CLAIMS

What is claimed is:

1. An improved positioning joint structure of reinforcing steel bars (cages), comprising a plurality of joint pieces and pivot devices, wherein

the plurality of joint pieces are fastened and connected to each other through the pivot devices and are used as the reinforcing steel bars (cages) having an extending connection;

the pivot device having an inner thread corresponding to the joint piece; wherein the joint piece that has a double or a triple-start thread and a guide tooth structure installed at one end of the joint piece where the joint piece is in contact with the pivot device, the guide tooth structure comprising a guide thread portion located at one end of the joint piece that is in contact with the front end of the join piece; the thread diameter of the guide thread portion being smaller than the thread diameter of the joint piece at the rear end; when the joint piece is in contact with the pivot device initially, such that the joint piece can enter the inner thread of the pivot device much easier through the design of the smaller thread diameter of the guide thread portion, the guide tooth structure further comprising an inner guide thread portion having a larger thread diameter than that of the inner thread of the pivot device, such that the joint piece can enter the pivot device much easier initially during the fastening process, and wherein

a diameter of a section of the reinforcing steel bar of the joint piece is enlarged by cold-formed expansion front portion method before thread is made, such that

the enlarged section of the reinforcing steel bar undergoes thread rolling process afterward; the joint piece comprising an expansion thread portion, located at the front end of the joint piece and for joining parts, a shank portion that is connected to the expansion thread portion and maintains an original diameter size of the reinforcing steel bar, wherein a thread outer diameter of the expansion thread portion is larger than a diameter of the shank portion and a diameter of the expansion thread portion decreases gradually toward a direction away from the shank portion.

2. An improved positioning joint structure of reinforcing steel bars (cages), comprising a plurality of joint pieces and pivot devices, wherein

the plurality of joint pieces are fastened and connected to each other through the pivot devices and are used as the reinforcing steel bars (cages) having an extending connection;

the pivot device having an inner thread corresponding to the joint piece; wherein the joint piece that has a single-start thread and a guide tooth structure installed at one end of the joint piece where the joint piece is in contact with the pivot device, the guide tooth structure comprising a guide thread located at one end of the joint piece that is in contact with the front end of the join piece; the thread diameter of the guide thread portion being smaller than the thread diameter of the joint piece at the rear end of the joint piece; the joint piece can enter the inner thread of the pivot device much easier through the design of the smaller thread diameter of the guide thread portion, the guide tooth structure

further comprising an inner guide thread portion having a larger thread diameter than that of the inner thread of the pivot device, such that the joint piece can enter the pivot device much easier initially during the fastening process and wherein

a diameter of a section of the reinforcing steel bar of the joint piece is enlarged by cold-formed expansion front portion method before thread is made, such that the enlarged section of the reinforcing steel bar undergoes thread rolling process afterward; the joint piece comprising an expansion thread portion, located at the front end of the joint piece and for joining parts, a shank portion that is connected to the expansion thread portion and maintains an original diameter size of the reinforcing steel bar, wherein a thread outer diameter of the expansion thread portion is larger than a diameter of the shank portion and a diameter of the expansion thread portion decreases gradually toward a direction away from the shank portion.