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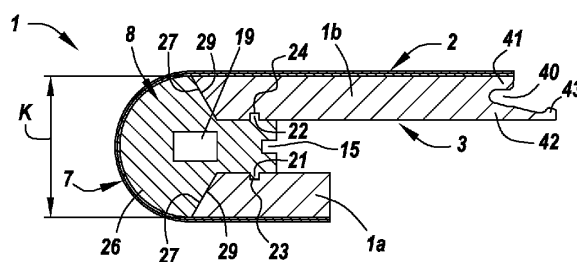


Fig. 1

(57) Abstract: Folded panel (1) comprising a front side (2), a rear side (3), a first panel part (1a), a second panel part (1b) and a bent transition section (7). The first panel part (1a) and the second panel part (1b) preferably have the same thickness and are connected to each other at the front side of the folded panel via the bent transition section (7) and form a single entity. The space between the first panel part (1a), the second panel part (1b) and the bent transition section (7) comprises an insert (8). The bent transition section (7) is bent over the insert. The insert is at least attached to one or to both of the first panel part (1a) or the second panel part (1b) and/or to the bent transition section (7).



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