

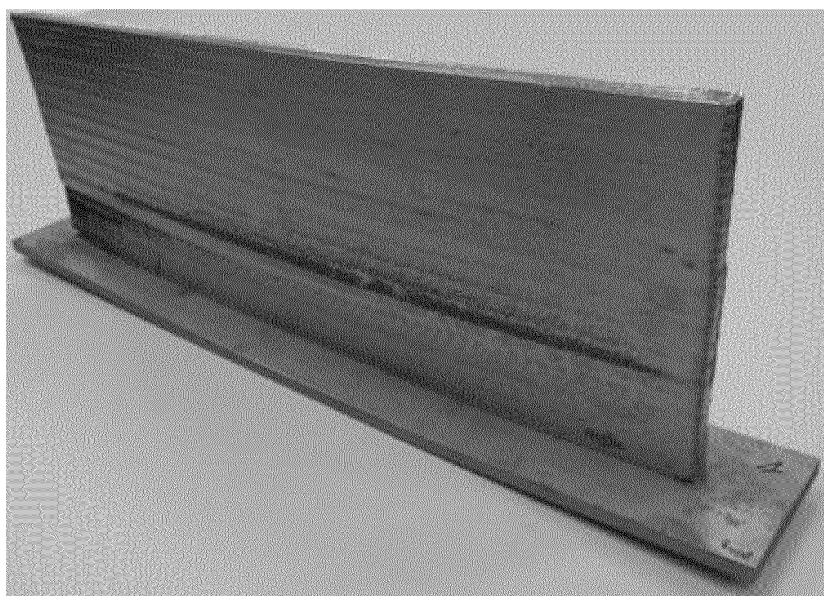


FIG. 1A

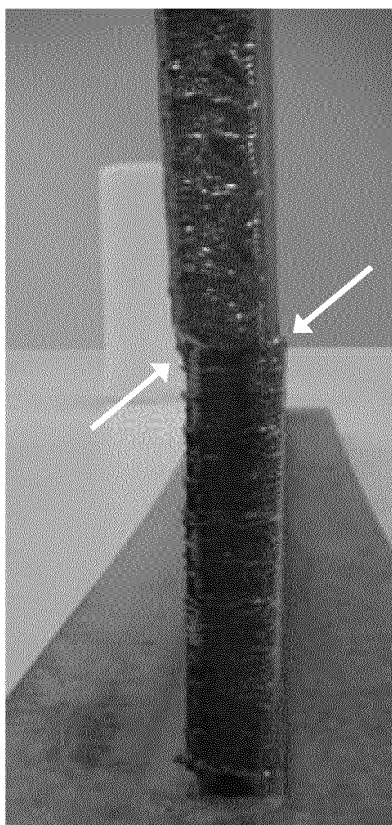


FIG. 1B

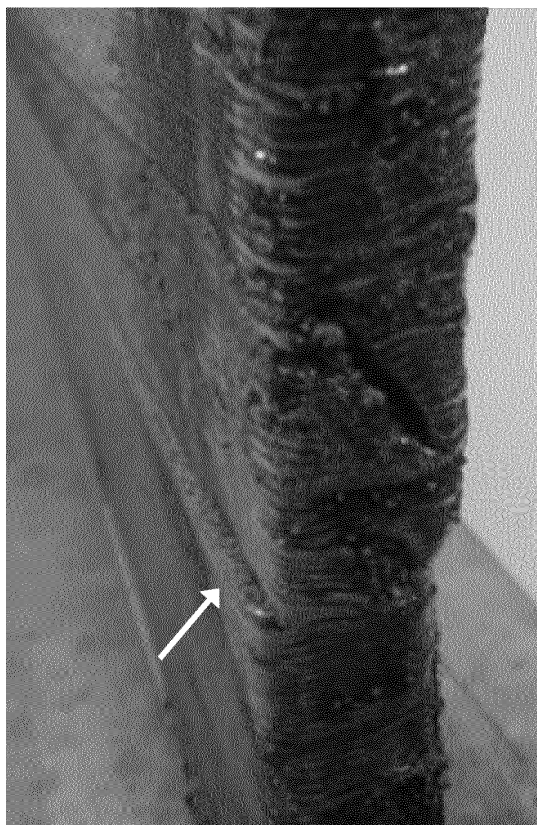


FIG. 1C

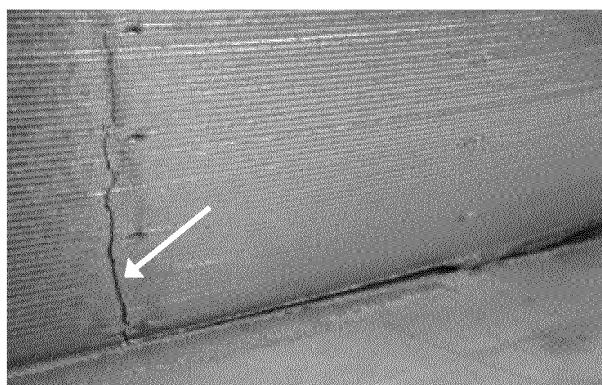


FIG. 1D

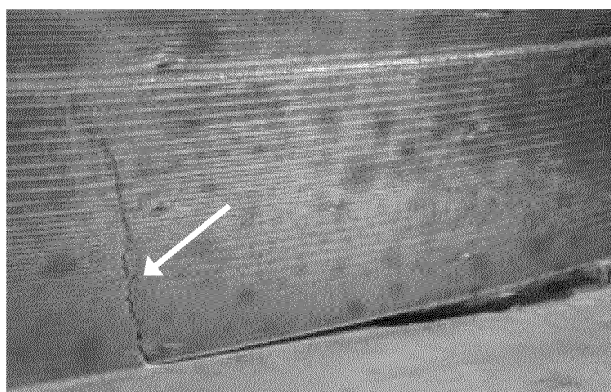


FIG. 1E

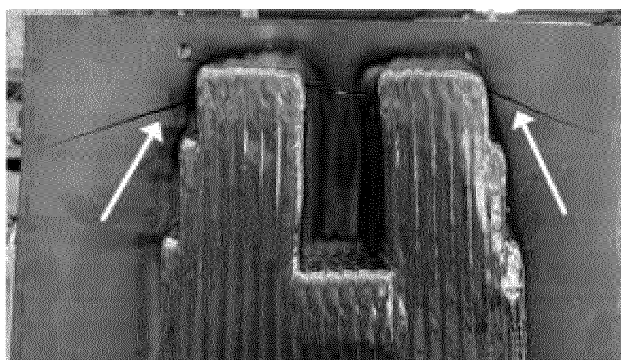


FIG. 1F

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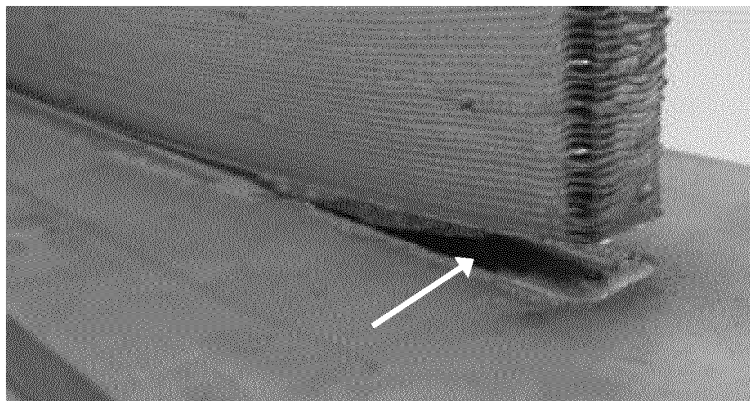


FIG. 1G

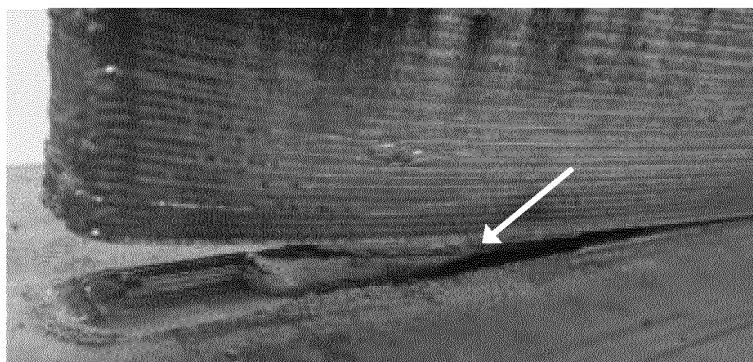


FIG. 1H

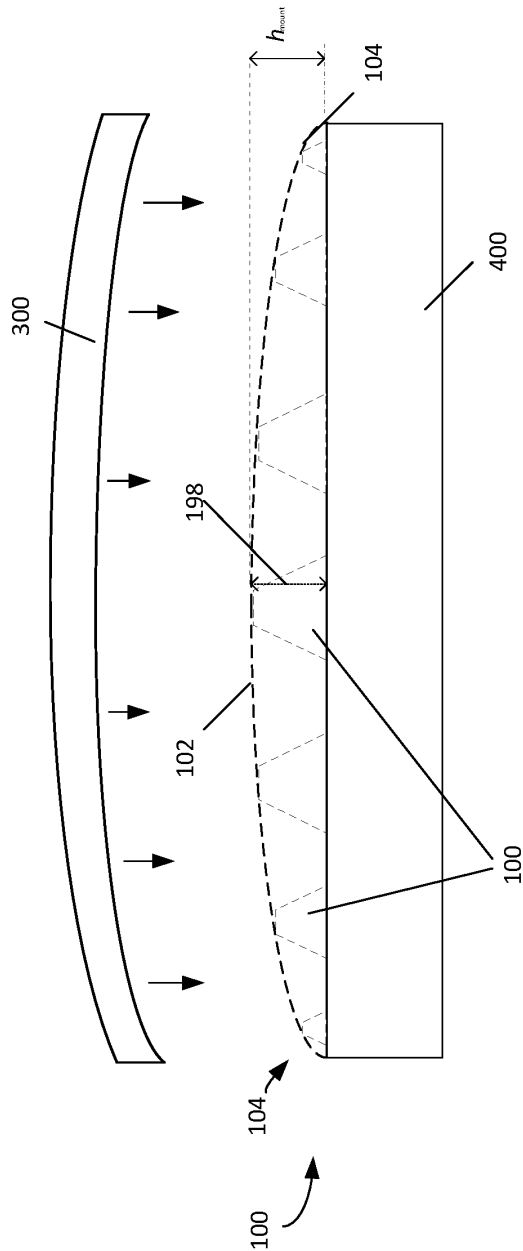


FIG. 2A

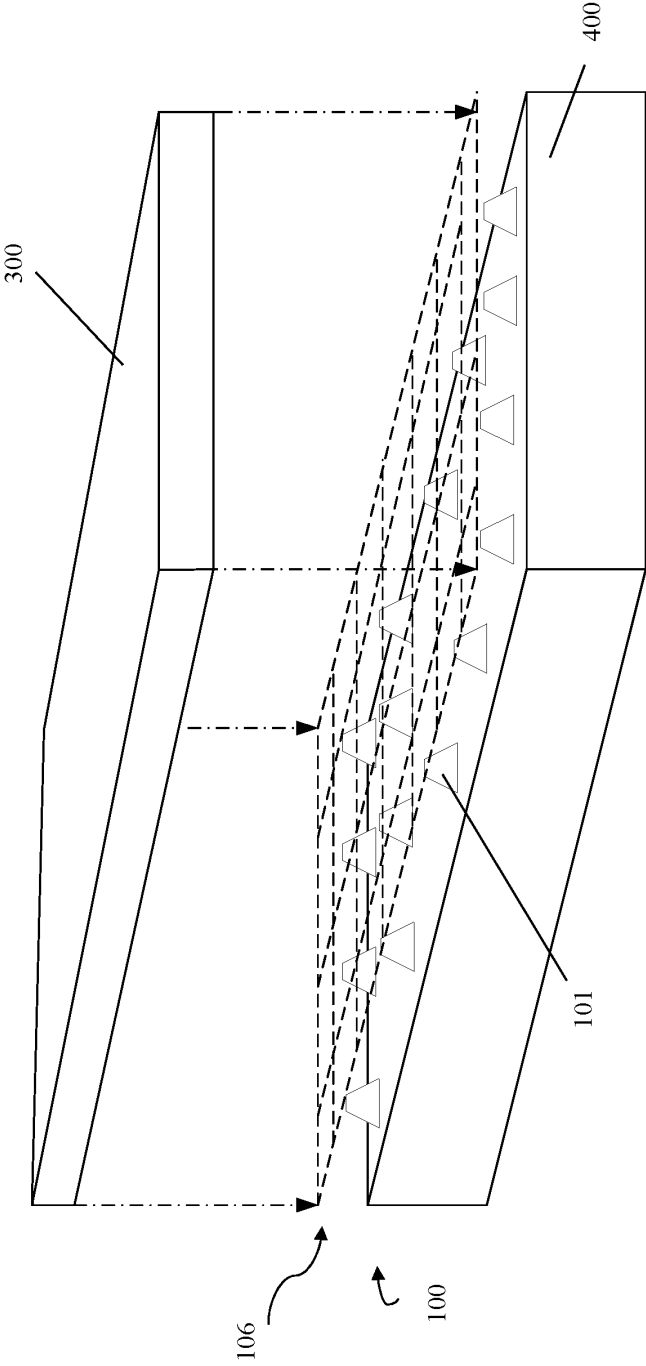


FIG. 2B

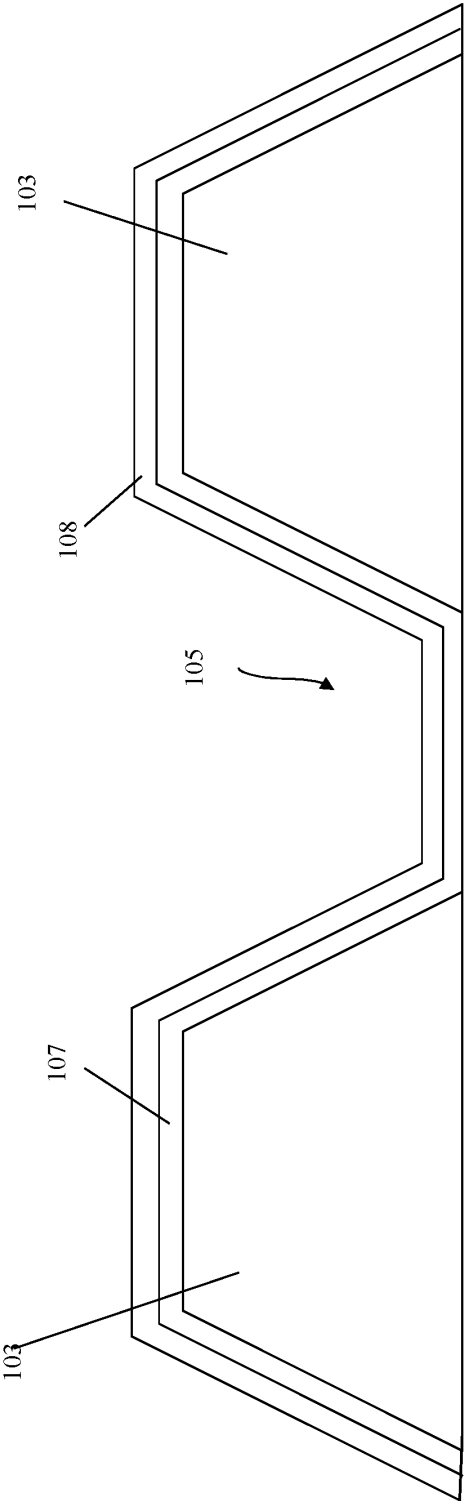


FIG. 2C

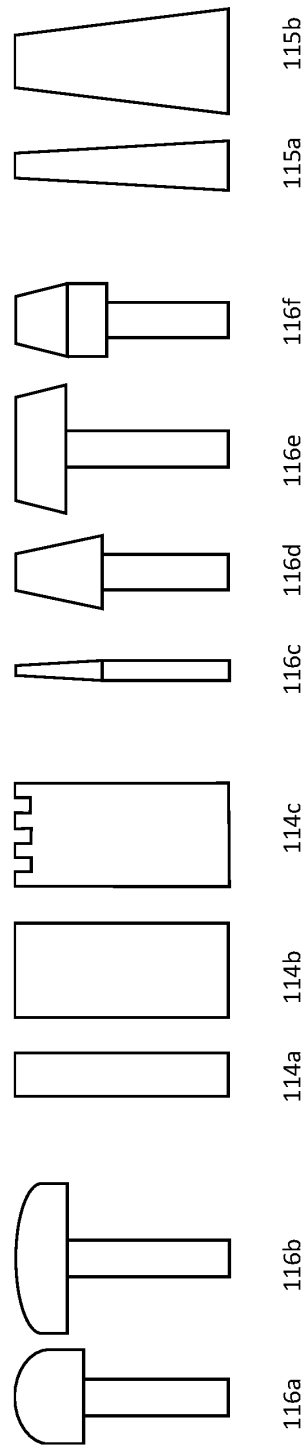


FIG. 3A

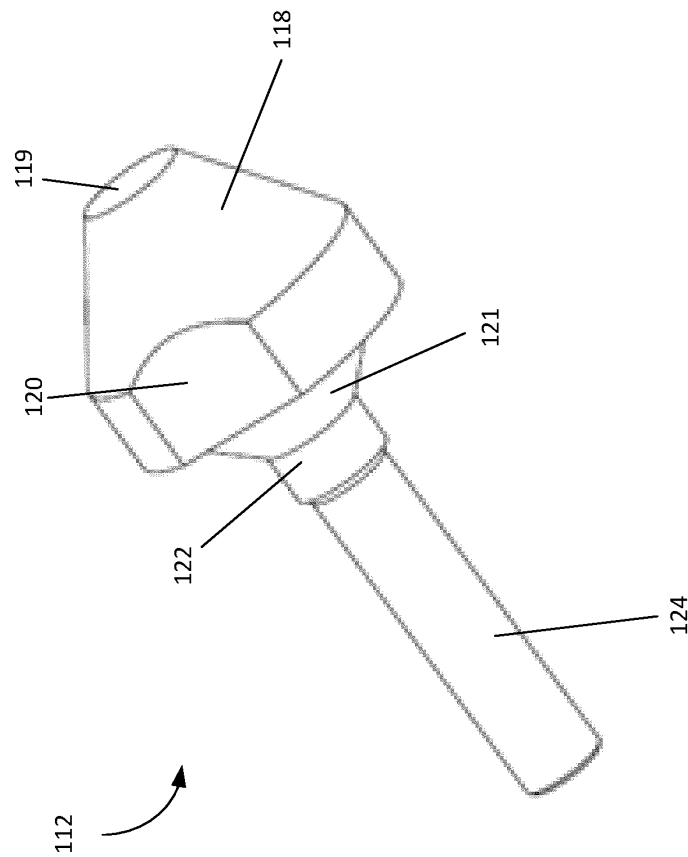


FIG. 3B

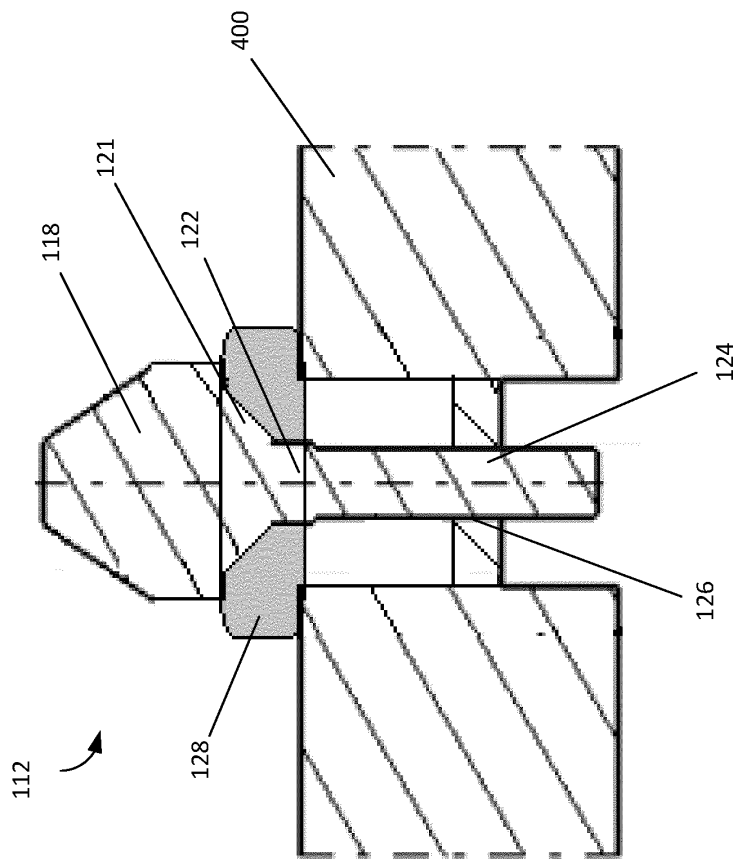


FIG. 3C

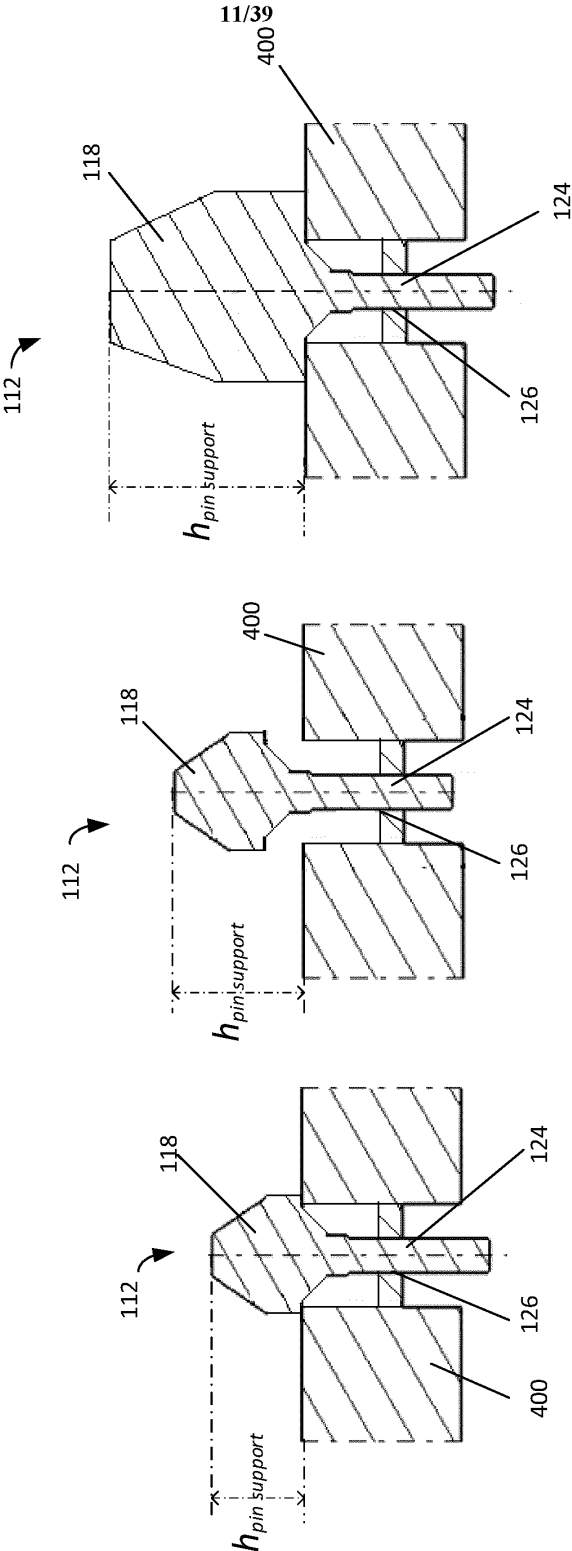


FIG. 3D

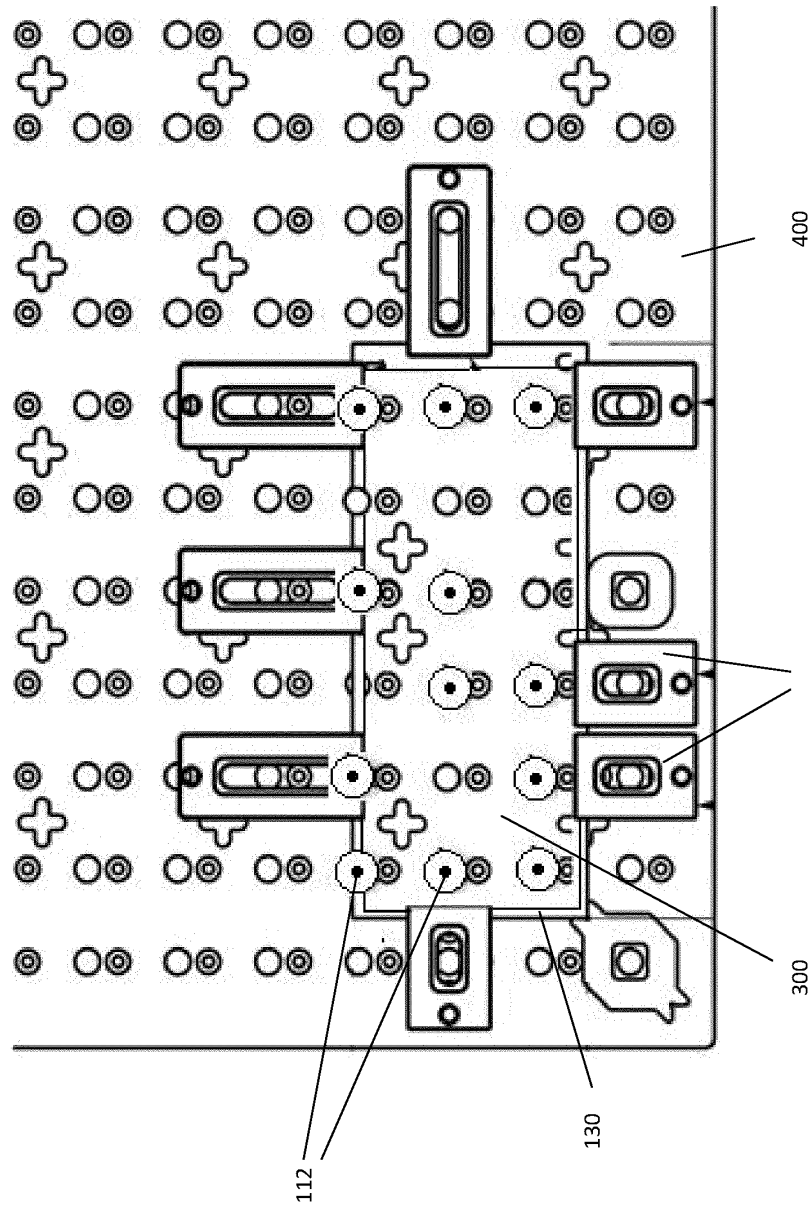


FIG. 3E

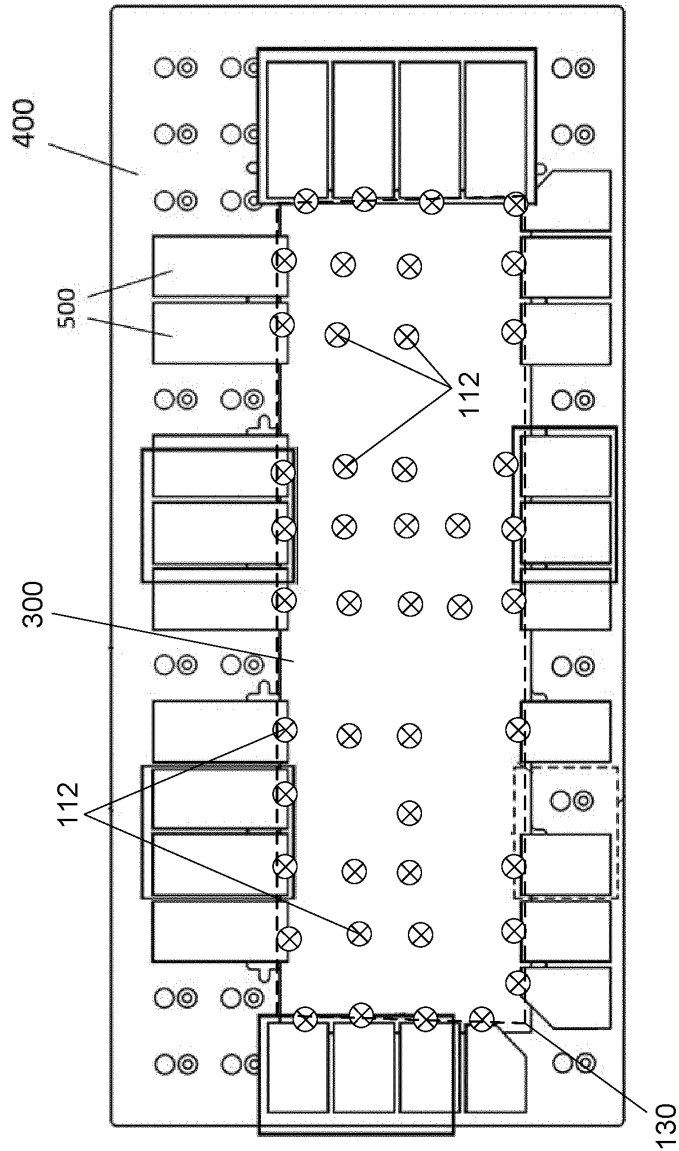


FIG. 3F

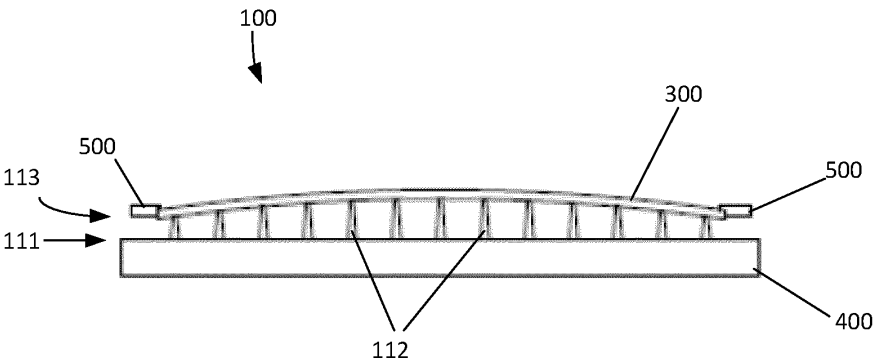


FIG. 3G

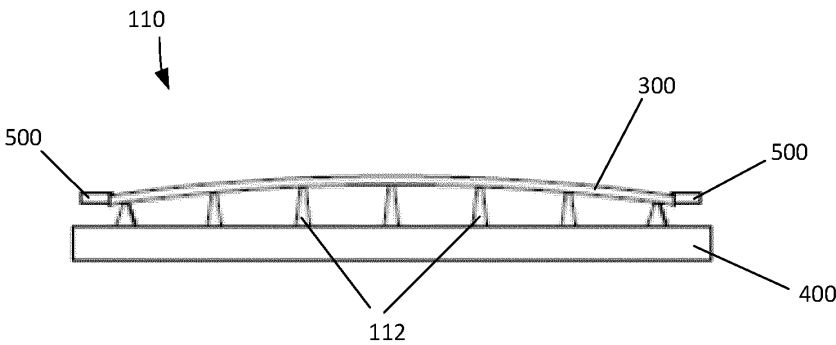


FIG. 3H

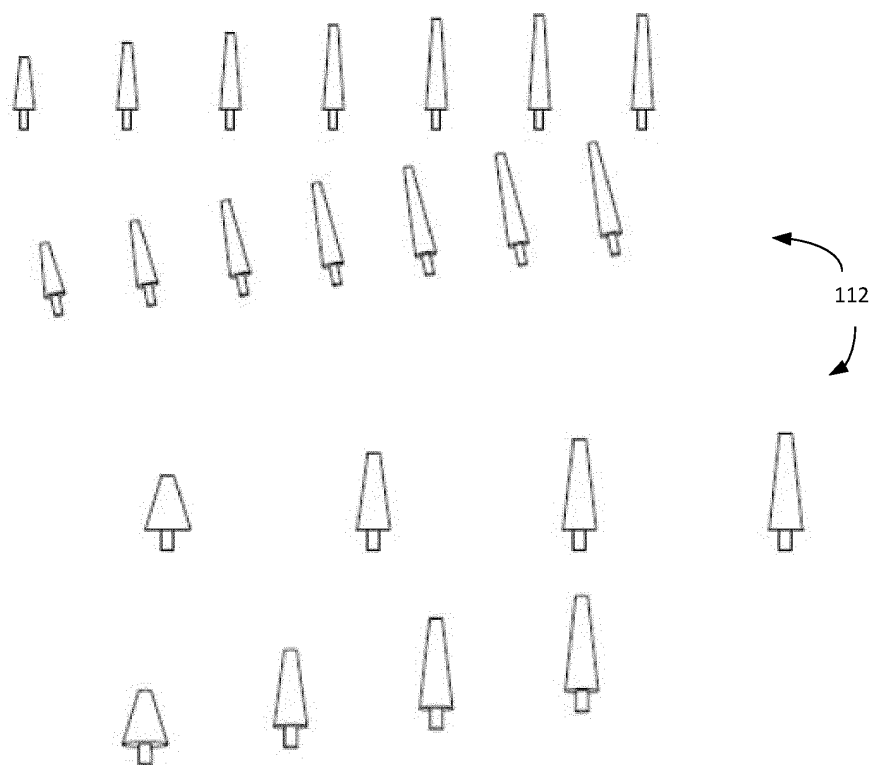


FIG. 3I

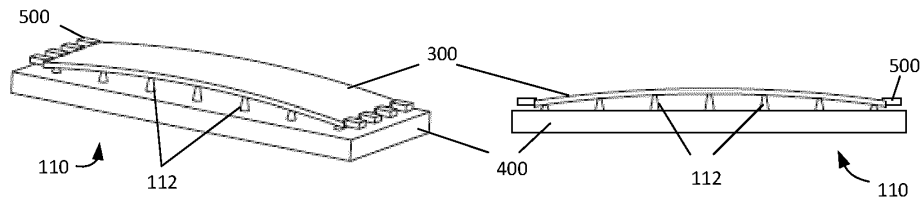


FIG. 3J

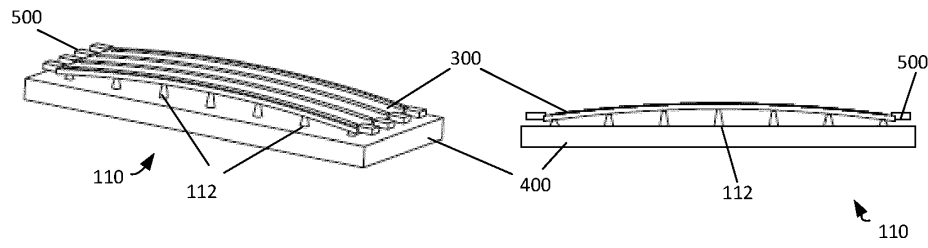


FIG. 3K

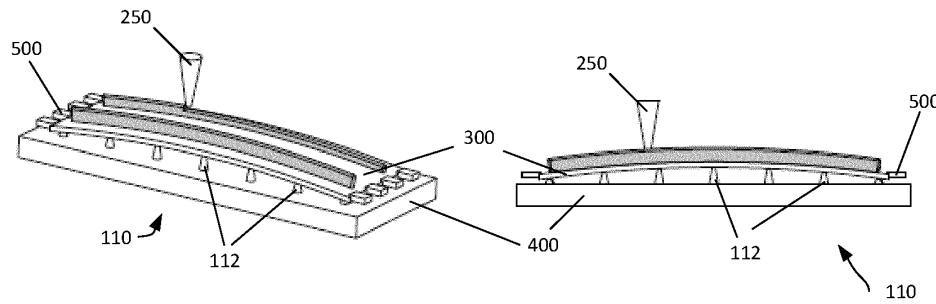


FIG. 3L

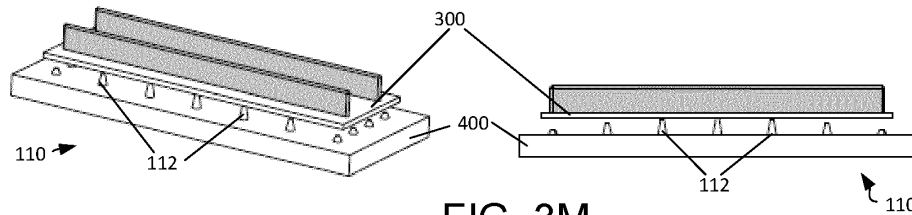


FIG. 3M

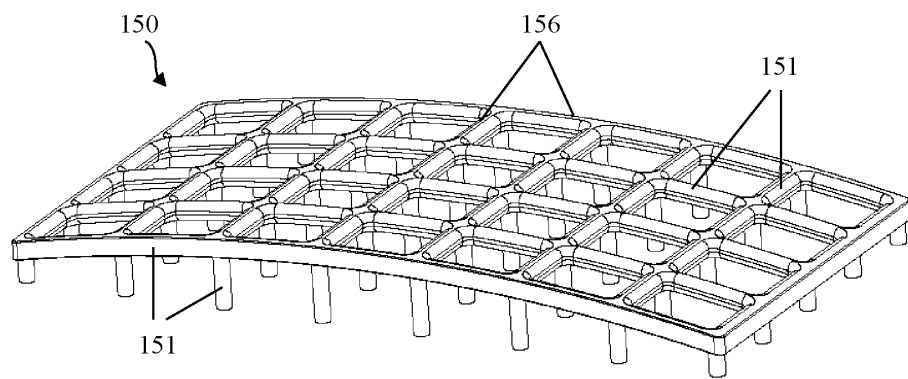


FIG. 4A

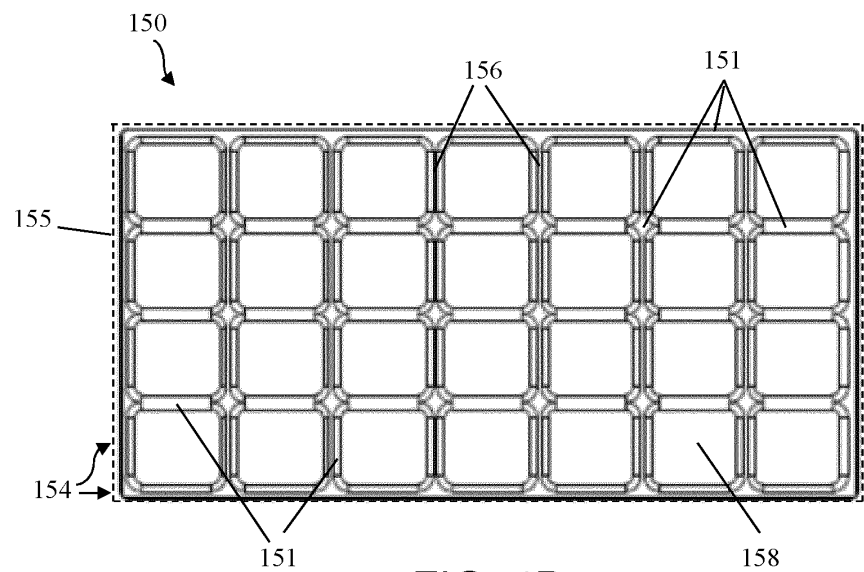


FIG. 4B

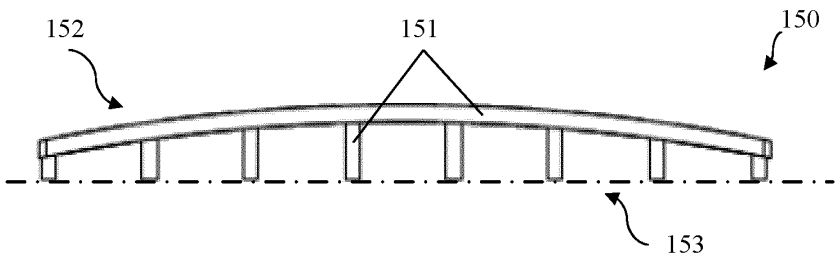


FIG. 4C

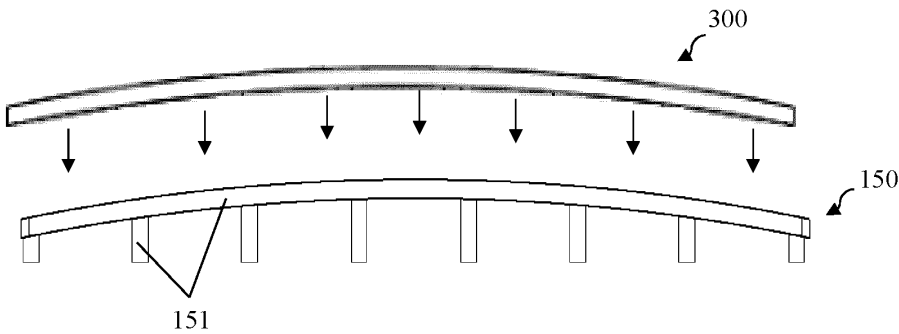
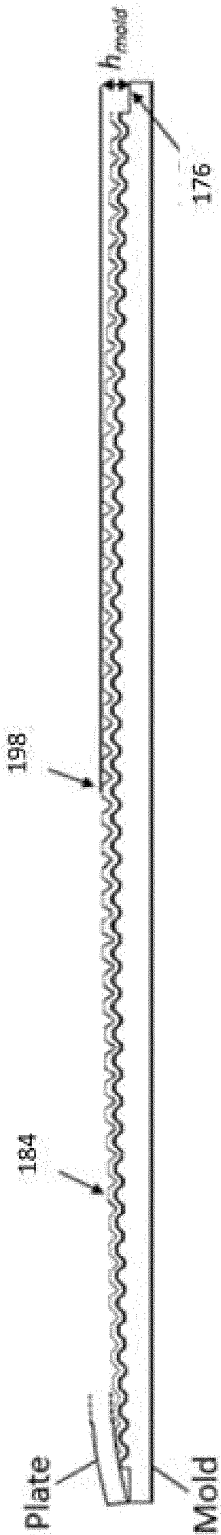
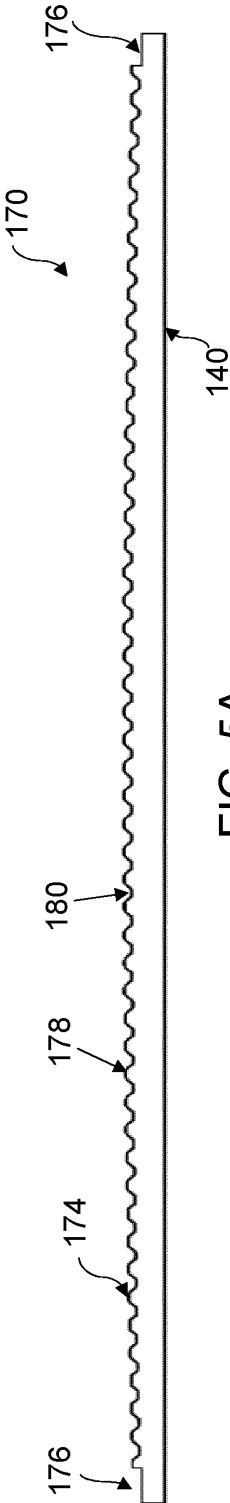


FIG. 4D



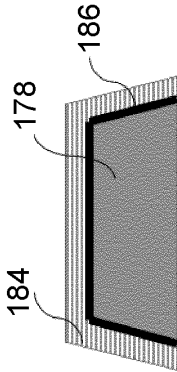


FIG. 5C

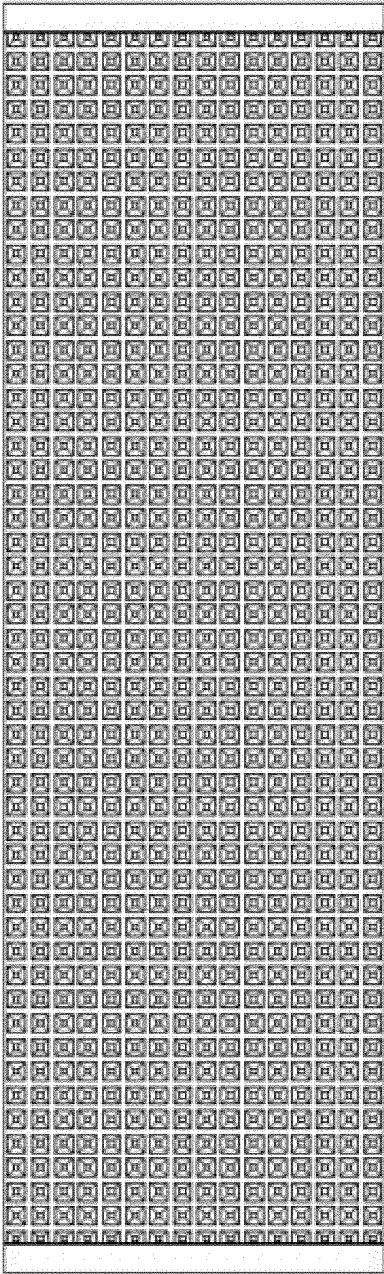


FIG. 5D

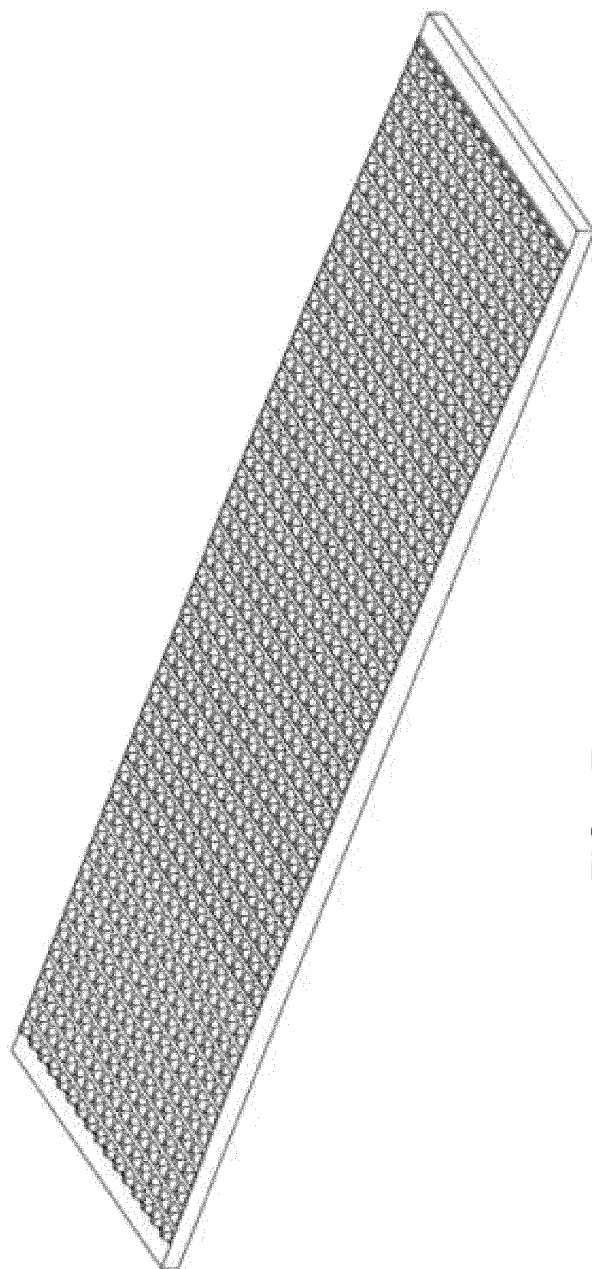


FIG. 5E

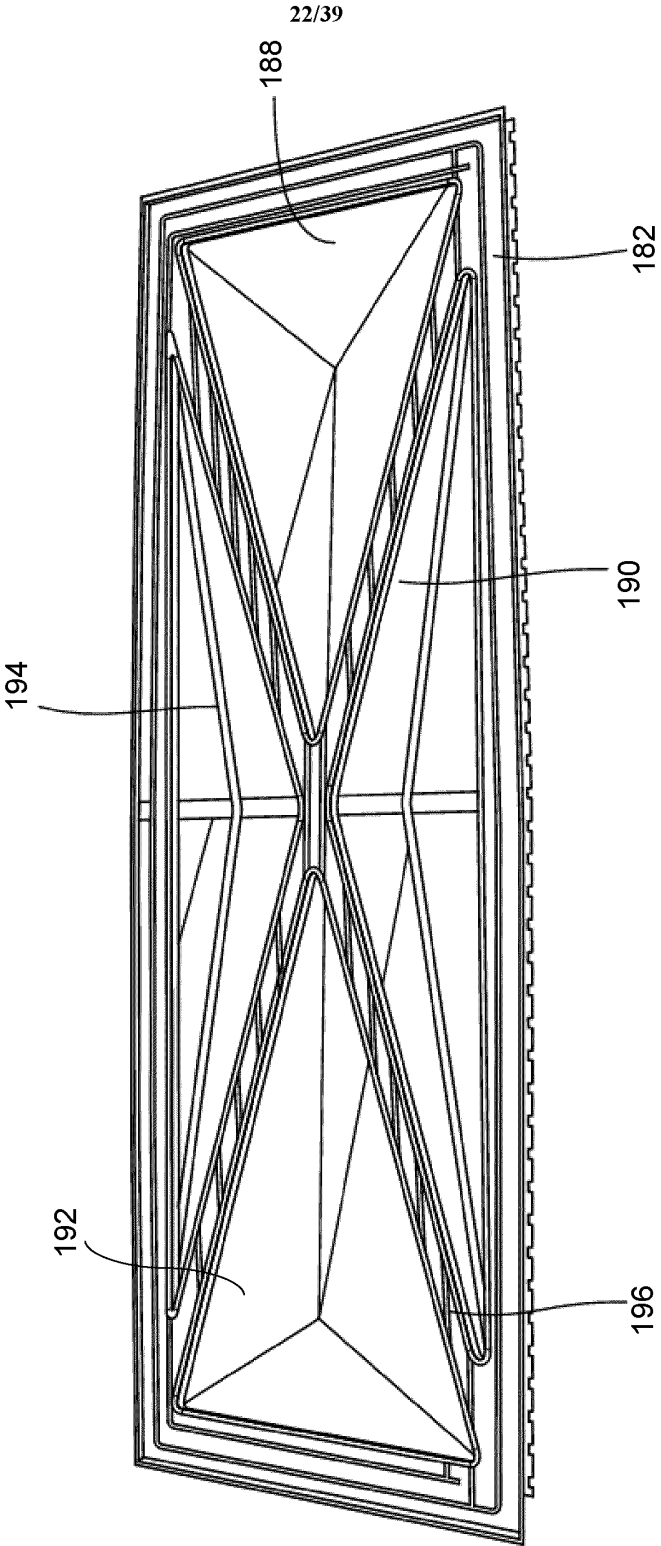


FIG. 5F

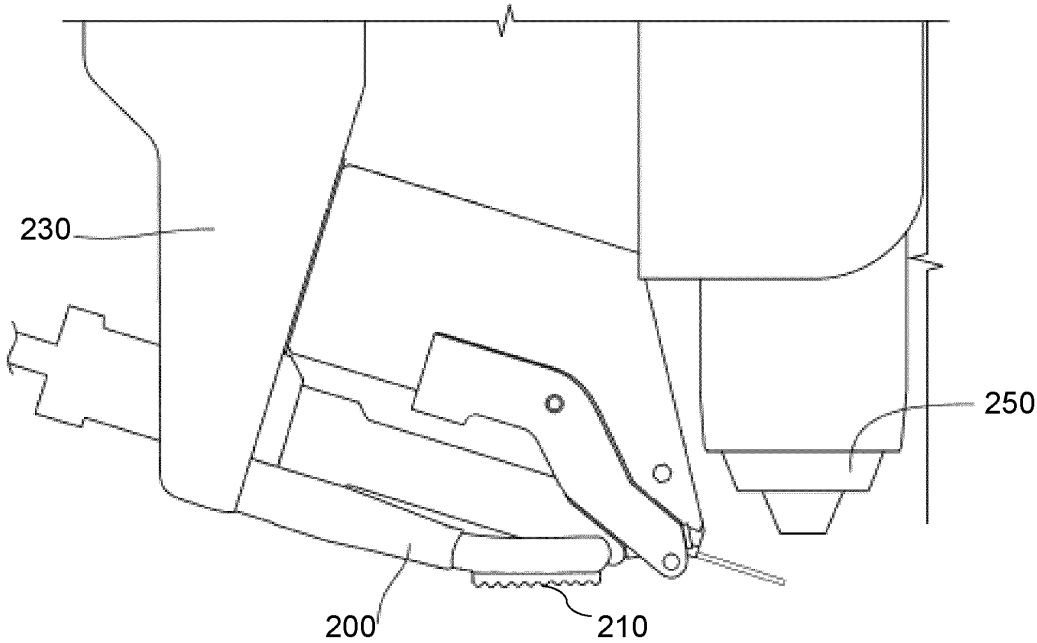


FIG. 6

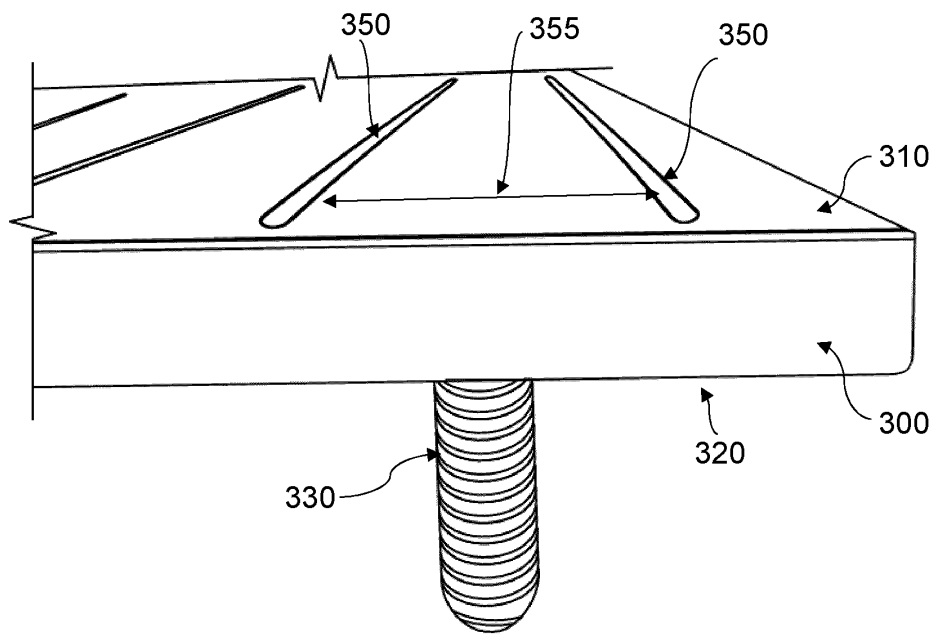


FIG. 7A

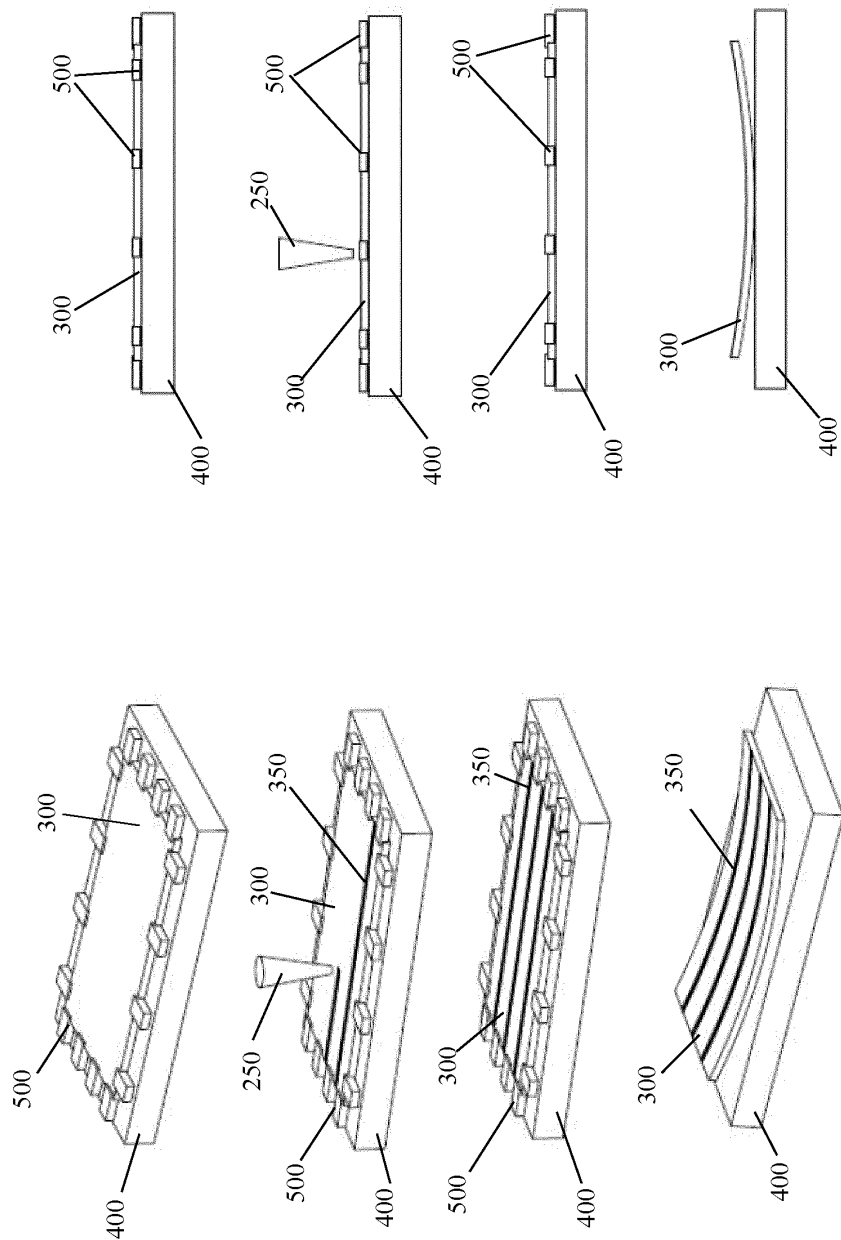


FIG. 7B

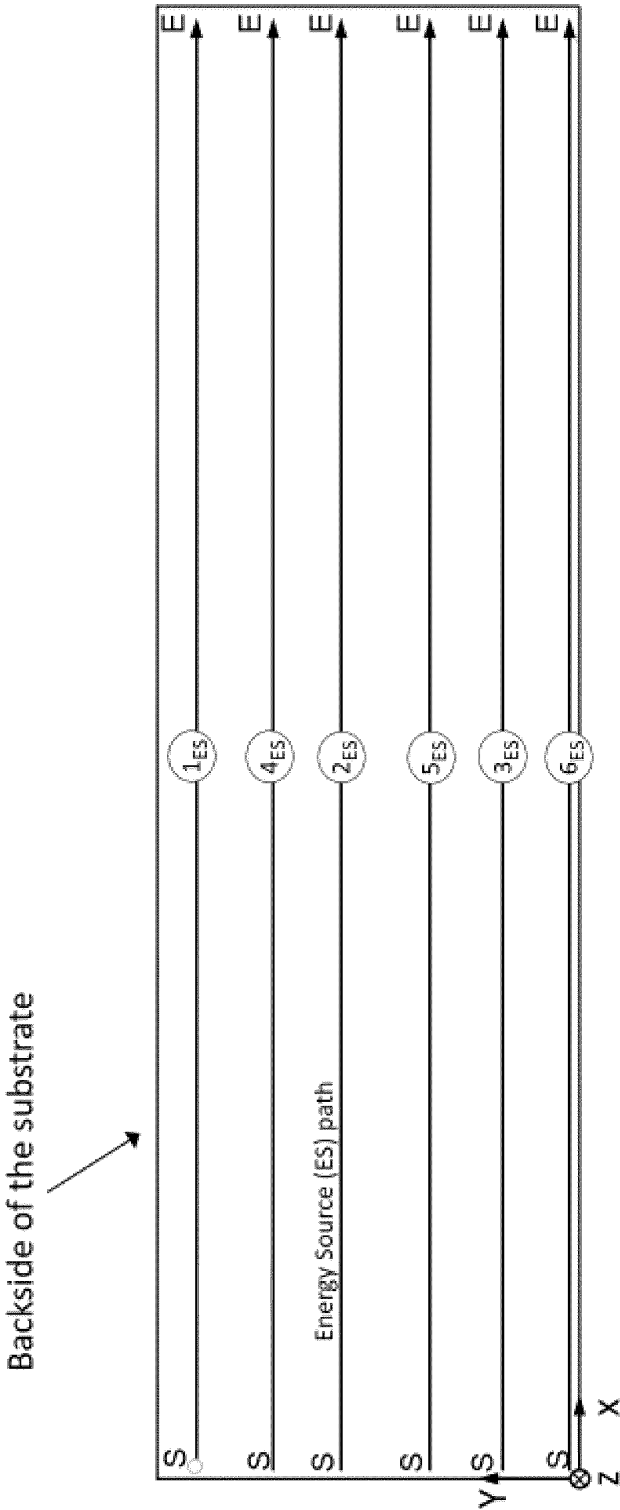
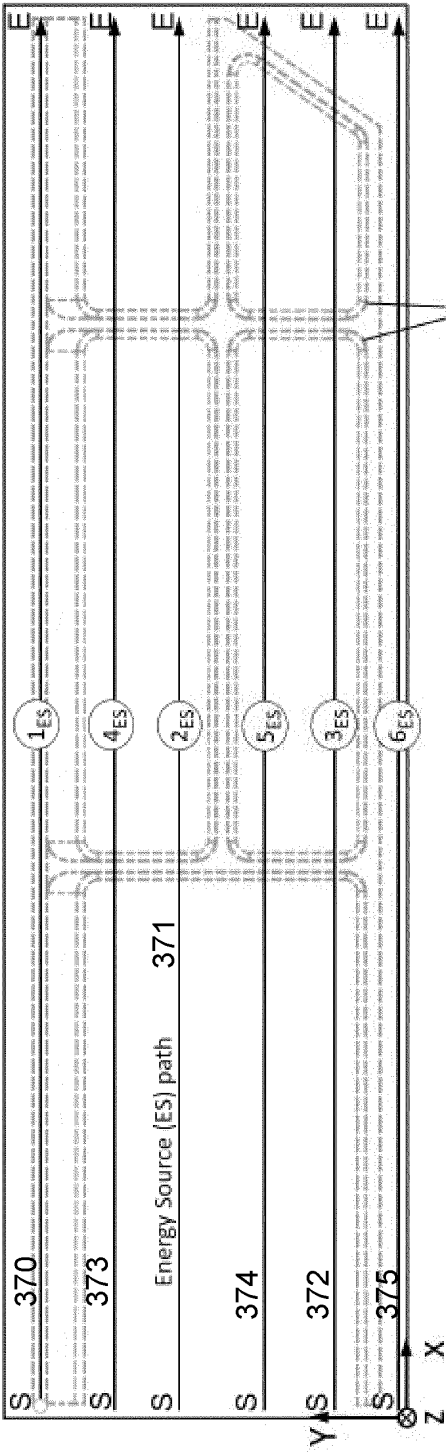


FIG. 7C

Backside of the substrate



DED workpiece on the frontside

FIG. 7D

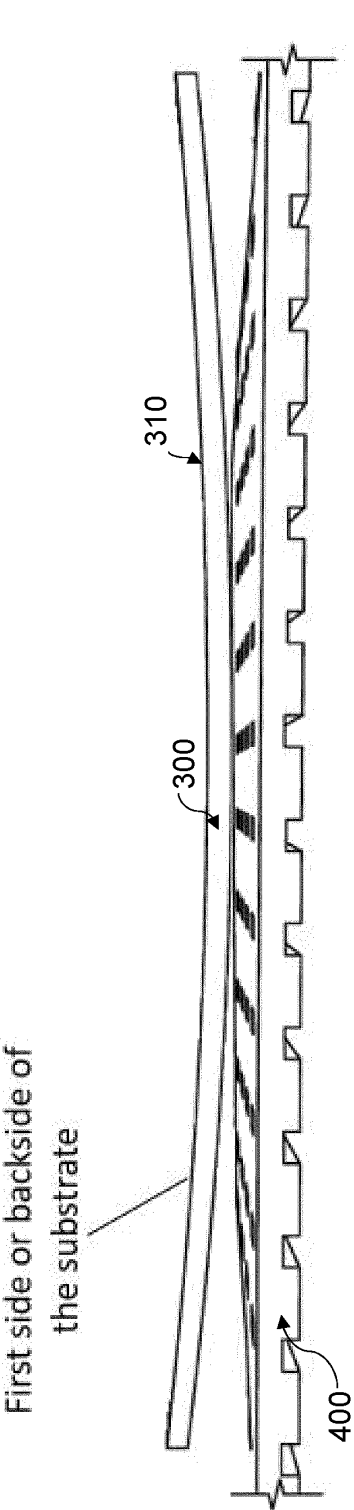


FIG. 8A

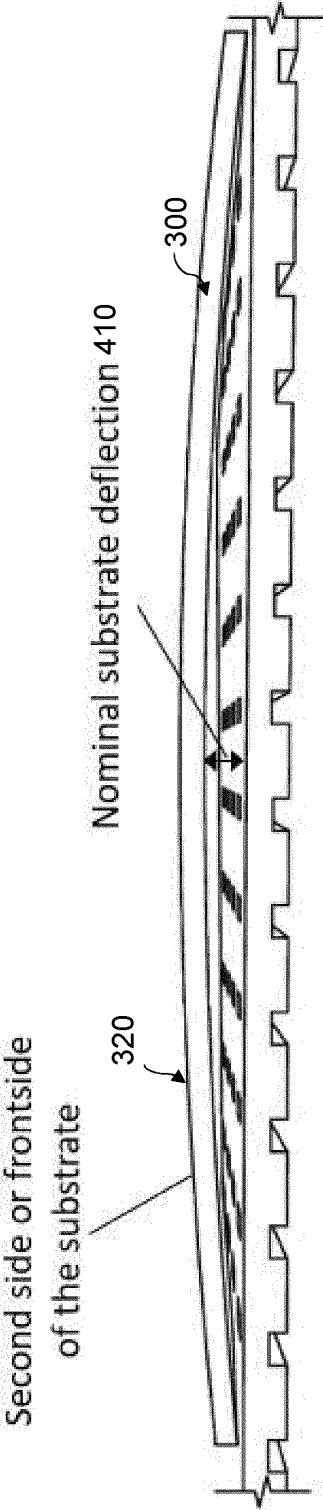


FIG. 8B

Ceramic-coated surface under the lip of the clamp

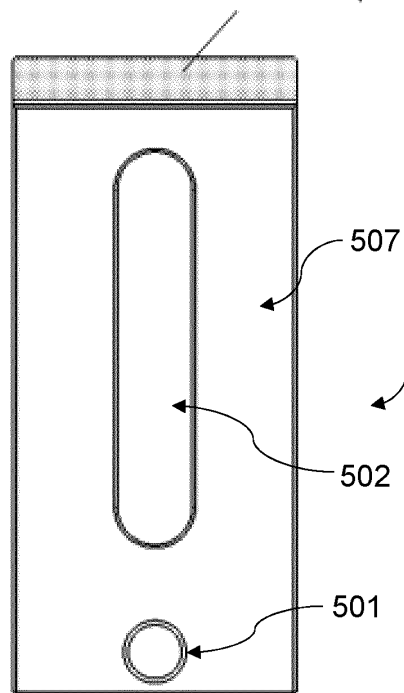


FIG. 9A

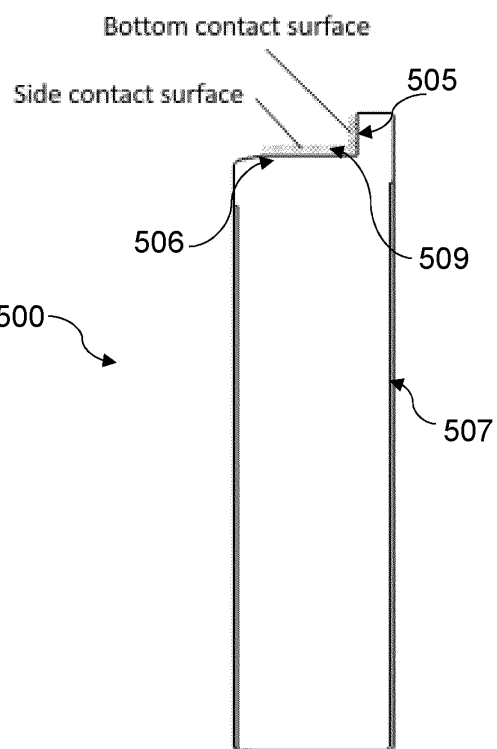


FIG. 9B

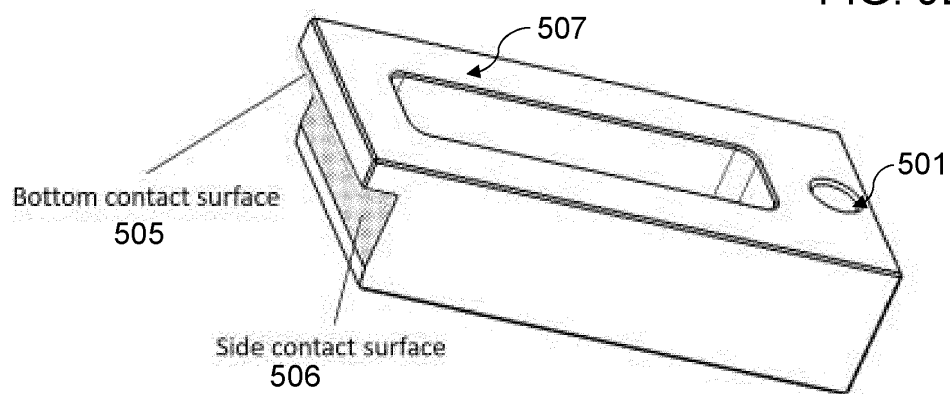


FIG. 9C

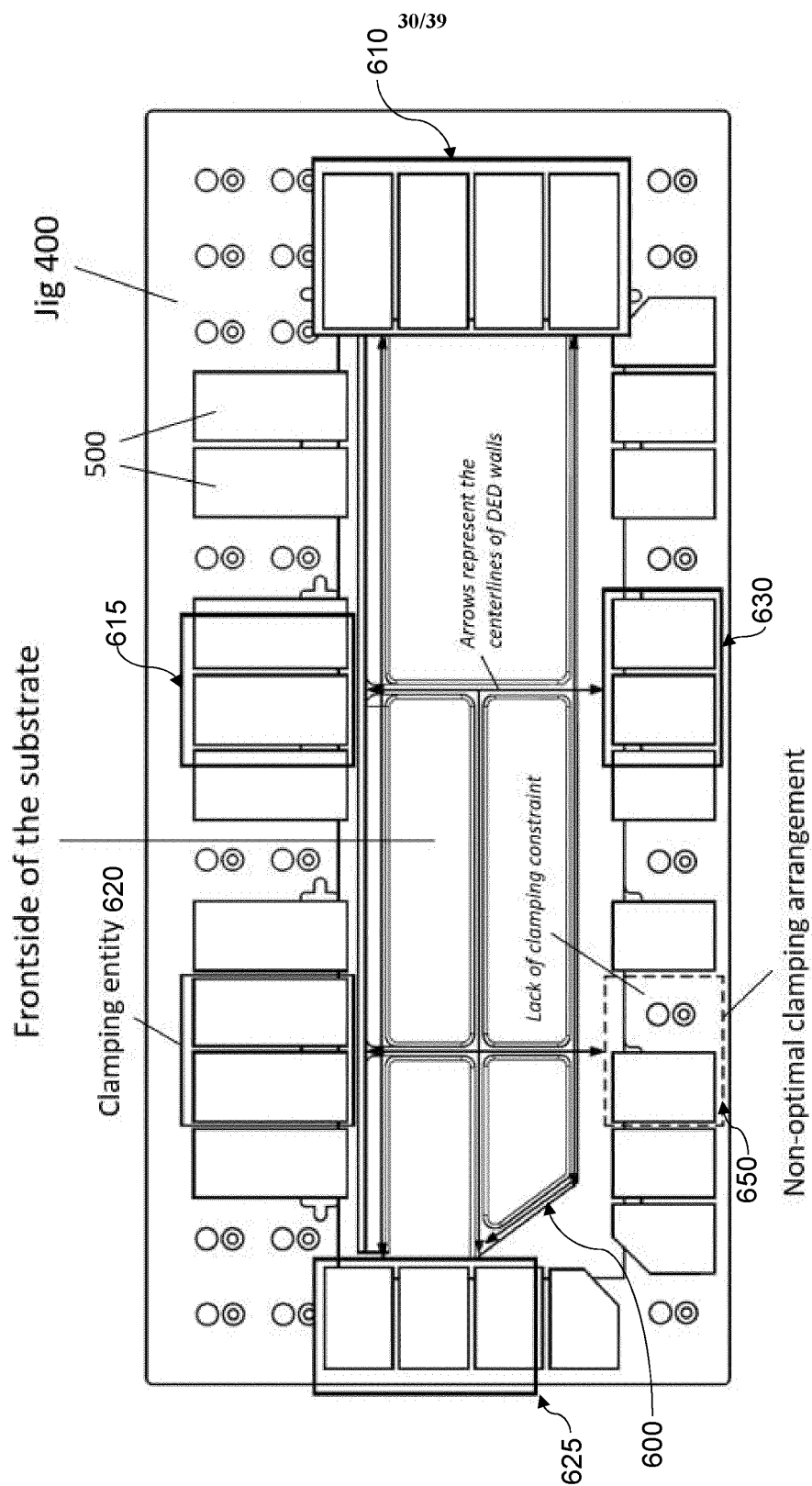


FIG. 10

Front side of the substrate

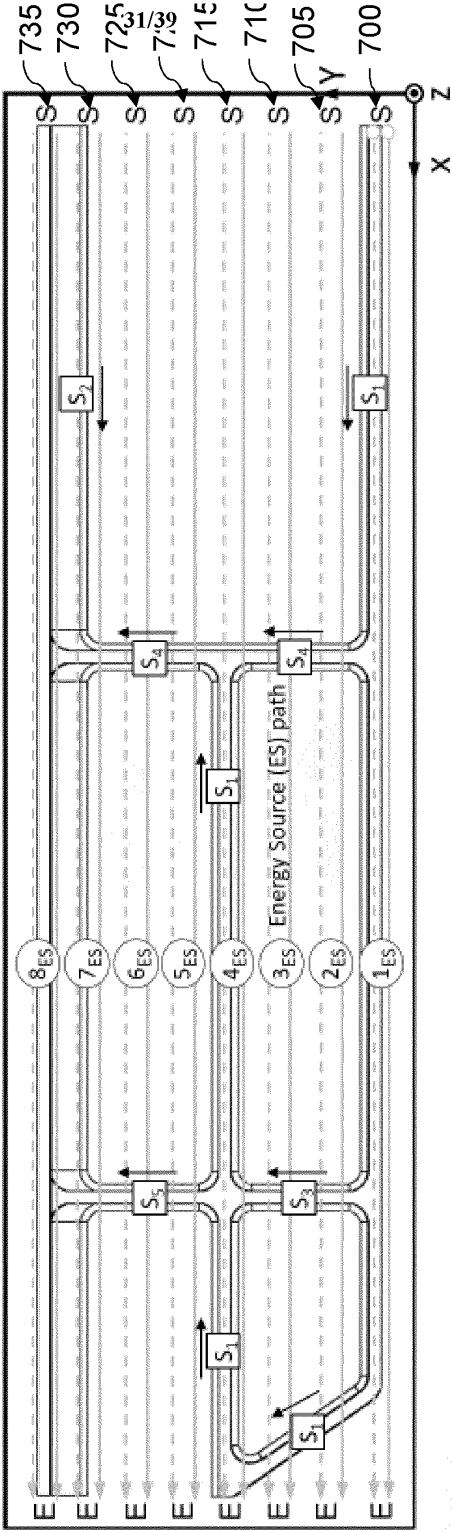


FIG. 11

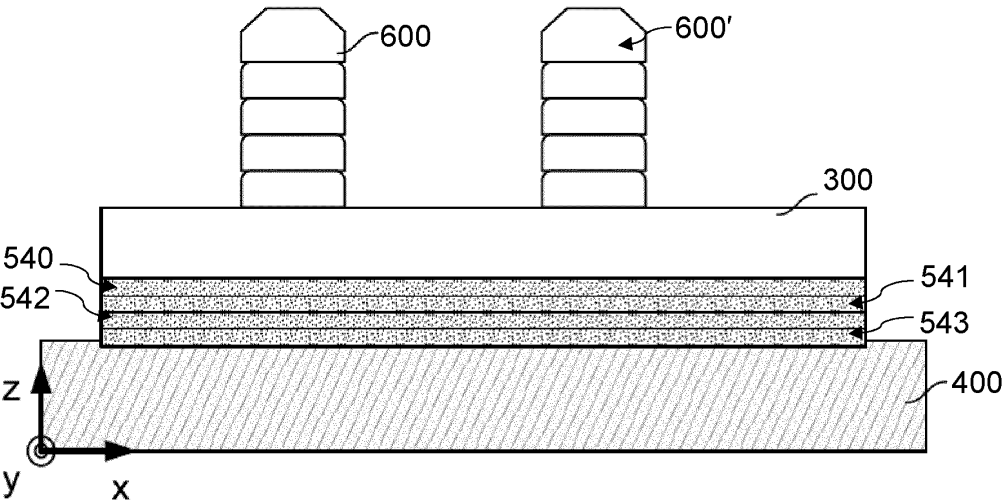


FIG. 12A

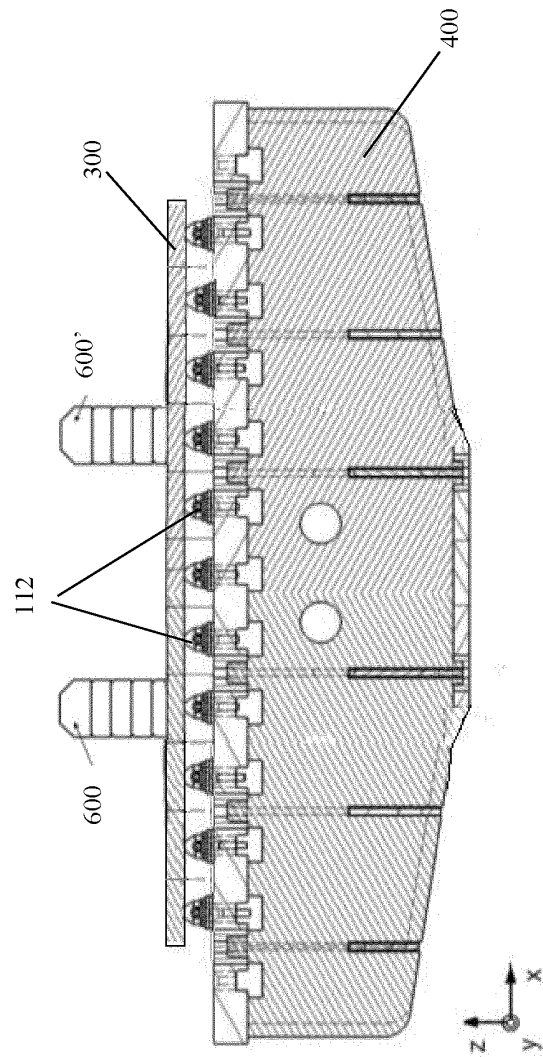


FIG. 12B

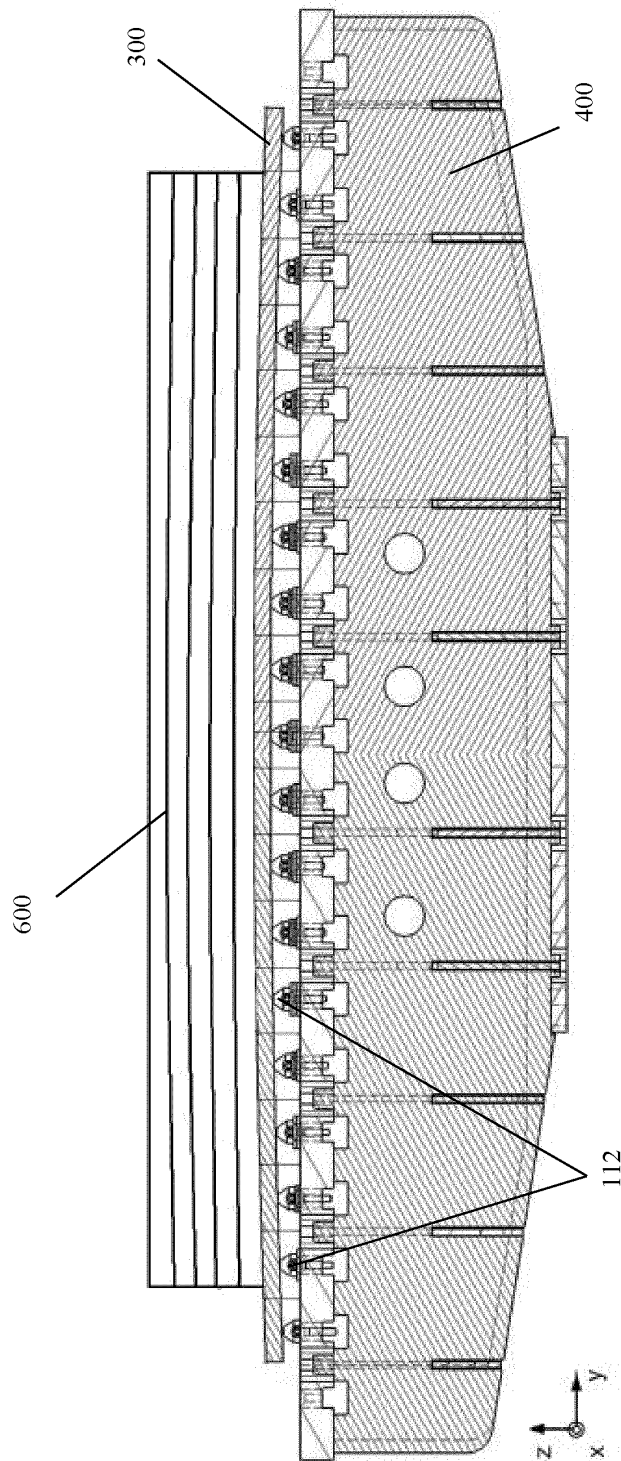


FIG. 12C

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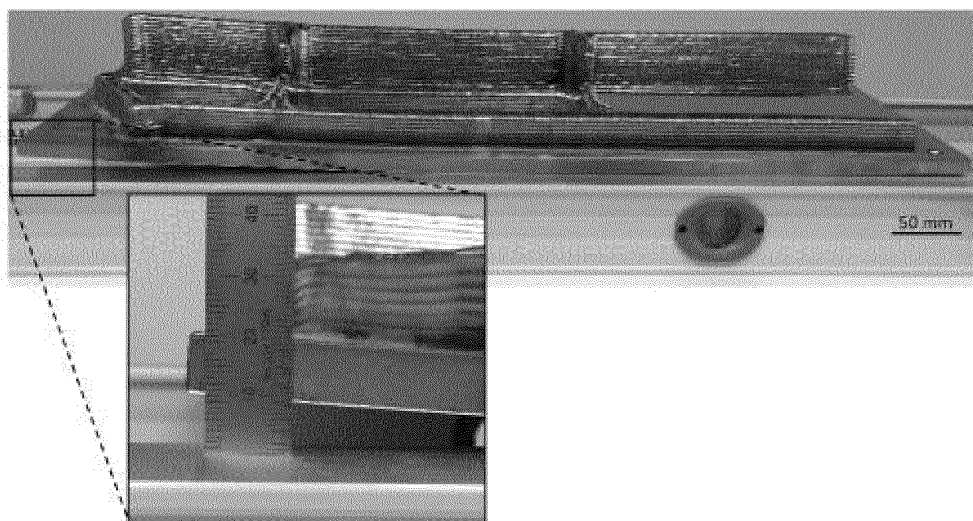


FIG. 13A

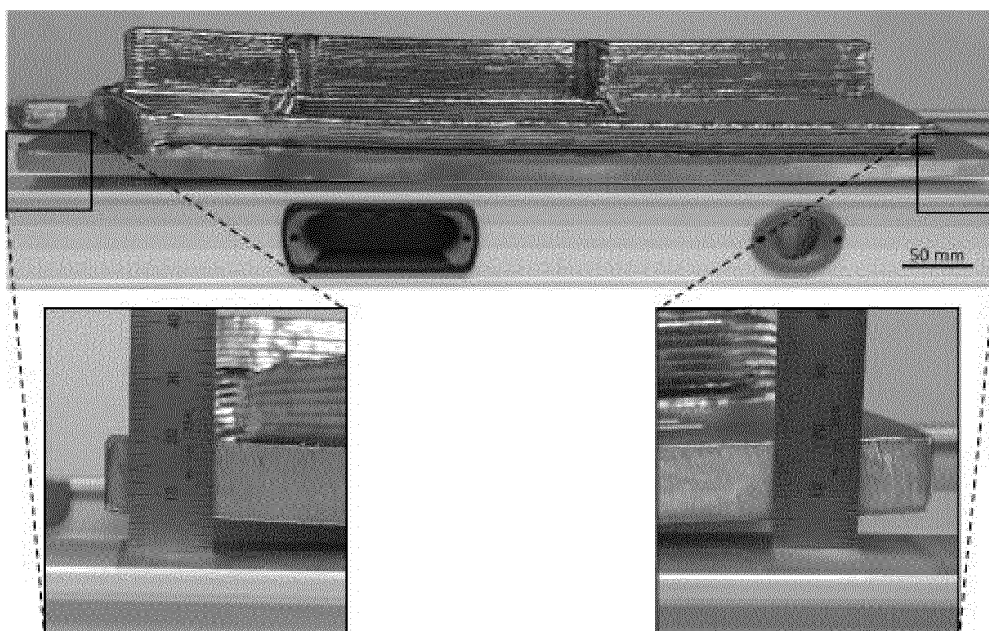


FIG. 13B

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FIG. 13C

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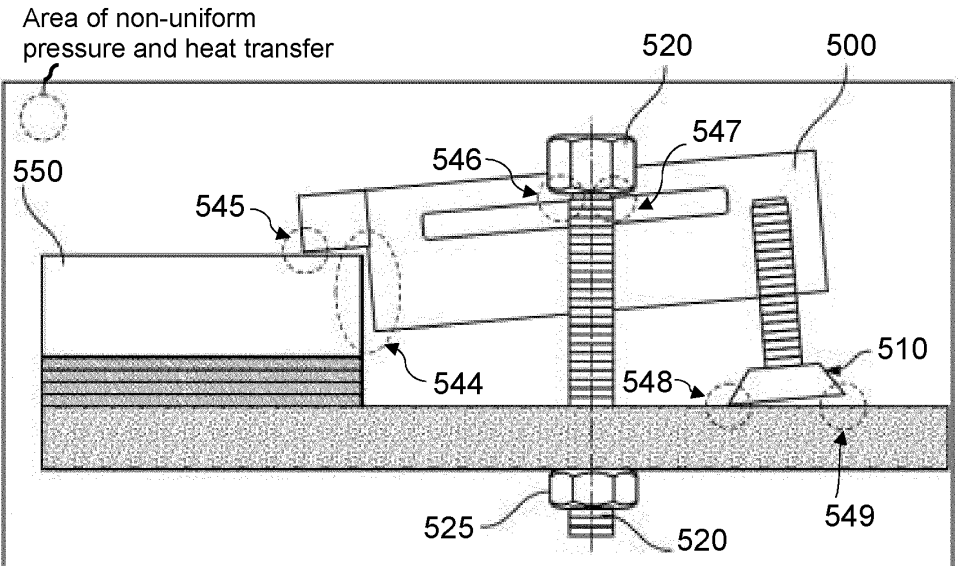


FIG. 14A

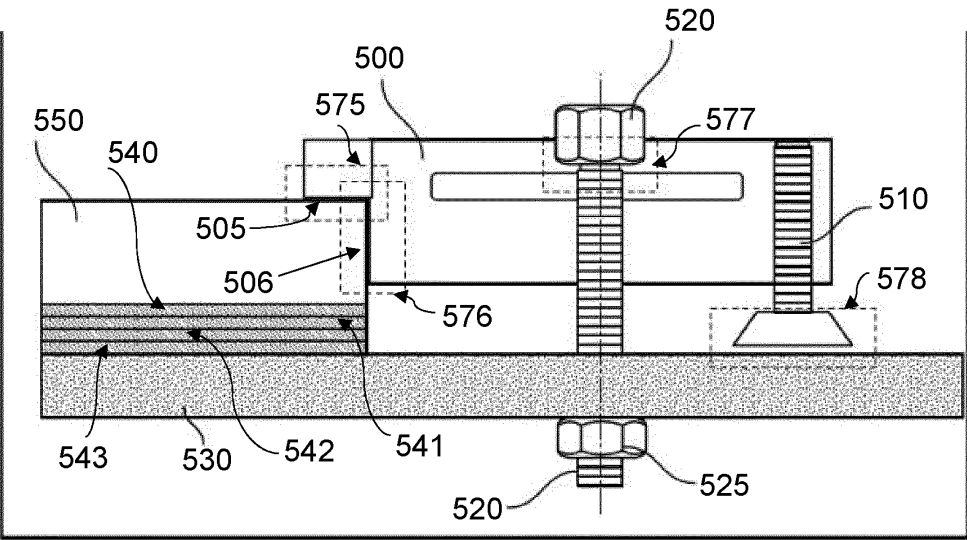


FIG. 14B

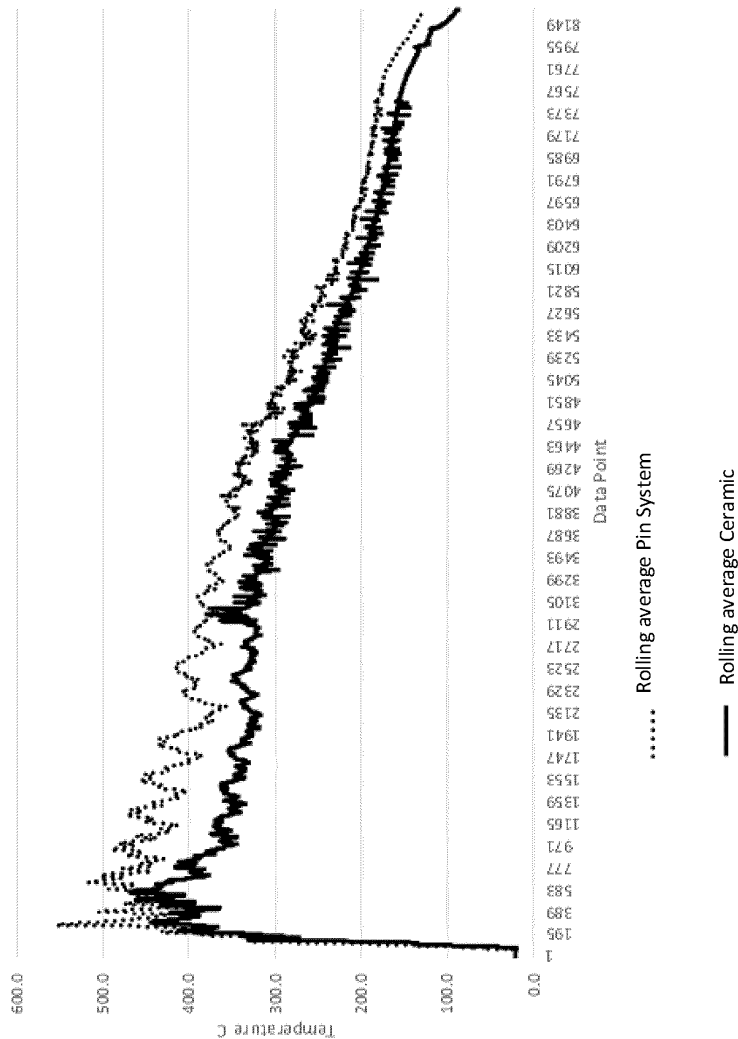


FIG. 15

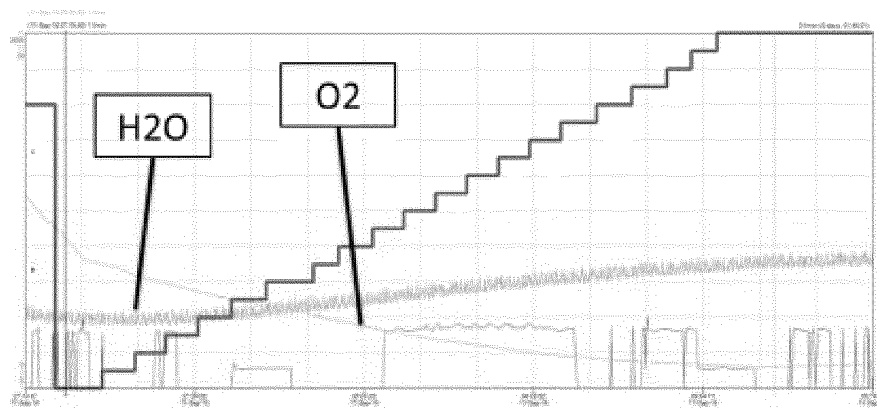


FIG. 16A

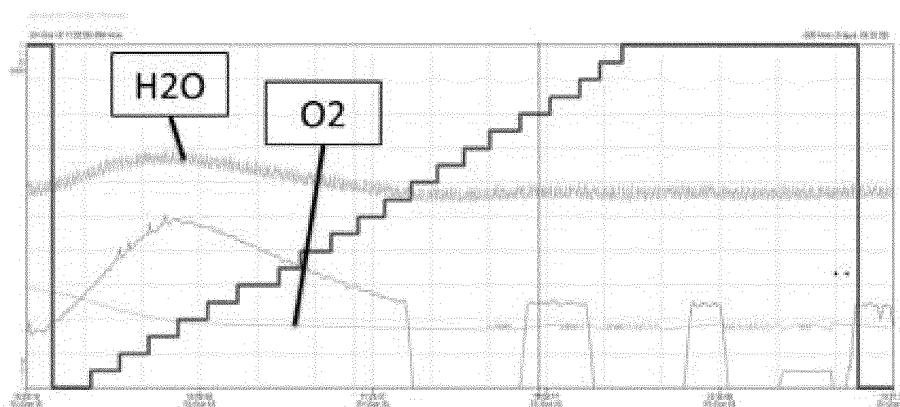


FIG. 16B