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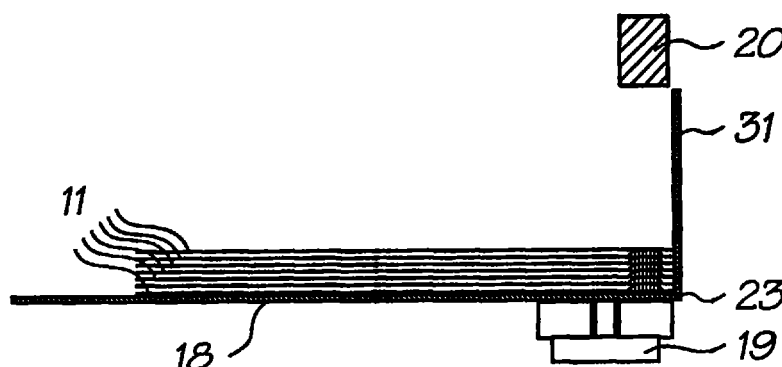
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(54) Title: **SPINE PRESSING IN A PAGE BINDING MACHINE**



(57) Abstract: In order to avoid the necessity of cropping the pages of a bound volume, uniformly sized printed pages (11) having pre-glued edge surfaces are aligned as a stack within a tray (18) and a press (20) then presses the edge of the stack so as to compress the glue and adhere the pages together.

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