

1 CIRCUIT BOARD MOUNTING BRACKET

2

3 RELATED APPLICATIONS

4 The present application is related to provisional patent application serial
5 number 60/544,309 entitled "Circuit Board Mounting Bracket" filed on February
6 17, 2004, priority from which is hereby claimed.

7 FIELD OF THE INVENTION

8 The present invention relates to fasteners and types of hardware for circuit
9 boards. More specifically, it relates to a right-angle mounting bracket for a circuit
10 board which can be surface-mounted by soldering.

11 BACKGROUND OF THE INVENTION AND PRIOR ART

12 There are many mounting brackets that provide mounting attachment at a
13 right angle from a surface. A particular bracket is disclosed, for example, in U.S.
14 Patent 5,810,501 entitled "Perpendicular Edge Fastener." The device in this patent
15 includes a rectangular base which provides clinch-type attachment of the bracket to
16 a metal sheet. There is, however, a great demand for mounting brackets for circuit
17 boards, but this device is not suitable for circuit board applications. Heretofore
18 none has been devised which may be most efficiently used as a versatile right-angle
19 circuit board surface mount bracket. One requirement for a circuit board bracket is
20 its ability to provide a vertical attachment face which is flush with or extends
21 beyond the edge of the circuit board, however this desired mounting position poses
22 several problems. First, to be efficiently used in high volume circuit board
23 production, the mounting bracket is often required to be transported to the circuit
24 board by automated pick-and-place equipment. Such equipment requires a

1 centered, flat top surface so that the device can be handled by the vacuum
2 placement arm. Secondly, the mounting bracket needs to have a planar attachment
3 face to establish an orientation plane perpendicular to the surface of the circuit
4 board. Finally, the circuit board bottom surface of the bracket cannot be co-
5 extensive with the attachment face because when flush edge mounting is required,
6 or a mounting arrangement in which the attachment face is required to extend
7 beyond the edge of the circuit board, there is not a circuit board perimeter along
8 the front edge of the bracket to permit the proper inspection of the surface mount
9 solder joint. Unfortunately, no device presently exists which provides a circuit
10 board mounting bracket with features which solve these problems.

11 Pertinent patent prior art of which the applicant is aware includes U.S.
12 Patents 6,643,143 issued to Stewart et al.; 4,878,856 issued to Maxwell; 5,044,984
13 issued to Mosser et al.; 5,122,064 issued to Zarreii; 5,090,912 issued to Zell;
14 4,921,431 issued to Garay et al.; 5,735,696 issued to Niitsu et al.; 6,077,093 issued
15 to Seong et al.; 6,322,392 issued to Wang; and 6,338,653 issued to Jones et al.
16 These patents all describe circuit board mounting hardware but none fulfills the
17 need in the art described above.

18 SUMMARY OF THE INVENTION

19 The present device provides a pick-and-place type of circuit board
20 mounting bracket which can be surface-mounted, or alternatively, soldered with
21 reinforcing posts that occupy one or more through-holes in the circuit board. The
22 mounting face of the bracket is offset with regard to a mounting pad to allow the
23 face of the bracket to be sub-flush, flush, or extend beyond the edge of the circuit
24 board.

1 More specifically, the applicant has devised a bracket for attachment to a
2 circuit board which comprises a main body having a planar front surface, the front
3 surface further including a bottom edge and a centered planar top surface of the
4 main body adapted for pick-and-place transportation. A base lies beneath the
5 bottom edge of the front surface and has a front side parallel to the front surface
6 and offset rearwardly therefrom, the base further including a planar bottom surface.
7 The front surface is preferably perpendicular to the bottom surface and a
8 longitudinal threaded bore extends through the main body to provide attachment
9 means to the bracket. One or more posts may optionally extend downwardly from
10 the bottom surface and the post or posts are received in apertures which are drilled
11 or milled into the circuit board. The post or posts may have at least one planar
12 side surface or a single rectangular post may be employed. The length of the posts
13 is preferably less than the thickness of the circuit board for surface mount
14 applications or long enough to extend through the circuit board for wave soldering
15 applications. The front side of the base may be offset rearwardly from the plane of
16 the front surface so that when objects are attached to the bracket in flush alignment
17 with the side edge of the circuit board, the bottom surface of the base will lie
18 entirely within a top surface of the circuit board. In one embodiment the front
19 surface is coplanar with a side edge of the circuit board and a solder joint rigidly
20 affixes the bottom surface of the base to the circuit board.

21 While the present invention will be described with the reference to a
22 specific embodiment, the following descriptive is illustrative of the invention and is
23 not to be construed as limiting the invention. Various modifications to the present
24 invention can be made to the preferred embodiment by those skilled in the art

1 without departing from the true spirit and scope of the invention. It will be noted
2 here that for better understanding like components are designated by the reference
3 numerals throughout the various figures of drawing which follow.

4 BRIEF DESCRIPTION OF THE DRAWINGS

5 Figure 1 is a front left bottom isometric view of the invention.

6 Figures 2A and 2B are sequential assembly drawings showing the mounting
7 of the bracket invention to a circuit board.

8 DESCRIPTION OF THE PREFERRED EMBODIMENT

9 Referring now to Figure 1, the present invention comprises a circuit board
10 mounting bracket for the attachment of other hardware such as panels, circuit
11 boards, or other types of hardware and circuit board components. The bracket 11
12 is a unitary element which includes a partially cylindrical main body 13 having a flat
13 top surface 15. The body portion 13 is connected to a laterally-extended base 17
14 by a neck portion 19 of reduced dimension. This configuration is shown to be not
15 only structurally strong but also permits the volume of the bracket material to be
16 reduced so that it is extremely efficient for casting. This bracket can be made out
17 of any powdered metal and then plated for solderability. It could also be molded
18 from zinc, aluminum, or other material and plated for solderability.

19 Extending downwardly from the base 17 is a mounting pad 21 and a step
20 23 which offsets the mounting pad 21 from a mounting face 25 of the bracket 11.
21 The mounting pad 21 preferably includes two or more mounting posts 27 which
22 extend downwardly from the bottom surface of the pad 21. The mounting pad 21
23 could include one rectangular post and a correspondingly shaped hole in the circuit
24 board for positive alignment with the circuit board. The posts could be removed

1 and the surface tension between the molten solder, the mounting pad **21**, and the
2 rectangular solder pad on the circuit board will provide alignment during the
3 soldering operation. The body portion **13** includes a threaded bore **29** which
4 serves as a releasable attachment means for articles mounted to the bracket which
5 will abut and be supported by the planar mounting face **25**.

6 Referring now to Figures 2A and 2B, an assembly sequence is depicted.
7 The fastener shown in Figure 2A is shown in alignment with its mounting position
8 but removed from circuit board **31** onto which it is installed. To aid in the
9 attachment of the bracket to the circuit board, the circuit board includes a solder
10 coat **33** with substantially the same dimensions as the attachment pad footprint and
11 also a corresponding number of mounting holes **35** for receiving the bracket posts
12 **27** which extend downwardly from the bracket mounting pad **21**. One or more
13 posts may be used and the posts may have at least one planar side surface to
14 achieve circuit board orientation. A single rectangular post may be used to be
15 received in a compatible hole in the circuit board. The solder on the circuit board
16 may also extend into the mounting holes for added strength of attachment. As
17 shown more clearly in Figures 2A and 2B, the top of the bracket **11** includes a
18 centered flat planar surface **15** suitable for use in conjunction with pick-and-place
19 type assembly robotics.

20 Referring now to Figure 2B, the bracket is shown positioned on the circuit
21 board in its final mounted position with the posts extending through the circuit
22 board holes. In this depiction, the mounting pad **21** is in approximate alignment
23 with the edge of the circuit board **31**. This position, in combination with the offset
24 distance provided by step **23** between the mounting face of the bracket and the

1 edge of the mounting pad, permits the bracket mounting face **25** to extend beyond
2 the edge of the circuit board **43**. This may be desirable in many applications where
3 the panel or other member is to be held a spaced distance from the edge of the
4 circuit board. The bracket face may be mounted anywhere between subflush, flush,
5 or extended beyond the edge of the circuit board. The step **23** around the
6 mounting pad **21** of the bracket also permits solder joint inspection with the
7 bracket edge-mounted as shown in Figures 2A and 2B.

8 It should be understood that there may be other modifications and changes
9 to the present invention that will be obvious to those of skill in the art from the
10 foregoing description, however, the present invention should be limited only by the
11 following claims and their legal equivalents.

CLAIMS

What is claimed is:

1. A bracket for attachment to a circuit board, comprising:

a main body having a planar front surface including a bottom edge;

attachment means on said main body for affixation to said front

surface;

a centered planar top surface of said main body adapted for pick-

and-place transportation of the bracket; and

a base beneath the bottom edge of said front surface, said base

having a front side parallel to said front surface and offset rearwardly therefrom,

said base further including a planar bottom surface adapted for mounting to a

circuit board.

2. The bracket of claim 1 wherein said base further includes at least

one post extending downwardly from said bottom surface.

3. The bracket of claim 2 further including a longitudinal threaded

bore extending through said front surface.

4. The bracket of claim 2 which includes only two posts.

5. An assembly of parts including the bracket of claim 2 and a circuit

board having an aperture receiving each post of said bracket.

6. The circuit board and bracket assembly of claim 5 wherein the front

surface is co-planar with a side edge of said circuit board.

7. The circuit board and bracket assembly of claim 5 further including

a solder joint between said base and circuit board which rigidly affixes said bracket

to said circuit board.

1 8. The circuit board and bracket assembly of claim 7 wherein the
2 length of said posts is less than the thickness of the circuit board.

3 9. The bracket of claim 2 wherein said posts are unitary with the main
4 body.

5 10. The bracket of claim 1 wherein the front surface is perpendicular to
6 the bottom surface.

7 11. The bracket of claim 1 further including a single post with at least
8 one planar side surface, said post extending downwardly from said bottom surface.

9 12. An assembly of parts including the bracket of claim 1 and a circuit
10 board including a solder joint between said bottom surface of the base and the
11 circuit board.

12 13. The circuit board and bracket assembly of claim 5 wherein the front
13 surface extends beyond a side edge of the circuit board and wherein the bottom
14 surface does not cover a portion of a top surface of the circuit board in front of the
15 base.