FIG. 1

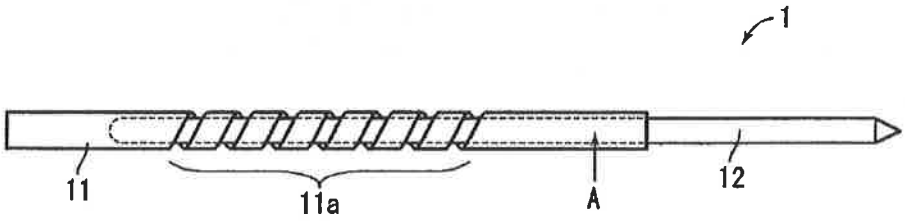


FIG. 2

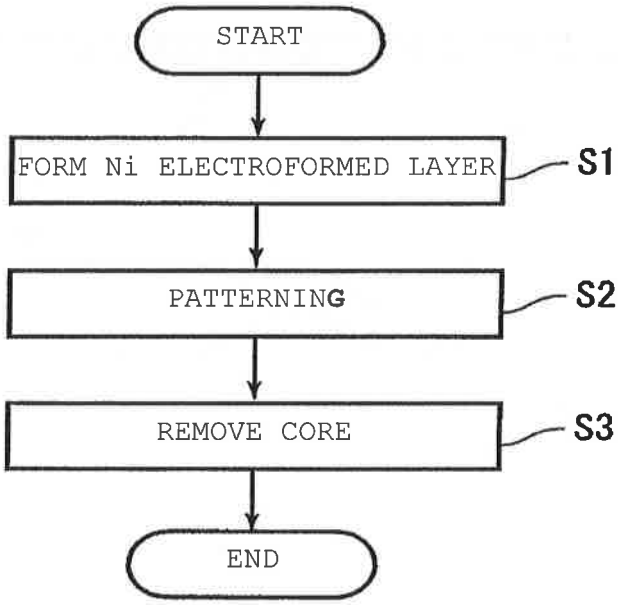


FIG. 3A

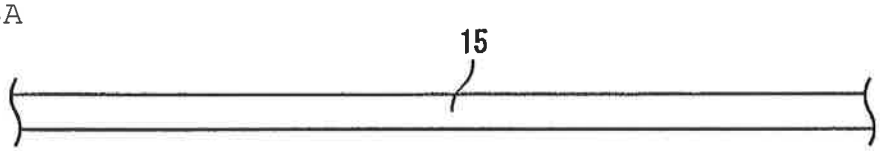


FIG. 3B

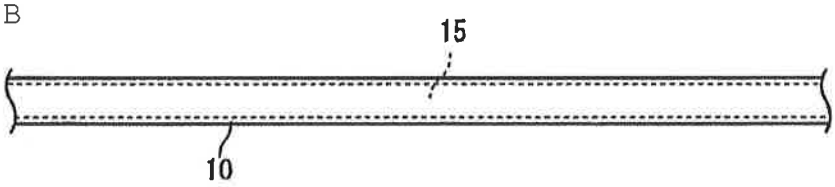


FIG. 3C

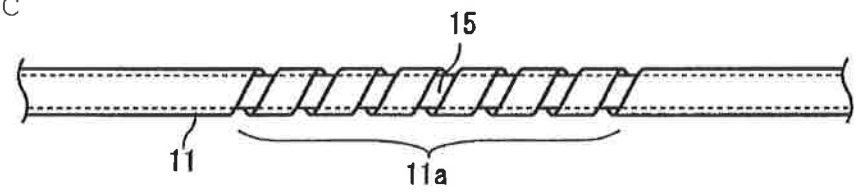


FIG. 3D

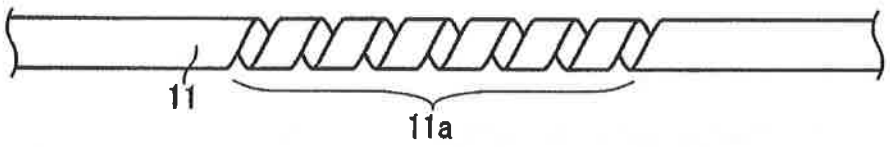


FIG. 4

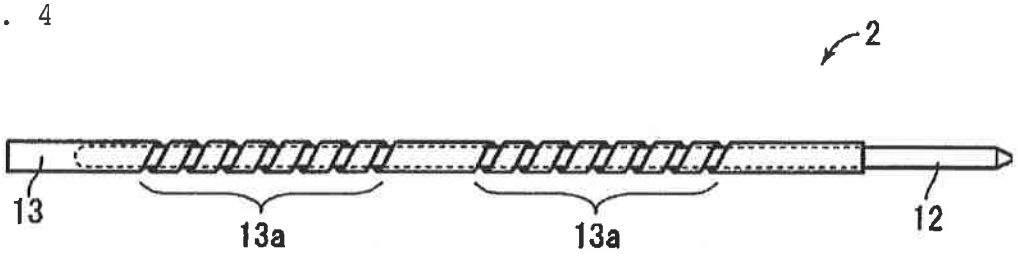


FIG. 5

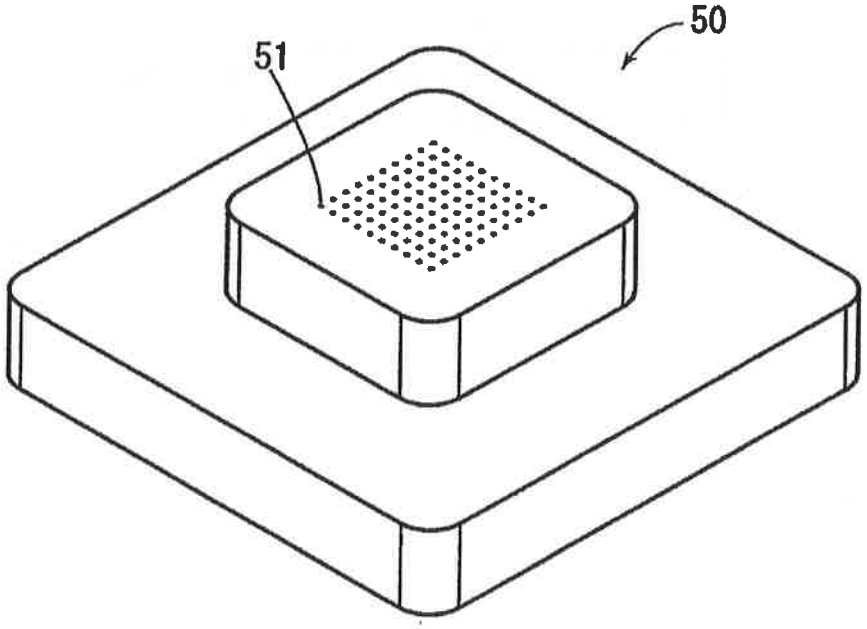


FIG. 6

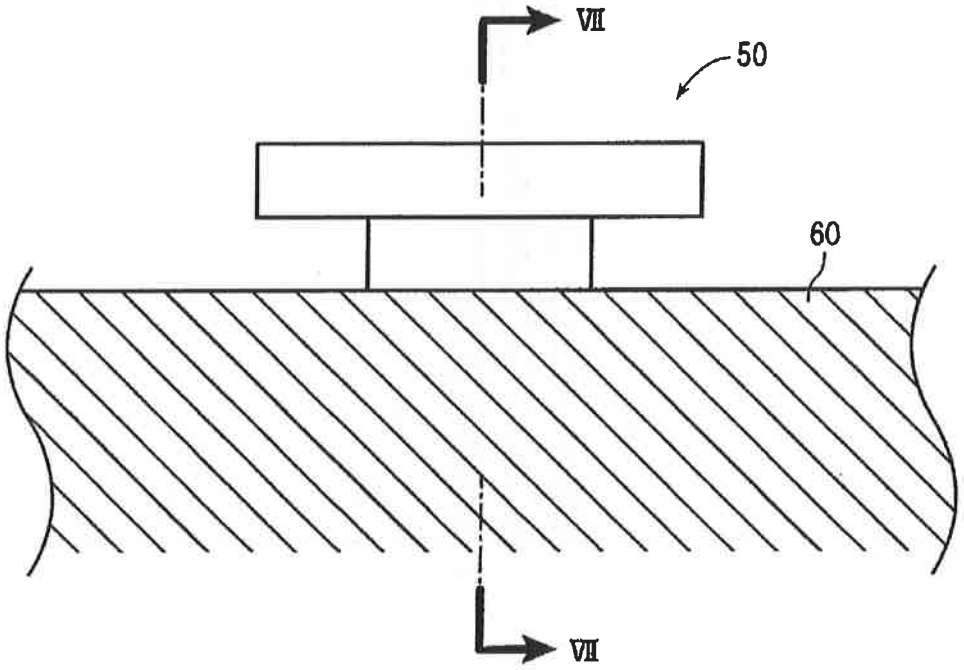


FIG. 7A

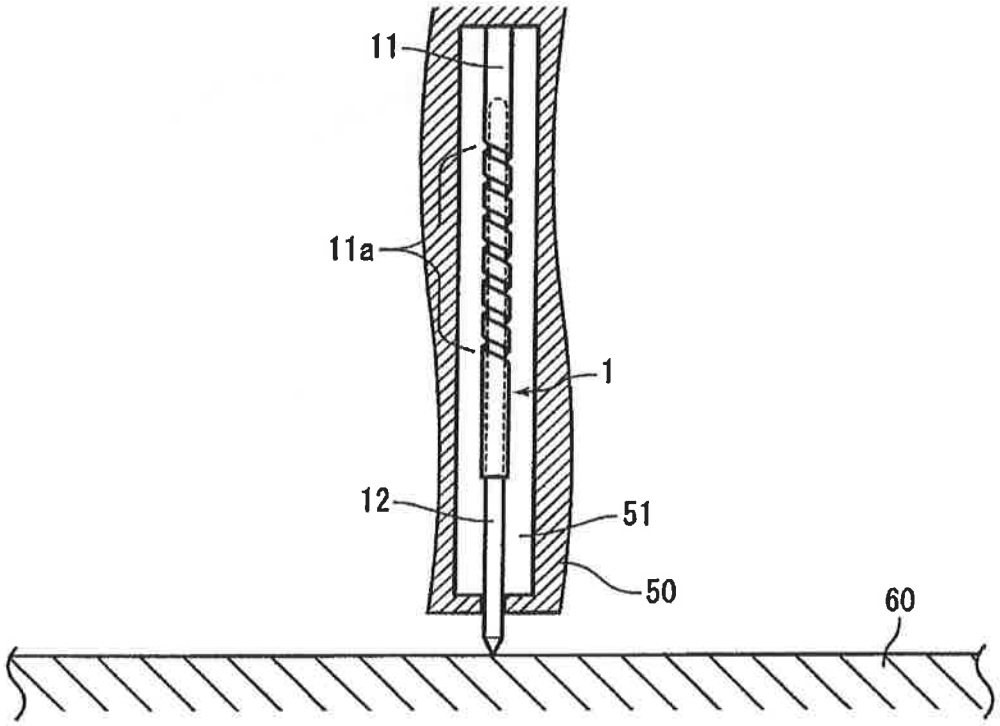


FIG. 7B

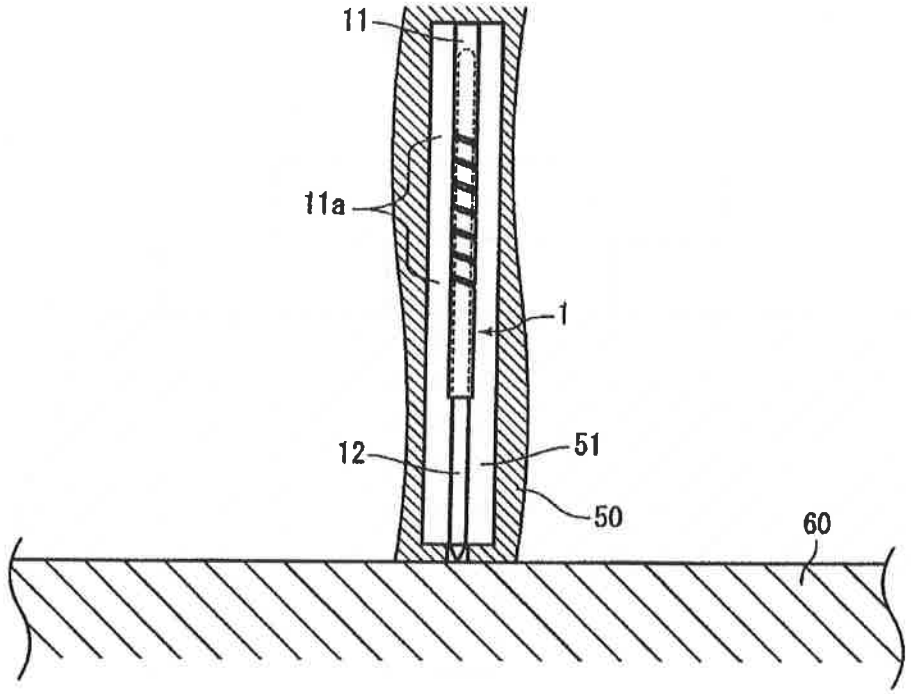

11
11a
1
12
51
50
60

FIG. 8

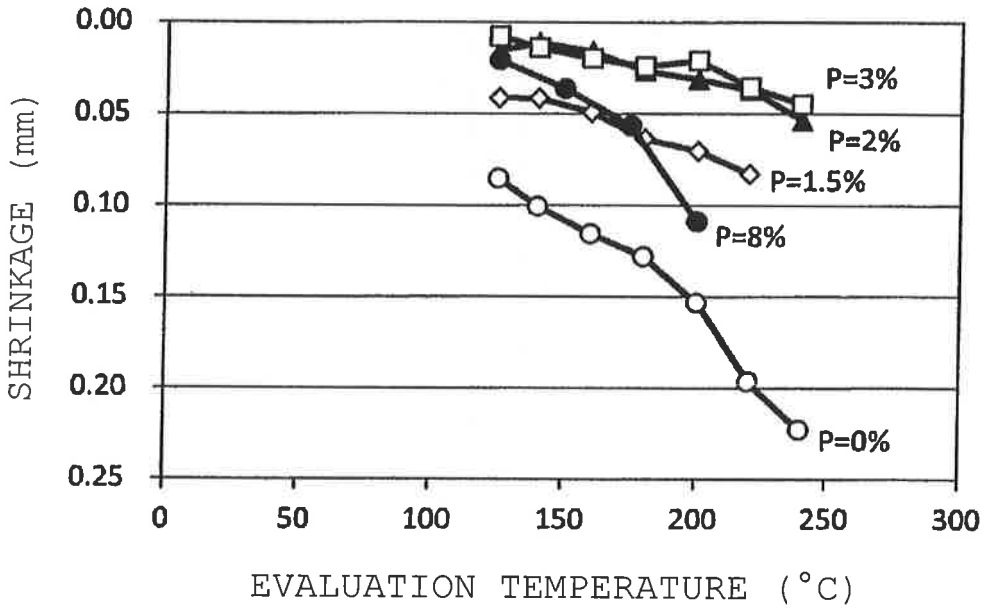

0.00
0.05
0.10
0.15
0.20
0.25
SHRINKAGE (mm)
P=3%
P=2%
P=1.5%
P=8%
P=0%
0
50
100
150
200
250
300
EVALUATION TEMPERATURE (°C)

FIG. 9

