FIG. 1

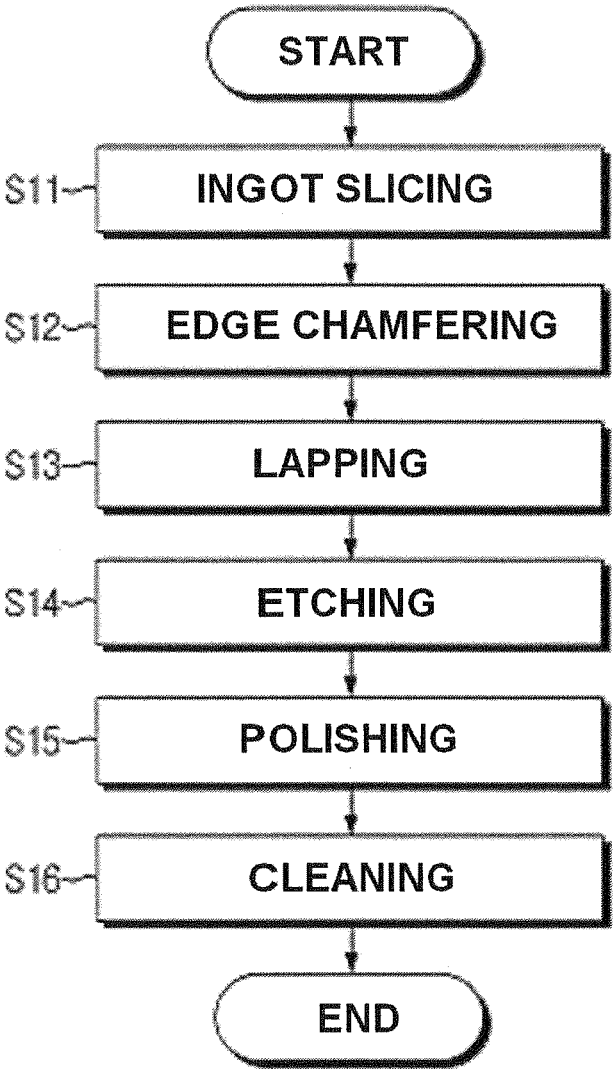

START
S11
INGOT SLICING
S12
EDGE CHAMFERING
S13
LAPPING
S14
ETCHING
S15
POLISHING
S16
CLEANING
END

FIG. 2

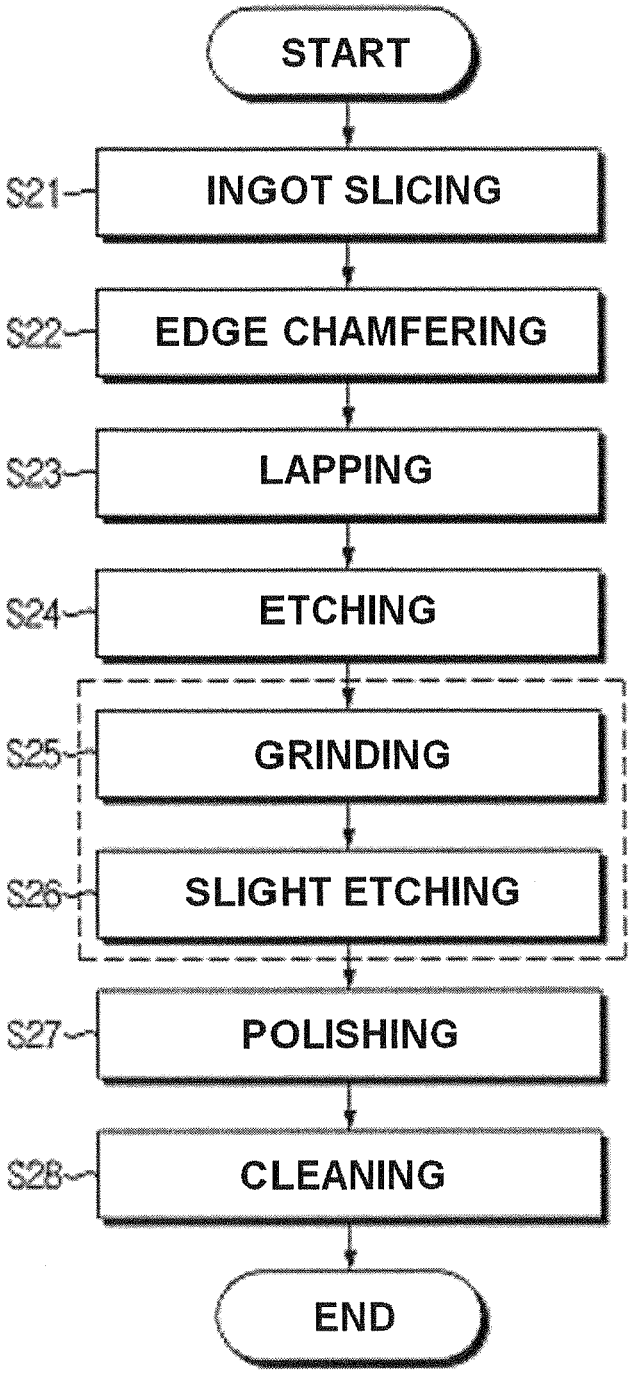
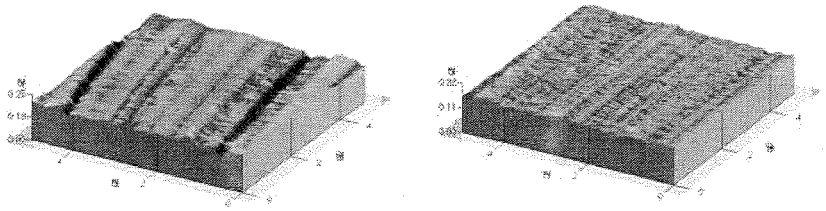
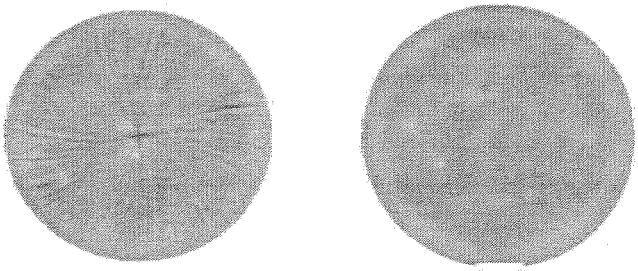

START
S21
INGOT SLICING
S22
EDGE CHAMFERING
S23
LAPPING
S24
ETCHING
S25
GRINDING
S26
SLIGHT ETCHING
S27
POLISHING
S28
CLEANING
END

FIG. 3



(a) (b)

FIG. 4



(a) (b)

FIG. 5

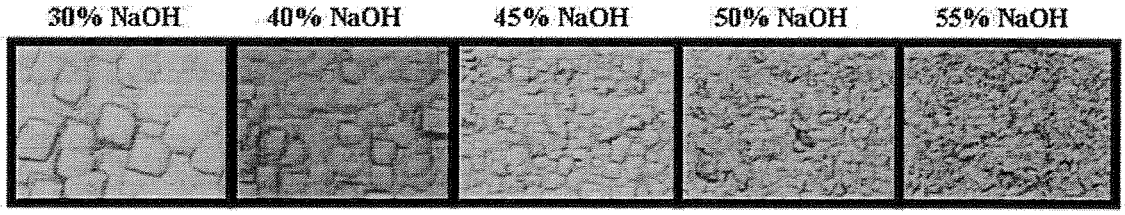

30% NaOH
40% NaOH
45% NaOH
50% NaOH
55% NaOH

FIG. 6

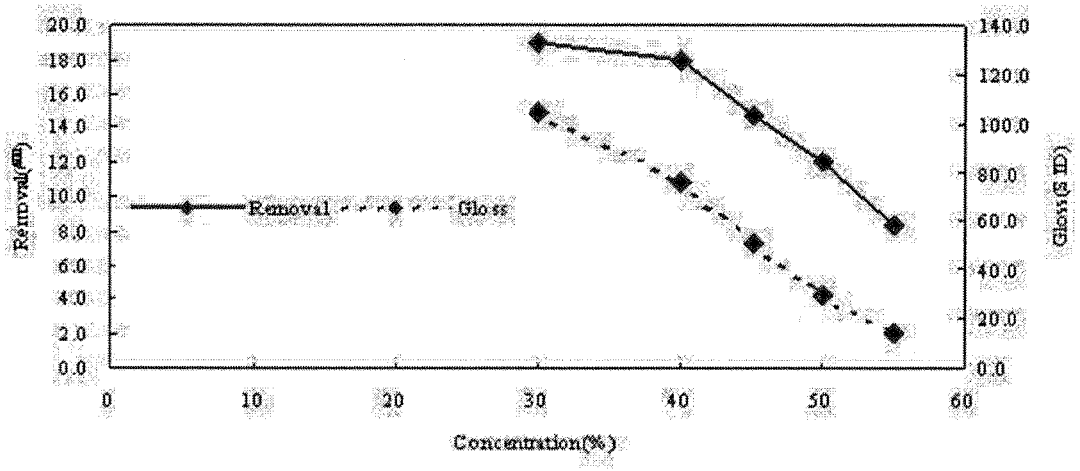

20.0
18.0
16.0
14.0
12.0
10.0
8.0
6.0
4.0
2.0
0.0
140.0
120.0
100.0
80.0
60.0
40.0
20.0
0.0
0
10
20
30
40
50
60
Removal
Gloss
Concentration(%)

FIG. 7

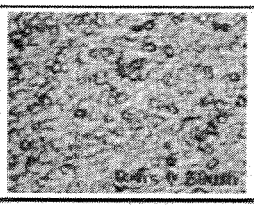
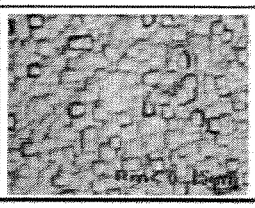
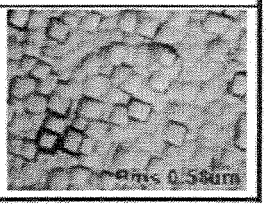
KOH	55℃	75℃	85℃
45%			

FIG. 8

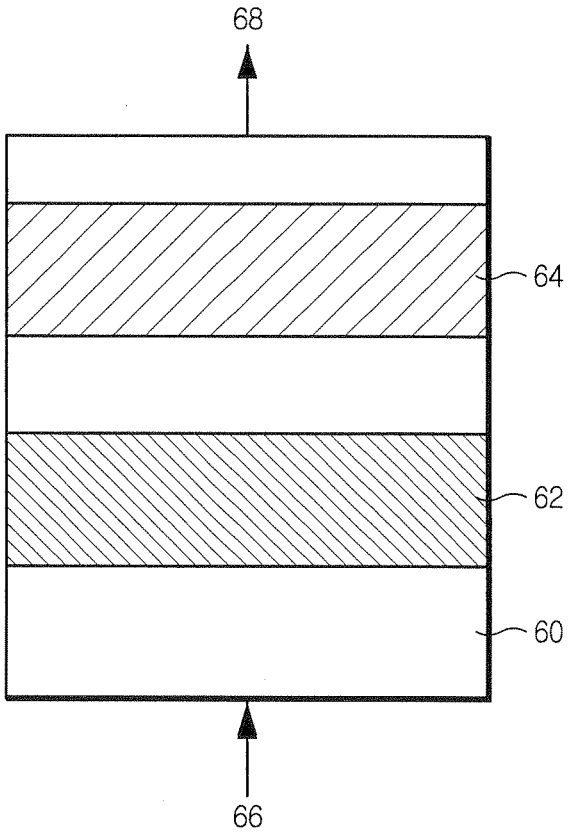


FIG. 9

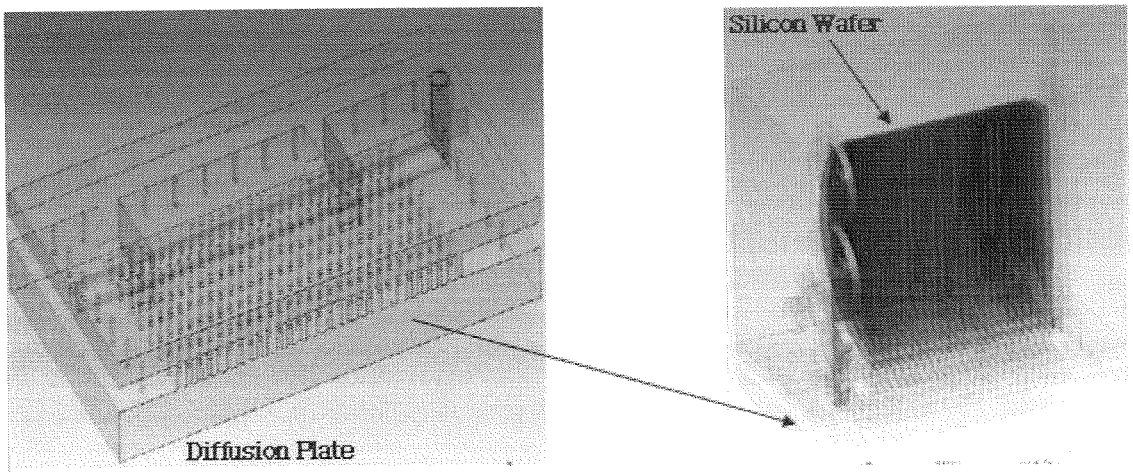


FIG. 10

	2D	3D	Line Profile
10X10um	