

RESIN MOLDING APPARATUS

ABSTRACT

An object of the present invention is to reduce mold defects such as incomplete filling. At a resin supply section, a base resin part (27a) is formed from a granular resin (27) on a workpiece (W), and a convex resin part (27b) is formed, from a smaller amount of granular resin (27) than was used to form the base resin part (27a), on the base resin part (27a). At a press section (21), an upper mold (43) and a lower mold (44) are moved closer to the workpiece (W) mounted on the lower mold (44), whereby the upper mold (43) is brought into contact with the convex resin part (27b), molten resin is spread out on the base resin part (27a), and a cavity (45) is filled with resin.

Figure 12