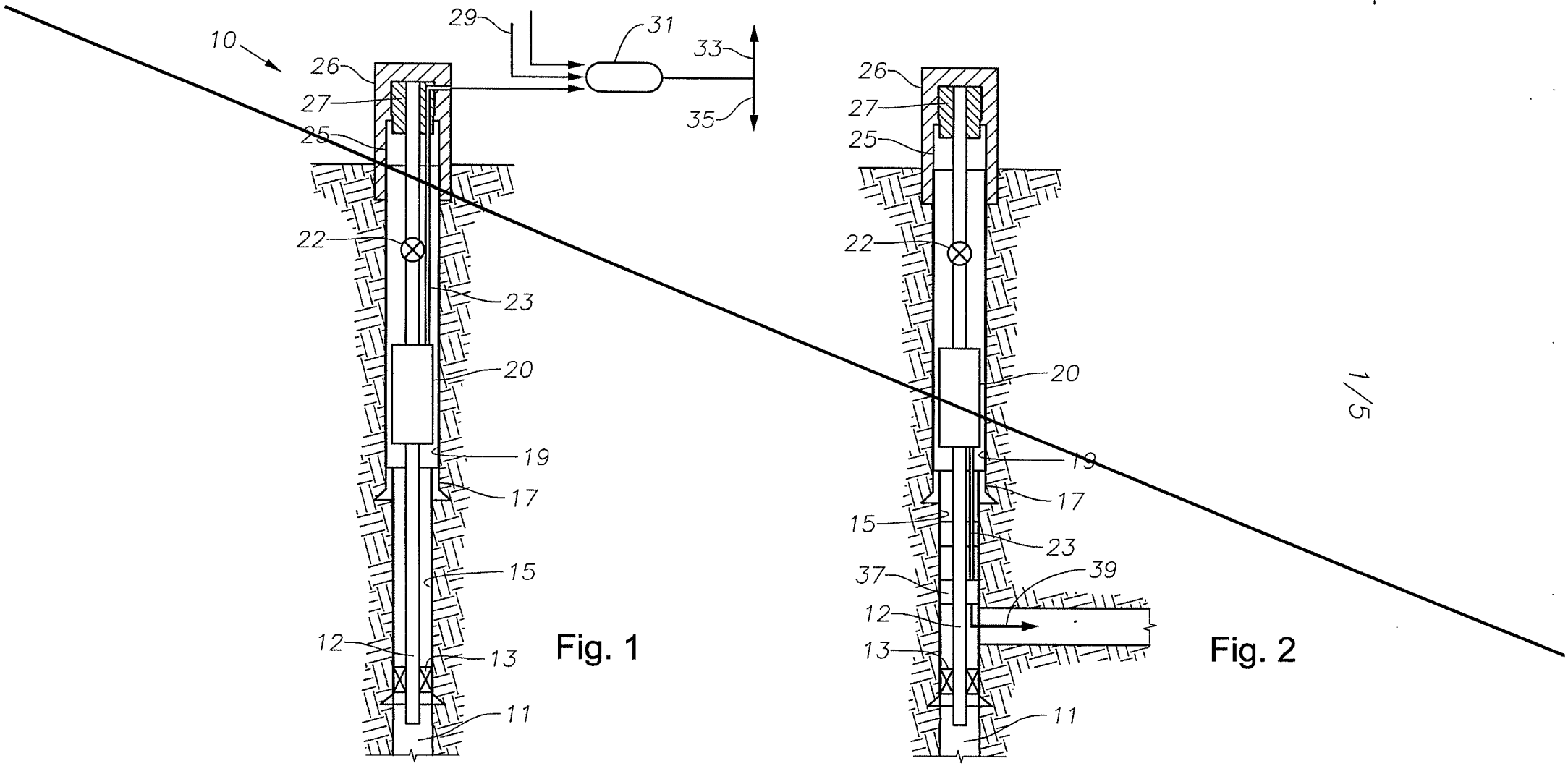

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Fig. 1

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Fig. 2

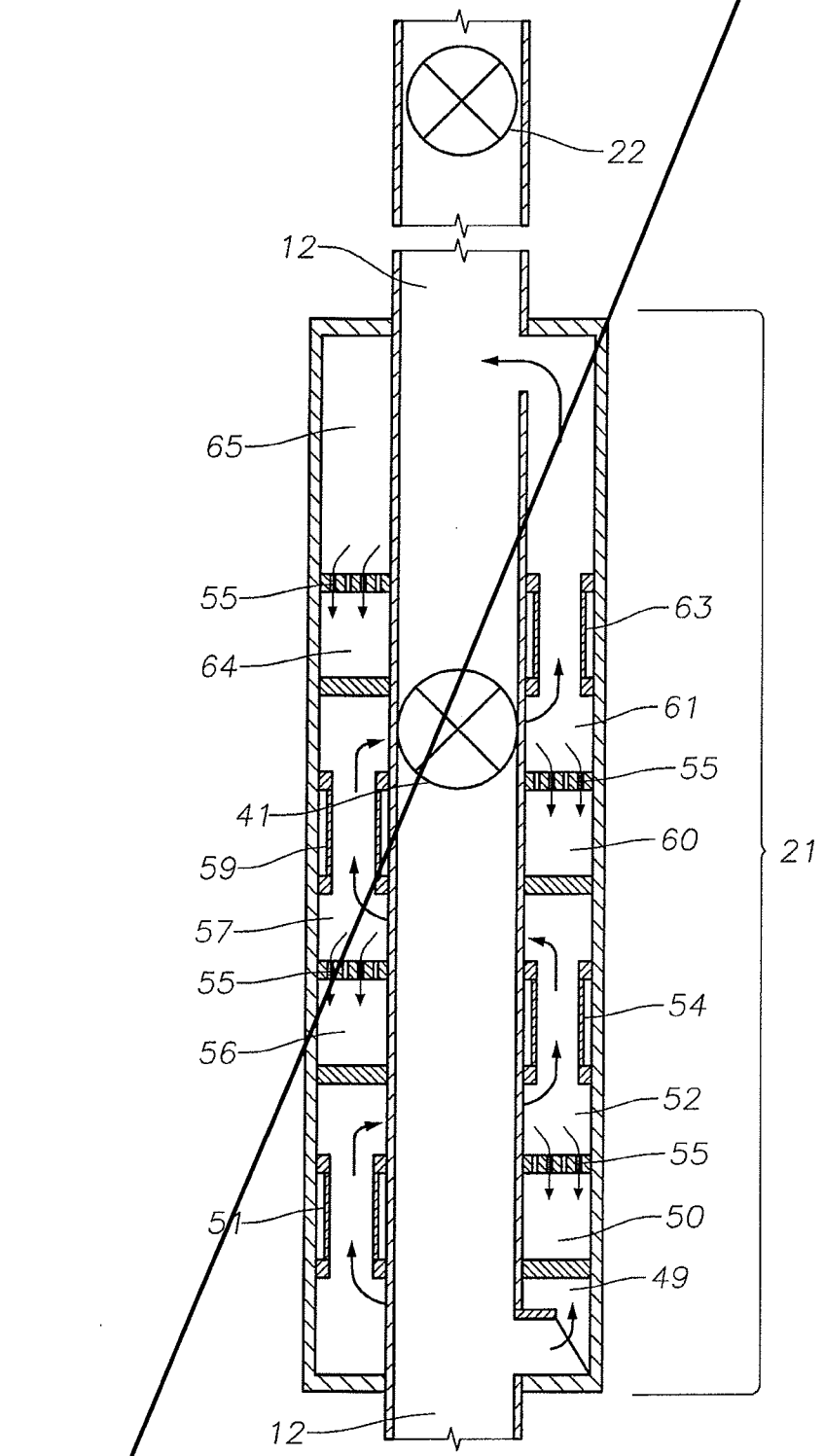


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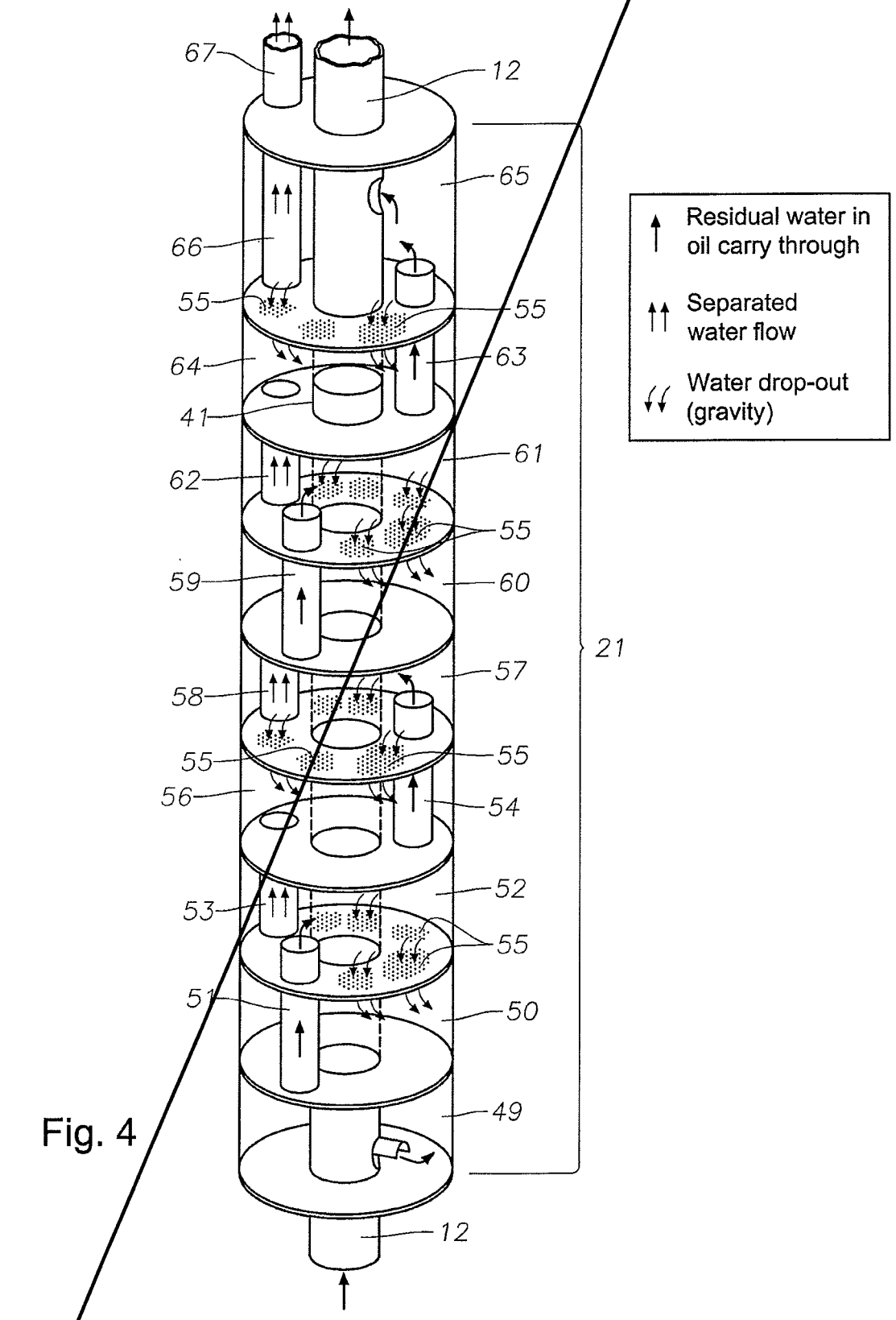

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Residual water in oil carry through
Separated water flow
Water drop-out (gravity)

Fig. 4

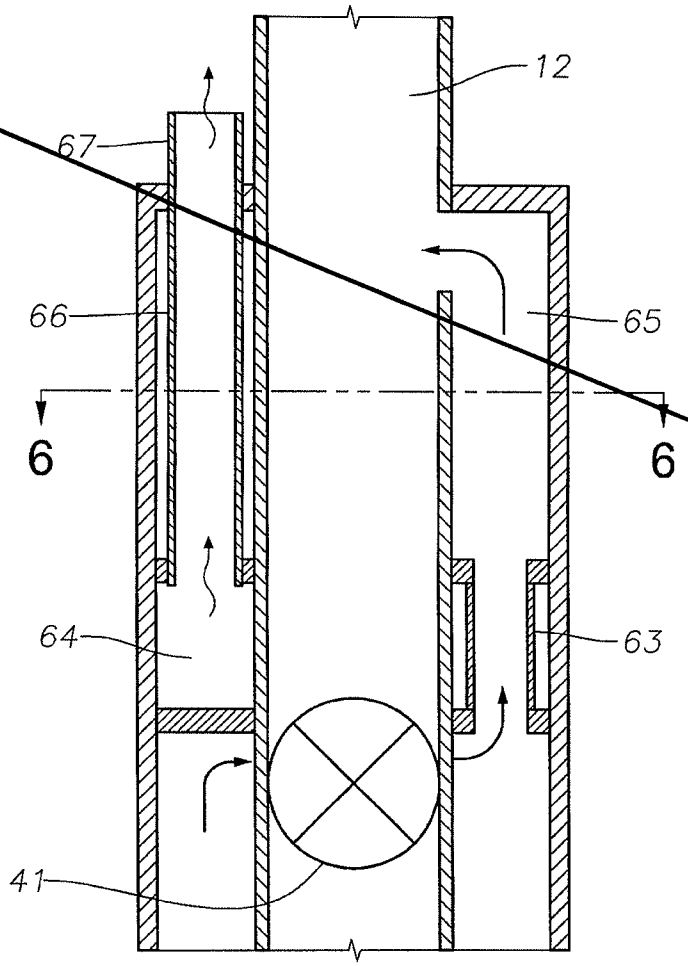


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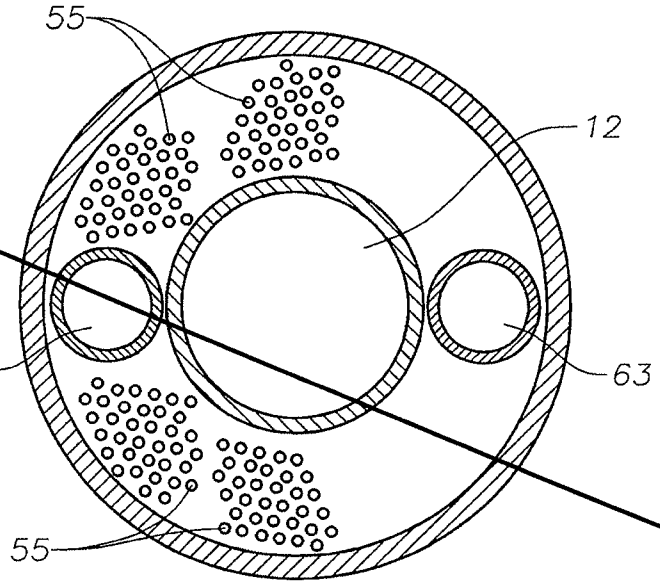


Fig. 6

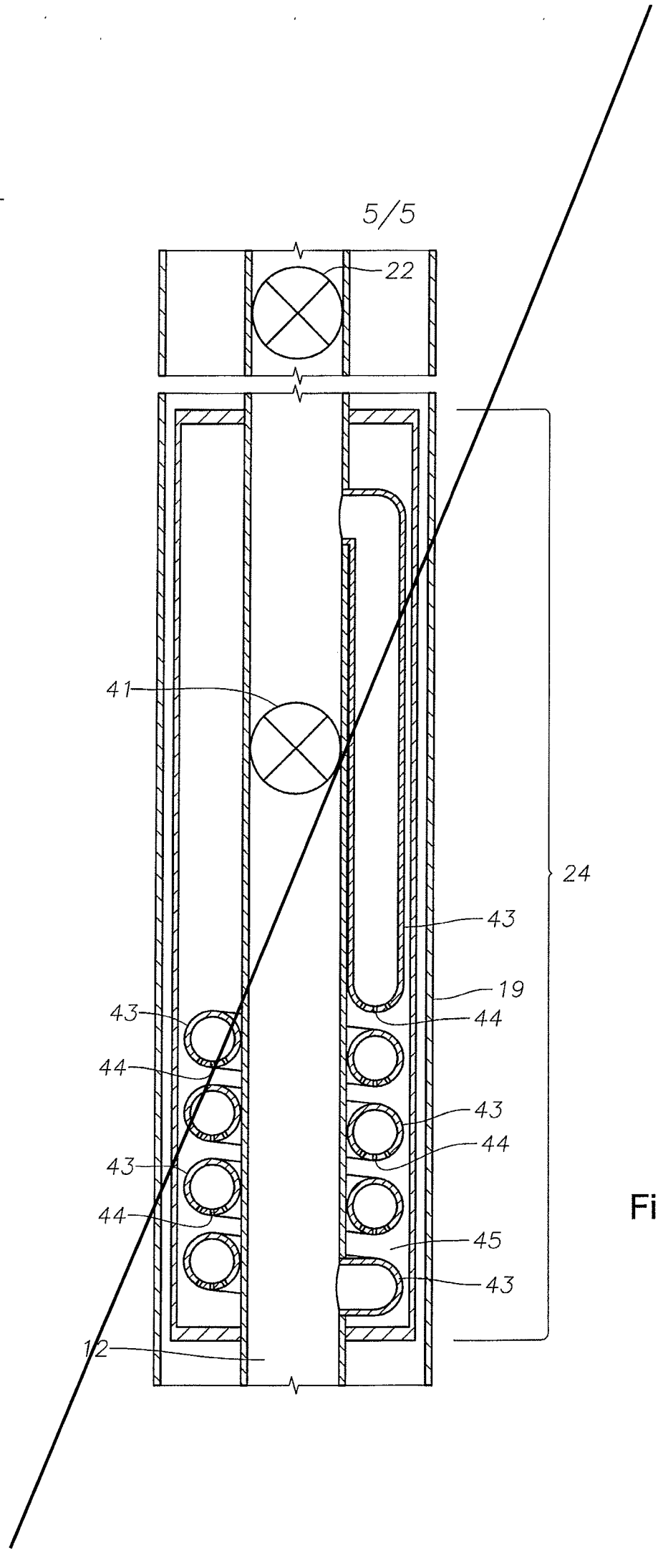


Fig. 7

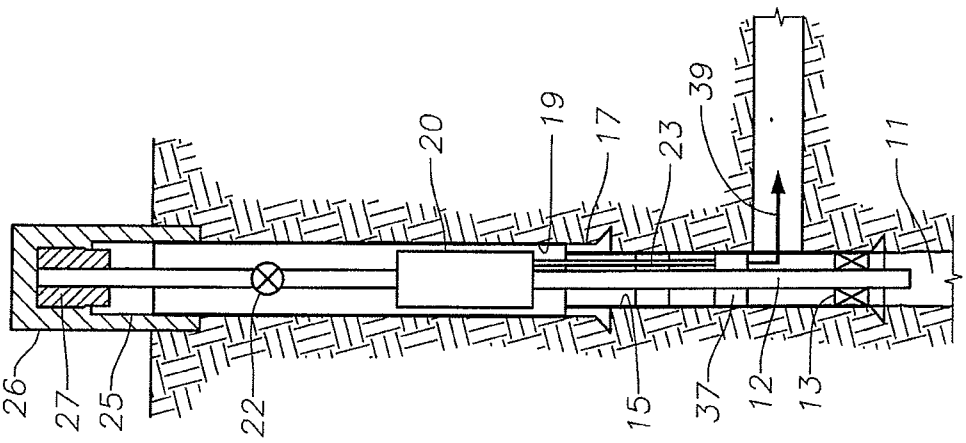

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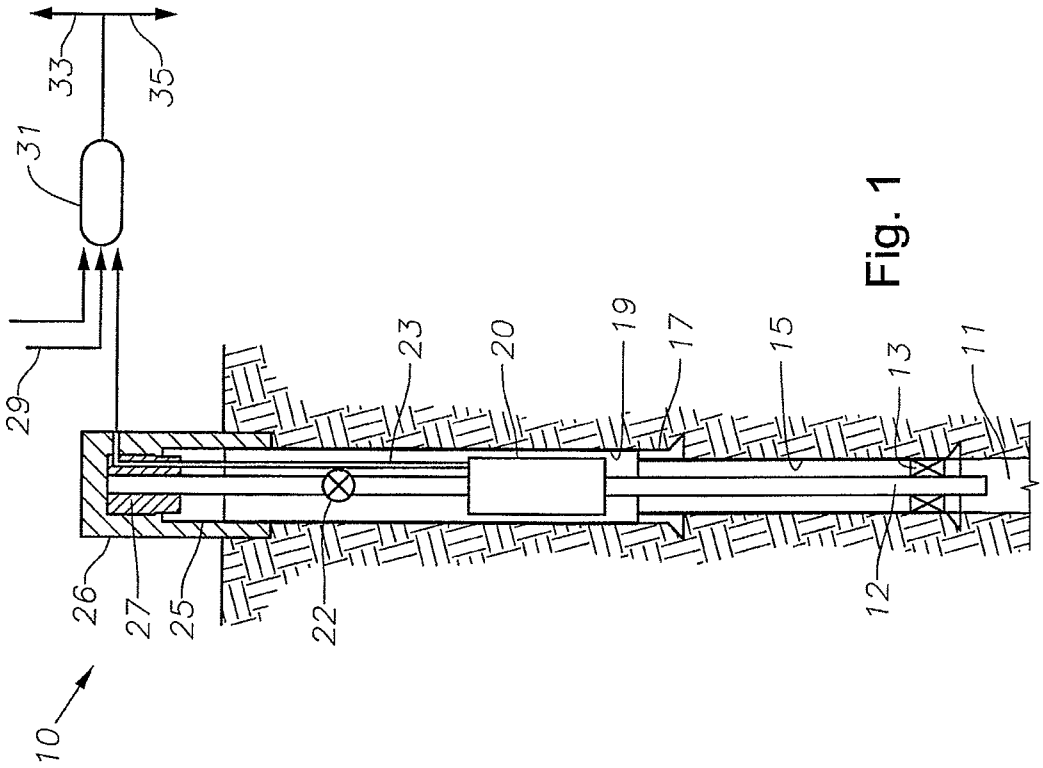

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Fig. 1

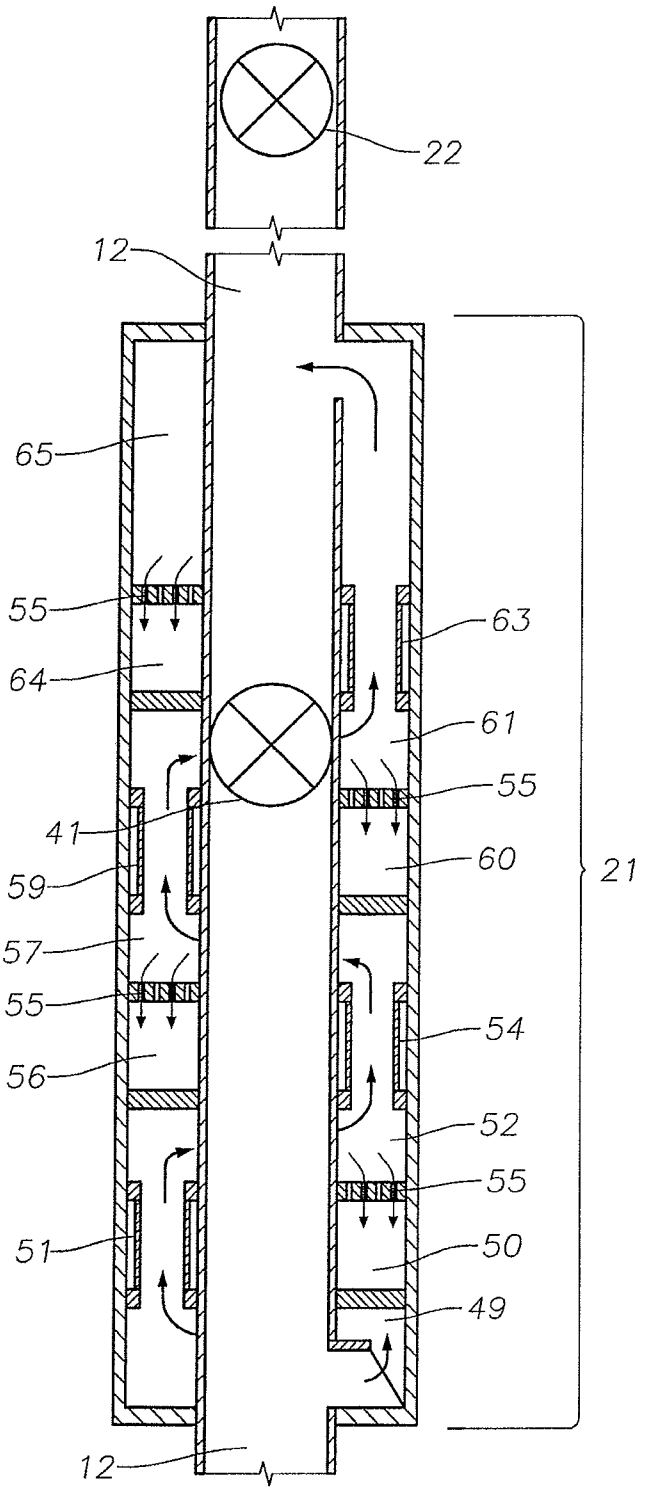


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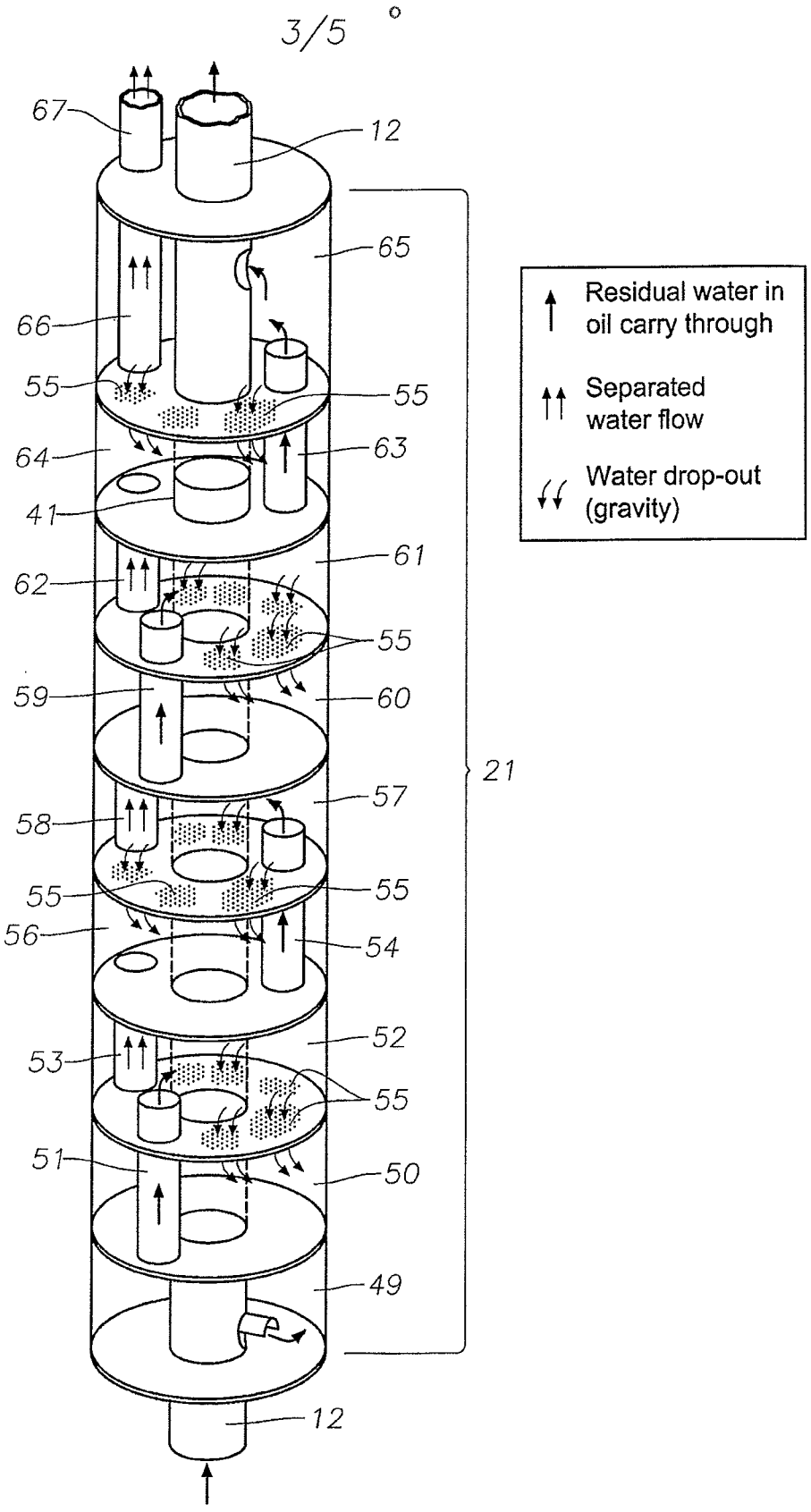

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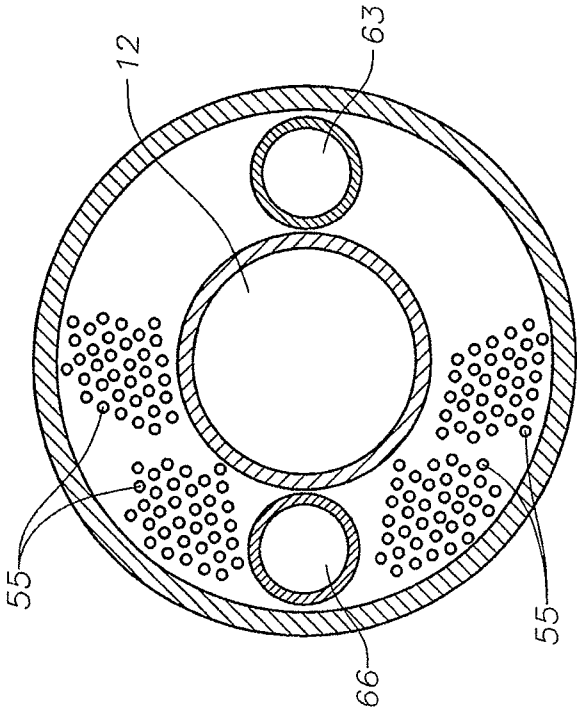


Fig. 6

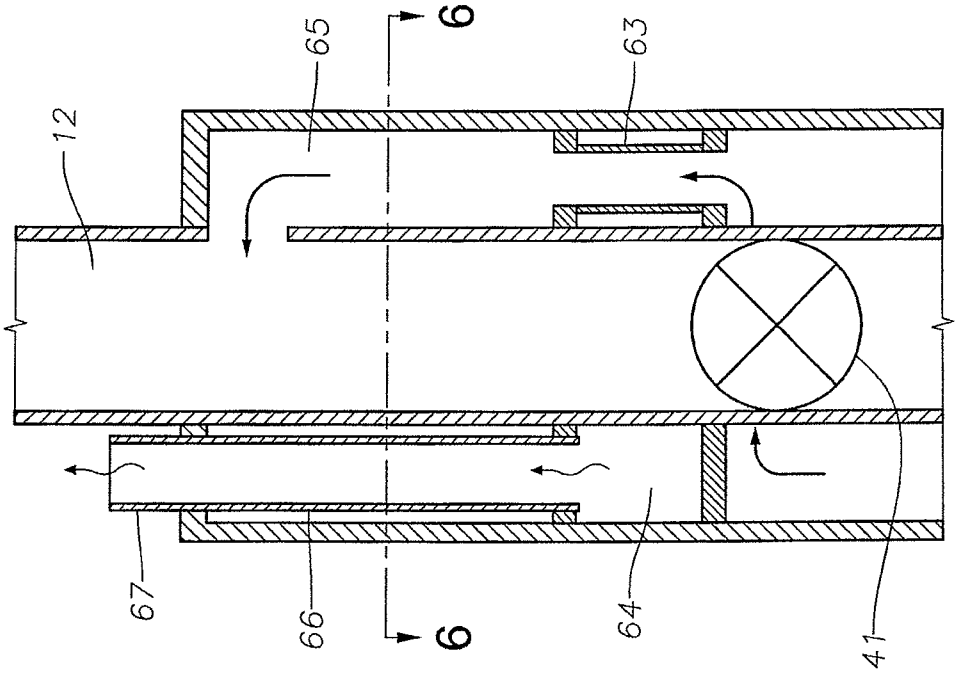


Fig. 5

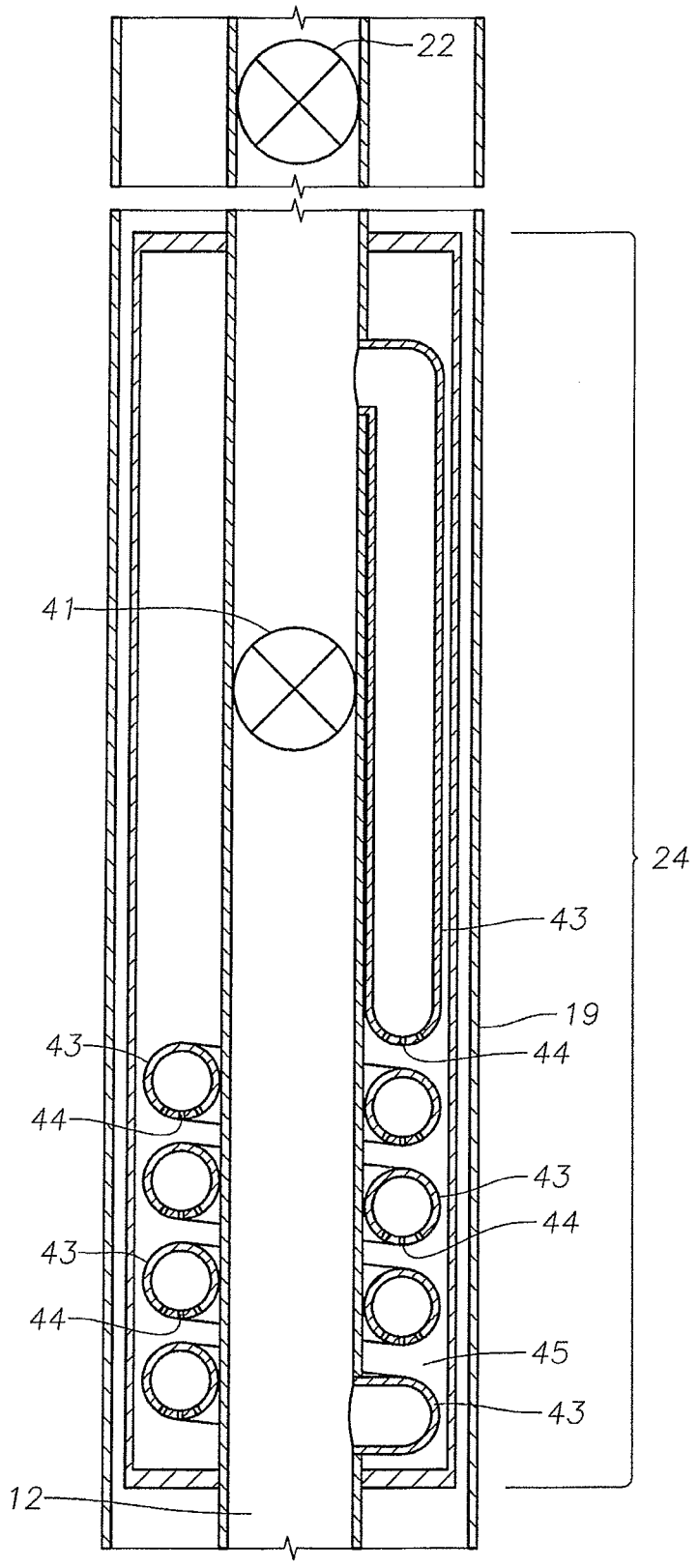


Fig. 7