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DIRECT TOOL LOADING

Field of the Invention:

The present invention generally relates to an automated material handling system (AMHS). More specifically, the present invention comprises a load port having a vertically movable container support structure that is able to load and unload containers directly from a container transport system.

Background of the Invention:

It is costly to deliver containers, such as Front Opening Unified Pods (FOUPs) and Standard Mechanical Interface (SMIF) pods, to processing tools and load ports in a semiconductor fabrication facility. One method of delivering FOUPs between processing tools is an overhead transport (OHT) system. The OHT system lowers a FOUP onto the kinematic plate of the load port at approximately 900mm height from the fabrication facility floor. An OHT system uses sophisticated ceiling mounted tracks and cable hoist vehicles to deliver FOUPs to, for example, a load port of a processing tool. The combination of horizontal moves, cable hoist extensions, and unidirectional operation, must be coordinated for transporting FOUPs quickly between processing tools. A transport vehicle must be available at the instant when a processing tool needs to be loaded or unloaded for best efficiency.

OHT systems are often mounted on portions of a facility ceiling, and therefore, are located above the processing tools and load ports. OHT systems utilize free space in the fabrication facility as the processing tools are typically floor mounted equipment. Ceiling mounted OHT systems must raise or lower a container a substantial distance between the OHT track and, by way of example only, a load port. An OHT system preferably has a very high cleanliness performance because any particles created from moving FOUPs along the track may fall onto the tool areas located underneath and potentially damage wafers.

Rail guided vehicles (RGVs) and automatic guided vehicles (AGVs) are often utilized in semiconductor fabrication facilities to move containers along the facility floor between processing tools. RGV's and AGV's are easier to access for maintenance purposes than an OHT system and are typically less costly than ceiling mounted OHT

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systems. Particle control is also simplified because particles generated by an RGV or AGV remain below the datum plane of a load port. RGVs and AGVs, however, occupy valuable floor space – which is at a premium in a semiconductor fabrication facility.

5 Wafer throughput could be improved in a semiconductor facility by delivering wafers to tools by both a floor-based transport system and an OHT system. For example, an OHT system could deliver the FOUP to a processing tool while the numerous container deliveries between adjacent processing tools are handled by a floor based transport system. This would be the case, for example, when process tools require that the first wafer of every FOUP be tested on a metrology tool in the bay.

10 Accordingly, there is a need for an improved FOUP delivery system in semiconductor fabrication facilities. The present invention provides a FOUP delivery system that reduces the cost of FOUP delivery, increases accuracy of FOUP delivery, simplifies installation and maintenance, improves the cleanliness performance and reduces delays associated with conventional FOUP transport systems.

15 Summary of the Invention:

One aspect of the present invention is to provide a transport system to move containers efficiently between a tool and a conveyor. In one embodiment, the present invention provides a load port having a vertically movable kinematic plate. The load port lifts a container, for example, directly off a conveyor – reducing the number of times the container is handled during transport and tool loading.

20 Another aspect of the present invention is to provide a transport system that complements OHT systems and functions as the primary AMHS for a bay (e.g., row of tools) or for the entire fabrication facility. In one embodiment, the present invention includes a floor mounted conveyor for transporting containers throughout the fabrication facility. Each load port includes a vertically movable support plate to load and unload a container directly from the conveyor. In another embodiment, the support plate comprises a carrier advance plate assembly for moving the support plate horizontally. The conveyor may also be flush with the facility floor, beneath the facility floor or raised above the facility floor. Other embodiments of the present invention utilize RGVs, AGVs and person guided vehicles (PGVs) to transport containers throughout the fabrication facility.

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Still another aspect of the present invention is to provide a transport and delivery system that is easy to service. OHT systems are located high off the facility floor. Thus, OHT systems are not as easy to access as a floor-based transport system. In one embodiment, a conveyor is mounted to the facility floor. Service personnel can easily
5 access the conveyor for maintenance purposes. In another embodiment, a load port having a two-stage vertical lift for accessing a conveyor located below the facility floor is located completely above the facility floor when the lift is located in a raised position. In this compact stage, the load port can be removed from the tool and lifted over the conveyor.

Yet another aspect of the present invention is to provide a transport system with
10 safety features. In one embodiment, the present invention includes a safety rail that separates the conveyor from the rest of the facility. The rail provides a barrier to prevent a tool operator from coming into contact with a moving container. Another embodiment of the present invention encloses the conveyor within an isolation tube. The tube also prevents a tool operator from coming into contact with a moving container and, at the
15 same time, may isolate the container or article from the rest of the facility and associated particulate effects. Floor-based transport systems (e.g., conveyor, RGV, AGV) also eliminate the concern that a container will fall from an OHT system and injure an operator.

Another aspect of the present invention is to provide a floor-based transport and
20 delivery system that occupies a similar or smaller foot print than occupied by a conventional load port and floor-based container transport system (e.g., AGV). In one embodiment, the present invention, which comprises a floor mounted conveyor and a load port, occupies the same footprint typically occupied solely by a conventional load port. In another embodiment, the present invention, which comprises a shuttle and load port, also
25 occupies a small footprint on the facility floor.

Another aspect of the present invention is to provide a container transport and delivery system that improves the cleanliness performance without compromising the integrity of the wafers. In one embodiment, containers are transported along a conveyor that passes below the container plate advance assembly of each load port. In another
30 embodiment, a shuttle transports containers along the facility floor below the datum plane of each load port. In yet another embodiment, containers are transported by an AGV or

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RGV that travels along the facility floor and passes each load port below the container plate advance assembly. Particles generated by these transport systems fall to the facility floor and do not contaminate wafers being processed by the processing tool.

Another aspect of the present invention is to provide a transport and delivery
5 system that does not require extensive modifications to the existing process tools, fabrication facility layout or fabrication software in order to run efficiently with existing systems. In one embodiment, the load port secures to the front end of a tool through a BOLTS interface (SEMI Standard E63) or the proposed BOLTS-light standard. The controls, which are typically located in a housing underneath the container plate advance
10 assembly, are relocated inside the load port. Thus, a processing tool does not have to be modified at all to accommodate a load port according to the present invention.

Brief Description of the Drawings:

FIG. 1 is a perspective view of an embodiment of the present invention;

FIGS. 2A-2F are a perspective views of the embodiment shown in FIG. 1, further
15 illustrating a load port having a vertically movable FOUP advance plate assembly;

FIG. 3 is a top view of the embodiment of the present invention shown in FIGS. 2A-2F, further illustrating how the conveyor accommodates a FOUP advance plate assembly located in a lowermost position;

FIG. 4 is a plan view of a conventional load port mounted to a processing tool,
20 according to the prior art;

FIG. 5 is a plan view illustrating a profile of a conventional load port, according to the prior art;

FIG. 6 is a plan view of an embodiment of the present invention, illustrating a profile of a load port according to the present invention;

25 FIG. 7 is a plan view of the embodiment shown in FIG. 6, illustrating the space allocated under the FOUP advance plate assembly for a container transport system ;

FIG. 8 is a plan view of another embodiment of the present invention, illustrating an embodiment of a conveyor system;

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FIG. 9 is a plan view of yet another embodiment of the present invention, illustrating the system having a floor mounted conveyor system;

FIG. 10 is a plan view of still another embodiment of the present invention, illustrating the system having a conveyor embedded in the facility floor;

5 FIG. 11 is a plan view of yet another embodiment of the present invention, illustrating a sub-floor conveyor system;

FIG. 12 is a plan view of an embodiment of the present invention, illustrating a range of motion of the load port;

FIG. 13 is a perspective view of another embodiment of the present invention;

10 FIG. 14 is a plan view of an embodiment of the present invention, illustrating the system shown in FIG. 13;

FIG. 15 is a front view of an embodiment of the present invention, illustrating the system shown in FIG. 13;

15 FIG. 16 is a perspective view of another embodiment of the present invention, illustrating a container transport system isolated from the facility;

FIG. 17 is a perspective view of another embodiment of the present invention, illustrating a two-stage reduced height vertical drive;

FIG. 18 is a perspective view of another embodiment of the present invention, illustrating a yet another embodiment of a load port;

20 FIG. 19 is a perspective view of the load port shown in FIG. 18;

FIG. 20 is a perspective view of another embodiment of the present invention, illustrating an embodiment of a wafer shuttle for moving FOUPs between two tools;

FIG. 21 is a plan view of the embodiment shown in FIG. 20;

FIG. 22 is a perspective view of another embodiment of a wafer shuttle;

25 FIG. 23 is a front view of the wafer shuttle shown in FIG. 22;

FIG. 24 is a plan view of the wafer shuttle shown in FIG. 22;

FIG. 25 is a perspective view of another embodiment of the present invention, illustrating a conveyor having a belt for movably supporting a container;

FIGS. 26A and 26B are views of another embodiment of the present invention, illustrating a conveyor having cantilevered wheels for movably supporting a container;
5 and

FIG. 27 is a perspective view another embodiment of the present invention, illustrating a conveyor having cantilevered wheels for movably supporting a container.

Detailed Description of the Invention:

Semiconductor Equipment and Materials International (SEMI) has created
10 standards for semiconductor wafer manufacturing equipment (*see* <http://www.semi.org>). The SEMI Standards govern acceptable tolerances and interfaces for semiconductor manufacturing equipment. The inventions described herein are not limited to semiconductor manufacturing equipment for handling FOUPs.

By way of example only, the various embodiments of the present invention may
15 also be used and/or adapted for systems handling SMIF pods, reticle containers, flat panel display transport devices, or any other container or processing tool. Container is defined as any type of structure for supporting an article including, but not limited to, a semiconductor substrate. By way of example only, a container comprises a structure that comprises an open volume whereby the article can be accessed (e.g., FPD transport) or a
20 container having a mechanically openable door (e.g., SMIF pod and FOUP). Load port is defined as interface equipment that handles containers. For purposes of describing this invention, however, only load ports for handling FOUPs will be referenced.

Figs. 4-5 illustrate a conventional load port **10** for handling FOUPs (*e.g.*, Asyst Technologies, Inc.'s IsoPort™). The load port complies with, at a minimum, SEMI
25 Standards E15.1, E47.1, E57, E62, E63, E64, S2-93A, S8-95 and 1300L. The load port **10** includes, among other things, a housing **11**, a FOUP advance plate assembly **12**, a kinematic plate **13**, a port door **14** and a fastening or mounting plate **16** having an opening (not shown). The mounting plate **16** secures to the front end **52** of a processing tool **50** through, for example, a BOLTS Interface. The mounting plate **16** may comprise a unitary
30 structure or be constructed of multiple pieces. The port door **14** moves between a closed

position (as shown in Fig. 4) and an open position. The term “closed position” means any position of the port door **14** that prevents an article, such as a wafer, from passing through the opening in the mounting plate **16**. The term “open position” means any position of the port door **14** that allows an article, such as a wafer, to pass through the opening in the mounting plate **16**, including the position whereby the port door **14** does not block any portion of the opening.

The kinematic plate **13** is adapted to receive and support a FOUP **2**. The kinematic plate **13** includes, among other things, kinematic pins **18**, a latch assembly and FOUP detection sensors. The kinematic pins **18** align the FOUP on the kinematic plate **13**. The latch assembly secures the FOUP to the kinematic plate **13**. The FOUP advance plate assembly **12** moves the kinematic plate **13** horizontally between a load/unload position and a position whereby the FOUP door is located proximate to the port door. In the load/unload position, a FOUP may be transferred onto or off of the kinematic plate **13** by, for example, and OHT system or an AGV. Moving the kinematic plate **13** towards the port door allows the port door to couple with and remove the port door to provide access to the wafers stored within the FOUP. Neither the FOUP advance plate assembly **12** nor the kinematic plate **13** move vertically. Thus, a floor-based transport system must have an apparatus (e.g., robotic arm) for loading and unloading the FOUP from the kinematic plate **13**.

Fig. 4 illustrates a conventional floor based transport system, such as an RGV, that travels along the facility floor on a railway system. The railway system (shown as outline **30**) travels throughout the facility and eventually passes adjacent the housing **11** of a load port **10**. The RGV, carrying a FOUP, stops in front of the load port **10** and places the FOUP onto the kinematic plate **13**. The FOUP is then advanced towards the port door **14** whereby the port door **14** eventually removes the FOUP door.

Fig. 5 illustrates that a conventional load port **10** occupies an area in front of the tool **50** (shown as outline **18**). The outline **18**, which mostly consists of the housing **11**, generally occupies a rectangular volume (width not shown in Fig. 5) – comprising a depth **X2** outward from the front end **52** of the processing tool **50** and a vertical height **X3**. The AGV, in combination with the load port **10**, extends outward from the tool **50** (e.g., **X1** + **X2**) and occupies a large footprint on the facility floor **4**.

Figs. 1-3 illustrate one embodiment of the present invention, which comprises a floor mounted conveyor **160** and a load port **100** having a vertically movable FOUP advance plate assembly **122**. The conveyor **160** and load port **100** do not extend outward from the tool **101** any further than the conventional load port **10** extended outward from the tool by itself (e.g., **X2**). It is within the scope of the invention for the conveyor **160** to extend outward from the tool **101** further than the FOUP advance plate assembly **122**. The term "conveyor" means an apparatus that conveys, such as a mechanical apparatus that transports materials, packages, or items from one place to another. By way of example only, the articles may be moved along the conveyor **160** by rollers, air track, railway, belt(s) or any other means known within the art.

The load port **100** includes, among other things, a kinematic plate **112**, a port door **114**, a mounting plate **116** and a FOUP advance plate assembly **122**. The mounting plate **116** preferably secures to a tool **101** through either a BOLTS Interface or the proposed SEMI BOLTS-Light Interface (discussed later in application) and has an opening. The kinematic plate **112** preferably includes three kinematic pins **118** and an active container hold down mechanism (in compliance with SEMI Standard E15.1). The port door **114** moves between an open and closed position. By way of example only, the port door **114** comprises a Front Opening Interface Mechanical Standard (FIMS) door assembly. In this embodiment, the FIMS door **114** includes a pair of vacuum cups **115** and a pair of latch keys **117**. The latch keys **117** open and close the FOUP door. The vacuum cups **115** evacuate the area between the FOUP door and the port door when the two doors are coupled together. The FIMS door **114** is not limited to the example shown in Fig. 1 and may include other features. In addition, it is within the scope of the invention for the load port **100** to not have a port door **114**.

The FOUP advance plate assembly **122** includes a drive **126** for moving the kinematic plate **112** horizontally. The kinematic plate **112** supports the bottom surface of a FOUP and aligns the FOUP with respect to the opening in the mounting plate **116**. The drive **126** moves the kinematic plate **112** between a first position (see Figs. 2A-2D) and a second position (see Figs. 2E-2F). In the first position, an OHT system may load or unload a FOUP **2** from the kinematic plate **112**. The first position also places the kinematic plate **112** in a load/unload position for placing and removing a FOUP **2** from the conveyor or other transport device. The FOUP advance plate assembly **122** may move the

kinematic plate **112** to the first position before the z-drive **120** lowers the FOUP advance plate **122** to the conveyor **160** or the kinematic plate **112** may move horizontally while the FOUP advance plate assembly **122** moves vertically.

It is also within the scope of the invention for the kinematic plate **112** to not move horizontally at all. For example, after the FOUP advance plate assembly **122** is raised vertically, the port door **114** may move horizontally towards the FOUP door to uncouple and remove the FOUP door. Or a port door may not be required at all if the container does not have a mechanically openable door. In this case, a container may be raised from the conveyor to a height where the tool can access the article.

Fig. 2A illustrates that, in one embodiment, a pair of supports **124** connect the FOUP advance plate assembly **122** to a z-drive mechanism **120**. The present invention is not limited to the supports **124** shown in Fig. 2A. In fact, any support mechanism that connects the FOUP advance plate assembly **122** to the z-drive mechanism **120** will suffice. By way of example only, a single support may connect the FOUP advance plate assembly **122** to the z-drive mechanism **120**. The supports **124** may be connected to the FOUP advance plate assembly **122** and the z-drive mechanism **120** by any structure known within the art. The z-drive mechanism **120** may comprise any drive assembly known within the art.

The load port **100** does not include a housing located below the FOUP advance plate assembly **122** similar to a conventional load port (e.g., housing **11** of load port **10**). The area between the FOUP advance plate assembly **122** and the facility floor **4** is therefore cleared of obstructing components. In other words, the FOUP advance plate assembly **122** is able to move substantially vertically and parallel to the mounting plate **116**. For purposes of describing the invention, the FOUP advance plate assembly **122** moves vertically between an uppermost height (see Fig. 2A) and a lowermost height (see Fig. 2B). The FOUP advance plate assembly **122** is able move to any position between these two heights. It is also within the scope of the invention for the FOUP advance plate assembly **122** to move between other heights (e.g., above the opening in the mounting plate **116**).

To pick up a FOUP **2** off the conveyor **160**, the FOUP advance plate assembly **122** is placed in the lowermost position. To do so, the z-drive mechanism **120** lowers the

FOUP advance plate assembly **122** to the position is shown Fig. 2B. The FOUP advance plate assembly **122**, while located in the lowermost position, is preferably situated between the first rail **164** and the second rail **166** of the conveyor **160**. The FOUP advance plate assembly **122** must be lowered enough so that a FOUP **2** traveling along the conveyor **160** may pass unobstructed over the kinematic plate **112**. In this embodiment, the kinematic plate **112** is moved to a forward position (away from port door) to fit between the rails **162**, **164**.

Fig. 2C illustrates a FOUP **2** that has come to a complete stop on the conveyor **160** over the kinematic plate **112**. The FOUP **2** preferably comes to rest over the kinematic plate **112** when the kinematic pins **118** align with the pin receptacles on the bottom surface of the FOUP **2**. While the FOUP **2** and kinematic plate **112** are aligned, z-drive **120** raises the FOUP advance plate assembly **122**. The kinematic plate **112** eventually contacts the bottom surface of the FOUP **2** and lifts the FOUP **2** off the conveyor **160** as the z-drive **120** continues to raise the FOUP advance plate assembly **122** towards the uppermost position (see Fig. 2D). No further adjustment between the FOUP **2** and the kinematic plate **112** are necessary in order to access wafers in the FOUP.

The conveyor **160** shown in Figs. 2A-2C transports the FOUP **2** so that the FOUP door faces the load port when the FOUP arrives at the load port. It is within the scope and spirit of the invention to transport the FOUP along the conveyor in other orientations. By way of example only, the FOUP may travel along the conveyor with the FOUP door facing the direction the FOUP is moving. In this situation, the FOUP advance plate assembly **122**, after it picks up a FOUP **2** from the conveyor **160**, rotates the FOUP **2** ninety degrees so that the FOUP door faces the load port.

At this point, the FOUP advance plate assembly **122** moves the kinematic plate **112** towards the port door **114**. The FOUP is moved forward until the port door is close enough to the FOUP door to uncouple and remove the FOUP door. By way of example only, a port door that is able to unlock and remove the FOUP door and transport the FOUP and port door within the tool is described in U.S. Patent No. 6,419,438, entitled "FIMS Interface Without Alignment Pins," which is assigned to Asyst Technologies, Inc., and is incorporated herein by reference. Fig. 2F illustrates that additional FOUPs in the fabrication facility travel unobstructed along the conveyor **160** to another processing tool

while the wafers within the FOUP 2 located on the kinematic plate 112 are being processed.

A FOUP 2 travels along the first and second rails 164, 166 of the conveyor 160. Fig. 3 illustrates that the rails are preferably spaced apart to accommodate the FOUP advance plate assembly 122 while located in the lowermost position, between the rails. In the Figs. 1-3 embodiment, each section of the conveyor 160 located in front of the load port 100 includes two slots 162 in the first rail 164. Each slot 162 allows a support 124 to pass through the first rail 164 as the FOUP advance plate assembly 122 is lowered to the lowermost position (*see* Fig. 2B). The slots 162 allow the z-drive 120 to lower the kinematic plate 112 to a position where a FOUP 2 traveling along the conveyor 160 can pass over the kinematic plate unobstructed. Any modification to the first rail 164 that accommodates a support 124 is within the spirit and scope of this invention. Similarly, if the load port 100 only includes one support 124, the rail 164 only requires one slot 162.

Figs. 1-2 illustrate several features of a floor mounted conveyor 160. It is within the scope of the present invention to place the conveyor at any height within the fabrication facility. By way of example only, the conveyor 160 may be located below the facility floor 4 (*e.g.*, Fig. 11), flush with the facility floor 4 (*e.g.*, Fig. 10) or above the load port (not shown).

Regardless of the height of the conveyor system relative to the load port, each FOUP 2 preferably travels along the conveyor 160 such that the FOUP door 6, when the FOUP 2 arrives at the load port 100, faces the port door. However, a FOUP may travel along the conveyor in other orientations and can eventually be rotated to face the port door. Either way, the number of times each FOUP 2 is handled between the conveyor and the load port is greatly reduced. For example, after a FOUP is lifted off the conveyor by the FOUP advance plate assembly, the FOUP does not have to be aligned again prior to accessing the wafers. The FOUP is lifted off the conveyor and does not have to be handled by a robotic arm (*e.g.*, required in an RGV system). The load port 100 eliminates this additional handling step, which provides faster transfer of FOUPs from a conveyor or other transport device to a load port and minimizes handling of the FOUP 2.

Conventional load ports do not allow a floor based FOUP transport system to transport FOUPs directly below the FOUP advance plate assembly 122. The housing 11

occupies the entire space between the FOUP advance plate assembly and the facility floor 4. Figs. 8-11 provide examples of FOUP transport systems for use with the load port 100 according to the present invention. However, other FOUP transport systems are within the spirit and scope of this invention.

Fig 8 illustrates a conveyor 160 raised above the facility floor 4. This conveyor 160 provides room for a SEMI specified PGV docking area "toe kick" 170 at each load port. This conveyor 160 minimizes the z-stroke required to move a FOUP 2 between the conveyor 160 (position B) and the uppermost position of the FOUP advance plate assembly 122 (position A). The conveyor installation is simple because the facility floor 4 stays in place and there is no required alignment with floor tiles.

Fig 9 illustrates a low-profile conveyor 160. This low-profile conveyor 160 makes it easier to have step-over areas for tool operators. FOUPs are moved between position A and position B as described above. The step-over areas allow operator foot traffic to pass over the conveyor 160 where, for example, the fence or rail 150 has a portion missing (see Fig. 1). The low-profile conveyor also makes it easier for an operator to lift a load port 100 over the conveyor, for example, to service the load port 100.

Fig 10 illustrates a conveyor 160 embedded into the facility floor 4. In this embodiment, the bottom surface 3 of a FOUP 2 travels along the conveyor 160 substantially at floor level. The conveyor 160 does not obstruct access to the front of the load port 100. In comparison to the conveyors shown in Figs. 8-9, the z-stroke requirement between the conveyor 160 (position B) and the uppermost position (position A) is increased and the floor 4 must be modified to allow room for the conveyor 160. However, this embedded conveyor 160 provides several advantages. The wheels of the conveyor 160 could, for example, retract lower into the facility floor 4 in sections located between processing tools 101 - allowing foot traffic to easily walk over the conveyor 160 or allow equipment to be rolled over the conveyor 160. Alternatively, a temporary plate could be placed over the conveyor 160 with clearance for the wheels that would allow foot traffic and easier equipment roll in.

Fig 11 illustrates a conveyor 160 located below the facility floor 4. This embodiment allows foot traffic and equipment roll-in to occur completely unobstructed by the conveyor 160. The z-stroke requirement between the conveyor 160 (position B) and

the uppermost position (position A) is much greater in this embodiment than the conveyors shown in Figs. 8-10.

Figs. 13-16 illustrate an embodiment of a two-stage “telescoping” z-mechanism **220** for moving the FOUP advance plate assembly **222** between position A and position B for use with a conveyor located below the facility floor (*see* Fig. 11). The retracted mechanism **240** is preferably located above the facility floor **4** when it is in a retracted position. This feature allows for easier removal of the load port **200**. The telescoping z-mechanism **220** could also be used in a fabrication facility having a floor mounted conveyor **160** as long as the second z-guide **242** is not operated. Similar to the load port **100**, the FOUP advance plate assembly **222** can be raised to position A, allowing a FOUP to travel along the conveyor **160** and pass underneath the FOUP advance plate assembly **222**.

Figs. 13-15 illustrate two processing tools **101**. Each tool **101** includes two load ports **200**. Similar to previous load ports described above, each load port includes a mounting plate **216** having an I/O port **215**, a port door **214**, and kinematic plate **212** and a z-drive mechanism **220**. The z-drive mechanism **220** moves the FOUP advance plate assembly **222** vertically between the I/O port **215** and the conveyor **160**. The z-drive mechanism **220** comprises a two-stage mechanism having a first stage drive mechanism (FSD) **240** and a second stage drive mechanism (SSD) **242**. The FSD **240** moves the FOUP advance plate assembly **222** vertically between the I/O port **215** and the facility floor **4**. The SSD **242** includes a drive assembly that moves the FSD **240** vertically between the facility floor **4** and the I/O port **215**. In one embodiment, the SSD **242** sits within a back channel **250** of the FSD **240** and provides a guide for the FSD **240**. The present invention is, however, not limited to this structure. When the FSD **240** is located in its fully raised position, the FSD **240** preferably does not extend below the mounting plate **216**. This feature allows the load port **200** to be easily removed from the tool **201**.

Figs. 16-17 illustrate the load port **200** with a reduced height mounting plate **216**. The reduced height mounting plate **216** secures to a processing tool **101** through a BOLTS Interface similar to the mounting plate **116** described above. However, this mounting plate **216** does not extend down to the facility floor **4** when secured to the tool. Instead, a gap is left between the bottom of the plate **216** and the facility floor **4**. The gap provides

an access port to service the tool without having to remove the entire load port **200** from the tool. The access port would normally be covered by a blank plate (not shown) secured to the tool to prevent particulates from entering into the tool through the access port during operation. The blank plate can be removed whenever access to the tool is required. The
5 reduced height mounting plate **216** also allows an operator to remove the load port from the tool and lift the load port over the floor-based transport system. For example, the mounting plate **216** can be removed from the tool while leaving the blank plate secured to the tool – making the load port lighter to handle.

Fig. 16 further illustrates that the containers may be transported throughout the
10 facility within a tunnel **190**. The tunnel **190** preferably includes access ports that allow the FOUP advance plate assembly **122** to be lowered through the access port and into the tunnel **190** in order to obtain a FOUP. It is within the scope of the invention for the tunnel **190** to also include vertical sections that would encompass the vertical travel path of the FOUP advance plate assembly **122**. These vertical sections would provide beneficial for
15 transport systems transporting open containers or cassettes throughout the facility. In this embodiment, the entire travel path of a container would be isolated from the rest of the facility. Vertical tunnel sections transporting open containers could also incorporate article mapping functions. For example, a vertical tunnel section could include an optical scanning assembly that determines the position of each wafer in the container as the
20 container is lifted by the vertically movable support plate towards the opening.

Figs. 18-19 illustrate yet another embodiment of a load port having a FOUP advance plate assembly that moves vertically between an I/O port **315** and a conveyor **160** (or other FOUP transport device). In this embodiment, the load port **300** includes a FOUP advance plate assembly **322**, a kinematic plate **312**, a port door **314** and a mounting plate
25 **316** having an I/O port **315**. In this embodiment, the mounting plate **316** secures to the processing tool **101** through a BOLTS-Light interface.

The z-drive mechanism **320** moves the FOUP advance plate assembly **322** vertically between the I/O port **315** and the conveyor **160**. The z-drive mechanism **320** includes a first z-guide **302** and a second z-guide **304**. Each z-guide is secured to the
30 mounting plate **316** on a side of the I/O port **315**. Each z-guide may also be integrally formed with the mounting plate **316**. The mechanism **320** also includes a pair of z-rails.

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In this embodiment, the first z-rail **306** travels within the first z-guide **302** and the second z-rail **308** travels within the second z-guide **304**. At least one of the z-rails **306**, **308** secure to the FOUP advance plate assembly **322**. Thus, moving the rails **306**, **308** vertically moves the FOUP advance plate assembly **322** between the I/O port **315** and the conveyor **160**. The conveyor **160** is preferably modified (*e.g.*, slots **162**) to accommodate a FOUP advance plate assembly **322** located in the lowermost position. The load port **300** shown in Figs. 18-19 lowers the FOUP advance plate assembly **322** to a floor mounted conveyor. The z-mechanism **301** could also be used to fit a longer travel stroke (for sub-floor conveyor applications) while keeping the z-guides **302**, **304** and drive mechanism (not shown) above the facility floor **4** for ease of maintenance.

Figs. 8-11 illustrate one embodiment of a barrier **150** that provides a physical structure between the conveyor and the rest of the facility. The barrier **150** prevents interference with FOUP movement along the conveyor **160**. In another embodiment, the conveyor **160** is isolated from the facility by a tunnel **190** (Fig. 18). The tunnel **190** preferably includes an opening in the top surface of the tunnel **190** where the tunnel **190** is located adjacent a load port. The opening in the tunnel **190** allows the FOUP advance plate assembly access to a FOUP traveling on the conveyor **160**.

These conveyors transport FOUPs throughout the semiconductor fabrication facility. In a preferred embodiment, each FOUP travels along the conveyor below each FOUP advance plate assembly **122** located at the uppermost position. Placing the transport device below each load port's datum plane minimizes the effect of particles generated by the conveyor **160**.

Figs. 20-24 illustrate one embodiment of a shuttle **400** for simultaneously supporting and transporting two FOUP along the railway **420**. It is within the scope of the present invention for the shuttle **400** to hold more or less than two FOUPs. The shuttle **400**, in this embodiment, includes two sets of supports **402**, each supporting a single FOUP **2**. Each support **402** preferably includes a lower support **404** separated from an upper support **406** by a vertical member **408**. The upper and lower supports are separated so that a shuttle **400**, passing a load port with the FOUP advance plate assembly **122** located in the lowermost position will pass the load port unobstructed. The upper supports **406** are intended to support the bottom surface of a FOUP with minimal contact.

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The shuttle **400** also accommodates a FOUP advance plate assembly **122** moving vertically. For example, the upper supports **406** are preferably separated by a distance greater than the width of the FOUP advance plate assembly **122**. When the shuttle **400** comes to rest in front of a load port, a FOUP advance plate assembly **122**, located in the lowermost position, is situated between the upper support **406** and the lower support **404** and does not interfere with the vertical support **408**.

In order to transfer a FOUP from the shuttle **400** to the kinematic plate **112** of the load port **100**, the FOUP advance plate assembly **122** is first lowered to the lowermost position. A shuttle **400** then comes to rest on the railway **420** in front of the load port **100**. At this point, the kinematic pin grooves in the bottom surface of the FOUP **2** preferably align with the kinematic pins **118** on the kinematic plate **112**. The FOUP advance plate assembly **122** is then raised to the uppermost position. The FOUP **2** is eventually engaged by the kinematic plate **112** and is lifted off the upper supports **406** of the shuttle **402**. In a preferred embodiment, no further adjustment between the FOUP **2** and the kinematic plate **112** is necessary to move the FOUP towards the mounting plate **116** and remove the FOUP door **6**.

The rail **420** may comprise any mechanism known within the art, such as a conveyor or a conventional railway. The rail **420** may also be mounted within the fabrication facility at many heights. For example, the rail **420** may be mounted to, flush with, below, or elevated with respect to the facility floor **4**. If the shuttle **400** is not elevated, the shuttle **400** preferably has a low profile to allow operator foot traffic over the rail **420**.

The shuttle **400** may travel along any type of rails. By way of example only, the rails **420** may comprise a primary drive rail **422** and a secondary support rail **424**. The shuttle **400** shown in Figs. 20-24 can simultaneously transport two 300mm FOUPs **2A** and **2B**. It is within the spirit and scope of the present invention for the shuttle to carry two or more FOUPs. Simultaneously transporting FOUPs **2A** and **2B** with one shuttle **400** allows for more flexible delivery sequences and provides buffering advantages. For example, a two pod shuttle **400** has the ability to do "fast swaps." In other words, the shuttle **300** can retrieve a first FOUP **2A** from a load port **100A** onto an empty support **402** and then load a second FOUP **2B** from the shuttle **400** to the same load port **100A**. This would reduce the

number of load ports **100** required at each processing tool **101** because the time required to exchange a finished FOUP (*e.g.*, wafers in the FOUP are done with the processing step) for a new FOUP with unprocessed wafers would be very short.

Conventional process tools often have multiple load port locations so that a finished FOUP can sit and wait for an AMHS (*e.g.*, OHT system) to remove it from the load port while another load port holds a FOUP in process, and a third load port can be loaded with a new FOUP from the AMHS. For example, Fig. 16 illustrates a processing tool **101** having two load ports – a first load port **100A** and a second load port **100B**. Having two load ports enables continuous tool operation without being gated by the AMHS. With a fast-swap shuttle **400**, a third load port would be unnecessary to achieve continuous tool operation.

A shuttle **400** that could accommodate three or four FOUPs could service two or three processing tools in sequence with fast swaps at each tool. The shuttle could also take three or four FOUPs from an origination point – maybe a stocker – and deliver the FOUPs to three or four tools consecutively in one trip. For example, several FOUPs may be loaded and unloaded from various tools during a northbound leg up a bay (*e.g.*, shuttle **400** traveling from processing tool **101A** to processing tool **101B**). A bay is defined as, but not limited to, multiple tools arranged in a row. The shuttle **400** would then reverse direction (*e.g.*, shuttle **400** traveling from processing tool **101B** to processing tool **101A**) and several FOUPs may be loaded and unloaded from various tools during a southbound leg.

The rail system may branch, curve or ramp up/down to move the shuttle **400** along various paths on the facility floor **4**, above the floor **4**, below the floor **4**, between bays and within bays. All shuttles **400** could be made identical in terms of pod position relative to fiducials. This would eliminate tool “teaching” that is required with current AGVs that incorporate a robot arm. This improves serviceability and time to remove and replace shuttles.

The shuttle **400** may travel at high speeds, for example, only when enclosed in a tube **190**, or behind a fence **150**. In areas where there is no enclosure, to allow foot traffic crossing for example, the shuttle **400** would move in a slower mode and may incorporate look ahead sensors or move behind a light curtain to avoid collision. Intersections with

foot traffic may have a physical gate or may have a traffic light system to indicate whether foot traffic may pass over the rail or not.

A rail-less shuttle, or AGV, may follow a visible line on the floor or navigate relative to fiducials placed on the floor (*e.g.*, dead reckoning system), ceiling, walls or, on
5 load ports and similar structures. A rail-less shuttle provides several benefits such as leaving the floor unobstructed for foot traffic and equipment rolling, eliminating the cost of the rail and not restricting shuttle motion to linear movements between adjacent tools. For example, a rail-less shuttle could cross a bay aisle to transport FOUPs between tools performing consecutive process steps located on opposite sides of an aisle and the shuttles
10 could pass one another where needed. In addition, individual tools could be taken off-line for service and the rail-less vehicles could simply be redirected around the load port area during this service. Advanced vehicles could navigate the entire factory, enter elevators and travel down aisles also occupied by tool operators.

Fig. 25-27 illustrate that a load port is not required to have either a container
15 advance assembly for moving a FOUP horizontally or a port door, and may only need to move a FOUP vertically between two heights. For example, Fig. 25 illustrates that a load port **500** includes, among other things, a mounting plate **516** having an opening **517** and a vertically movable support structure **522**. Similar to the embodiments described above, the load port **500** also includes a mechanism for moving the support structure **522**
20 vertically between the conveyor **560** and the opening **517**. The Fig. 25 embodiment illustrates a support structure **522** having two supports for contacting the bottom surface of a FOUP.

The conveyor **560** shown in Fig. 25 is divided into three sections at each load port **500** to accommodate the support structure **522**. By way of example only, the conveyor
25 **560** comprises a middle section **562**, a left section **564** and a right section **568**. Each conveyor section, in this embodiment, comprises a belt **568** and a pair of rollers **570**. In one embodiment, and as shown in Fig. 25, the rollers **570** that are part of the middle section **562** of the conveyor **560**, are rotatably mounted to the mounting plate **516**.

Each section of the conveyor **560** is separated apart from the other, creating a gap
30 between each section of the conveyor. The gaps allow the support structure **522** to travel below the conveyor **560** and wait for a FOUP to arrive on the middle section **562** of the

conveyor **560**. After a FOUP arrives on the middle section **562** and comes to rest, the support structure **522** may rise vertically to engage the bottom surface of the FOUP and lift the FOUP off the conveyor **560**.

Fig. 26 illustrates a transport and delivery system comprising a load port **600** and a conveyor **660**. The load port **600** includes, among other things, a mounting plate **616**, a support structure **622** and a mechanism **620** for moving the support structure **622** vertically. In this embodiment, the support structure **622** comprises a structure having a first support **624**, a second support **626** and a third support **628**. Each support includes a kinematic pin **618** at the distal end of each support. This structure replaces the kinematic plate **112** in the load port **100**. The conveyor **660**, by way of example only, comprises a rail **662** and multiple cantilever rollers **664**. As shown in Fig. 26B, the each support **624**, **626** and **628** of the support structure **622** is able to pass between a pair of adjacent rollers **664** so that the support structure **622** can be lowered below the rollers **664**. A FOUP preferably comes to rest on the rollers **664** with the kinematic grooves in the bottom surface of the FOUP aligned with the kinematic pins **618** on the support structure **622**. The support structure **622** is then raised vertically to engage the bottom surface of the FOUP and lift the FOUP off the conveyor **660** to a predetermined height.

Fig. 27 illustrates another transport and delivery system that comprises a load port **700** and a conveyor **760**. The load port **700** includes, among other things, a mounting plate **716** having an opening **716** and a slot **724**, and a support structure **722**. The support structure **722**, in this embodiment, preferably moves only vertically between the opening **717** and the conveyor **760**. However, it is within the scope of the invention for the support structure **722** to also move horizontally. The support structure **722** may comprise any structure that supports a container including, but not limited to, a kinematic plate for supporting a FOUP or any other container support mechanism. The conveyor **760** comprises a rail **762** having cantilevered rollers **764** with rotatable wheels **766** located at both ends of each roller **764**. In this embodiment, the rollers **764** preferably do not contact the container – only the wheels **766** – to minimize contact with the container.

To support a container located directly in front of the load port **700**, two wheel **766** are rotatably mounted to the mounting plate **716** of the load port **700**. These two wheels may be passive wheels or drive wheels. Eliminating the rollers **764** on the conveyor **760**

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for the section in front of the load port **700** allows the support structure **722** to be lowered below the wheels **766**. At this point, when a container comes to rest in front of the load port **700**, the support structure **722** may then be raised to lift the container off the conveyor **760**. The support structures and conveyors illustrated in Figs. 25-27 are interchangeable.

5 It should be appreciated that the above-described mechanisms and process for FOUP transport between a conveyor and a load port are for explanatory purposes only and that the invention is not limited thereby. Having thus described a preferred embodiment of a method and system for FOUP transportation, it should be apparent to those skilled in the art that certain advantages of the within system have been achieved. It should also be
10 appreciated that various modifications, adaptations, and alternative embodiments thereof may be made within the scope and spirit of the present invention. For example, the use of conveyors has been illustrated in a semiconductor fabrication facility, but it should be apparent that many of the inventive concepts described above would be equally applicable to the use of other non-semiconductor manufacturing applications.

15

Claims

1. A system for presenting a container storing at least one article to a processing tool, comprising:

a load port, including:

- 5 a frame having an opening;
- a support structure being adapted to receive a container;
- a drive mechanism for moving said support structure substantially vertically between a first height and a second height;
- 10 a conveyor for movably supporting the container substantially along a container transport plane; and
- wherein a container traveling on said conveyor moves unobstructed over said support structure when said support structure is located at said second height.

2. The system as recited in claim 1, wherein said load port further includes a port door being adapted to move between a closed position preventing an article from passing through said opening and an open position allowing an article to pass through said opening.

3. The system as recited in claim 1, wherein said support structure comprises a container advance assembly being adapted for moving the container substantially horizontally.

4. The system as recited in claim 1, wherein said support structure is being adapted to receive a container for transporting wafers having a diameter between 150mm – 500mm.

5. The system as recited in claim 1, wherein said support structure is being adapted to receive a container for transporting a flat panel display.

25 6. The system as recited in claim 1, wherein said mechanism comprises:

 an arm affixed to said support structure; and

 a drive assembly for moving said arm vertically.

7. The system as recited in claim 6, wherein said conveyor comprises:

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a first rail; and

a second rail spaced apart from said first rail;

wherein the portion of said first rail passing said load port includes a feature allowing said arm to pass unobstructed through at least a part of said first rail.

5 8. The system as recited in claim 1, wherein said conveyor comprises:

a first rail having a top surface; and

a second rail spaced apart from said first rail.

9. The system as recited in claim 8, wherein said mechanism includes a vertically adjustable arm having a distal end affixed to said support structure.

10 10. The system as recited in claim 1, wherein said conveyor comprises a belt conveyor.

11. The system as recited in claim 1, wherein said conveyor comprises a rail and a plurality of rollers each rotatably secured to said rail, each one of said plurality of rollers being spaced apart from each other and extending outward from said rail.

12. The system as recited in claim 11, wherein said support structure comprises at least
15 two fingers spaced apart from each other such that each said finger nests between adjacent rollers when said support structure is located at said second height.