

ABSTRACT**METHOD OF GLUEING AND DEVICE THEREOF**

The invention relates to a method of continuous, even application of adhesive and/or hardener to pieces of material of different height-dimensions. It comprises a continuous feeding of said pieces through a roller spreader and a continuous applying of adhesive and/or hardener, to at least one of the surfaces of said pieces. The pieces of material are fed between at least one pressure exerting roller comprising a cylinder provided with flexible bristles, and one or more applying rollers, which are provided with the adhesive and/or hardener, to be applied to the surfaces, whereby said adhesive and/or hardener is/are applied evenly to the surface(s) of said material. The invention also relates to a device for carrying out the method.

Fig. 3