

**PROCESS CARTRIDGE,
ELECTROPHOTOGRAPHIC IMAGE FORMING APPARATUS,
AND
ELECTROPHOTOGRAPHIC PHOTOSENSITIVE DRUM UNIT**

Abstract

A cartridge (B) for a copier or a printer (A) has a coupling (150) that is capable of tilting between different angular positions. The cartridge may be removed from the copier or printer by pulling in a direction that is perpendicular to the axis (L1) of the cartridge driving shaft (153). When the cartridge is being removed, the coupling (150) moves from a force transmitting angular position to a disengaging angular position and vice versa when a cartridge is being inserted into the copier or printer.

FIG. 10