

**ARTICLES MADE FROM HYDROPHILIC THERMOPLASTIC
POLYURETHANE COMPOSITIONS**

Abstract

5 An article is prepared by injection molding, wherein the article is formed from
a hydrophilic thermoplastic polyurethane composition, wherein the thermoplastic
polyurethane composition comprises the reaction product of a hydroxyl terminated
polyol intermediate component, an aliphatic isocyanate component, and, optionally,
a chain extender component. For injection molding, the hydrophilic thermoplastic
polyurethane has a crystallization temperature measured by dynamic scanning
10 calorimetry of at least 75 °C.