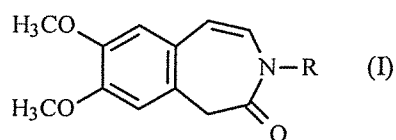


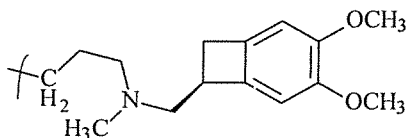
ABSTRACT

**PROCESS FOR THE SYNTHESIS OF
7,8-DIMETHOXY-1,3-DIHYDRO-2H-3-BENZAZEPIN-2-ONE COMPOUNDS,
AND APPLICATION IN THE SYNTHESIS OF IVABRADINE**

5 Process for the synthesis of the compound of formula (I):



wherein R represents a *para*-methoxybenzyl (PMB) group or the following group:



Application in the synthesis of ivabradine and addition salts thereof with a pharmaceutically
10 acceptable acid.

No figure.