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(71) Applicant *(for all designated States except US)*: **HYPRO-TEK, INC.** [US/US]; 4219 EAST 65TH AVENUE, Spokane, WA 99223-1806 (US).

(72) Inventors; and

(75) Inventors/Applicants *(for US only)*: **TENNICAN, Patrick, O.** [US/US]; 4219 EAST 65TH AVENUE, Spokane, WA 99223-1806 (US). **PHIPPS, L., Myles** [US/US]; 107 EAST LIBERTY, Shelton, WA 98584 (US).

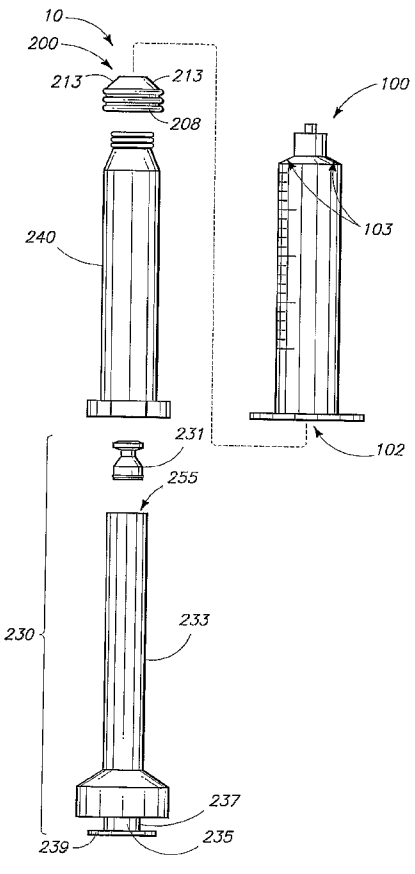
(74) Agents: **GRIGEL, George, G.** et al.; WELLS ST. JOHN P.S., 601 W 1ST AVE., STE. 1300, Spokane, WA 99201 (US).

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(54) Title: SYRINGE DEVICES, COMPONENTS OF SYRINGE DEVICES, AND METHODS OF FORMING COMPONENTS AND SYRINGE DEVICES



(57) Abstract: A syringe device includes a syringe barrel and piston having a fluid passageway extending from a vial port. Another syringe device includes a syringe barrel, a piston sleeve and an insert. A channel extends along a side of the insert. A valve controls fluid communication between the channel and the syringe barrel. Another syringe device has a syringe barrel, a piston sleeve and an insert. A valve controls fluid communication between a compartment within the insert and the syringe barrel. A method of preparing a medication includes providing a component within a syringe barrel and another component within a compartment of a piston insert. A seal is over-molded onto a tip of the insert and an end of a piston sleeve. The sleeve is rotated relative to the insert to establish fluid communication between the compartment and the barrel chamber.

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