CLAIMS

1. A storage device, in particular a piece of baggage or a wallet, comprising

   - at least one outer surface (12, 14, 16),

   characterized in that

   an additional outer layer (2) is arranged on said outer surface (12, 14, 16), said layer having at least one three-dimensional protrusion (10) formed therein by means of a thermoforming process and protruding from the outer surface (12, 14, 16).

2. The piece of baggage of claim 1, characterized in that the at least one three-dimensional protrusion (10) is rib-shaped.

3. The piece of baggage of claim 1 or 2, characterized in that the rib-shaped protrusions (10) are hollow.

4. The piece of baggage of one of claims 1 to 3, characterized in that the outer layer is made of plastic material, leather or a textile fabric.

5. The piece of baggage of one of claims 1 to 4, characterized in that the outer layer (2) is applied on the outer surface (12, 14, 16) by means of an adhesive layer (4).

6. The piece of baggage of one of claims 1 to 5, characterized in that the three-dimensional protrusion (10) has a triangular cross-sectional shape.

7. The piece of baggage of one of claims 1 to 6, characterized in that the outer surface (12, 14, 16) has a raised portion (11) provided thereon which is adapted to the shape of the at least one three-dimensional protrusion (10), the outer layer (2) being arranged on the outer surface (12, 14, 16) such

that the at least one three-dimensional raised portion (11) arranged on the outer surface (12, 14, 16) is situated beneath the at least one three-dimensional protrusion (10) of the outer layer (2).

8. The piece of baggage of claim 7, characterized in that the at least one three-dimensional raised portion (11) arranged on the outer surface (12, 14, 16) comprises two layers (31, 32, 33, 34, 35) stacked one upon the other and joined with each other.

9. The piece of baggage of claim 8, characterized in that the at least two layers are printed on the outer surface.

10. Method for producing a piece of baggage, which comprises the following steps:

- producing a piece of baggage having at least one outer surface (12, 14, 16),

- producing at least one additional outer layer (2),

- applying rib-shaped protrusions (10) into the additional outer layer (2) by means of thermoforming,

- fastening, preferably by adhesion, the outer layer (2) on the at least one outer surface (12, 14, 16).

CLAIMS

1. A piece of baggage comprising

   - at least one outer surface (12, 14, 16),

   characterized in that

   an additional outer layer (2) is arranged on said outer surface (12, 14, 16), said layer having at least one three-dimensional protrusion (10) formed therein by means of a thermoforming process and protruding from the outer surface (12, 14, 16),

   wherein the outer surface (12, 14, 16) has a raised portion (11) provided thereon which is adapted to the shape of the at least one three-dimensional protrusion (10), the outer layer (2) being arranged on the outer surface (12, 14, 16) such that the at least one three-dimensional raised portion (11) arranged on the outer surface (12, 14, 16) is situated beneath the at least one three-dimensional protrusion (10) of the outer layer (2).

2. The piece of baggage of claim 1, characterized in that the at least one three-dimensional protrusion (10) is rib-shaped.

3. The piece of baggage of claim 2, characterized in that the rib-shaped protrusions (10) are hollow.

4. The piece of baggage of one of claims 1 to 3, characterized in that the outer layer is made of plastic material, leather or a textile fabric.

5. The piece of baggage of one of claims 1 to 4, characterized in that the outer layer (2) is applied on the outer surface (12, 14, 16) by means of an adhesive layer (4).

6. The piece of baggage of one of claims 1 to 5, characterized in that the three-dimensional protrusion (10) has a triangular cross-sectional shape.

7. Method for producing a piece of baggage, which comprises the following steps:

   - producing a piece of baggage having at least one outer surface (12, 14, 16),
   - producing at least one additional outer layer (2),
   - applying rib-shaped protrusions (10) into the additional outer layer (2) by means of thermoforming,
   - fastening, preferably by adhesion, the outer layer (2) on the at least one outer surface (12, 14, 16),

   wherein the outer surface (12, 14, 16) has a raised portion (11) provided thereon which is adapted to the shape of the at least one three-dimensional protrusion (10), the outer layer (2) being arranged on the outer surface (12, 14, 16) such that the at least one three-dimensional raised portion (11) arranged on the outer surface (12, 14, 16) is situated beneath the at least one three-dimensional protrusion (10) of the outer layer (2).