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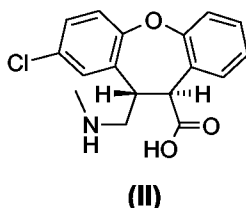
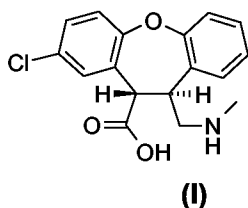
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(54) Title: INTERMEDIATE COMPOUNDS FOR THE PREPARATION OF *TRANS*-5-CHLORO-2-METHYL-2,3,3A,12B-TETRAHYDRO-1*H*-DIBENZ[2,3:6,7]OXEPINO[4,5-*C*]PYRROLE



(57) Abstract: Disclosed are novel amino acid
derivatives of formula (I) and (II), processes for the
preparation thereof, and their use in the preparation
of *trans*-5-chloro-2-methyl-2,3,3a,12b-tetrahy-
dro-1*H*-dibenz[2,3:6,7]oxepino- 5 [4,5-*c*]pyrrole.

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