, and ϵ_2 is the dielectric constant of the liquid medium.

As can be seen from the above equations, the electric
 20 field at the microtube surrounded by the solid dielectric can be intensified by the influence of the electric field at the surrounding solid dielectric. Thus, at a given voltage

condition, the lower the dielectric constant of the solid dielectric is, the higher the electric field can be applied to the microtube.

According to the above equations, while thinner thickness
5 of the solid dielectric causes the higher electric field to be applied to the microtube, if the thickness is much thinner, electric resistance of the microtube decreases so that electrolytic conduction occurs without the plasma being generated, possibly causing power loss to increase.

10 The conductivity (S) of sea water is 53 mS/cm, and specific resistance (Rs) of sea water is 18.9 Ω cm. Conduction resistance Rh at the hole of the dielectric diaphragm member is 9.6 k Ω .

FIG. 15 is a view showing the basic principle of a
15 discharge mechanism of the plasma discharge apparatus for test shown in FIGS. 12 to 14, and FIG. 16 is a flow chart of the discharge mechanism of the plasma discharge apparatus for test, wherein FIG. 16 (a) shows cavities or bubbles being generated in the hole or slit of the dielectric diaphragm member, FIG. 16
20 (b) shows a discharge channel being generated in the hole or slit, FIG. 16 (c) shows radicals, ultraviolet rays, and chemicals being emitted, and FIG. 16 (d) shows shockwaves being generated while the cavity or bubbles collapse.

FIG. 17 is a table containing a data of moving velocity of
25 ions.

As such, the electric field at the hole or slit of the dielectric diaphragm member is the same as in the dielectric diaphragm member, and a quantity of conduction current that depends on the conductivity of the liquid medium is in proportion to the cross-sectional area of the hole or slit, but in inverse proportion to the length of the hole or slit. The dielectric constant of most of polar liquid mediums is much higher than that of the dielectric diaphragm member, so that the strength of the electric field in the hole or slit can be maximized.

Thus, the quantity of the conduction current is minimized so that a high electric field can be applied even with low wattage.

Although the embodiments of the present invention have been disclosed for illustrative purposes, those skilled in the art will appreciate that various modifications, additions and substitutions are possible, without departing from the scope and spirit of the invention as disclosed in the accompanying claims.

20 **【Industrial Applicability】**

The microtube liquid medium plasma discharge apparatus is applicable to a variety of fields, including: environment-related fields such as drinkable water treatment, waste water treatment, sterilization of ballast water in a vessel, agricultural water treatment, substitution of agricultural

chemicals, food processing, landscaping, sterilization of a
water tank, sterilization of a humidifier, cleaning of medical
instruments, cleaning water treatment, a desalination system,
sterilization of a fish cage, sterilization of fishbowl,
5 removal of red/green tide, or the like; industrial fields such
as unit operation, wet processes for the manufacture of a
semiconductor and a flat panel display, electrolytic plating,
the manufacture of chemicals; the generation of underwater
shockwaves; sonar equipment (the generation of underwater
10 sound); underwater light source; underwater jet; or the like.

【CLAIMS】

【Claim 1】

A liquid medium plasma discharge apparatus comprising:

a main body filled with a liquid medium;

5 a power electrode provided at one side within the main body to receive electric power; and

 a dielectric diaphragm member provided in the main body, the dielectric diaphragm member being composed of a dielectric having at least one hole or slit.

10 **【Claim 2】**

 The liquid medium plasma discharge apparatus according to claim 1, wherein the diaphragm member is disposed in contact with the power electrode,

【Claim 3】

15 The liquid medium plasma discharge apparatus according to claim 1, wherein the diaphragm member is disposed at a distance from the power electrode.

【Claim 4】

20 The liquid medium plasma discharge apparatus according to any one of claims 1 to 3, wherein the diaphragm member has the dielectric constant smaller than that of the liquid medium.

【Claim 5】

25 The liquid medium plasma discharge apparatus according to any one of claims 1 to 3, wherein the strength of the electric field increases as the dielectric constant of the diaphragm

member decreases.

【Claim 6】

The liquid medium plasma discharge apparatus according to
any one of claims 1 to 3, further comprising a ground electrode
5 provided in the main body opposite the power electrode with the
diaphragm member interposed therebetween, wherein the diaphragm
member is disposed in contact with the ground electrode.

【Claim 7】

The liquid medium plasma discharge apparatus according to
10 claim 6, wherein the diaphragm member has the dielectric
constant smaller than that of the liquid medium.

【Claim 8】

The liquid medium plasma discharge apparatus according to
claim 6, wherein the strength of the electric field increases
15 as the dielectric constant of the diaphragm member decreases.