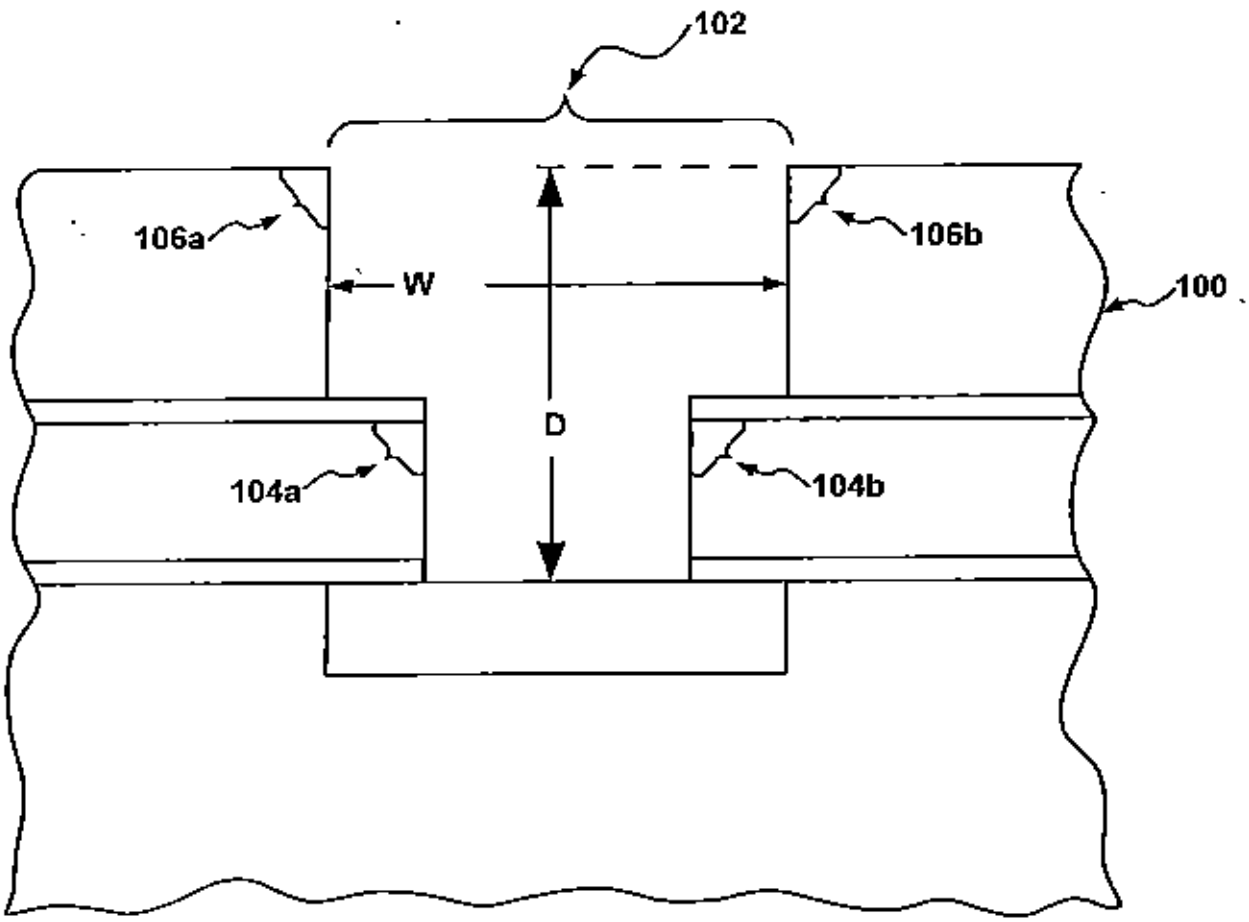


FIG. 1A (Prior Art)

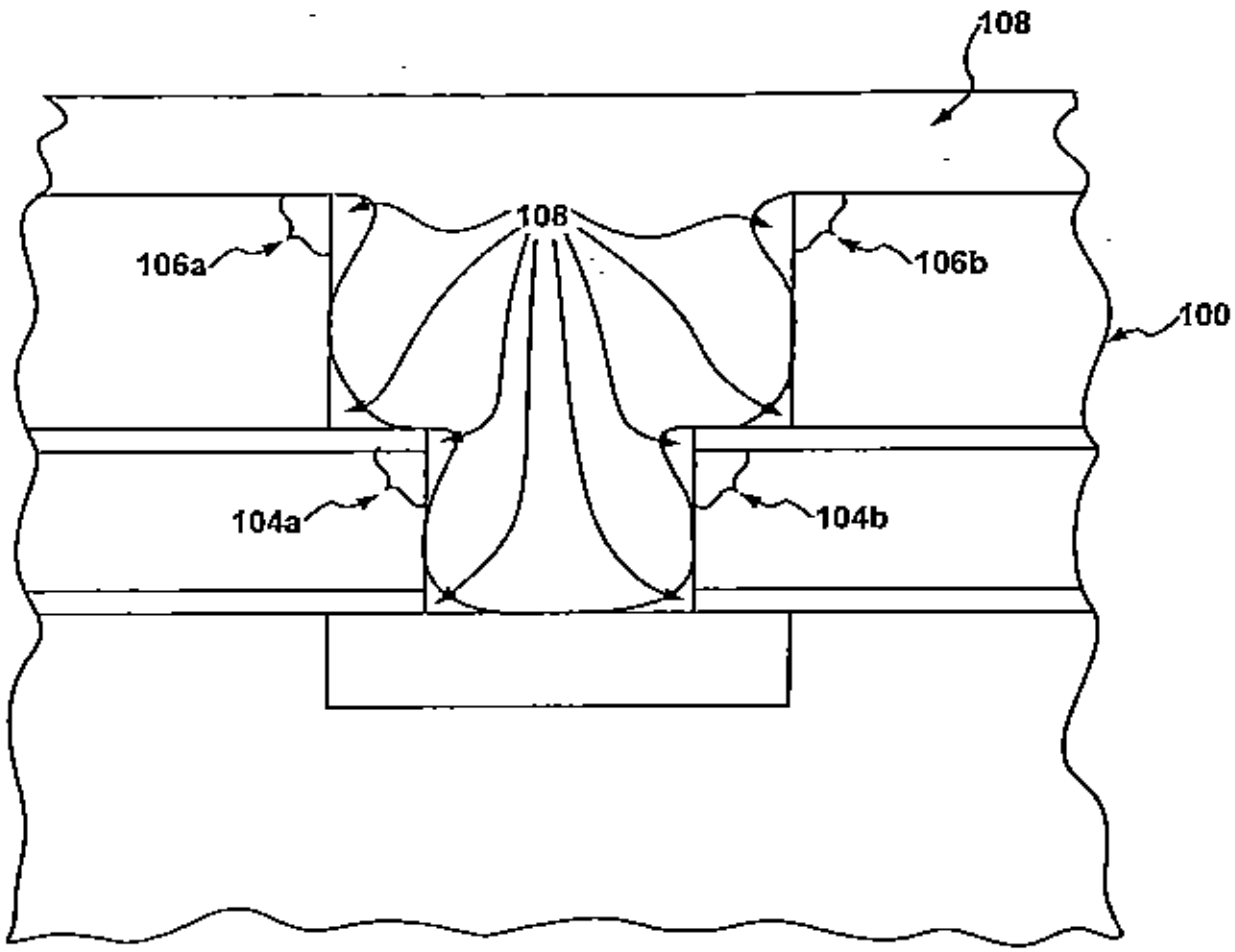


FIG. 1B (Prior Art)

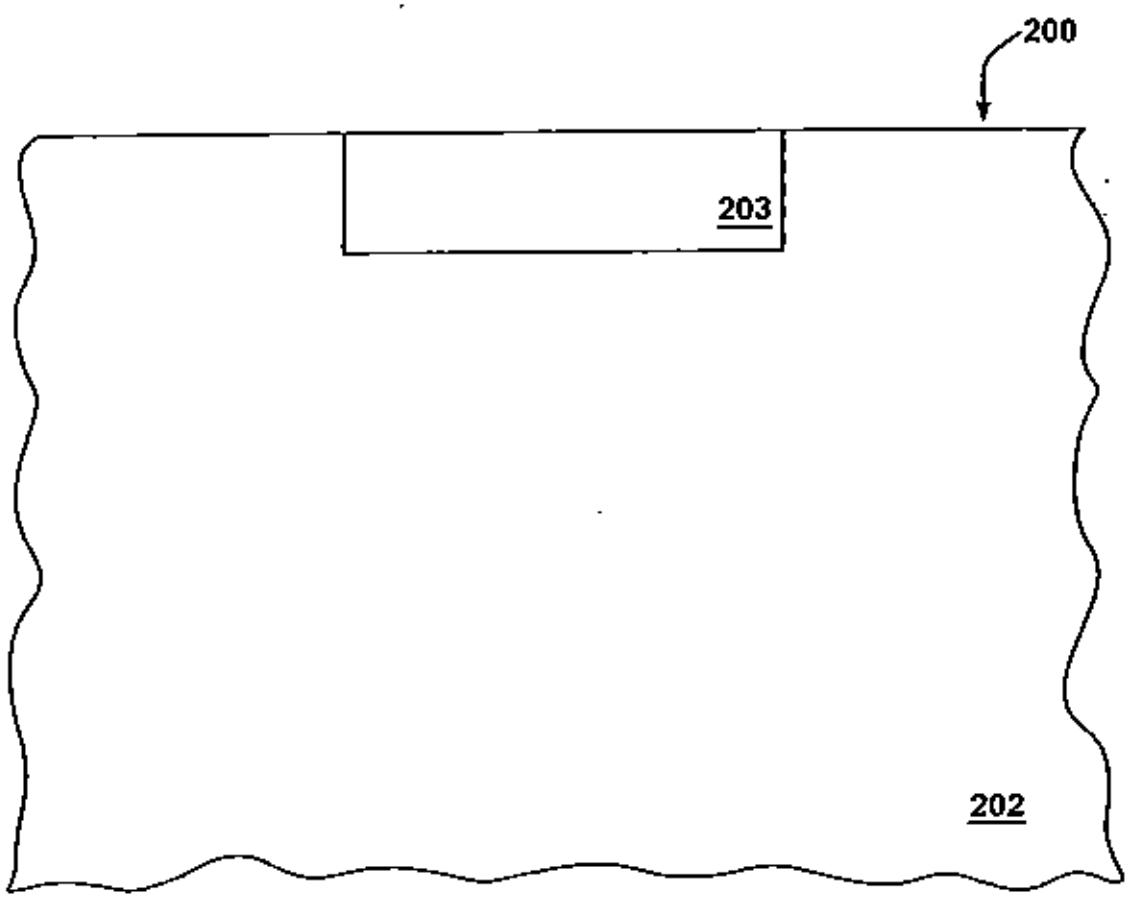


FIG. 2A

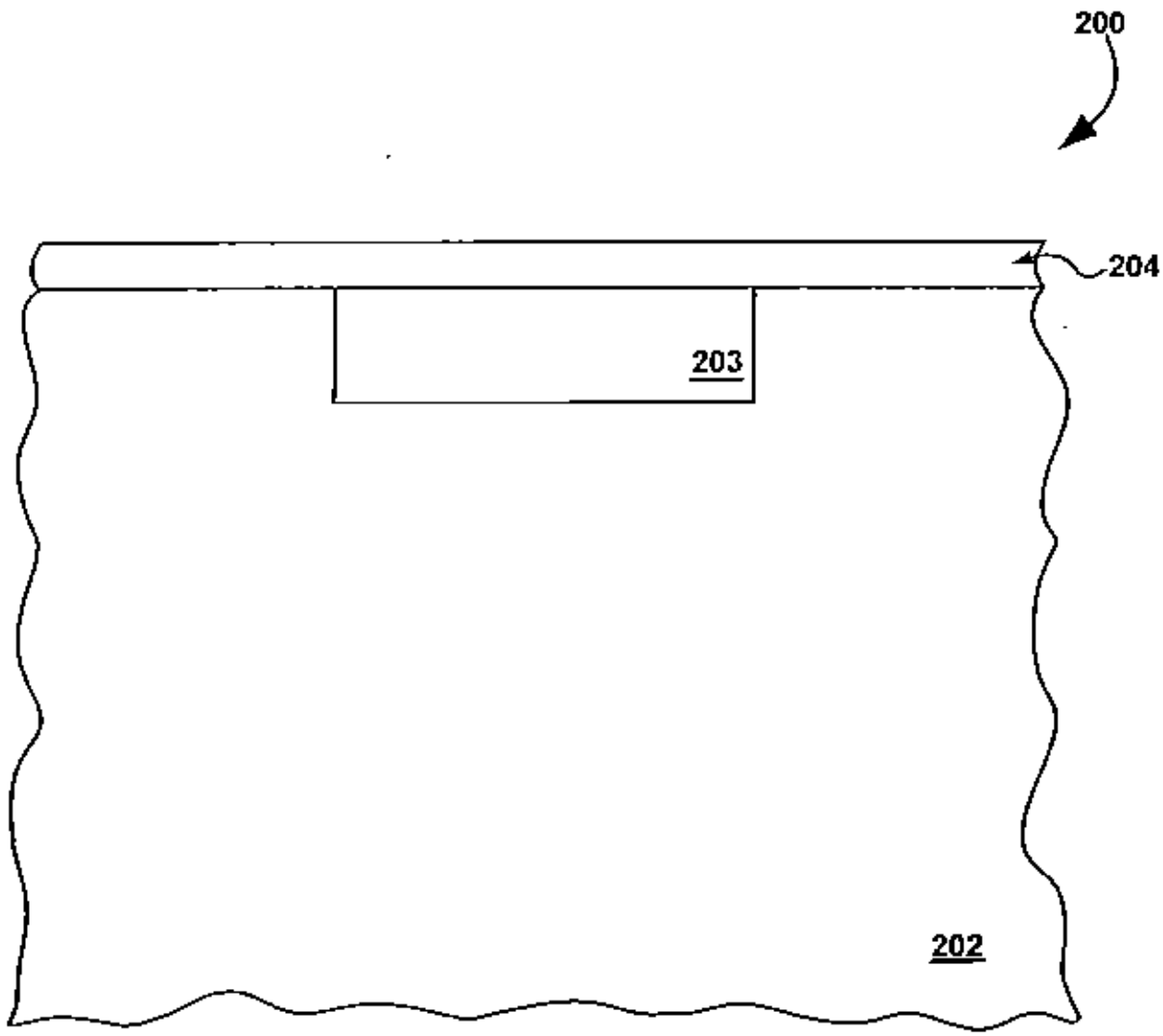


FIG. 2B

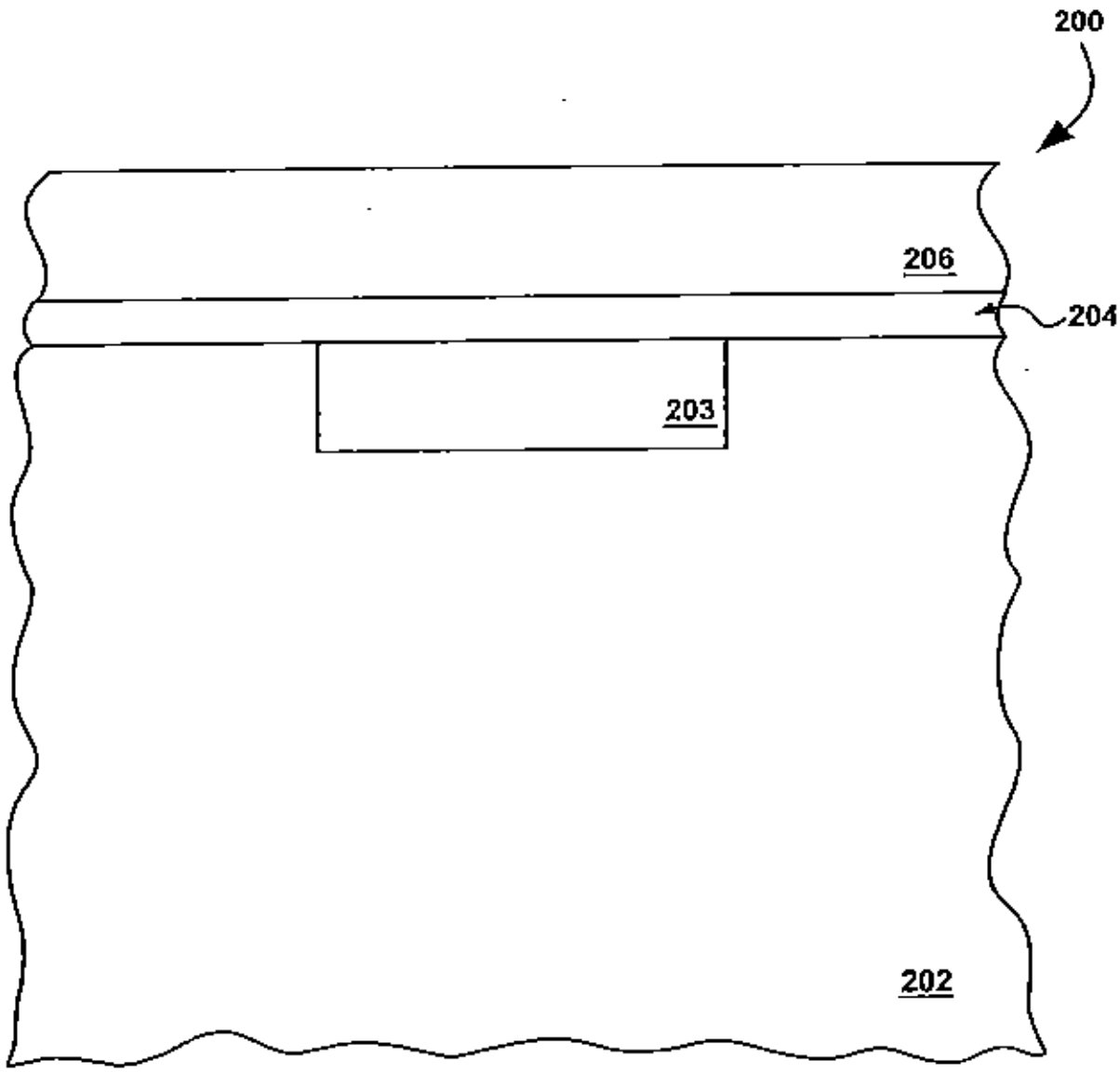


FIG. 2C

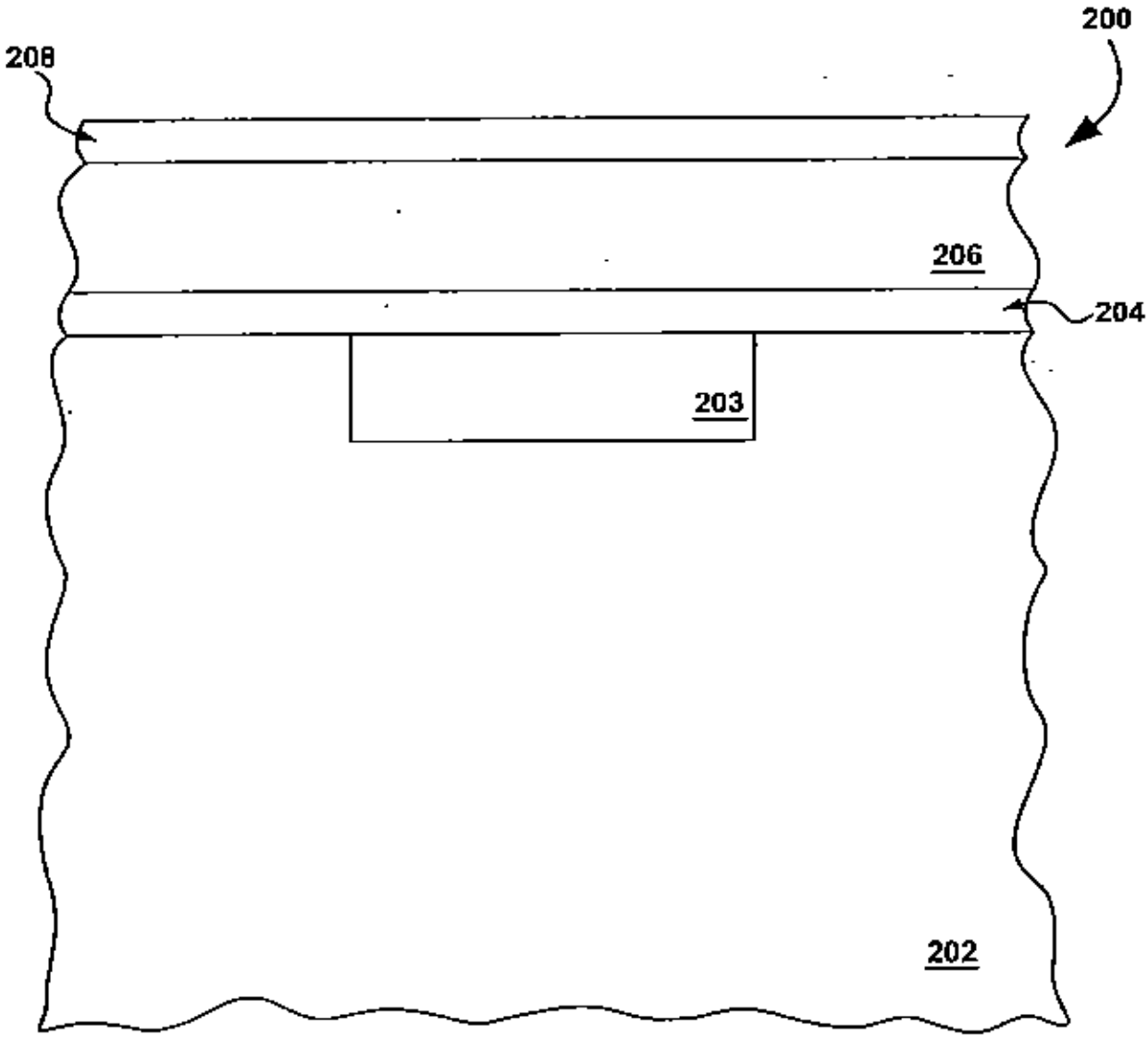


FIG. 2D

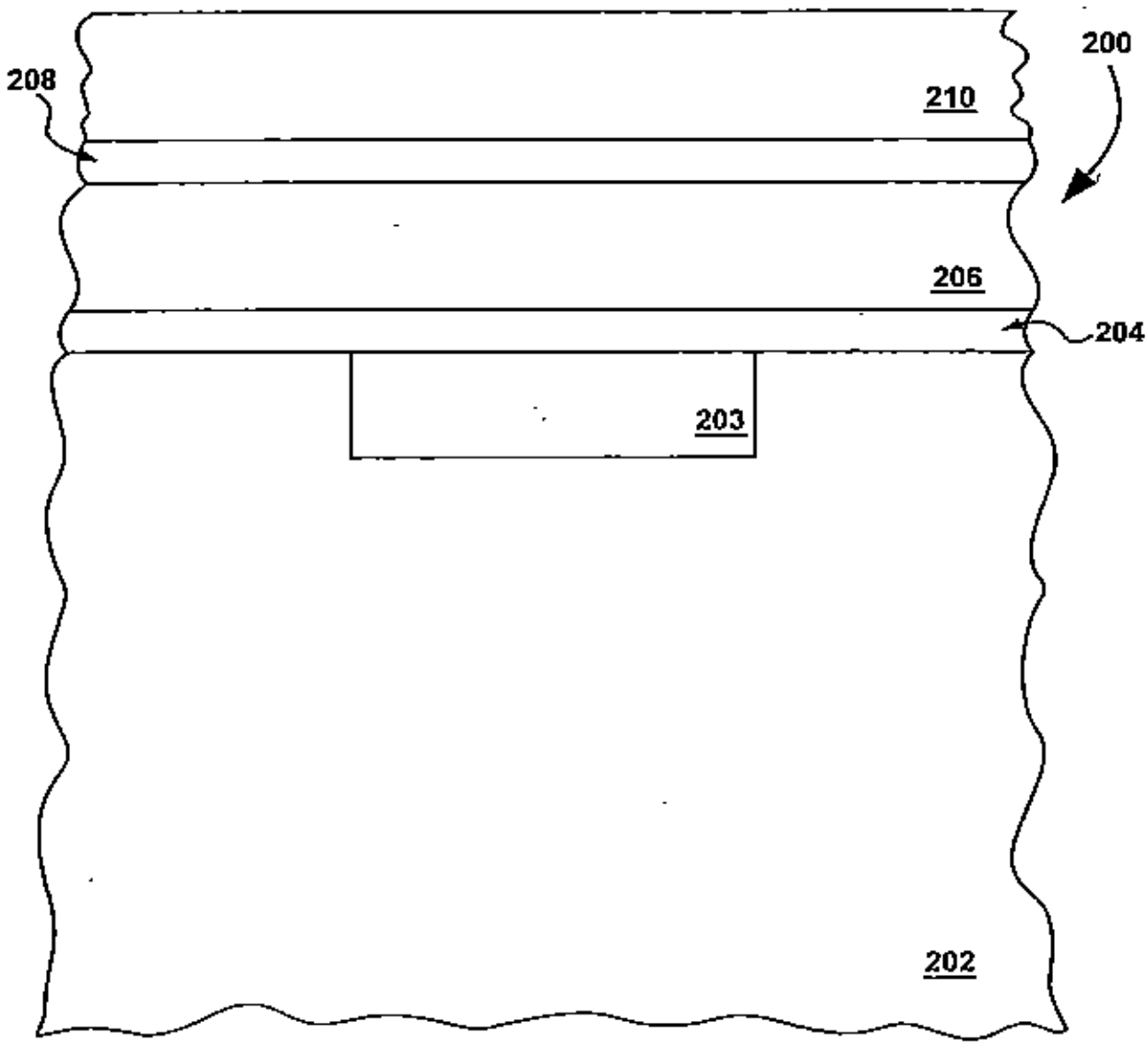


FIG. 2E

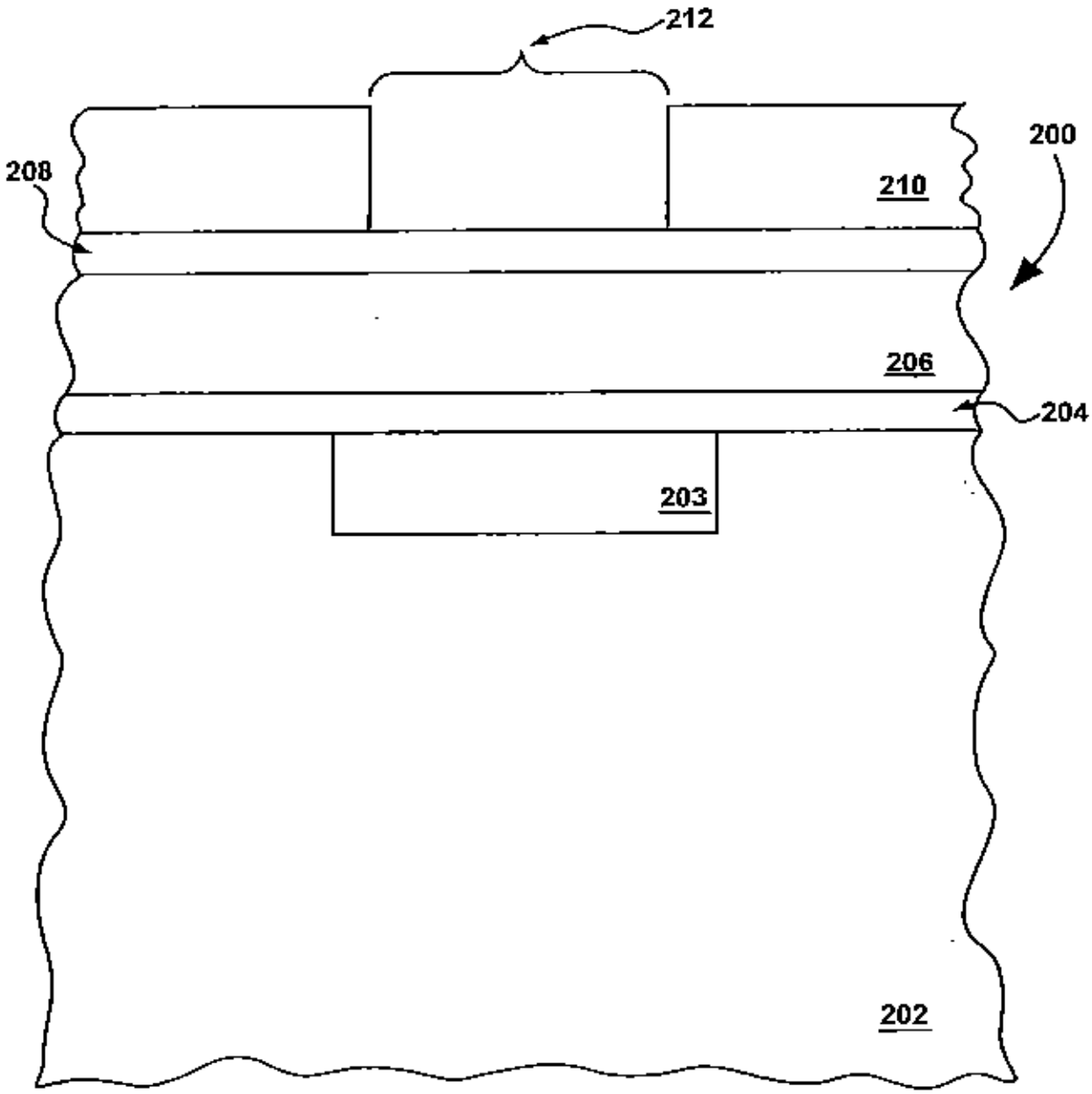


FIG. 2F

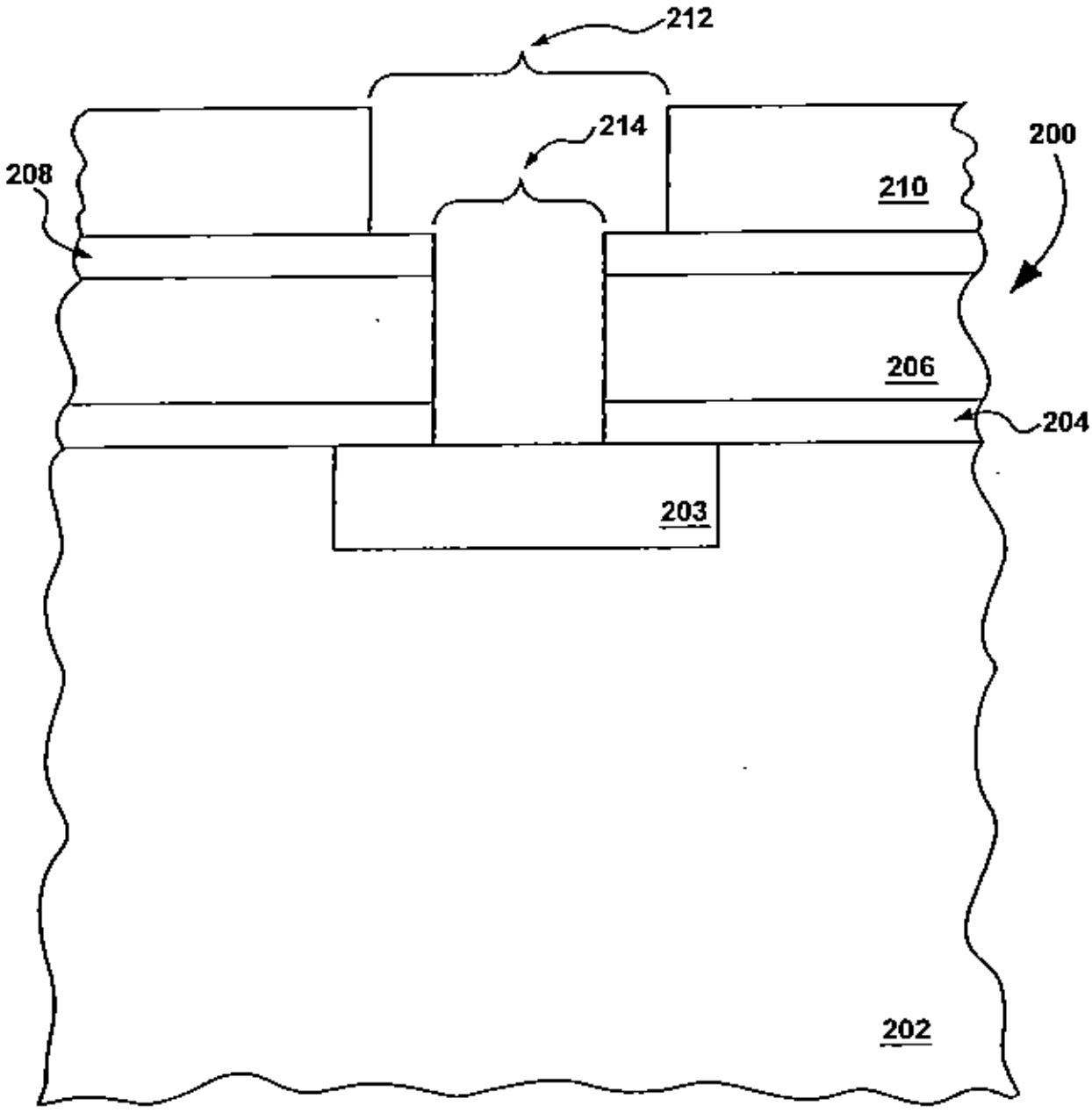


FIG. 2G

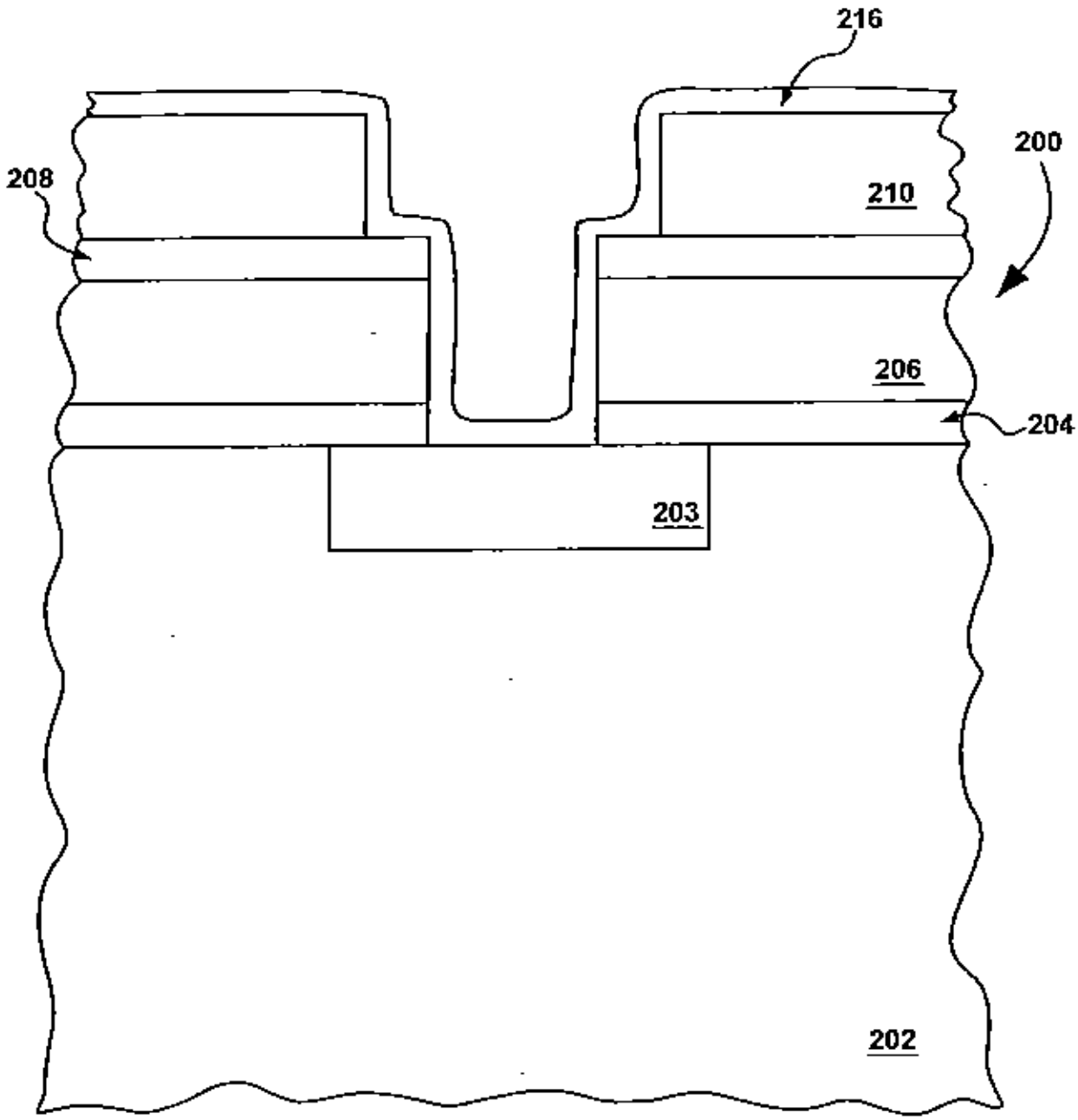


FIG. 2 H

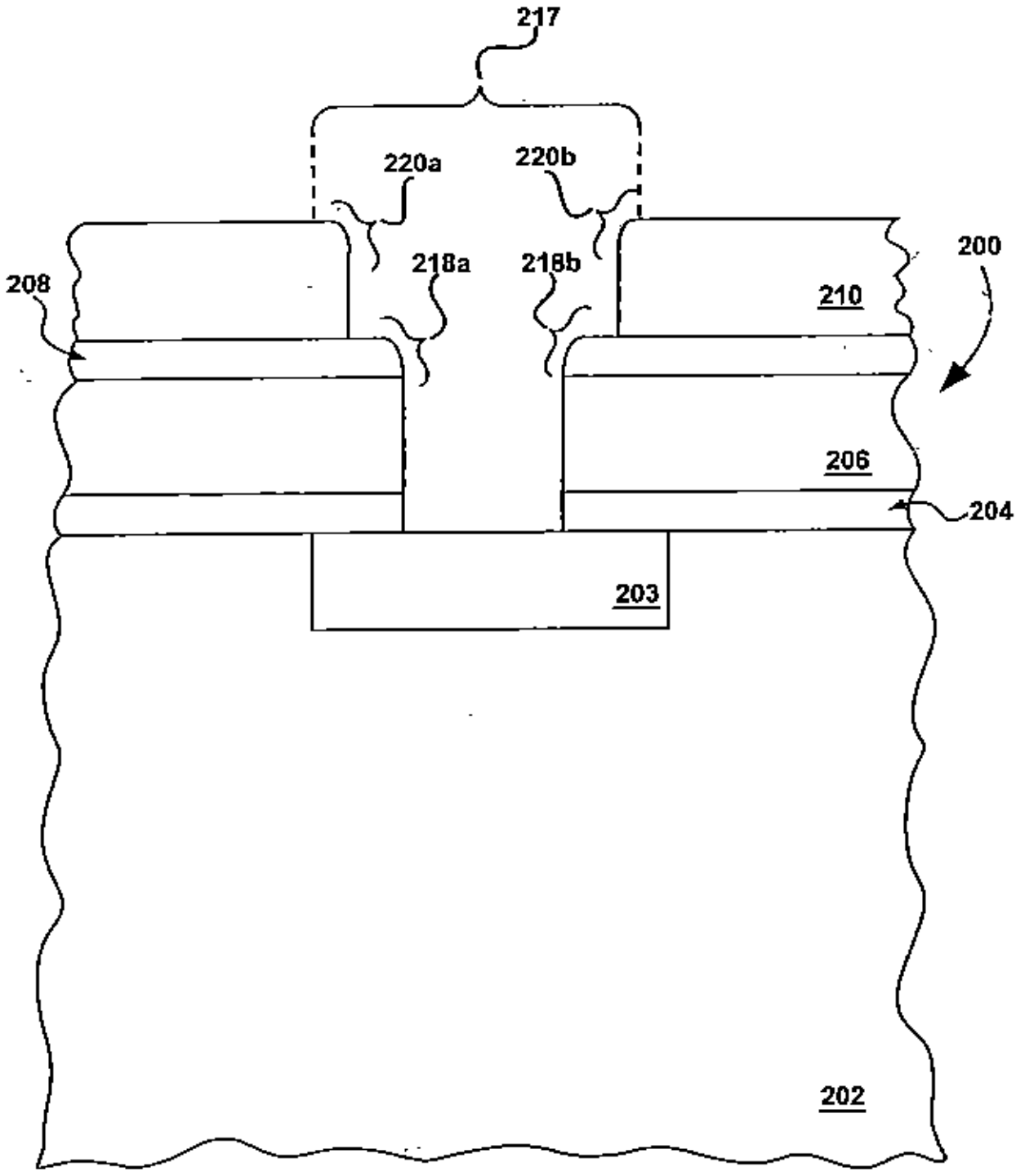


FIG. 2I

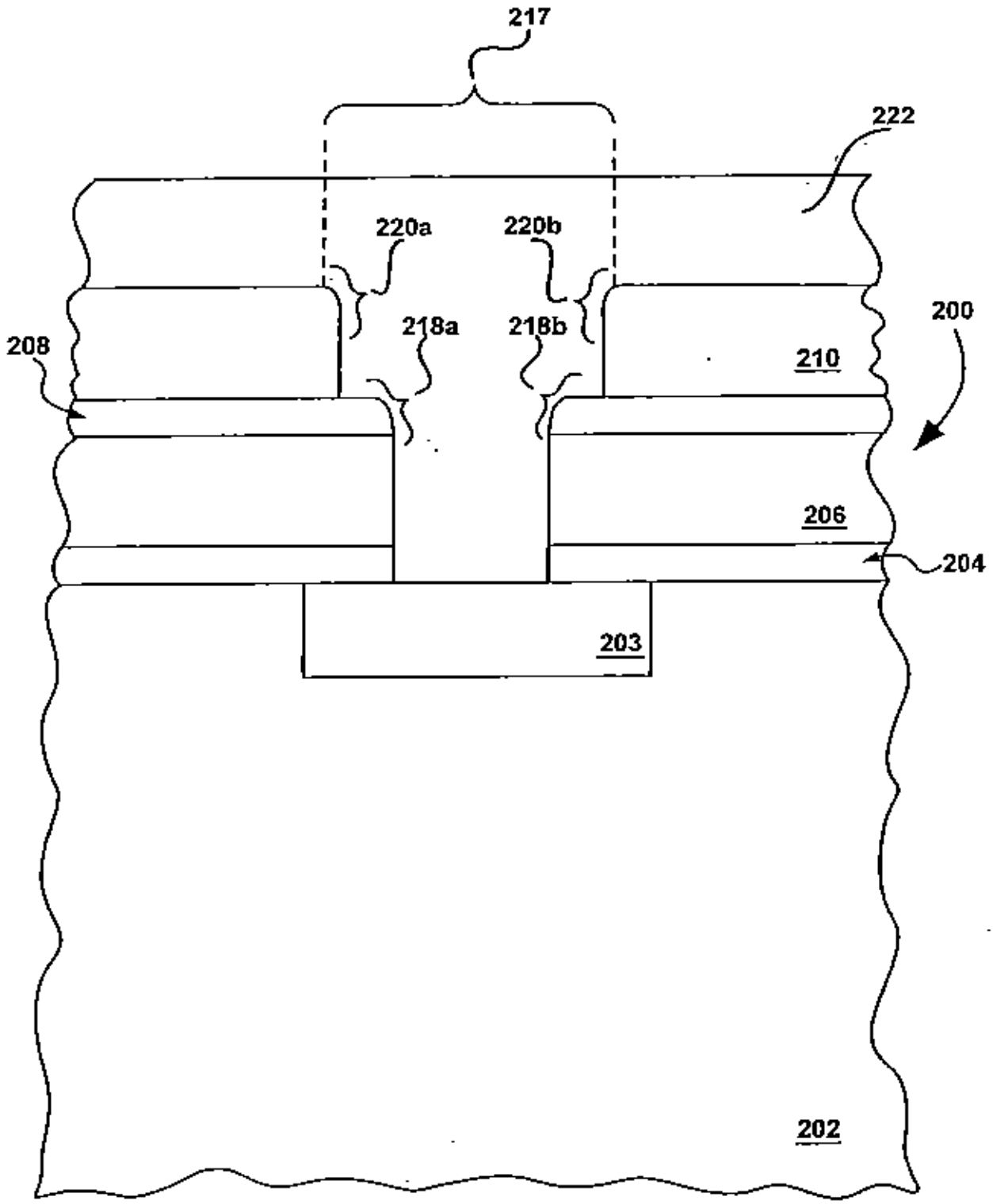


FIG. 2 J

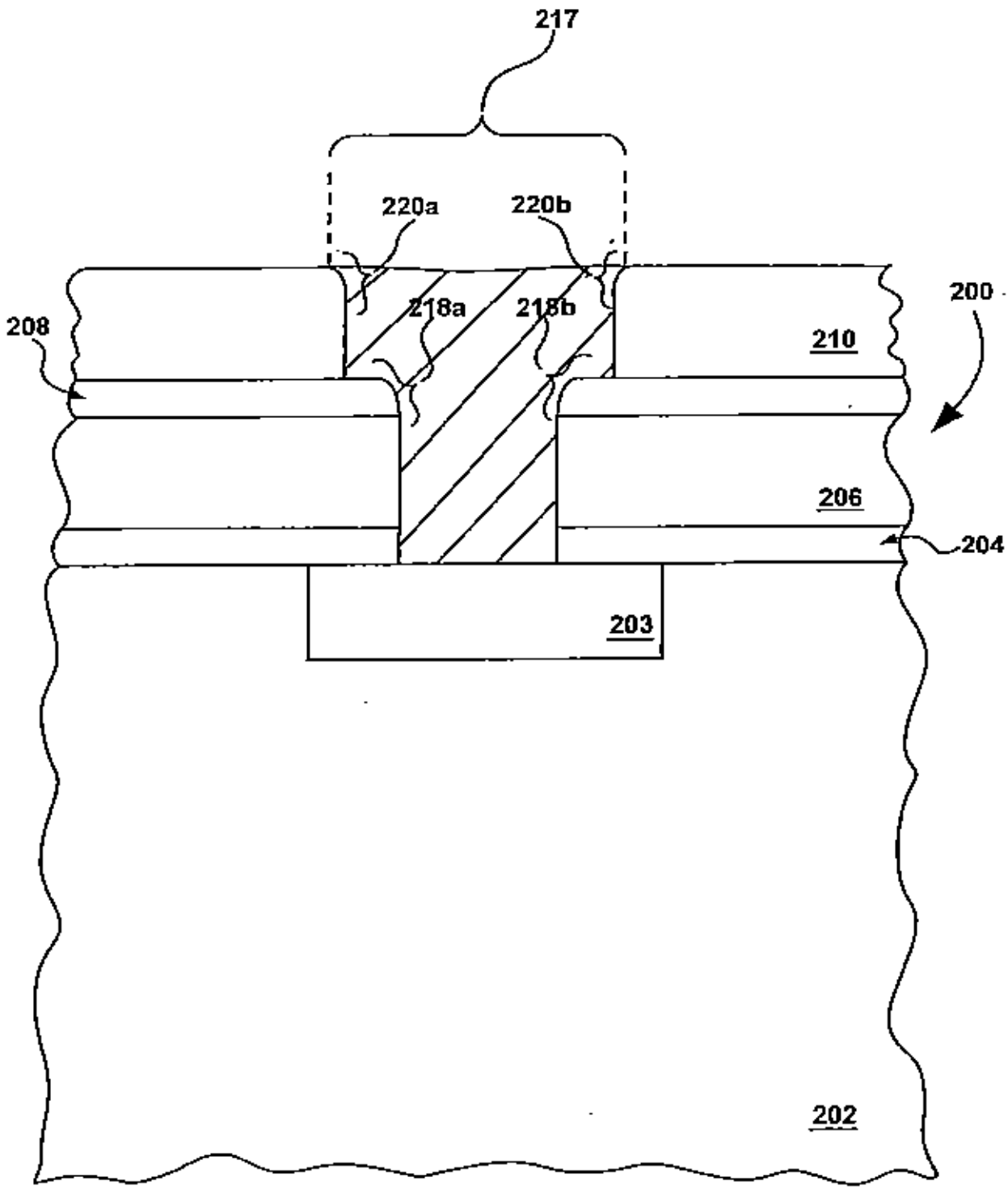


FIG. 2 K

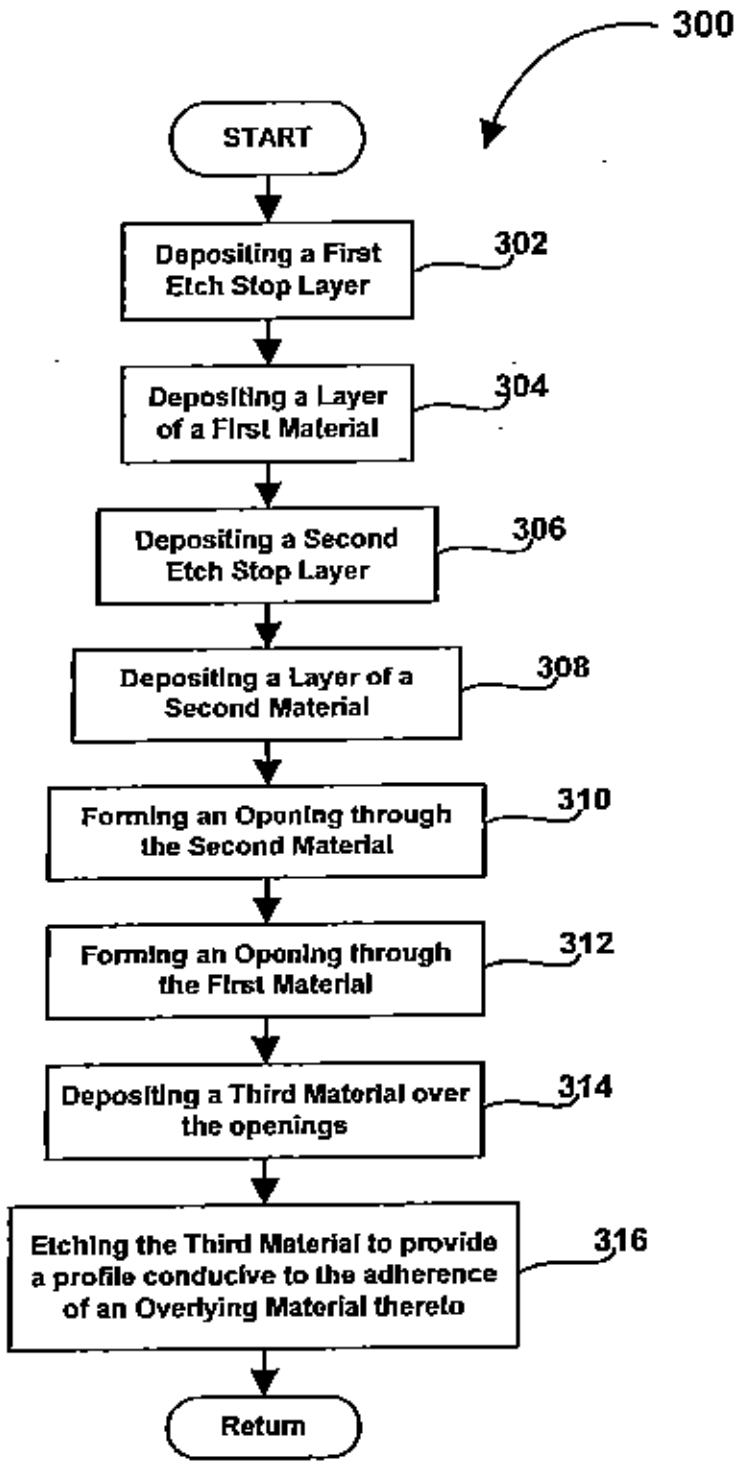

300
START
Depositing a First Etch Stop Layer
302
Depositing a Layer of a First Material
304
Depositing a Second Etch Stop Layer
306
Depositing a Layer of a Second Material
308
Forming an Opening through the Second Material
310
Forming an Opening through the First Material
312
Depositing a Third Material over the openings
314
Etching the Third Material to provide a profile conducive to the adherence of an Overlying Material thereto
316
Return

FIG. 3

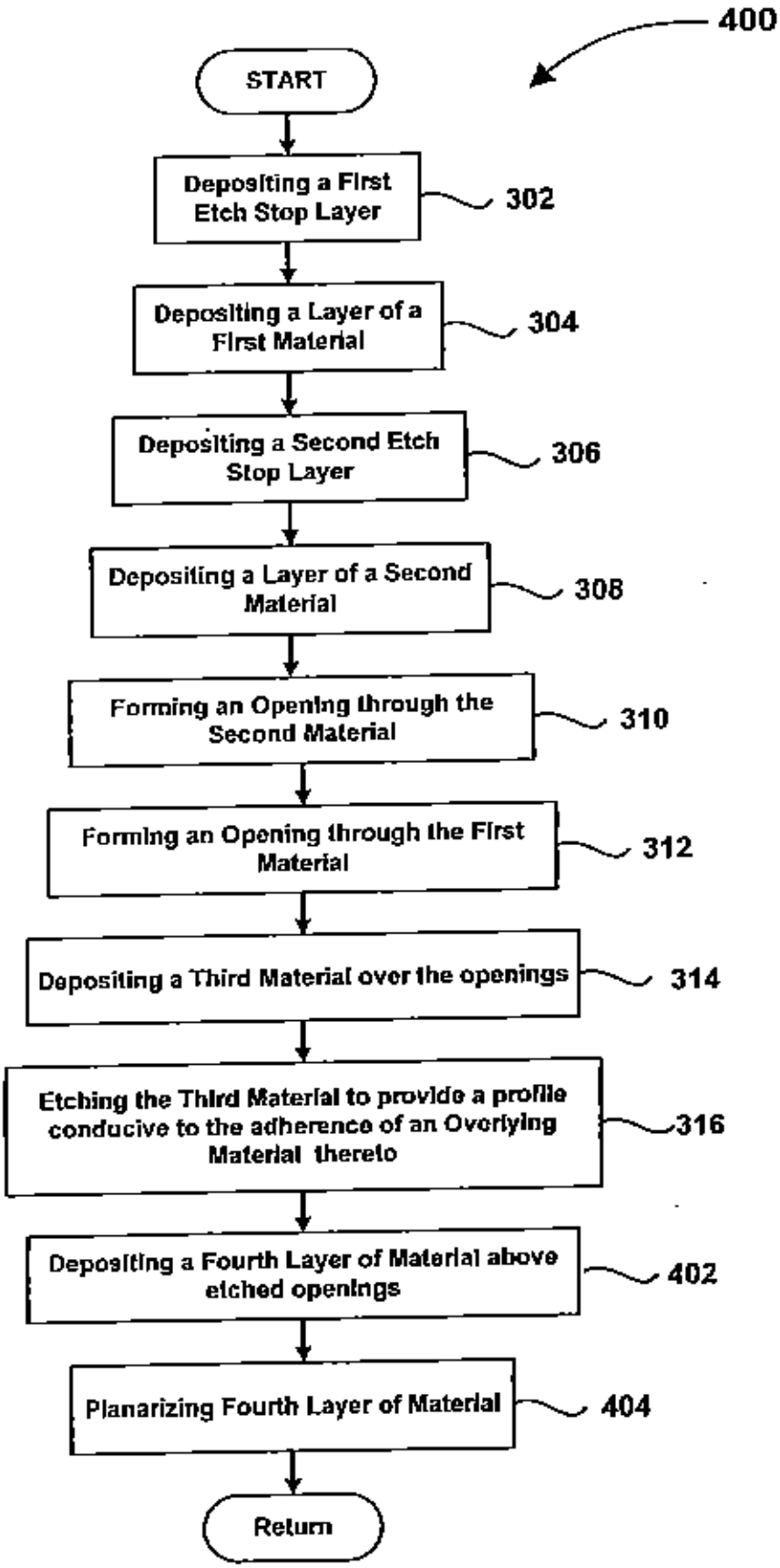

400
START
Depositing a First Etch Stop Layer
302
Depositing a Layer of a First Material
304
Depositing a Second Etch Stop Layer
306
Depositing a Layer of a Second Material
308
Forming an Opening through the Second Material
310
Forming an Opening through the First Material
312
Depositing a Third Material over the openings
314
Etching the Third Material to provide a profile conducive to the adherence of an Overlying Material thereto
316
Depositing a Fourth Layer of Material above etched openings
402
Planarizing Fourth Layer of Material
404
Return

FIG. 4