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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶: C03C 17/22	AI	(11) International Publication Number: WO 97/19028 (43) International Publication Date: 29 May 1997 (29.05.97)
(21) International Application Number: PCT/US96/16571 (22) International Filing Date: 11 October 1996 (11.10.96) (30) Priority Data: 08/560,794 21 November 1995 (21.11.95) US (71) Applicant: MINNESOTA MINING AND MANUFACTURING COMPANY [US/US]; 3M Center, P.O. Box 33427, Saint Paul, MN 55133-3427 (US). (72) Inventor: MOH, Kyung, H.; P.O. Box 33427, Saint Paul, MN 55133-3427 (US). (74) Agents: ALLEN, Gregory, D. et al.; Minnesota Mining and Manufacturing Company, Office of Intellectual Property Counsel, P.O. Box 33427, Saint Paul, MN 55133-3427 (US).		(81) Designated States: SG, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>

(54) Title: GLASS AND GLASS-CERAMIC BUBBLES HAVING AN ALUMINUM NITRIDE COATING**(57) Abstract**

A composite bubble comprising a silicate glass bubble or a bubble of silicate glass-ceramic having an aluminum nitride coating thereon; and a method of making the same. In another aspect composite articles (electronic substrate materials) having the composite bubbles therein are disclosed.

