

ABSTRACT OF THE DISCLOSURE

FORMED ARTICLE AND ITS PRODUCTION PROCESS

AND

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EXTRUDER

There is provided a formed article characterized in that it includes a cylindrical coil member having spiral turns with a predetermined pitch thereof and a supporting member which extends along a direction parallel to an axis of the cylindrical coil member and which connects the spiral turns, and also provided a production process of the formed article characterized in that an extruder is used which includes a first die having a groove on its outer peripheral surface and a second die in the form of a ring which has a groove on its inner peripheral surface and into which the first die is fitted, and a forming material is extruded by the extruder while only one of the dies is rotated with respect to the other die.

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Figure 1