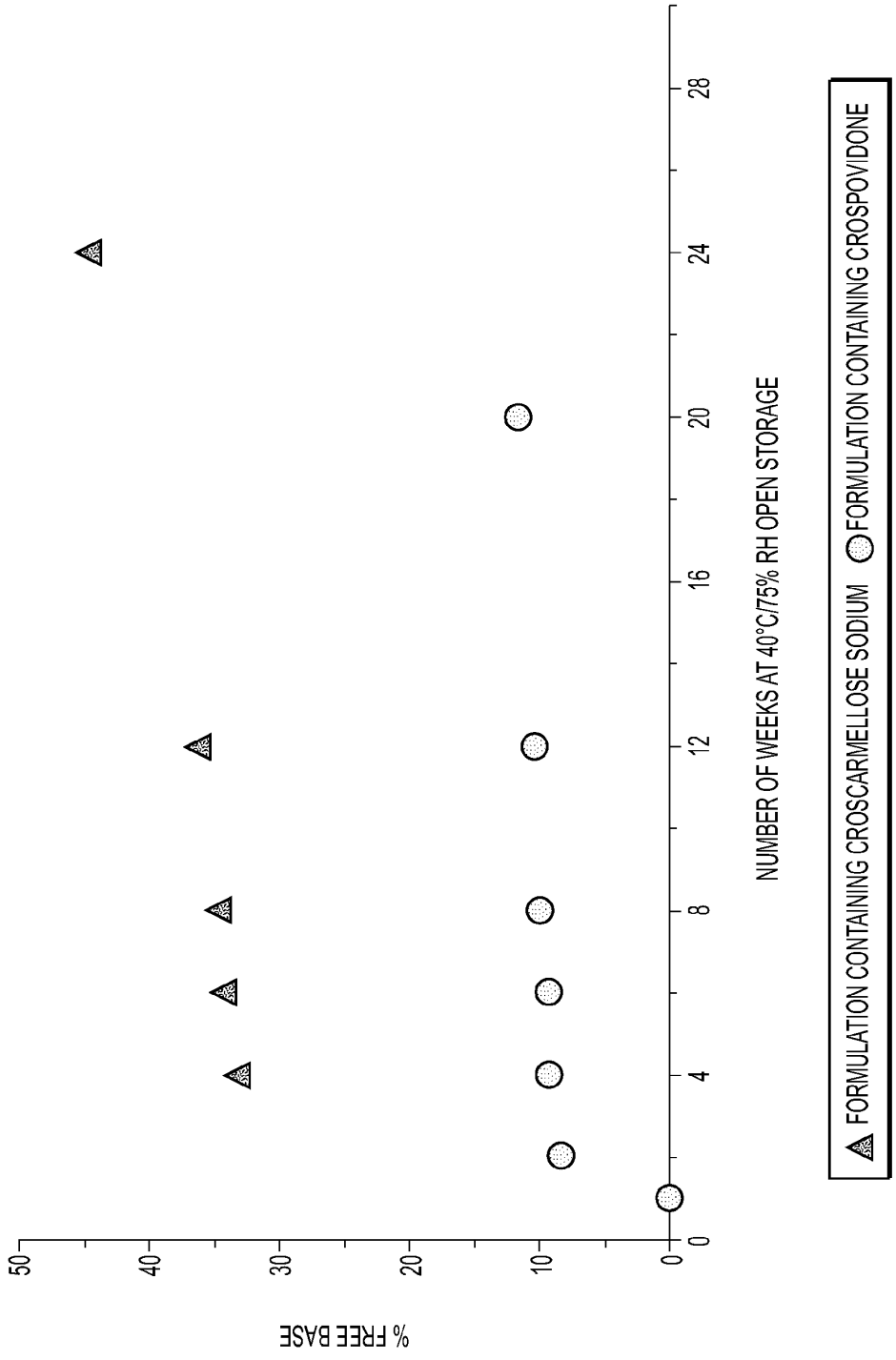

% FREE BASE
0
10
20
30
40
50
0
4
8
12
16
20
24
28
NUMBER OF WEEKS AT 40°C/75% RH OPEN STORAGE
FORMULATION CONTAINING CROSCARMELLOSE SODIUM
FORMULATION CONTAINING CROSPOVIDONE

FIG. 1

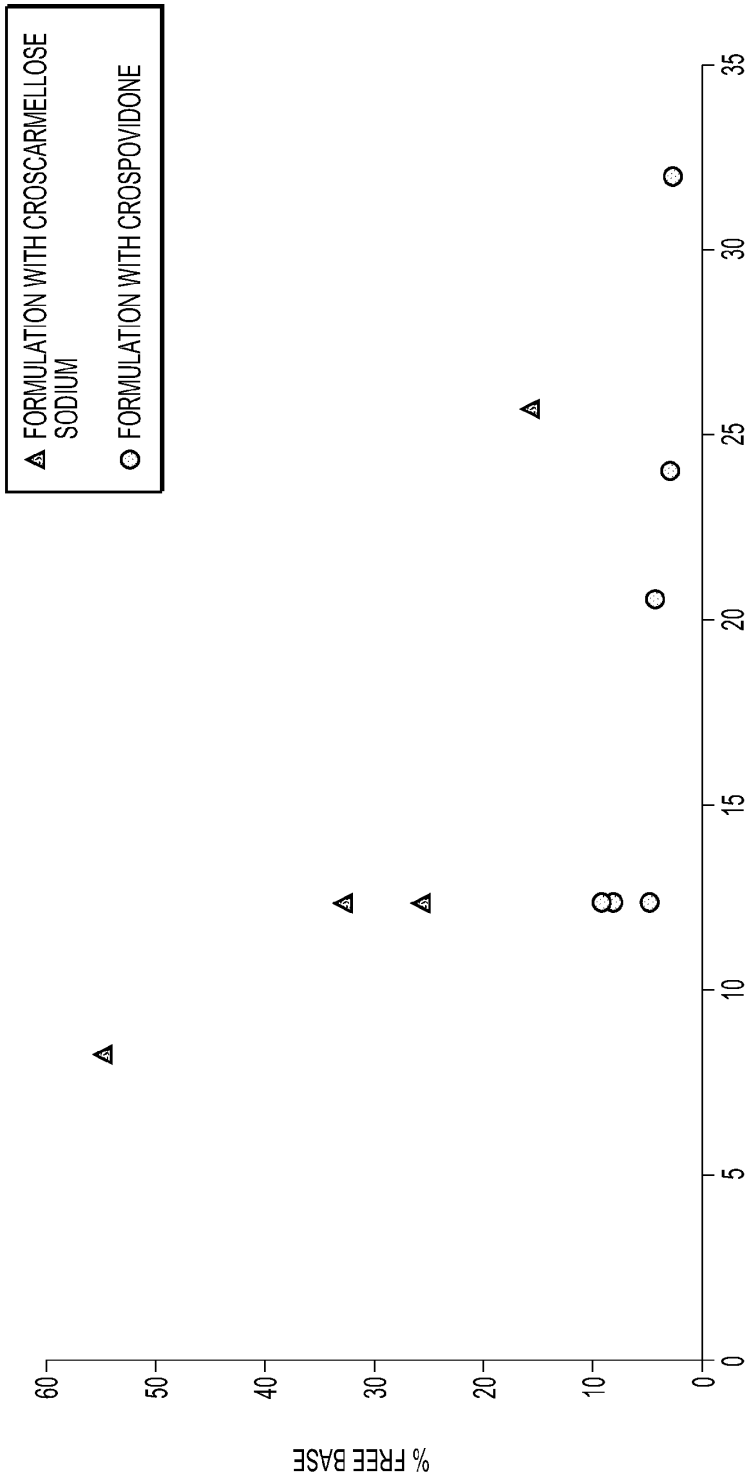

FORMULATION WITH CROSCARMELLOSE SODIUM
FORMULATION WITH CROSPOVIDONE
% FREE BASE
0
10
20
30
40
50
60
0
5
10
15
20
25
30
35
API/MAGNESIUM STEARATE RATIO

FIG. 2

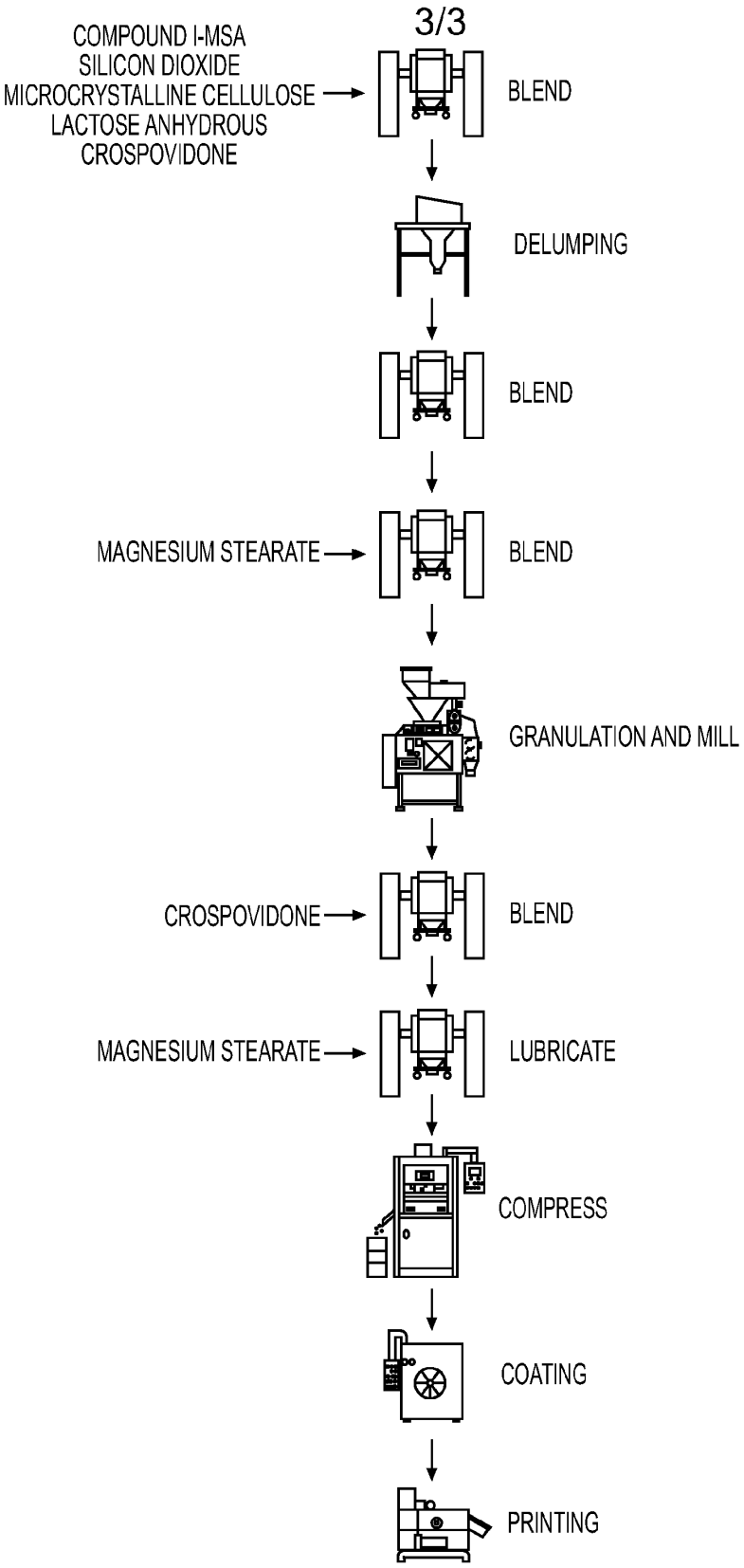

COMPOUND I-MSA
SILICON DIOXIDE
MICROCRYSTALLINE CELLULOSE
LACTOSE ANHYDROUS
CROSPOVIDONE
BLEND
DELUMPING
BLEND
MAGNESIUM STEARATE
BLEND
GRANULATION AND MILL
CROSPOVIDONE
BLEND
MAGNESIUM STEARATE
LUBRICATE
COMPRESS
COATING
PRINTING

FIG. 3