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(54) Title: NOVEL INTERMEDIATE AND PROCESS FOR PREPARING ENTECAVIR USING SAME

(57) Abstract: The present invention relates to a novel, high-yield and low-cost method for preparing entecavir, [1-S-(1 $\alpha$ ,3 $\alpha$ ,4, $\beta$ )-2-amino-1,9-dihydro-9-[4-hydroxy-3-(hydroxymethyl)-2-methylenecyclopentyl]-6H-purin-6-one, an antiviral agent, and novel intermediates used therein.



WO 2010/074534 A3