CLAIMS

1. A method for forming a naked collation package comprising:

a. providing an arrangement of packages individually wrapped in a filmic material;

b. providing a naked collation film for nakedly wrapping said individually wrapped packages, the naked collation film comprising a polyolefinic core layer C, an inner sealing layer A on the inner surface of the naked collation film and a polyolefinic outer sealing layer B on the outer surface of the naked collation film, the material of the inner sealing layer A being selected for sealing incompatibility with the filmic material of the individually wrapped packages under a specified sealing condition and heat shrinking condition, and the polyolefinic material of the outer sealing layer B being selected for sealing compatibility with B and for sealing compatibility with A under the specified sealing condition, wherein layers A and B are formed of different materials and layer B comprises at least one polyolefinic polymer and an antiblock component comprising at least 0.2% by weight of the layer of silicone;

c. arranging the individually wrapped packages in an ordered configuration;

d. arranging the naked collation film such that it at least partially surrounds, although is not necessarily in contact with, the ordered configuration of individually wrapped packages; and

e. heat shrinking the naked collation film by exposing it to the heat shrinking condition, causing the naked collation film to shrink and closely surround the arrangement of packages, without being sealed to the packages,

wherein the specified sealing condition comprises an elevated temperature, elevated pressure and a dwell time, and wherein the specified heat shrinking condition comprises an elevated temperature.

lower than the heat seal threshold of the said sealing layer to the filmic material of the individual packages.

19. A naked collation package comprising an arrangement of individual packages, individually packaged in a filmic material, that are packed together in said naked collation package in a naked collation film, wherein the naked collation film comprises a polyolefinic core layer C, an inner sealing layer A on the inner surface of the naked collation film and a polyolefinic outer sealing layer B on the outer surface of the naked collation film, the material of the inner sealing layer A being selected for sealing incompatibility with the filmic material of the individually wrapped packages under a specified sealing condition and heat shrinking condition, and the polyolefinic material of the outer sealing layer B being selected for sealing compatibility with B and for sealing compatibility with A under the specified sealing condition, wherein layers A and B are formed of different materials and layer B comprises at least one polyolefinic polymer and an antiblock component comprising at least 0.2% by weight of the layer of silicone; the individual packages being arranged in an ordered configuration and the naked collation film having been heat shrunk to closely surround the arrangement of packages, without being sealed to the packages, wherein the specified sealing condition comprises an elevated temperature, elevated pressure and a dwell time, and wherein the specified heat shrinking condition comprises an elevated temperature.