

PRESSURE TEST CONTAINMENT VESSEL

BACKGROUND OF THE DISCLOSURE

Field of the Disclosure

[0001] The present disclosure relates to methods and apparatuses to contain test samples undergoing pressure testing operations. More particularly, methods and apparatuses disclosed herein relate to portable vessels to contain test specimens being tested with liquids and gasses at elevated pressures.

Description of the Related Art

[0002] Oilfield operations, like those of other industries, are increasingly carried out in varied and remote locations throughout the world. As a result, the ability to carry out tasks such as component testing, maintenance, and repair at the varied remote locations is highly desirable. One such task is the component pressure test.

[0003] Oilfield components are typically placed in high-temperature (*e.g.*, in excess of 200 °C), high-pressure (*e.g.*, in excess of 135 MPa, or 20 ksi), and high-shock (*e.g.*, in excess of 20g, or 196 m/s², of acceleration) service. Oilfield components and tools are frequently submerged in subterranean wells drilled several kilometers beneath the earth's surface (or sea floor) where all three extremes (temperature, pressure, and shock) exist simultaneously. Often, such components include complex electronics, hydraulic regulation and distribution systems, and sensors that must be hydraulically or pneumatically isolated from their surroundings. Additionally, equipment used at the surface of such well locations, while not experiencing the same environments as their downhole counterparts, often interact with the downhole components such that their hydraulic and/or pneumatic integrity must also be tested and maintained if operations are to succeed.

[0004] Therefore, it is common for such components to be thoroughly proof tested to have their hydraulic and/or pneumatic integrity verified following assembly, maintenance, and repair, but prior to being shipped from a regional facility to the specific

location where they are to be placed into service. Such integrity tests typically include connecting a test volume of a component specimen to be tested to a high-pressure testing system and surrounding or encapsulating the specimen in some form of containment vessel in the event that the component specimen experiences a catastrophic failure during the test. At such elevated pressures, tests performed with compressible fluids (*e.g.*, gasses) may produce catastrophic results in the event of such a failure as the compressible nature of the fluid allows the build-up of significant potential energy (in the form of the compressed gas) that may experience an explosive kinetic release should the hydraulic and/or pneumatic integrity of the component specimen fail the pressure test.

[0005] As a result, elevated pressure tests are often performed in strictly controlled environments (*e.g.*, in shielded and reinforced bunkers or subterranean facilities) such that should a component specimen exhibit a failure, damage to the surrounding structures, assets, and people may be reduced or prevented. However, as should be understood by those having ordinary skill, various components that are tested and verified at the regional facility may become damaged or may require additional service after they been delivered to a remote location. Such supplemental tests may be necessary because the component may require modification or repair before they are placed into service or, in certain circumstances, they have failed in service and must be repaired on-site quickly before a replacement can be obtained. With operating costs aboard many offshore rigs exceeding several hundred thousand U.S. dollars per day, the potential economic loss associated to shipping a mission-critical component back to the regional facility for repair and re-verification can be significant. With the potential economic cost of a component failure being so significant, operating companies would consider a portable, remote location-based pressure testing and verification solution to be highly desirable.

SUMMARY OF THE CLAIMED SUBJECT MATTER

[0006] In one aspect, the present disclosure relates to a portable containment vessel to perform a pressure test to a test specimen, the portable containment vessel including a base skid, a ballistic outer enclosure connected to the base skid and including a plurality of walls, a door, and a lock to maintain the door in a closed position, a sample tray

configured to support the test specimen, wherein the sample tray is operable through a doorway of the ballistic outer enclosure between a retracted position and an extended position, a containment fluid to surround the test specimen while a pressurized fluid is applied to the test specimen, and a sensor to indicate a failure of the pressure test.

[0007] In another aspect, the present disclosure relates to a method to test the internal pressure integrity of a test specimen including positioning the test specimen inside a ballistic outer enclosure, connecting the test specimen to a test fluid supply, sealing the test specimen within the ballistic enclosure, filling the ballistic enclosure with a containment fluid, increasing a pressure of the test fluid supply to a desired test pressure, and monitoring the test specimen to determine its internal pressure integrity.

[0008] In another aspect, the present disclosure relates to a containment vessel to perform a pressure test to a test specimen, the containment vessel including a base skid, a ballistic outer enclosure connected to the base skid, at least one fluid-tight membrane positioned within the ballistic outer enclosure, a manifold assembly configured to selectively apply a pressurized test fluid to the test specimen, a containment fluid to surround the test specimen within the ballistic outer enclosure and at least one fluid-tight membrane while the pressurized test fluid is applied to the test specimen, and a sensor to indicate a failure of the pressure test.

BRIEF DESCRIPTION OF DRAWINGS

[0009] Features of the present disclosure will become more apparent from the following description in conjunction with the accompanying drawings.

[0010] Figure 1 is an isometric-view drawing of a containment vessel shown with its door in a closed position in accordance with one or more embodiments of the present disclosure.

[0011] Figure 2 is an isometric-view drawing of the containment vessel of Figure 1 shown with its door in a fully-open position in accordance with one or more embodiments of the present disclosure.

[0012] Figure 3 is an isometric-view drawing of a containment vessel having a water-tight membrane in accordance with one or more embodiments of the present disclosure.

DETAILED DESCRIPTION

[0013] Selected embodiments disclosed herein relate to assemblies and methods to contain test specimens during a pressure test using a portable containment vessel. As such, selected embodiments disclosed herein relate to a ballistic outer enclosure having a plurality of walls, a door, and a lock attached to a moveable base skid. Additionally, selected embodiments further relate to a sample tray operable through a doorway of the ballistic enclosure between an extended position and a retracted position, wherein the sample tray is configured to support the test specimen. Additionally, selected embodiments further relate to a manifold assembly to apply a pressurized test fluid to the test specimen, a containment fluid to surround the test specimen while pressurized, and a sensor to indicate escape of the pressurized test fluid from the test specimen. Additionally still, selected embodiments further relate to a fluid-tight membrane positioned within the ballistic outer enclosure to retain the containment fluid.

[0014] Referring initially to Figure 1, a portable containment vessel **100** in accordance with selected embodiments of the present disclosure is shown. Portable containment vessel **100** includes an ballistic outer enclosure **102** having a plurality of walls **102A**, **102B**, **102C**, **102D**, **102E**, and a door **102F** operable between a closed position (shown) and one or more open positions (*e.g.*, Figures 2 and 3). A lock mechanism **104** is shown to secure door **102F** to a location adjacent to left side wall **102D**, and a hinge apparatus **106** allows door **102F** to rotate between closed and open positions. While door **102F** is shown in Figures 1–3 as a hinge-type door rotating about an axis of hinges **106**, it should be understood by those having ordinary skill that door **102F** may be any type door known in the art including, but not limited to, sliding doors, roll-up doors, folding doors, and/or other types of rotating (hinged or otherwise) doors.

[0015] With door **102F** of containment vessel **100** closed, a manifold assembly **108** may be used to supply high-pressure test fluid through high pressure lines **110** to a test specimen (*e.g.*, **128** of Figure 2) contained within walls **102A–102E** and door **102F** of

containment vessel 100. As would be understood by those having ordinary skill, manifold assembly 108 may include any combination of gauges and valves known in the art to direct the high-pressure test fluid to a volume to be tested within test specimen (e.g., 128 of Figure 2) contained within vessel 100.

[0016] Additionally, containment vessel 100 may also include a low-pressure fill pump 112 to direct a containment fluid through fluid supply line 114 and into the volume of containment vessel generally defined by walls 102A–102E and door 102F. Finally, as shown in the embodiment disclosed in Figure 1, containment vessel 100 may additionally include handling features in the form of forklift legs 116 and lifting pad-eyes 118 to facilitate the lifting, movement, and placement of containment vessel 100 to a desired location by an overhead crane, a forklift, or other material-handling machine. Alternatively still, containment vessel 100 may include one or more casters or wheels (not shown) to assist in maneuvering it from one location to another without the assistance of a material-handling machine. As such, a person having ordinary skill in the art of material handling and/or oilfield technology would understand the term “skid” to appropriately describe construction and arrangement of handling features (e.g., forklift legs 116 and lifting pad-eyes 118) integrated with containment vessel 100 in that the term is frequently used to describe a piece of equipment having a unitized structure that is configured for easy manipulation and movement by commonly-found industrial handling machines.

[0017] Referring now to Figure 2, containment vessel 100 of Figure 1 is shown with door 102F in a fully-open position, allowing full access to an interior volume 120 through a doorway 122 defined generally by walls 102A–102E such that when closed, doorway 122 is blocked by door 102F (as shown in Figure 1). A sample tray 124, shown in Figure 2 in a fully extended position, provides a work surface 126 upon which a test specimen 128 may be placed prior to retracting sample tray 124 into interior volume 120 of containment vessel 100.

[0018] As shown, sample tray 124 and work surface 126 may be fully retracted within, or fully extended from interior volume 120 of containment vessel. In selected

embodiments, sample tray **124** may retract and extend into and from interior volume **120** upon roller bearings, friction slides, or any other linear or non-linear material handling mechanism known to those having ordinary skill in the art. Additionally, movement of sample tray **124** may be displaced manually (*e.g.*, by an operator) between retracted and extended positions or with the assistance of powered mechanisms (not shown) including, but not limited to, hydraulic rams, pneumatic rams, electric motors, linear thrusters, and the like. In selected embodiments, sample tray **124** may not fully extend from interior volume **120** of containment vessel **100**, and in other embodiments, sample tray **124** may extend beyond “full” extension from interior volume **120**.

[0019] With sample tray **124** extended as shown in Figure 2, a crane, forklift, or other lifting or material-handling machine may have full access (overhead, from the front, and from one or more sides) to work surface **126** such that test specimen **128** may be positioned thereupon without interference from walls **102A–102E**, door **102F**, or any other component of containment vessel **100**. As shown in Figure 2, test specimen **128** may comprise a base plate **130** and one or more forklift legs **132**, to facilitate loading of test specimen **128** onto work surface **126**. With test specimen **128** positioned upon work surface **126** of sample tray **124**, an operator is able to connect internal high pressure lines **110A** that are in fluid communication with external high pressure lines **110** and manifold assembly **108** to pressure test fittings (not shown) on test specimen. As would be understood by those having ordinary skill, pressure test fittings allow communication of test fluid from manifold assembly **108** to communicate with and pressurize a test volume (not shown) within test specimen **128** through high pressure lines **110** and **110A**.

[0020] With test specimen **128** positioned upon work surface **126** of sample tray **124** and high pressure lines **110A** connected to the satisfaction of the operator overseeing the pressure test of specimen **128**, sample tray **124** may be retracted (either manually or with mechanical assistance) back into interior volume **120** of containment vessel **100** so that door **102F** may be closed. As shown, door **102F** may include a handle **134** and a first component **104A** of lock mechanism **104** (Figure 1) to engage a second component **104B** of lock mechanism **104** proximal to side wall **102D** of outer enclosure **102**. With door **102F** closed behind retracted sample tray **124**, components **104A** and **104B** of lock **104**

may be engaged to securely enclose test specimen 128 within interior volume 120 of containment vessel 100.

[0021] With test specimen 128 connected to high pressure lines 110, 110A and door 102F secured and locked by mechanism 104, internal volume 120 of containment vessel 100 may be filled with a containment fluid using pump 112 and supply line 114. Alternatively, should no pump 112 be installed to containment vessel 100, containment fluid may be manually added to interior volume of closed containment vessel 100 through a port (not shown) located on the exterior of ballistic outer enclosure 102.

[0022] As used herein, the term “ballistic” in reference to outer enclosure 102 refers to the ability of walls (102A–102E) and door 102F of enclosure 102 to retard, retain, or otherwise constrain an accelerated mass from within enclosure 102 that might otherwise tend to penetrate outer enclosure 102, potentially causing damage to nearby equipment, workers, or the containment vessel 100 itself. As would be understood by those having ordinary skill, the amount of ballistic ability desired for walls 102A–102E and door 102F of outer enclosure 102 may depend on the type, configuration, and size of test specimen 128 to be tested as well as the type and pressure of the test fluid to be applied by manifold assembly 108 and high pressure lines 110.

[0023] For example, an incompressible test fluid (*e.g.*, water, glycol, drilling mud, etc.) applied to an internal test volume of test specimen 128 may require less ballistic protection from outer enclosure 102 than a compressible test fluid (*e.g.*, air, nitrogen gas, etc.) applied to the same test specimen 128 being tested at the same test pressure. As known to those skilled in the art, pressurized compressible fluids (*e.g.*, gasses) exhibit much more rapid expansion (*i.e.*, release of potential energy through kinetic energy) upon their release than do their incompressible counterparts. While those having ordinary skill will appreciate that it may be “safer” to only pressure test a specimen (*e.g.*, test specimen 128) using an incompressible medium, the design and function of the specimen (*e.g.*, those having internal electronic components) may require a “dry” test be performed by an inert or otherwise non-reactive medium such as compressible nitrogen gas.

[0024] Additionally, depending on the amount of test pressure to be applied to test fluid through lines 110 connected to test volume of test specimen 128, the thickness, material, geometry, and construction of walls 102A–102E and door 102F may be varied to maximize the amount of kinetic energy containable within outer enclosure 102 when used in conjunction with a given containment fluid at a specified test pressure. For example, walls 102A–102E and door 102F may be constructed of various forms of steel (*e.g.*, cast, forged, cold worked, etc.), aluminum, tungsten, Kevlar, carbon-fiber composite, or any other material known in the art.

[0025] Additionally the walls 102A–102E and door 102F of outer enclosure 102 may be constructed as single-thickness “plates” of a single material or as a multi-laminated “sandwich” of one or more different materials to increase ballistic strength and/or reduce the overall weight of containment vessel 100. For example, tests have shown that a ballistic wall panel (*e.g.* 102A–102F) constructed of ten plies of 2 mm steel may have a increased ballistic resistance relative to a ballistic wall panel constructed of a single 2 cm steel panel for a given test specimen 128 at a specified test pressure. Moreover, constructing such a laminated panel with layers of carbon-fiber composite or Kevlar interleaved between adjacent plies of steel may have the benefit of greatly increasing ballistic resistance while only minimally increasing the overall weight and/or thickness of the panel.

[0026] In alternative embodiments, walls 102A–102E and door 102F may be constructed of lightweight, relatively inexpensive and easily replaceable “sacrificial” materials (*e.g.*, carbon fiber composite or Kevlar) held into place by a high strength rigid space frame to contain releases of potential energy from test specimen 128 within interior volume 120. Thus, in the event of a sudden pressure release from test specimen 128, only the affected or otherwise damaged wall panels (102A–102F) may be replaced rather than requiring shipping and repair of the entire containment vessel 100 assembly. Alternatively still, panels of each wall 102A–102E and door 102F may be constructed from different materials should anisotropic containment of a particular test specimen 128 be desired or otherwise advantageous for a particular test. Alternatively still, outer enclosure 102 may be constructed such that containment vessel assembly 100 can be assembled surrounding

a particular test specimen **128** while in use so that an in-situ pressure test of specimen **128** may be performed.

[0027] Referring now to Figure 3, a containment vessel **200** in accordance with one or more alternative embodiments of the present disclosure is shown. Containment vessel **200** is similar to containment vessel **100** of Figures 1–2, with the exception that containment vessel **200** additionally includes one or more fluid-tight membranes **240D**, **240F** separating walls **202A–202E** and door **202F** of outer enclosure **202** from interior volume **220** of containment vessel **200**. While only fluid-tight membranes **240D** and **240F** corresponding to wall **202D** and door **202F** are visible in Figure 3, it should be understood that additional fluid-tight membranes (*i.e.*, **240A**, **240B**, **240C**, and **240E**) corresponding to walls **202A**, **202B**, **202C**, and **202E** may also be present.

[0028] As would be understood by those having ordinary skill in the art, fluid-tight membranes (referred to as **240**, generally) may comprise any substantially flexible material capable of containing fluids within interior volume **220** of containment vessel **200** including, but not limited to PVC, silicone, polyethylene, and/or other similar elastomers and polymers. Additionally, depending on configuration and preference, fluid tight-membranes **240** may be located adjacent to one or more walls **202A–202E**, door **202F**, or any combination thereof. As such, fluid-tight membranes may be used to isolate or protect interior components (*e.g.*, manifold assembly **108** of Figures 1–2) from containment fluids, or may be used to retain containment fluids within interior volume **220** with door **202F** partially or fully open (as shown in Figure 3).

[0029] In selected embodiments, fluid-tight membranes may be constructed as transparent, semi-transparent, partially opaque, or fully opaque so that the internal volume **220** of containment vessel **200** may be viewable through membranes **240**, if desired. Thus, an operator may enclose a test specimen (*e.g.*, **128**) within interior volume **220** of vessel **200**, secure fluid-tight membranes **240** closed, and observe and monitor test specimen **128** during the early phase of a pressure test to determine if leaks of test fluid are occurring at such low pressures. When pressure of test fluid is increased, the operator

may then close and lock door **202F** to engage the full ballistic integrity of outer enclosure **202**.

[0030] Additionally, in selected embodiments, fluid-tight membrane **240F** adjacent to doorway **222** of containment vessel **200** may be constructed in a retractable or otherwise quickly and easily removable (*e.g.*, through automated and computer controlled cylinders, servos, etc.) configuration. For example, in selected embodiments, fluid tight membrane **240F** may be retractable into a recess or pocket located adjacent to a lower, upper, right, or left side end of doorway **222**. In selected embodiments, one or more mechanical fasteners may assist in maintaining a fluid-tight seal between membrane **240F** and upper, lower, right, and/or left side ends of doorway **222**. As would be understood by those having ordinary skill, such fasteners may include, but should not be limited to, magnets, hooks, snaps, zippers, and the like. In selected alternative embodiments, operation (*e.g.*, retraction and extension) of fluid-tight membranes may be automated by one or more mechanical devices.

[0031] Referring generally to Figures 1–3 together, the use of containment vessels **100** and **200** may now be described in detail. In selected embodiments, containment vessels **100**, **200** are desired to be small and portable relative to comparable vessels located in manufacturing, testing, and repair facilities. As such, containment vessels **100**, **200** may be designed, constructed, and deployed throughout the world to locations that are far more remote and/or numerous than otherwise serviceable with a traditional, more permanent testing structure. Once so deployed, site operators are able to use conventional material handling devices including, but not limited to fork lifts, overhead cranes, and the like, to easily load and position the portable containment vessel (**100** or **200**) to a desired location. In certain installations, containment vessels **100**, **200** may be located directly upon a remote drilling rig, a drillship, or any other operations site where on-site pressure testing and integrity validation tests are desirable.

[0032] Upon location at the worksite, the locking mechanism **104** may be unlatched, the door **102F**, **202F** opened, and sample tray **124** extended from the internal volume **120**, **220** of the outer enclosure **102**, **202** so that a test specimen (*e.g.*, **128** of Figure 2) may be

placed upon work surface 126. At this time, an operator may proceed to connect internal high-pressure fluid lines 110A to test specimen 128 such that the testing fluid will be in communication with a volume to be tested within test specimen 128. Once connected, sample tray 124 may be retracted either manually or through an aforementioned method of mechanical assistance, fluid-tight membrane 240F (if present) blocking doorway 122, 222 may be engaged, and door 102F, 202F closed and locking mechanism 104 engaged.

[0033] Once door 102F, 202F of containment vessel 100, 200 is locked, a containment fluid may be pumped in (using low-pressure fill pump 112 and fluid supply line 114) or otherwise poured into the internal volume 120, 220 surrounding test specimen 128 and bounded by walls 102A–102F, 202A–202F and/or fluid-tight membranes 240A–240F (if present) until a desired amount of containment fluid surrounds test specimen 128. In one or more alternative embodiments, the containment fluid may comprise a gas (*e.g.*, air) that may either be pumped into or may already be present within containment vessel 100, 200. Once submerged in or surrounded by containment fluid, a pressurized test fluid may be supplied to test volume of test specimen 128 through high-pressure lines 110, 110A and manifold assembly 108 at a selected pressure desired for the pressure test.

[0034] Alternatively, in embodiments where fluid-tight membranes 240 are present, the operator may fill the internal volume 220 with containment fluid prior to closing and locking door 202F, so that test fluid may be supplied to test volume of test specimen 128 at an initial, reduced pressure to ensure that connections between test specimen 128, lines 110, 110A, and manifold assembly 108 have been correctly made. Once connection integrity of high pressure lines 110, 110A and manifold assembly 108 to test specimen 128 has been confirmed, the operator may then close and lock door 202F before proceeding with pressure testing at elevated pressures. Additionally, in selected embodiments, testing operations may be performed autonomously using a control system so that the test specimen 128 and high pressure lines 110, 110A are not disturbed during the testing operations.

[0035] As would be understood by those having ordinary skill in the art, the containment fluid used with embodiments disclosed herein may comprise any fluid (*i.e.*, liquid, gas,

gel, or a combination thereof) exhibiting ballistic qualities in reducing the kinetic energy of masses in the aftermath of a sudden (*e.g.*, explosive) release of potential energy. As such, various fluid characteristics including, but not limited to fluid compressibility, density (or specific gravity), corrosivity, pH, surface tension, viscosity, and the like may be specified in determining a desirable candidate for containment fluid. However, as containment vessels **100** and **200** are capable of being used at various remote locations, the containment fluid may be selected from fluids readily available including, but not limited to water, drilling fluid, ethylene glycol, silicone fluid, sand slurries, oil, and/or non-combustive gasses like air, helium, and nitrogen.

[0036] Additionally, as would be understood by those having ordinary skill in the art, the test fluid used with embodiments disclosed herein may comprise any fluid (*i.e.*, liquid, gas, gel, or combination thereof) known to be useful in performing pressure tests to test volumes. Similarly to containment fluid described above, test fluid may be selected based upon a variety of fluid characteristics including, but not limited to compressibility, density, corrosivity, pH, surface tension, viscosity, and may be selected from fluids readily available at the test site. As would be understood by those having ordinary skill, test fluids may be selected and used to test specimens (*e.g.*, **128**) up to and in excess of 135 MPa (20 ksi) for compressible testing fluids and up to and in excess of 200 MPa (30 ksi) for incompressible testing fluids.

[0037] Additionally, in selected embodiments, candidates for containment and test fluids may be evaluated and selected based upon their abilities to indicate the presence of leaks or other test volume failures within the internal volume **120**, **220** defined by outer enclosures **102**, **202** and membranes **240** (if present). In particular, by selecting a relatively transparent or translucent liquid for containment fluid and a gas for test fluid, bubbles will be apparent and observable in the containment fluid, should a leak or other disruption in hydraulic integrity of test specimen **128** occur. Alternatively, should a liquid be desired for test fluid, a dye may be included with test fluid such that a color change in containment fluid would be visible should test fluid leak from test specimen **128**. Alternatively still, an operator may closely monitor a gauge (not shown) of manifold assembly **108**, so that an internal failure (*i.e.*, a failure where the leaking test

fluid is contained within test specimen 128) of test volume may be detected by observing a sudden drop in pressure of the test fluid.

[0038] Additionally, one or more sensing devices including, but not limited to, flow sensors, transducers, and gas leak detectors, (not shown) may be installed within internal volume 120, 220 of containment vessels 100, 200 to detect the invasion of test fluid (and therefore the failure of the pressure test) into the containment fluid located within internal volume 120, 220. For example, for a test fluid comprising a gas, a gas detector or sensor designed to detect that particular gas may be installed to the internal volume 120, 220 to send a signal should presence of the test fluid be detected within the containment fluid. Alternatively still, one or more camera devices may be installed within internal volume 120, 220 of containment vessels 100, 200 so that an operator may view the test specimen 128 as the test is being performed. Finally, in order to accommodate circumstances where a test specimen (*e.g.*, 128) is to be placed into high-temperature and high-pressure (HTHP) service, one or more heating elements (not shown) may be placed within internal volume 120, 220 of containment vessels 100, 200 to allow a HTHP test to be performed.

[0039] Advantageously, embodiments disclosed herein allow a test specimen to be safely pressure tested in remote locations, locations that can be several travel days removed from the closest traditional pressure test facility. As such, embodiments disclosed herein allow operators to safely perform verification testing on-site (and with various combinations of test and containment fluids) thereby allowing various operations such as modification, assembly, and refurbishment of components shortly before, during, and after they are deployed to remote or field locations. As such, defective components may be identified and repaired locally before they are placed in service, as opposed to after when such repair would be more inconvenient, time consuming, expensive, and difficult.

[0040] Advantageously still, embodiments disclosed herein allow for the application of different mediums (*e.g.*, water and/or Nitrogen gas) to an inner volume of a test article without having to change or disturb the supply and/or vent high pressure lines to the test article between testing operations. Additionally, embodiments disclosed herein may allow an automatic sequence of testing the specimen first with a non-compressible test

fluid at a first pressure to verify pressure integrity, followed by the filling of the ballistic enclosure with a containment fluid medium and a subsequent testing of test article with a compressible (*e.g.*, a gas) test fluid at a second pressure. In selected embodiments, the first pressure test may verify pressure integrity through detection of a stable pressure within the test specimen (*e.g.*, monitored with a pressure sensor) while the second pressure test may verify sealing integrity through the observance of bubbles (using a camera or other sensor) escaping the test specimen into the containment fluid. In selected embodiments, the apparatus may be automated such that the test specimen may be tested without requiring disturbance of the test specimen or high pressure lines between subsequent test operations.

[0041] While the disclosure has been presented with respect to a limited number of embodiments, those skilled in the art, having benefit of this disclosure, will appreciate that other embodiments may be devised which do not depart from the scope of the present disclosure. Accordingly, the scope of the invention should be limited only by the attached claims, although additional combinations of independent and dependent claims beyond those specifically recited below are fully contemplated by the inventors and supported by the specification above.

CLAIMS

What Is Claimed Is:

1. A portable containment vessel to perform a pressure test to a test specimen, the portable containment vessel comprising:
 - a base skid;
 - a ballistic outer enclosure connected to the base skid and comprising a plurality of walls, a door, and a lock to maintain the door in a closed position;
 - a sample tray configured to support the test specimen, wherein the sample tray is operable through a doorway of the ballistic outer enclosure between a retracted position and an extended position;
 - a containment fluid to surround the test specimen while a pressurized fluid is applied to the test specimen; and
 - a sensor to indicate a failure of the pressure test.
2. The portable containment vessel of claim 1, further comprising at least one fluid tight membrane positioned within the ballistic outer enclosure.
3. The portable containment vessel of claim 2, wherein a fluid tight membrane positioned adjacent to the door of the ballistic outer enclosure is retractable to allow access to an interior volume when the door is in an open position.
4. The portable containment vessel of any one of claims 1 to 3, further comprising a manifold assembly to selectively apply the pressurized test fluid to the test specimen.
5. The portable containment vessel of any one of claims 1 to 4, wherein the sensor comprises a camera.
6. The portable containment vessel of any one of claims 1 to 4, wherein the sensor comprises a pressure gauge.
7. The portable containment vessel of any one of claims 1 to 6, wherein the sensor is configured to detect a presence of the test fluid in the containment liquid.

8. The portable containment vessel of any one of claims 1 to 7, wherein the containment fluid comprises water.
9. The portable containment vessel of any one of claims 1 to 7, wherein the containment fluid comprises drilling mud.
10. The portable containment vessel of any one of claims 1 to 7, wherein the containment fluid comprises a gas.
11. The portable containment vessel of any one of claims 1 to 10, further comprising a pump to supply the containment fluid to an interior volume of the ballistic outer enclosure.
12. The portable containment vessel of any one of claims 1 to 11, further comprising a heater to increase the temperature of the test specimen.
13. A method to test the internal pressure integrity of a test specimen, the method comprising:
 - positioning the test specimen inside a ballistic outer enclosure;
 - connecting the test specimen to a test fluid supply;
 - sealing the test specimen within the ballistic enclosure;
 - filling the ballistic enclosure with a containment fluid;
 - increasing a pressure of the test fluid supply to a desired test pressure; and
 - monitoring the test specimen to determine its internal pressure integrity.
14. The method of claim 13, further comprising positioning the test specimen inside the outer enclosure with a extendable sample tray.
15. The method of claim 13 or 14, further comprising sealing the test specimen within the ballistic enclosure with at least one fluid-tight membrane.
16. The method of claim 13 or 14, further comprising monitoring the test specimen through the fluid-tight membrane while a door of the ballistic outer enclosure is open.

17. The method of any one of claims 13 to 16, further comprising monitoring the test specimen with a camera.
18. The method of any one of claims 13 to 17, further comprising monitoring the test specimen with a sensor configured to detect the presence of the test fluid in the containment fluid.
19. The method of any one of claims 13 to 18, further comprising heating the test specimen.
20. *The method of claim 13, further comprising:*
testing the test specimen at a first test pressure using a first test fluid supply and a first containment fluid; and
testing the test specimen at a second test pressure using a second test fluid supply and a second containment fluid.
21. A containment vessel to perform a pressure test to a test specimen, the containment vessel comprising:
a base skid;
a ballistic outer enclosure connected to the base skid;
at least one fluid-tight membrane positioned within the ballistic outer enclosure;
a manifold assembly configured to selectively apply a pressurized test fluid to the test specimen;
a containment fluid to surround the test specimen within the ballistic outer enclosure and the at least one fluid-tight membrane while the pressurized test fluid is applied to the test specimen; and
a sensor to indicate a failure of the pressure test.
22. The containment vessel of claim 21, wherein a first fluid tight membrane positioned adjacent to a door of the ballistic outer enclosure is retractable to allow access to an interior volume when the first fluid tight membrane is in an open position.

23. The containment vessel of claim 21 or 22, further comprising a sample tray to support the test specimen, wherein the sample tray is operable through a doorway of the ballistic outer enclosure between a retracted position and an extended position.