FIG.1

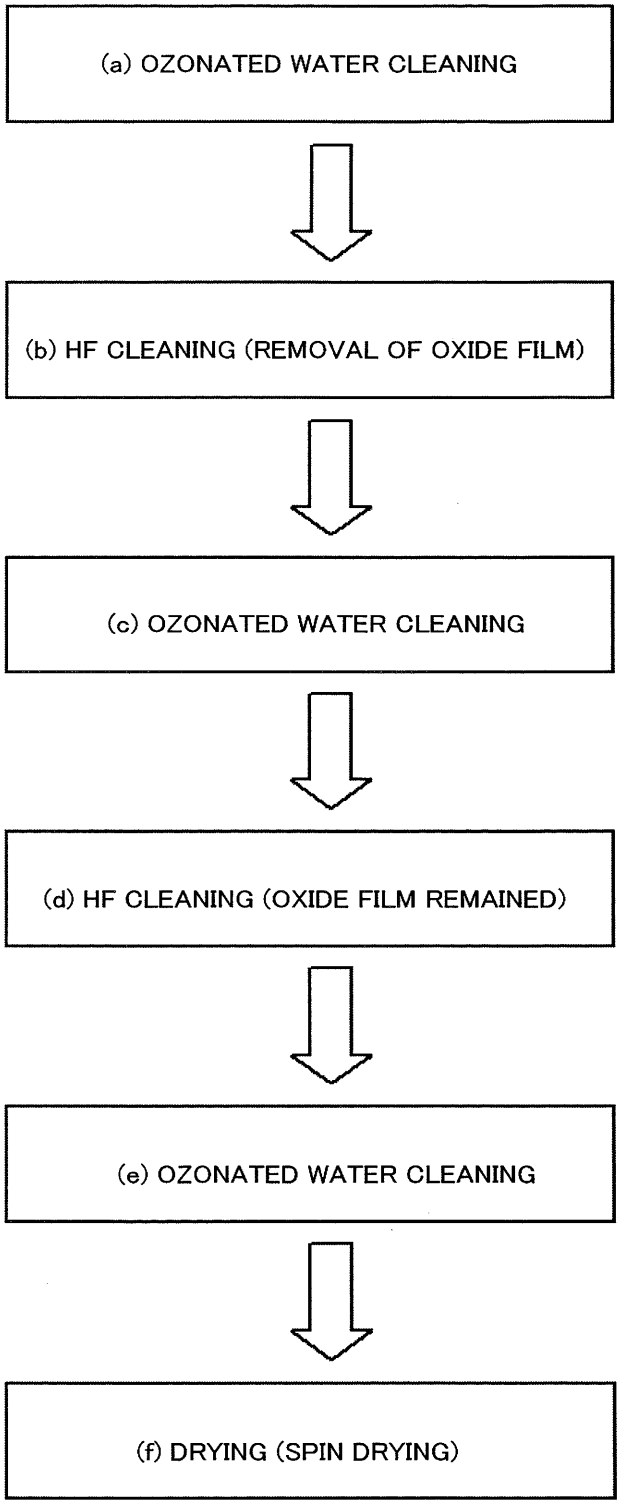
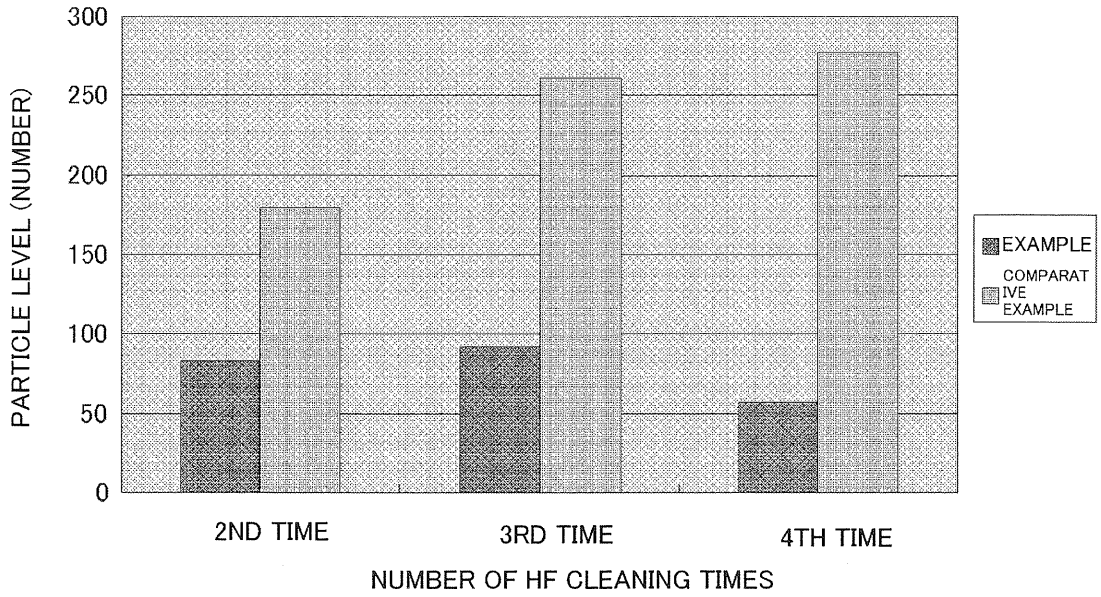

(a) OZONATED WATER CLEANING
(b) HF CLEANING (REMOVAL OF OXIDE FILM)
(c) OZONATED WATER CLEANING
(d) HF CLEANING (OXIDE FILM REMAINED)
(e) OZONATED WATER CLEANING
(f) DRYING (SPIN DRYING)

FIG.2


300
250
200
150
100
50
0
PARTICLE LEVEL (NUMBER)
2ND TIME
3RD TIME
4TH TIME
NUMBER OF HF CLEANING TIMES
EXAMPLE
COMPARATIVE EXAMPLE