FIG. 1

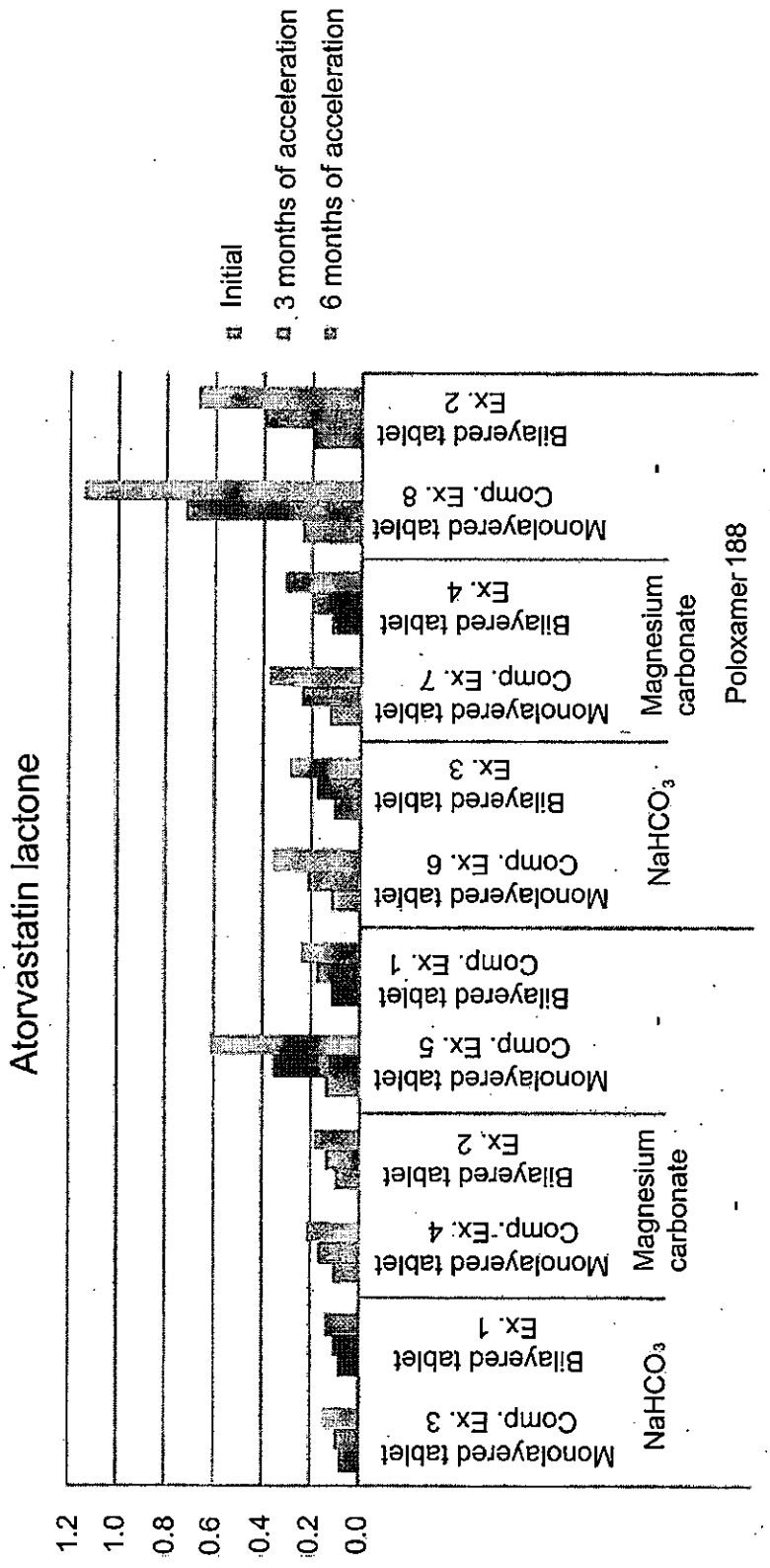

Initial
3 months of acceleration
6 months of acceleration
Atorvastatin lactone
1.2
1.0
0.8
0.6
0.4
0.2
0.0
NaHCO3
Magnesium carbonate
-
Poloxamer 188
Monolayered tablet Comp. Ex. 3
Bilayered tablet Ex. 1
Monolayered tablet Comp. Ex. 4
Bilayered tablet Ex. 2
Monolayered tablet Comp. Ex. 5
Bilayered tablet Comp. Ex. 1
Monolayered tablet Comp. Ex. 6
Bilayered tablet Ex. 3
Monolayered tablet Comp. Ex. 7
Bilayered tablet Ex. 4
Monolayered tablet Comp. Ex. 8
Bilayered tablet Ex. 2

FIG. 2

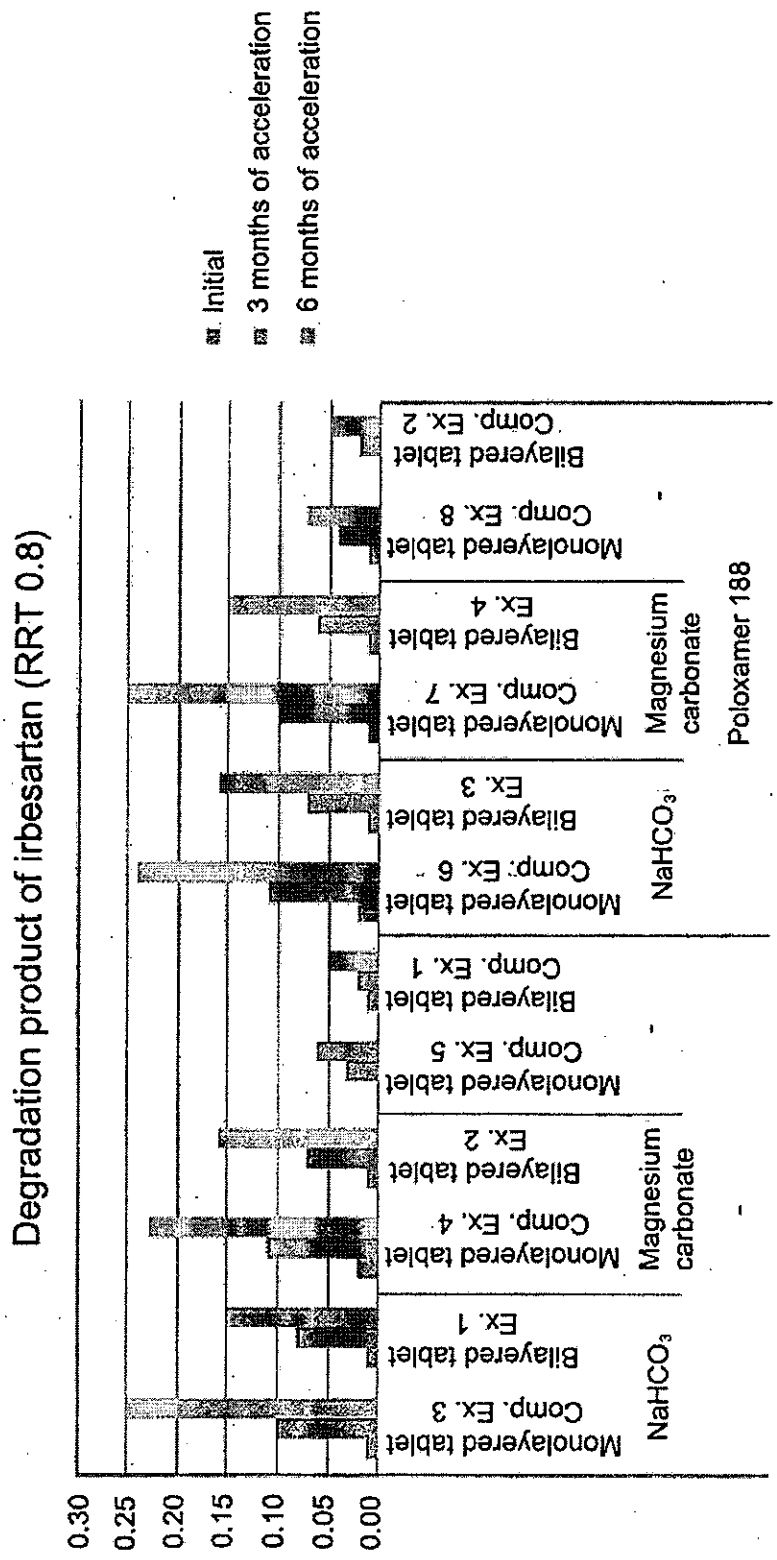

Initial
3 months of acceleration
6 months of acceleration
Degradation product of irbesartan (RRT 0.8)
0.30
0.25
0.20
0.15
0.10
0.05
0.00
Poloxamer 188
Magnesium carbonate
$NaHCO_3$
Monolayered tablet Comp. Ex. 3
Bilayered tablet Ex. 1
Monolayered tablet Comp. Ex. 4
Bilayered tablet Ex. 2
Monolayered tablet Comp. Ex. 5
Bilayered tablet Comp. Ex. 1
Monolayered tablet Comp. Ex. 6
Bilayered tablet Ex. 3
Monolayered tablet Comp. Ex. 7
Bilayered tablet Ex. 4
Monolayered tablet Comp. Ex. 8
Bilayered tablet Comp. Ex. 2

FIG. 3

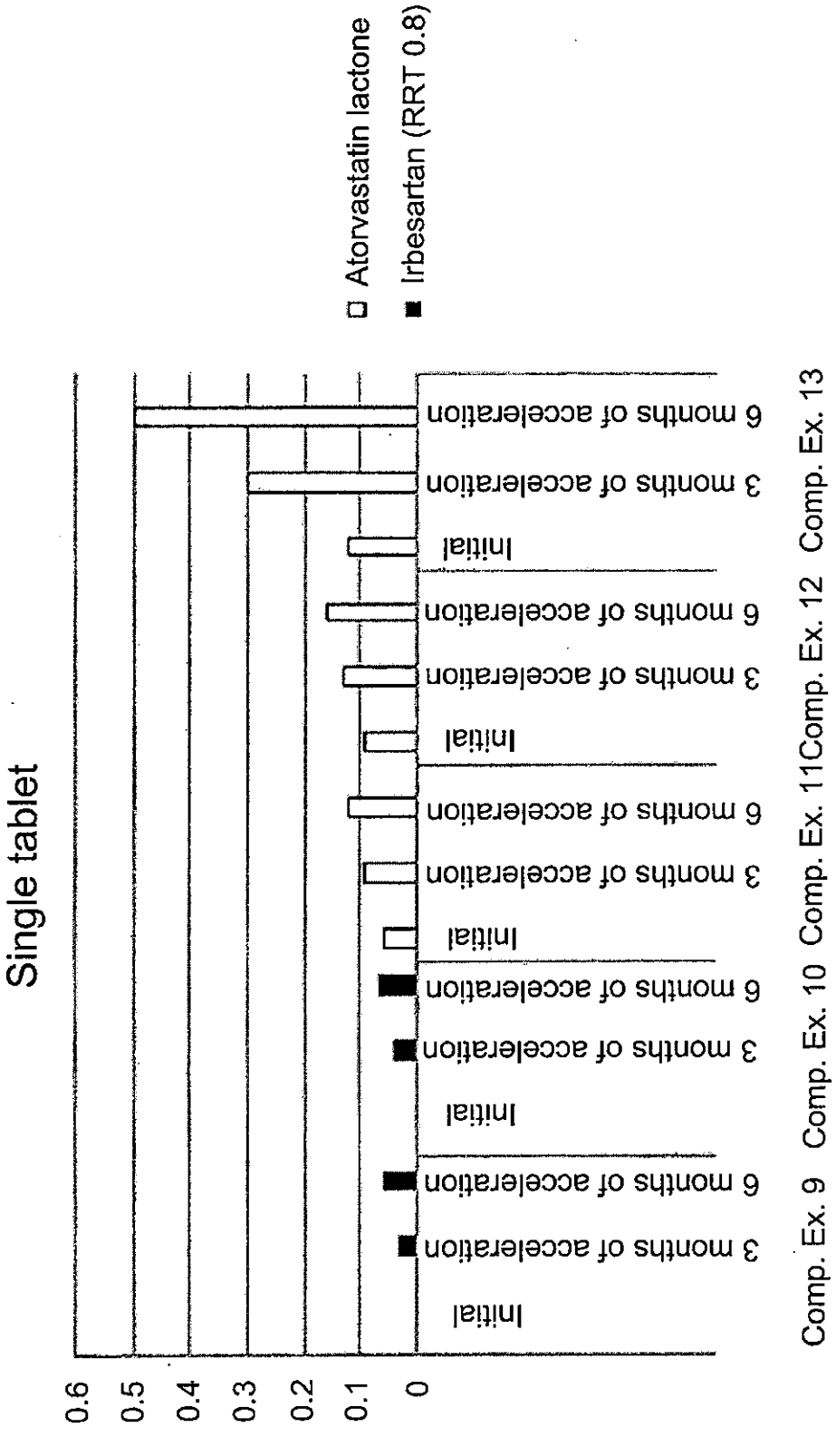

Atorvastatin lactone
Irbesartan (RRT 0.8)
Single tablet
0.6
0.5
0.4
0.3
0.2
0.1
0
Initial
3 months of acceleration
6 months of acceleration
Initial
3 months of acceleration
6 months of acceleration
Initial
3 months of acceleration
6 months of acceleration
Initial
3 months of acceleration
6 months of acceleration
Initial
3 months of acceleration
6 months of acceleration
Comp. Ex. 9 Comp. Ex. 10 Comp. Ex. 11 Comp. Ex. 12 Comp. Ex. 13

FIG. 4

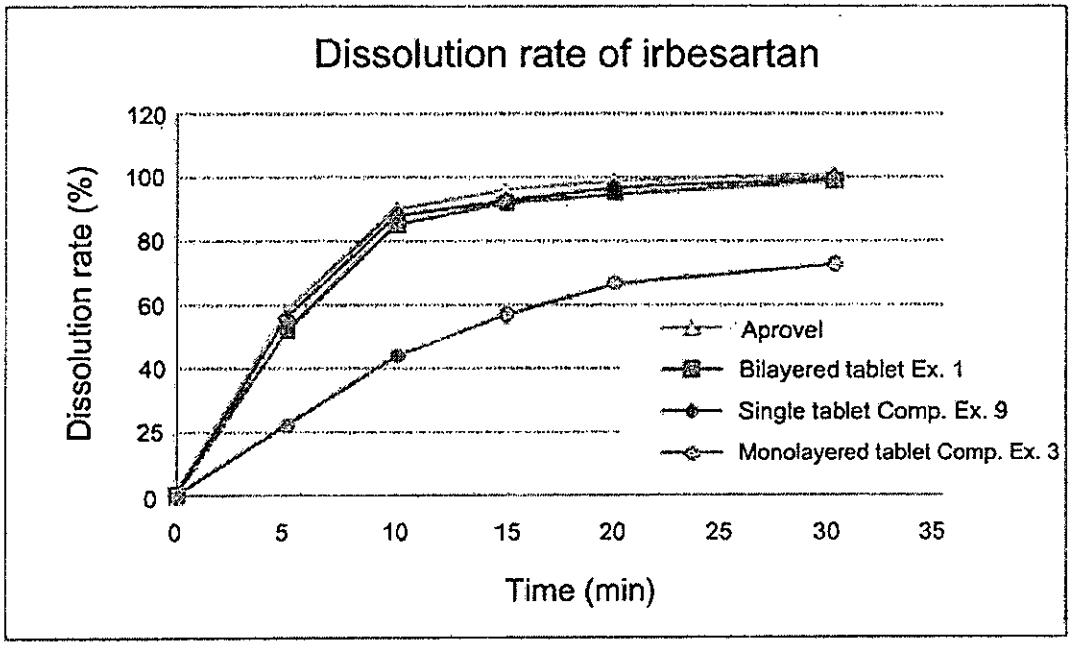

Dissolution rate of irbesartan
Dissolution rate (%)
120
100
80
60
40
25
0
0
5
10
15
20
25
30
35
Time (min)
Aprovel
Bilayered tablet Ex. 1
Single tablet Comp. Ex. 9
Monolayered tablet Comp. Ex. 3

FIG. 5

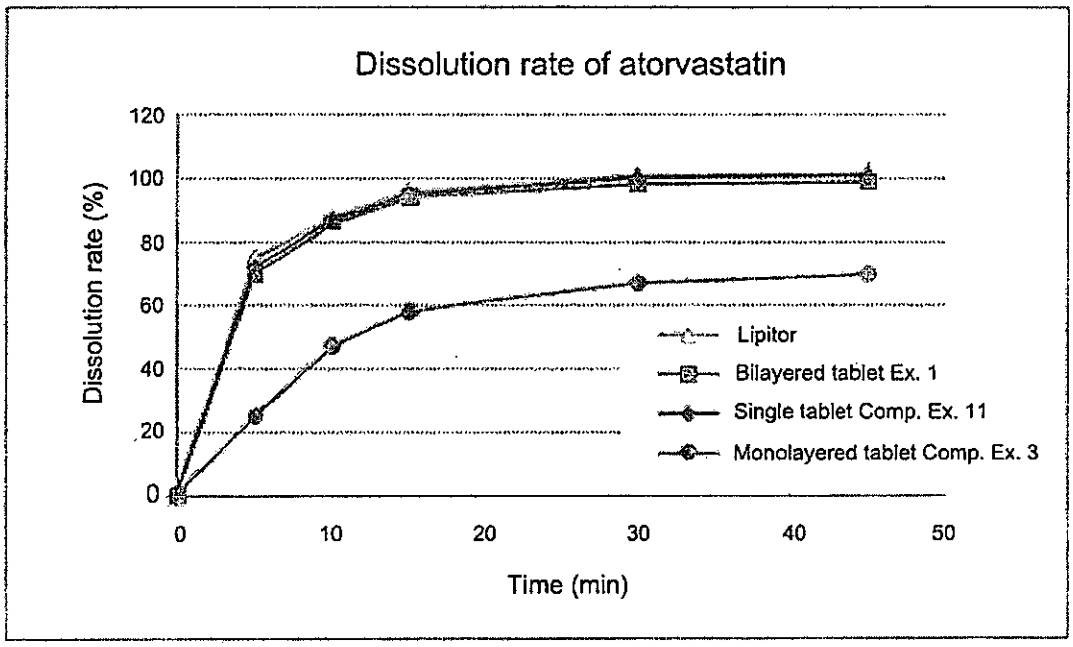

Dissolution rate of atorvastatin
Dissolution rate (%)
120
100
80
60
40
20
0
0
10
20
30
40
50
Time (min)
Lipitor
Bilayered tablet Ex. 1
Single tablet Comp. Ex. 11
Monolayered tablet Comp. Ex. 3

FIG. 6

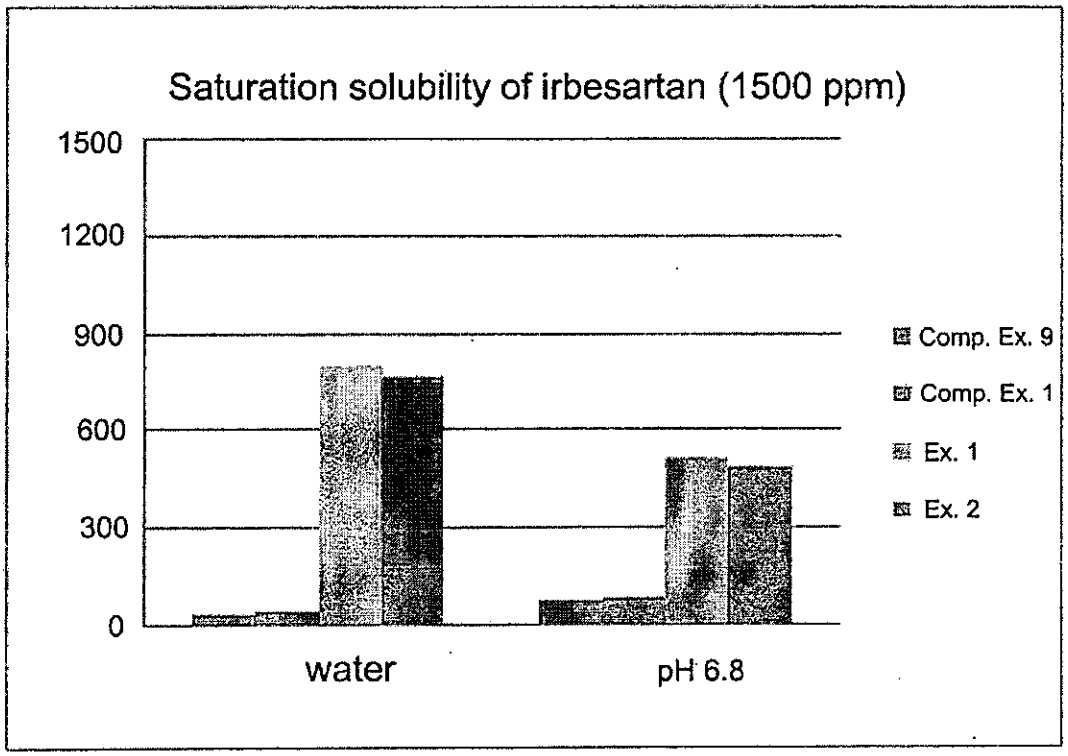

Saturation solubility of irbesartan (1500 ppm)
1500
1200
900
600
300
0
water
pH 6.8
Comp. Ex. 9
Comp. Ex. 1
Ex. 1
Ex. 2

FIG. 7

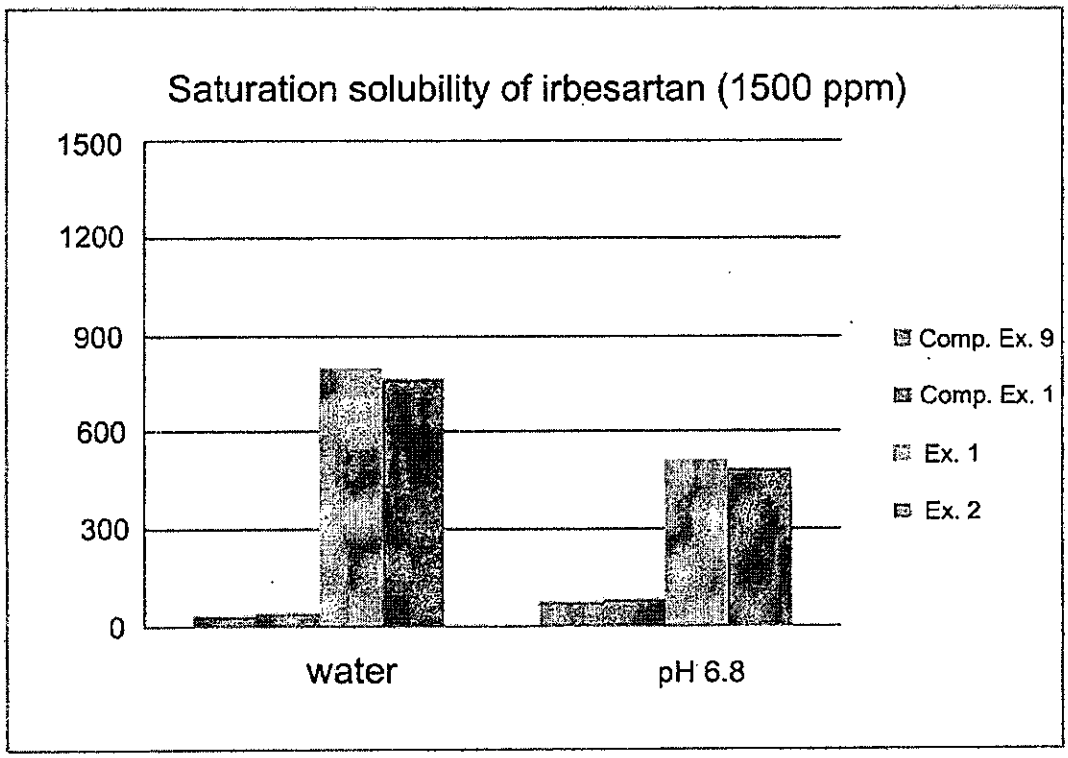
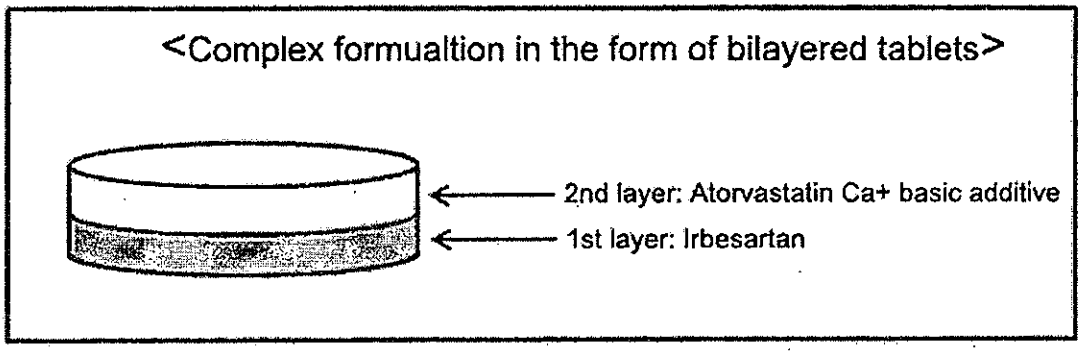

Saturation solubility of irbesartan (1500 ppm)
1500
1200
900
600
300
0
water
pH 6.8
Comp. Ex. 9
Comp. Ex. 1
Ex. 1
Ex. 2

FIG. 8


<Complex formualtion in the form of bilayered tablets>
2nd layer: Atorvastatin Ca+ basic additive
1st layer: Irbesartan