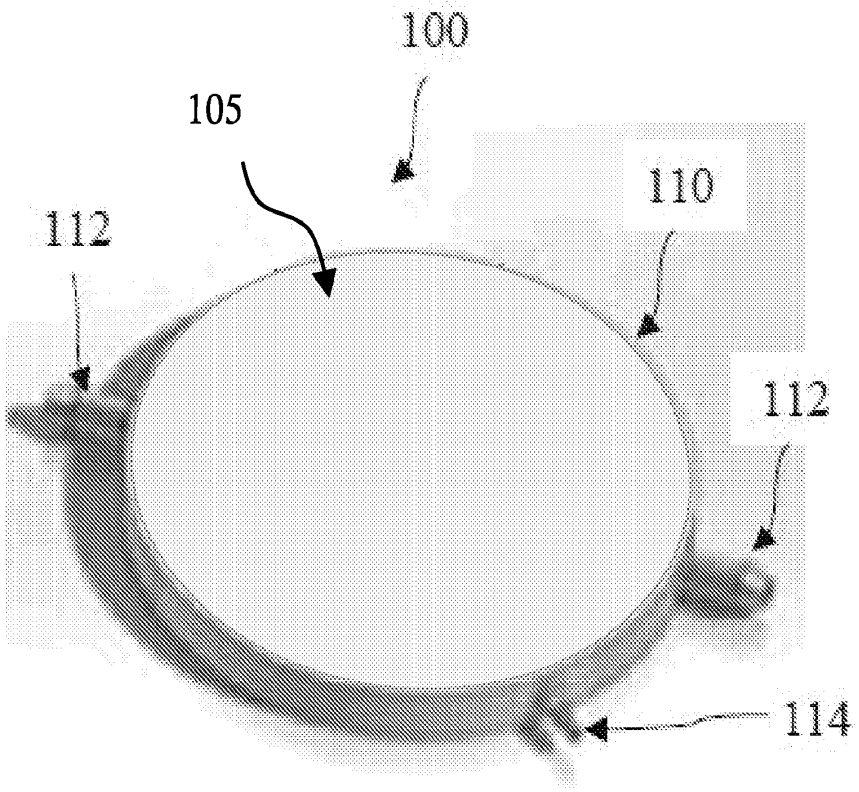


FIG. 1

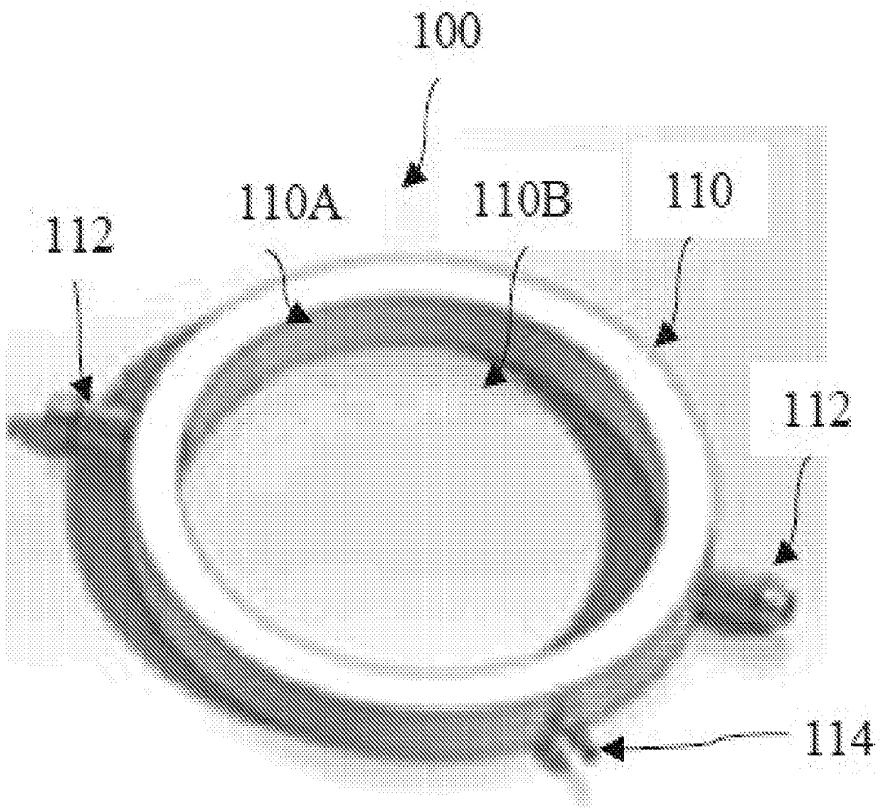


FIG. 2

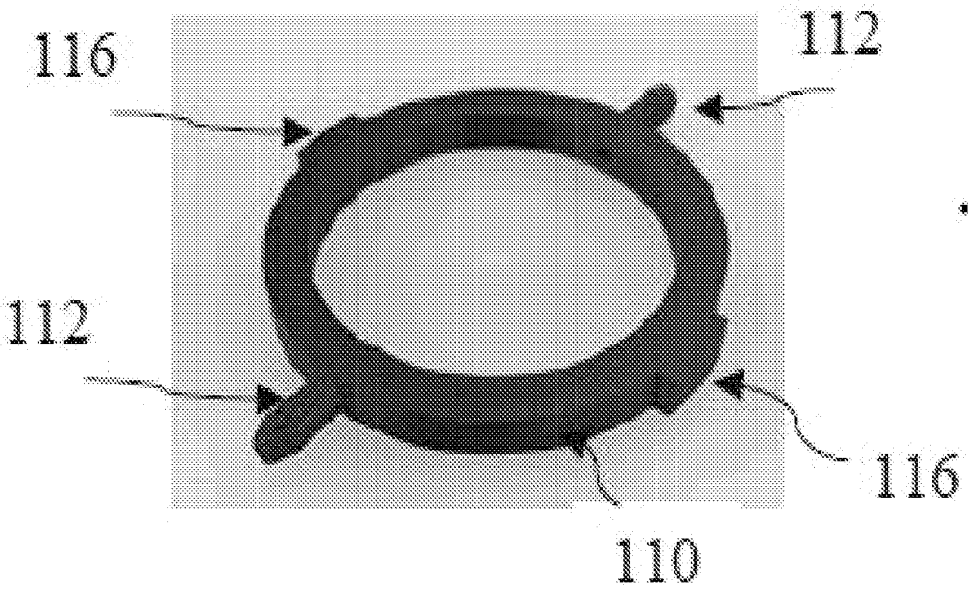


FIG. 3

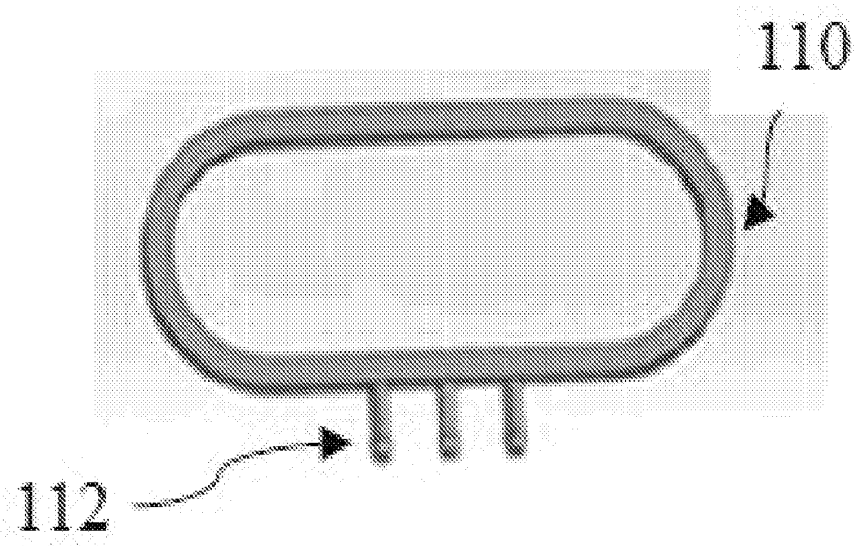


FIG. 4

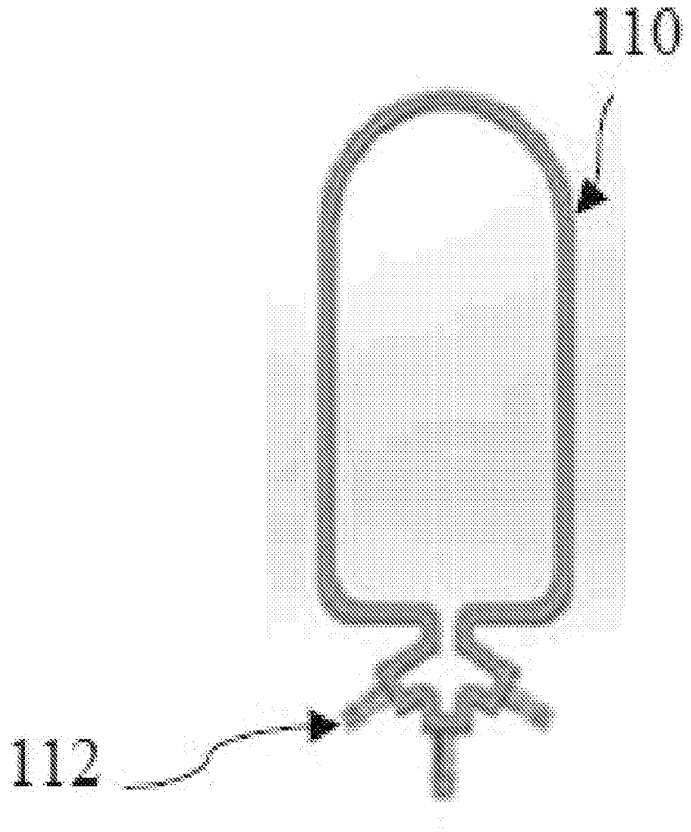


FIG. 5

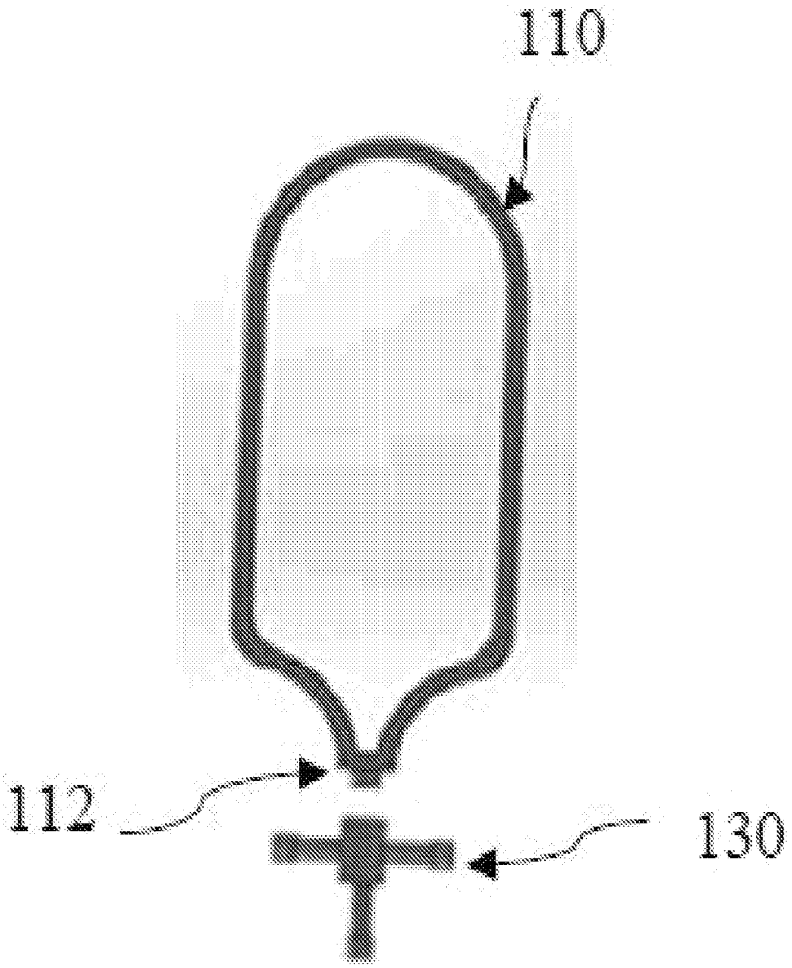


FIG. 6

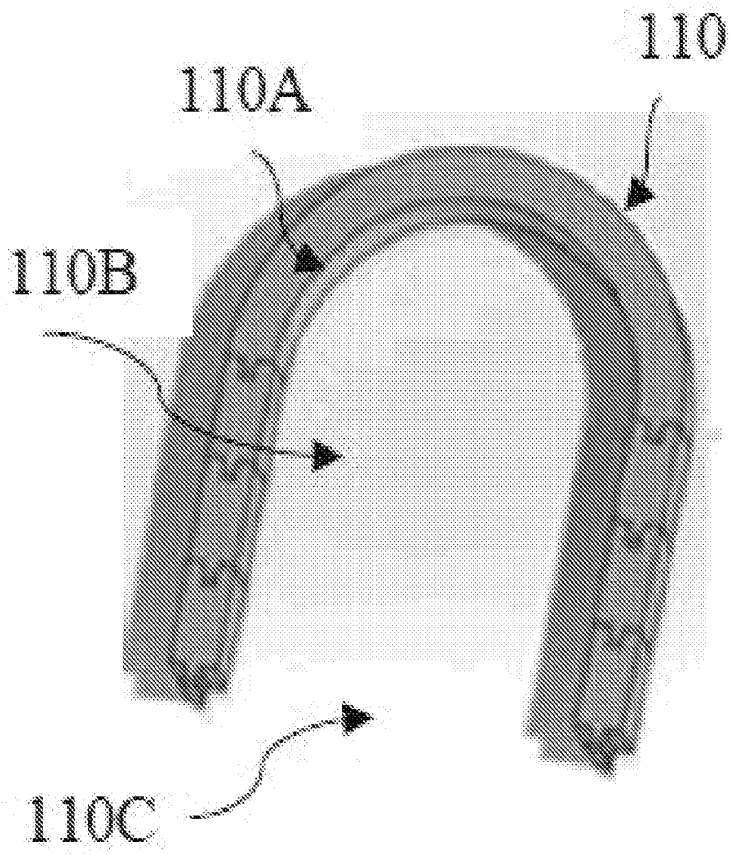


FIG. 7

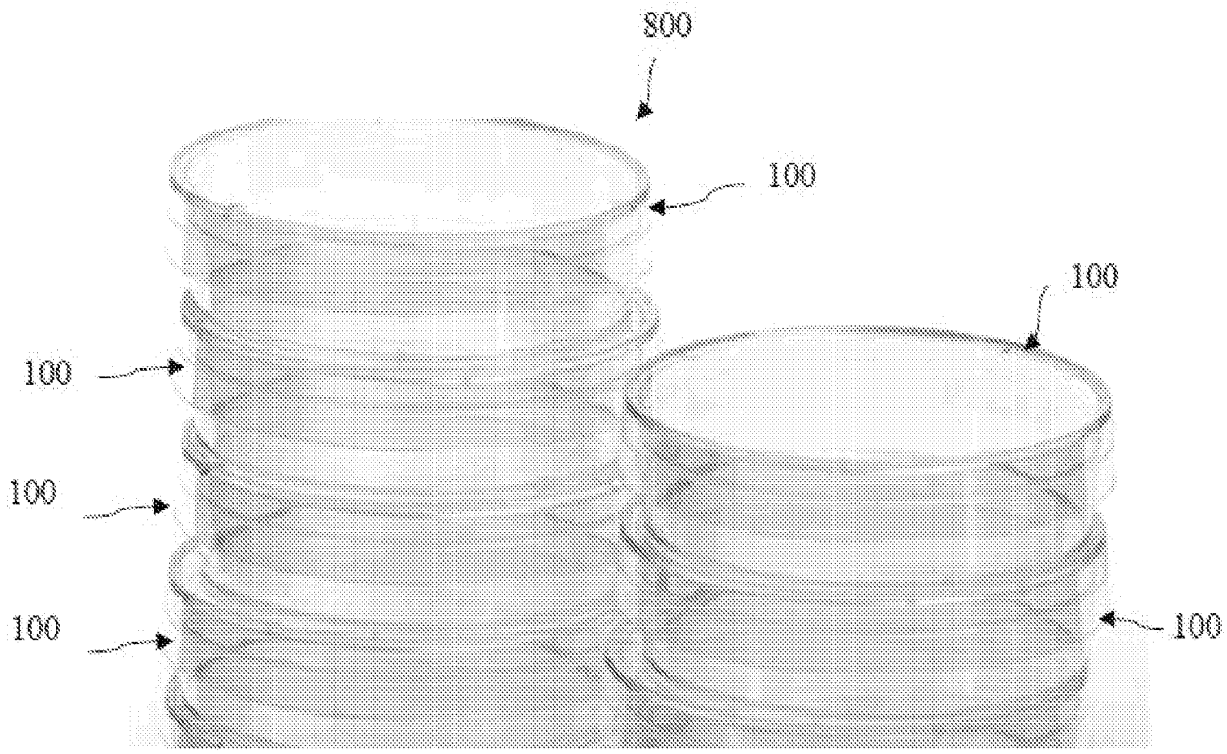


FIG. 8

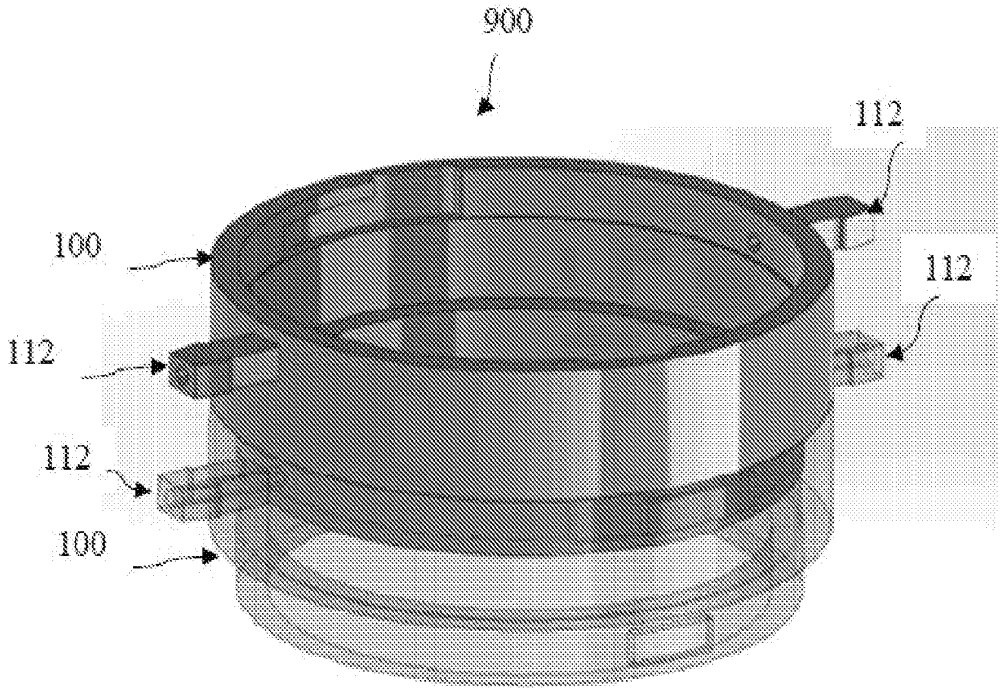


FIG. 9

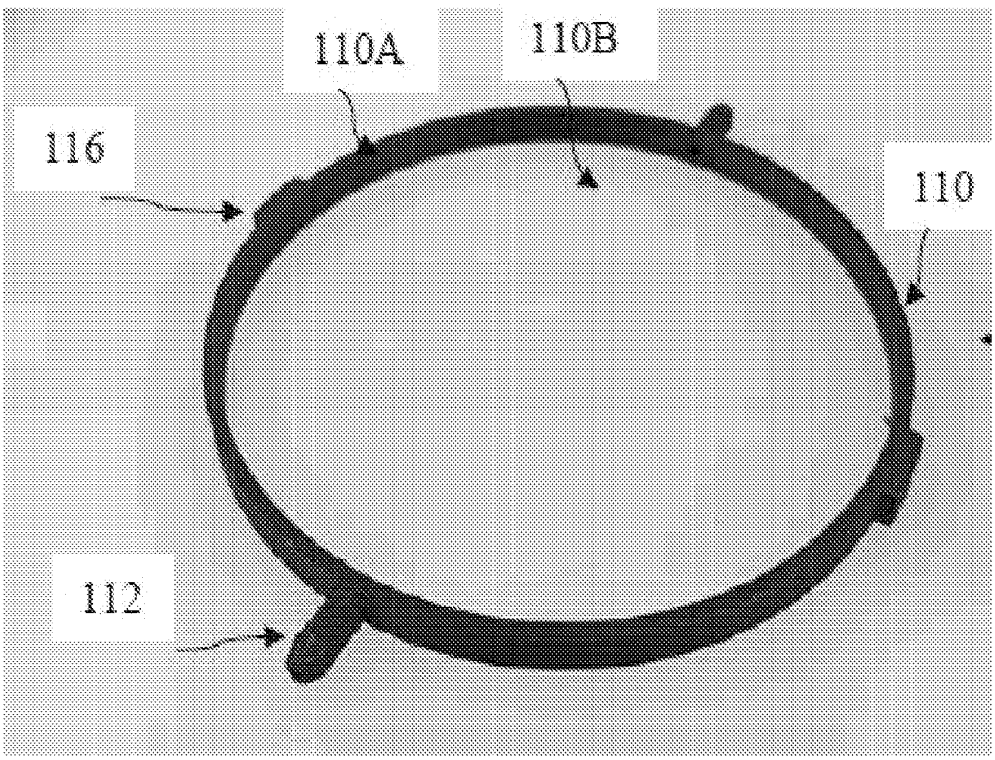


FIG. 10

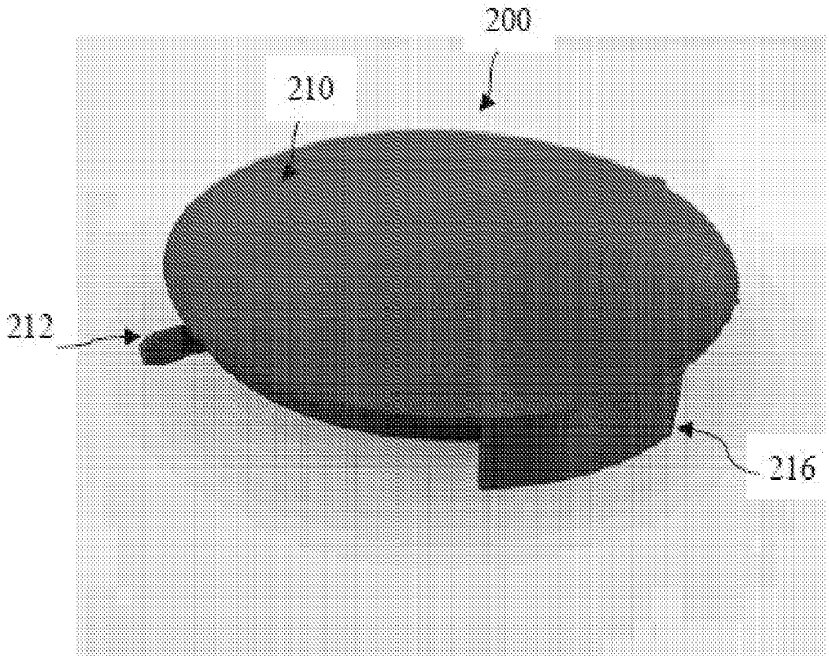


FIG. 11

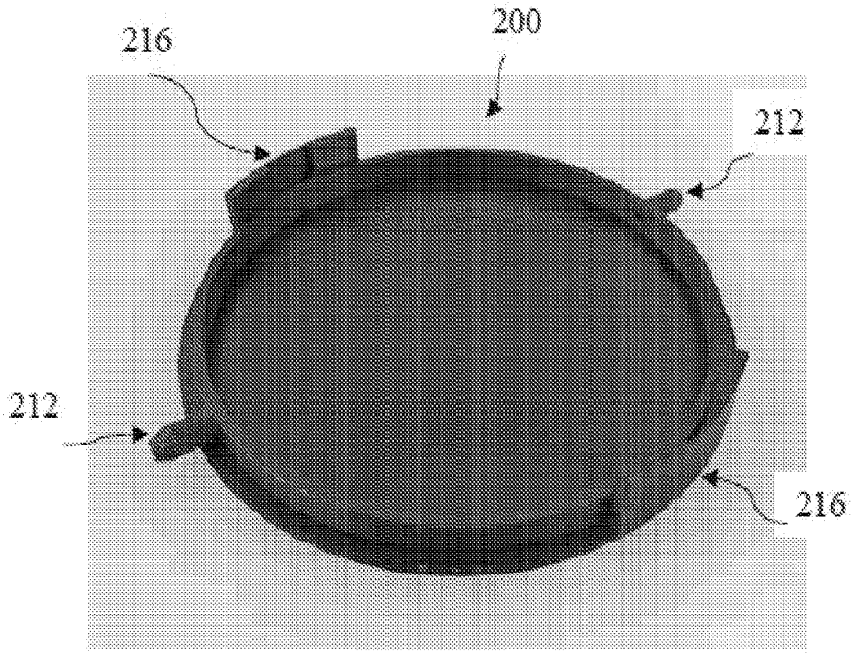


FIG. 12

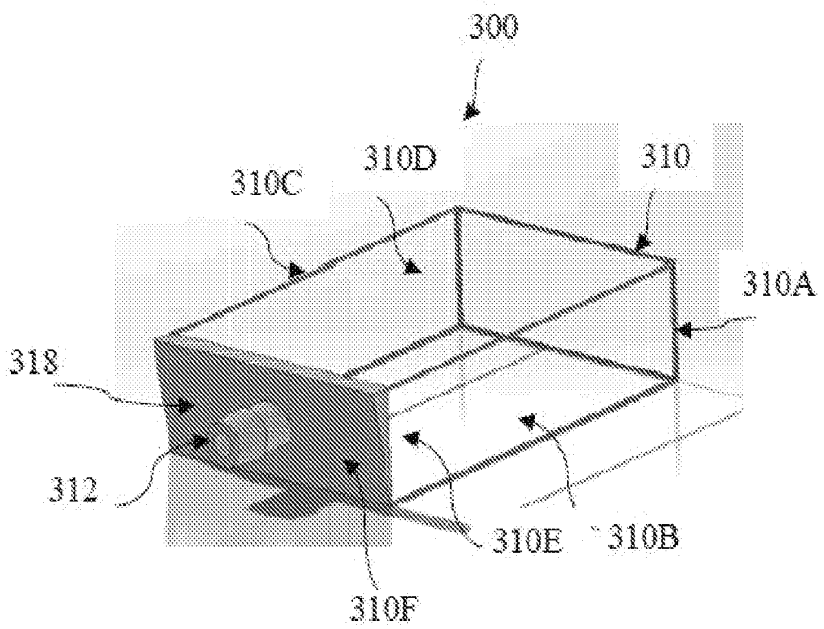


FIG. 13

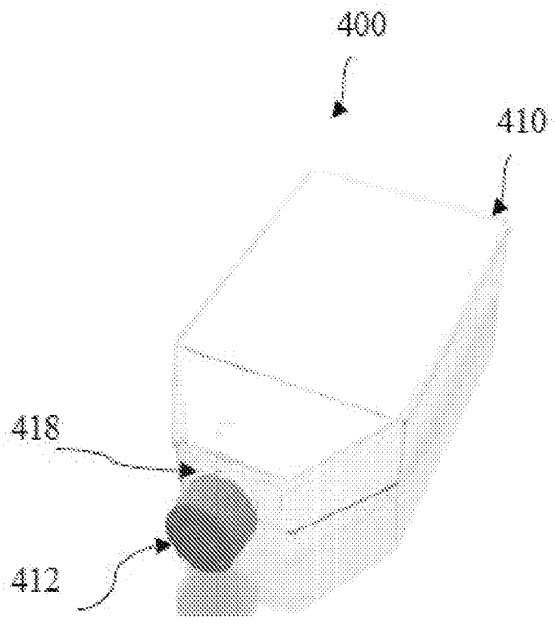


FIG. 14

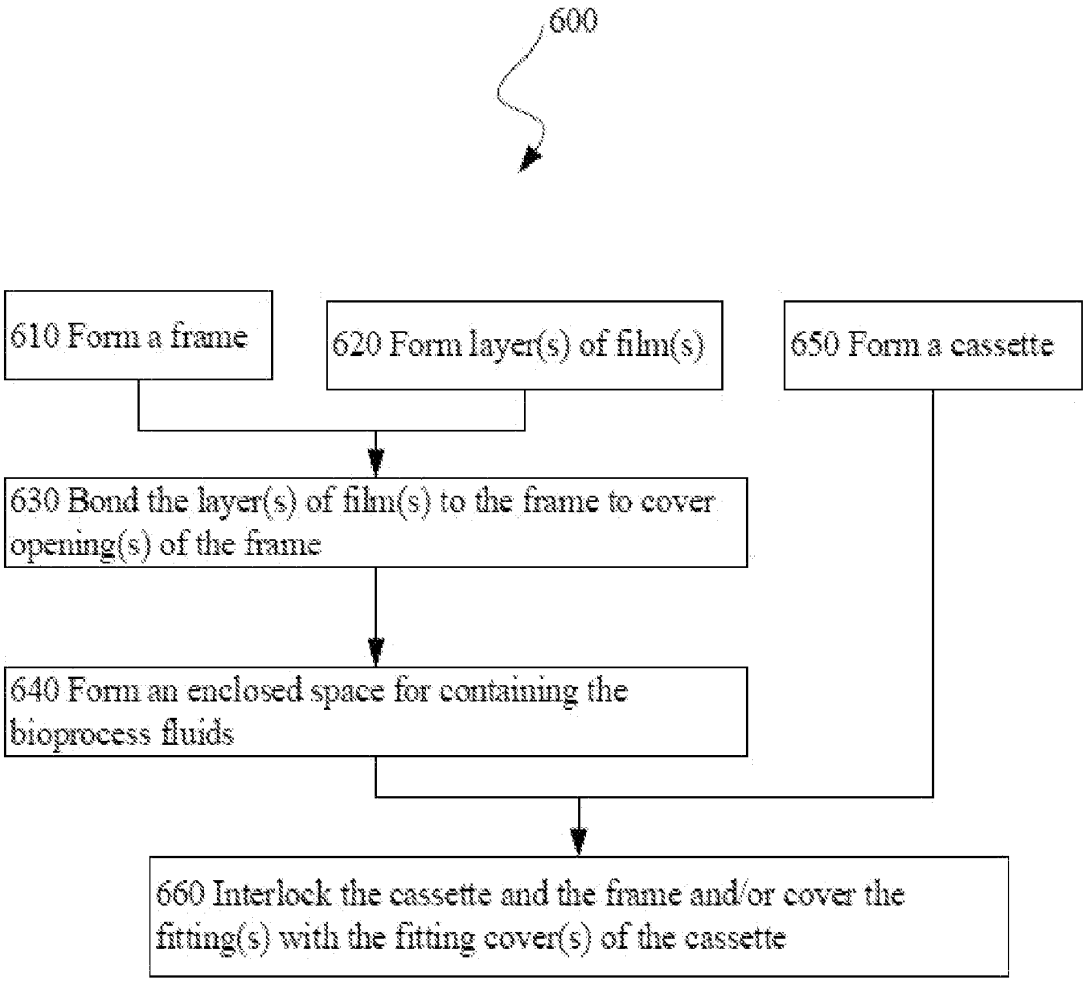

600
610 Form a frame
620 Form layer(s) of film(s)
650 Form a cassette
630 Bond the layer(s) of film(s) to the frame to cover opening(s) of the frame
640 Form an enclosed space for containing the bioprocess fluids
660 Interlock the cassette and the frame and/or cover the fitting(s) with the fitting cover(s) of the cassette

FIG. 15