

**PLUG WITH AN OVER-MOULDED, NON-ROTATABLE PLUG CONNECTOR  
AND FOUR CONNECTORS, IN PARTICULAR AN IS4/DF4 PLUG**

**Abstract**

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The invention relates to a method for producing a plug (1), and to a plug (1). It is provided in particular that a plug connector (10) and three plug contact rings (30, 31, 32) are arranged in a casting mould, wherein the plug connector (10) extends along a longitudinal axis (x) and has a contact portion (10a) and a fastening portion (10b) connected integrally to the contact portion (10a), and wherein a plug housing (5) is formed by introducing a casting  
10 material into the casting mould so that the fastening portion (10b) is surrounded form-fittingly by the casting material and the contact portion (10a) protrudes out from the plug housing (5) at a first end (5a) of the plug housing (5) in the direction of the longitudinal axis (x)

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Fig. 3