

MODIFIED HOT RUNNER SYSTEMS FOR INJECTION BLOW MOLDING

Abstract

An injection blow molding method for making a container comprising the steps of injecting a molten crystallizable polymer in a preform mold via a hot runner system and biaxially stretching the preform by blowing, thereby forming a container, characterized in that said method further comprises means to selectively modify the flow path of the molten crystallizable polymer within the hot runner system.

Figure.1