What is Claimed is:

1. A fine knitwear produced by~~of~~ circular knitting machines with air permeable holes which is a single face fabric knitted through a circular knitting machine at a knitting fineness greater than or equal to 24 needles/inch, comprising:

a plurality of spaced air permeable holes each including:

at least one transferred yarn located above each air permeable hole and formed via interactive movements of a Dial sinker and a plurality of latch needles perpendicular to the Dial sinker that are provided by the circular knitting machine, wherein a ratio of the Dial sinker and the latch needles corresponding to the Dial sinker is 1 to 4; and

a first support loop and a second support loop that are formed via interactive movements of the Dial sinker and the plurality of latch needles and symmetrical against the transferred yarn on the left side and the right side of the transferred yarn to support and tie the transferred yarn.

2. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 1, wherein the air permeable hole includes a first transferred yarn and a second transferred yarn thereabove and formed via interactive movements of the Dial sinker and two of the plurality of latch needles, the first support loop and the second support loop being formed via interactive movements of the Dial sinker and the two latch needles and symmetrical against the first transferred yarn and

the second transferred yarn on the left side and the right side of the first transferred yarn and the second transferred yarn to

support and tie the first transferred yarn and the second transferred yarn.

3. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 2, wherein the air permeable hole includes the first transferred yarn, the second transferred yarn and a third transferred yarn thereabove and formed via interactive movements of the Dial sinker and the two latch needles, the first support loop and the second support loop being formed via interactive movements of the Dial sinker and the two latch needles and symmetrical against the first transferred yarn, the second transferred yarn and the third transferred yarn on the left side and the right side of the first transferred yarn, the second transferred yarn and the third transferred yarn to support and tie the first transferred yarn, the second transferred yarn and the third transferred yarn.

4. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 3, wherein the air permeable hole includes the first transferred yarn, the second transferred yarn, the third transferred yarn and a fourth transferred yarn thereabove and formed via interactive movements of the Dial sinker and the two latch needles, the first support loop and the second support loop being formed via interactive movements of the Dial sinker and the two latch needles and symmetrical against the first transferred yarn, the second transferred yarn, the third transferred yarn and the fourth transferred yarn on

the left side and the right side of the first transferred yarn, the second transferred yarn, the third transferred yarn and the fourth transferred yarn to support and tie the first transferred yarn, the second transferred yarn, the third transferred yarn and the fourth transferred yarn.

5. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 1, wherein the air permeable hole includes the yarn thereabove formed via interactive movements of the Dial sinker and three of the plurality of latch needles, the first support loop, the second support loop and a third support loop interposed between the first support loop and the second support loop being formed via interactive movements of the Dial sinker and the three latch needles and symmetrical against the transferred yarn to support and tie the transferred yarn.

6. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 5, wherein the air permeable hole includes a first transferred yarn and a second transferred yarn thereabove formed via interactive movements of the Dial sinker and the three latch needles, the first support loop, the second support loop and the third support loop being formed via interactive movements of the Dial sinker and the three latch needles and symmetrical against the first transferred yarn and the second transferred yarn to support and tie the first transferred yarn and the second transferred yarn.

7. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 6, wherein the air permeable hole further includes a spaced loop formed by yarn binding of the third support loop.

8. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 1, wherein the air permeable hole includes the transferred yarn thereabove formed via interactive movements of the Dial sinker and four of the plurality of latch needles, the first support loop, the second support loop, and a third support loop and a fourth support loop being formed via interactive movements of the Dial sinker and the four latch needles and interposed between the first support loop and the second support loop, and symmetrical against the transferred yarn on the left side and the right side of the transferred yarn to support and tie the transferred yarn.

9. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 8, wherein the air permeable hole includes a first transferred yarn and a second transferred yarn thereabove and formed via interactive movements of the Dial sinker and the four latch needles, the first support loop, the second support loop, the third support loop and the fourth support loop being formed via interactive movements of the Dial sinker and the four latch needles and symmetrical against the first transferred yarn and the second transferred yarn to

support and tie the first transferred yarn and the second transferred yarn.

10. The fine knitwear produced by~~of~~ circular knitting machines with air permeable holes of claim 9, wherein the air permeable hole further includes two spaced loops formed by yarn binding of the third support loop and the fourth support loop at the same time.