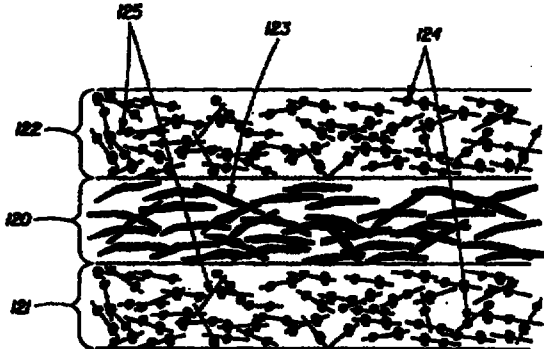


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(54) Title: SOFT FILLED TISSUE PAPER WITH BIASED SURFACE PROPERTIES ✓  (57) Abstract Soft, strong, and low dusting tissue paper webs useful in the manufacture of soft, absorbent sanitary products such as bath tissue, facial tissue, and absorbent towels are disclosed. The tissue papers comprise fibers such as wood pulp and a non-cellulosic, water-insoluble particulate filler such as kaolin clay and possess biased surface properties.		