

Abstract

A method for printing workpieces using a printing machine having a rising table fitted with tooling having a plurality of discrete and horizontally-spaced support surfaces, wherein the transport of workpieces is controlled such that each workpiece may be stopped at respective first and second locations within the printing machine, the first and second locations being spaced along the horizontal transport path and each being located directly above the rising table, with at least one of the first and second locations being directly located above a support surface of the tooling. Also described is a method for aligning workpieces by supporting them on two different towers.

FIG. 3A