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- (71) Applicant (for all designated States except US): **FORUM US, INC.** [US/US]; 920 Memorial City Way, Suite 800, Houston, Texas 77024 (US).
- (72) Inventors; and
- (71) Applicants (for US only): **CORDOVA, Tony** [US/US]; 19006 Keyturn Lane, Humble, Texas 77346 (US). **CORNELSEN, Michael** [CA/US]; 4123 Country Park Drive, Spring, Texas 77388 (US).
- (74) Agents: **PATTERSON, Todd, B.** et al.; Patterson & Sheridan, L.L.P., 3040 Post Oak Blvd., Suite 1500, Houston, Texas 77056-6582 (US).

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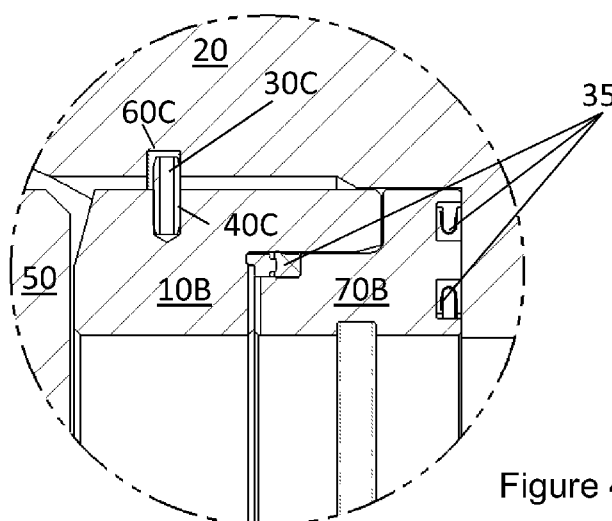


Figure 4

(57) Abstract: Embodiments described herein relate to a retention pin for retaining a seat member in the body pocket of a gate valve. Two retention pins may be installed on the outer circumference of the seat member. The seat member is inserted into the body pocket and rotated so that the retention pins are positioned in grooves in the body pocket and the seat member is retained in the body pocket.