

DRILL RISER BUOYANCY MODULES

ABSTRACT

- 5 A method of repairing a cracked drill riser buoyancy module and a method of reinforcing an area on a drill riser buoyancy module. The method of repairing a cracked drill riser buoyancy module comprises the steps of aligning a plurality of cracked pieces of the cracked module, cutting out one or more cavities in the aligned cracked pieces for positioning one or more reinforcement members across one or
- 10 more crack-lines, inserting the reinforcement members and a filler material into the cavities and building a laminate across the filled cavities.

Figure 12