

【ABSTRACT】

The present invention provides a method for manufacturing a window for a polishing pad including: a) mixing a curing agent with a polyurethane prepolymer having a temperature of 50°C or higher to less than 100°C to prepare a mixture; b) injecting the mixture into a mold heated to a temperature of 30°C or higher to less than 100°C to a thickness of 5 mm or less; c) demolding a polyurethane cured product from the mold; and d) processing the polyurethane cured product to a thickness of the window of the polishing pad, and a polishing pad including the window.

Figure 2