

CLAIMS

1. Siplid for a container, comprising:
 - a container side, a consumer side, and a siplid plane having a siplid axis;
 - 5 — an edge configured for surrounding a container opening to cover the container opening;
 - a drinking opening in the siplid having a length substantially extending in the circumferential direction of the siplid, and having a width substantially extending in the radial direction of the siplid;
 - 10 — a moveable tab configured for covering the opening in a closed position;
 - a recess configured for receiving the moveable tab in an open position;
 - a hinge configured for enabling rotational movement of the tab around a hinge axis; and
 - a section line extending in the siplid plane dividing the opening in two equal parts, and
 - 15 a division line in between the opening and the recess extending substantially perpendicular to the section line,wherein the hinge axis is provided at a lid angle to the division line.
2. Siplid according to claim 1, wherein the lid angle is at least 0.45° , preferably at least 0.5° , more preferably at least 0.7° , and most preferably at least 0.85° .
3. Siplid according to claim 1 or 2, wherein the lid angle is in the range of 0.45° to 7.5° , preferably in the range of 0.6° to 3.5° , more preferably in the range of 0.75° to 2° , and most preferably in the range of 0.9° to 1.2° .
- 25 4. Siplid according to claim 1, 2 or 3, wherein the lid angle lies in the siplid plane.
5. Siplid according to claim 1, 2 or 3, wherein the lid angle lies in a plane at an angle to the siplid plane.
- 30 6. Siplid according to any of the foregoing claims, wherein the siplid is manufactured from a moulded pulp.
7. Siplid according to any of the foregoing claims, wherein the siplid is
- 35 biodegradable.

8. Siplid according to claim 7, wherein the siplid is compostable.
9. Siplid according to claim 7 or 8, wherein the moulded pulp comprises an amount of a biodegradable aliphatic polyester.
- 5 10. Siplid according to any of the foregoing claims 6-9, wherein the moulded pulp comprises an amount of calcium carbonate.
- 10 11. Siplid according to any of the foregoing claims 6 to 10, wherein the moulded pulp comprises an amount of natural fibers and/or alternative fibers.
12. Drinking container comprising a siplid according to any of the foregoing claims.
13. Method for manufacturing a siplid according to any of the foregoing claims 1-12,
15 comprising the steps of:
- providing a raw material;
 - forming the siplid; and
 - providing the hinge axis for the movable tab at a lid angle to the division line.
- 20 14. Method according to claim 13, further comprising the step of performing a twisting movement when moving the moveable lid from the open position to the closed position.