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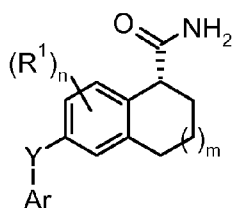
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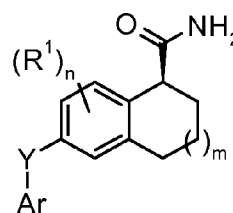
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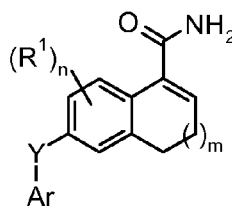
(54) Title: PROCESS FOR SYNTHESIS OF AMINO-METHYL TETRALINE DERIVATIVES



k1;



k2;



i;

(57) Abstract: Methods for producing a compound of formula (k1) or (k2) by reducing a dihydronaphthalene amide compound of formula (i); with hydrogen gas in the presence of a ruthenium catalyst of formula (j1) or (j2); Ru(Z)₂(L) = (j1), Ru(E)(E')(L)(D) = (j2); wherein m, n, Ar, Y, R¹, E, E', D, Z and L are as defined herein.