

- 1 -

**MOLDED CASE CIRCUIT BREAKER AND MOVING CONDUCTOR
ASSEMBLY THEREFOR****BACKGROUND OF THE INVENTION****Field of the Invention**

This invention relates to molded case circuit breakers and the moving conductor assemblies in such circuit breakers.

Background Information

- 5 Molded case circuit breakers include for each pole a fixed contact and a moveable contact. The moveable contact is mounted on a moving conductor assembly which includes a contact arm having the moveable contact affixed at a free end of the arm. The other end of the contact arm is supported by a contact arm carrier for rotation between a closed and an open position of the contacts by a spring powered operating mechanism.
- 10 The moving conductor assembly includes contact springs which bias the moveable contact against the fixed contact with the contacts closed to provide contact pressure and to accommodate for wear of the contacts. It is common for the contact arm to be made of a stack of copper laminations in which case multiple springs are provided, each biasing one or more of the laminations. Often, the fixed and moveable contacts include main contacts
- 15 and arcing contacts arranged so that the arcing contacts open after the main contacts and therefore experience most of the wear associated with interrupting the arcs generated by opening the contacts when they are carrying large currents.

- It is common in molded case circuit breakers to provide a blow open feature in order to speed response of the circuit breaker to short circuits. The contact arm, or
- 20 individual laminations, are pivotally connected to the contact arm carrier so that the large magnetic repulsion forces generated by a short circuit current pivot the contact arms on the carrier before the spring powered operating mechanism can rotate the carrier to open

the contacts. In many molded case circuit breakers, a separate set of springs, in addition to the springs providing contact pressure, control the level of current required to blow the contact arms open. It is desirable to have a single set of springs to perform both functions, both to save space and to reduce cost. While there are some molded case circuit breakers having a single set of springs to perform both options, the high spring force needed to provide the required contact pressure can place a limitation on the response to a short circuit.

There is a continuing desire to increase the current rating of the various sizes of molded case circuit breakers. Generally, the current rating is a function of the size of the conductors that can be accommodated in a given circuit breaker frame, as the current rating is limited by restrictions on the temperature rise within the circuit breaker. Another concern in the design of molded case circuit breakers is the ease of assembly. All of the various parts of the moving conductor assembly such as the arm laminations, a number of small springs, flexible shunts for connecting the contact arm laminations with a load conductor, and other parts, must be assembled under loading of the springs.

It is possible if the contacts become welded closed, such as by arcing, for the handle on the operating mechanism on some molded case circuit breakers to be moved to the off position, and even locked in the off position, even though the circuit has not been interrupted.

There is room for improvement in all of these aspects of molded case circuit breakers.

Thus, there is a need for an improved circuit breaker and moving conductor assembly which provides the required contact pressure, but which allows the contact arms to blow open quickly and easily in response to short circuit currents.

There is also a need for a moving conductor assembly which provides a capability

for increased current rating for a given size circuit breaker frame.

There is also a need for such an improved circuit breaker and moving conductor assembly which can satisfy the above needs and also provide a positive indication when the contacts are welded closed.

- 5 There is a particular need for such an improved moving conductor assembly which is simple in construction and easy to assembly to thereby reduce the cost and difficulty of assembly.

SUMMARY OF THE INVENTION

- 10 These needs and others are satisfied by the invention which is directed to the circuit breaker having a moving conductor assembly which provides enhanced blow open response, permits higher current ratings for a given circuit breaker frame, provides a positive off feature, and a modular construction which makes the circuit breaker easier and less costly to assemble.

- 15 The enhanced blow open response is provided by an arrangement in which the contact pressure forces needed to maintain the contacts in the closed position and accommodate for wear, are released for a response to a short circuit. More particularly, the contact arm has a contact pressure lobe projecting generally, radially outward from the pivoted second end of the contact arm and a cam member carried by the contact arm carrier which is biased by a spring into contact with the contact pressure lobe on the
20 contact arm to apply contact pressure to the separable contacts when closed. As the contact arm rotates relative to the cam member in response to blow open forces, the spring is compressed. Means are provided which shift the cam member out of engagement with the contact pressure lobe as the spring compresses. Thus, the contact pressure force is reduced and the contact arm rotates rapidly to the blow open position.

- 25 Preferably, the contact arm carrier defines a channel guiding the cam member on a path generally tangential to the second end of the contact arm and a means shifting the cam member out of engagement with the contact pressure lobe comprises means pivoting the cam member away from the second end of the contact arm. Most preferably, the means pivoting the cam member comprises a lateral projection on the cam member
30 bearing against an outer wall of the channel which has a recess into which the projection drops to pivot the cam member as the spring is compressed. The second end of the contact arm has a first arcuate cam surface adjacent the contact pressure lobe, and the cam member has an end which engages the contact pressure lobe and a second arcuate cam

surface adjacent the end. The first arcuate cam surface of the contact arm slides along the second arcuate cam surface of the cam after the cam member has been shifted out of engagement with the contact pressure lobe and the contact arm continues to rotate on the carrier in response to the blow open forces. One of these cam surfaces has a protrusion and the other has a detent, which engages the protrusion to retain the contact arm in the full blown open position. The recess in the channel in the contact arm carrier has a cam wall against which the projection on the cam member is biased by the spring. This cam wall is configured to bias the cam member and rotate toward the second end of the contact arm. This allows the contact arm to be reset after it is blown open, and also applies a controlled amount of force by the cam member to the contact arm as it rotates to the full blown open position. Where the contact arm is made up of a plurality of laminations, multiple cam members and bias springs are provided such as one for each pair of laminations.

Preferably the channel in which the multiple cam members and springs are housed extends transversely across the carrier body. The ends of this channel are closed by carrier side plates. The cam members can be retained within the channel where they preload the springs, by retaining fingers on the cam members which engage a transverse slot in a wall of the channel in the carrier body. Thus, the cam members can be loaded into the carrier body from the side with a preload on the springs and retained in place by the side plates.

The invention permits an increase in the current rating for a given circuit breaker frame by accommodating a wider contact arm, such as an arm with thicker or more laminations. This is realized by a carrier body having a transverse channel in which the contact springs are located and a pair of side plates which enclose the channel and have recesses in a peripheral edge which allow the links of the operating mechanism to be pivoted to the carrier body while remaining in the same plane as the side plates. In addition, the side plates have side lobes which extend above the carrier body to which the carrier arm laminations are pivoted. This reduces the amount of metal surrounding the contact arm, thereby reducing the heating resulting from eddy currents induced in the metal parts.

The side lobes on the side plates cooperate with the links of the operating mechanism to provide the positive off feature. The side lobes project toward the operating mechanism and have arcuate peripheral edges. The links of the operating

mechanism are curved to extend around the lobes for pivotal attachment to the carrier body in the recesses of the side plates. Under normal operation, the carrier and therefore the side lobes are rotated by the operating mechanism to open the contacts. Under these conditions, the side lobes are rotated out of the path of the operating mechanism links.

5 However, when the contacts are welded closed, the contact arm and therefore the contact arm carrier cannot rotate. As a result, the curved links seat against the side lobes which prevents movement of the links and therefore movement of the operating mechanism. This condition provides an indication to the user that the contacts are welded closed. However, if the contacts are only lightly welded together, the links apply a torque to the
10 carrier which could break the weld and therefore permit the contacts to open.

BRIEF DESCRIPTION OF THE DRAWINGS

A full understanding of the invention can be gained from the following description of the preferred embodiments when read in conjunction with the accompanying drawings in which:

15 Figure 1A is a longitudinal sectional view through a circuit breaker incorporating the invention and shown in an "on" position.

Figure 1B is similar to Figure 1A, shown with the circuit breaker in an "off" position.

20 Figure 1C is similar to Figure 1A, shown with the circuit breaker "tripped".

Figure 1D is similar to Figure 1A, shown with the contact arms in the "blow off" position.

Figure 2 is an exploded isometric view of a center pole moving conductor assembly in accordance with one embodiment of the invention.

25 Figure 3 is an exploded isometric view of the circuit breaker with parts cut away.

Figure 4A is an side elevation view with parts cut away, illustrating contact arm cam action with the contact arm in the "on" position and with new contacts.

Figure 4B is similar to Figure 4A, but shown with worn contacts.

30 Figure 4C is similar to Figure 4A, but shown with the contact arm in the off and tripped positions.

Figure 4D is similar to Figure 4A, but showing the contact arm in the process of "blowing off."

Figure 4E is similar to Figure 4A, but showing the contact arm in the full "blow off" and latched position.

Figure 5 is an isometric view of an alternate embodiment of cam members which form part of the invention.

5 Figure 6 is an isometric view of an alternate embodiment of a contact arm carrier body which forms part of the circuit breaker of the invention.

Figure 7 is an exploded isometric view of a preferred embodiment of a modular crossbar in accordance with the invention.

10 Figure 8 is an isometric view of an assembly incorporating the modular crossbar of Figure 7.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figures 1A-1D illustrate the pertinent features of a molded case circuit breaker 1, incorporating the invention. The exemplary circuit breaker 1 is a three pole circuit breaker with the center pole shown in the figures. While the exemplary circuit breaker is a three pole breaker, it will become apparent that the modular construction of the circuit breaker is easily adaptable for assembling similar circuit breakers with fewer or more than three poles.

20 The circuit breaker 1 includes a molded housing 3 having a base section 5 and a cover (not shown). Each pole has a set of separable contacts 7, which includes a fixed main contact 9 and a moveable main contact 11. In addition, the separable contacts 7 include a fixed arcing contact 13 and a moveable arcing contact 15. The fixed main contact 9 is mounted on a line side conductor 17 electrically connected to a line side terminal (not shown) for connection to an external circuit (not shown). The fixed arcing contact 13 is mounted on a conductor 19 electrically connected to the line side conductor 17.

25 The moveable main contact 11 and moveable arcing contact 15 are mounted on a moving conductor assembly 21, which is connected by flexible shunts 23 to a load side conductor 25, a terminal end of which serves as a load terminal. When the circuit breaker is closed as shown in Figure 1A, current from a source (not shown) connected to the line terminal (not shown) flows through the line side conductor 17, the separable contacts 7, the moving conductor assembly 21, the flexible shunts 23, and the load side conductor 25 to a load (not shown).

30 The moving conductor assembly 21 includes a contact arm 27 having a first or

free end 29 and a second or supported end 31. The contact arm is assembled from a stack of main contact arm laminations 27m and arcing contact lamination 27a as shown in Figure 2. The moveable main contacts 11 are fixed to the free ends of the main contact arm lamination 27m, while the moveable arcing contacts 15 are affixed to the free ends of the arcing contact arm lamination 27a. As is known, the number of laminations are selected to provide the desired current rating for the circuit breaker as will be discussed in more detail below.

Laminated contact arm 27 is supported by a contact arm carrier assembly 33 which in turn is rotatably mounted within the circuit breaker housing by a modular crossbar 35. As will be seen from Figure 3, the carrier assemblies for all of the poles are mounted on the modular crossbar 35 for rotation together. The spring powered latchable operating mechanism 37 is pivotally connected to the carrier assembly 33 at the center pole for rotating the carrier assemblies 33, and therefore the contact arms 27, of all of the poles, between a closed or "on" position as shown in Figure 1A, and an open or "off" position as shown in Figure 1B. Such spring powered operating mechanisms are well known in the art. A trip unit 39, responds to current flowing through the circuit breaker sensed by the current transformer 41 to unlatch the spring powered latchable operating mechanism 37 in response to selectable current conditions. Unlatching of the latchable operating mechanism 37 by the trip unit 39 causes the operating mechanism to rotate the carrier assemblies 33 and therefore the contact arms 27 to a "tripped" position as shown in Figure 1C to open the separable contacts and interrupt the load current.

The circuit breaker 1 is provided with a blow-open feature. There is an inherent time delay in the response of the trip unit 39 and operating mechanism 37 to overcurrent conditions. As is common in molded case circuit breakers, a blow-open feature permits the contact arms 27 to rotate independently of the carrier assembly 33 in response to the very high magnetic repulsion forces generated by short circuit current flowing through the circuit breaker. Figure 1D shows a circuit breaker 1 in which the contact arms 27 have blown open in response to a short circuit current. While the operating mechanism 37 is still shown in the closed or "on" position, a trip has been initiated and the operating mechanism will actuate and move to the "tripped" position of Figure 1C.

The present invention, in addition to other advantages, provides an improved blow-open feature. The improved blow-open feature is incorporated into the carrier assembly 33. As best seen in Figures 1A and 2, this carrier assembly 33 includes a

molded carrier body 43 having a transverse channel 45 which is upwardly open. The carrier assembly 33 also includes metal side plates 47 which close off the ends of the channel 45 when secured to the sides of the carrier body 43 by a pin 49 extending through a bore 51. The side plates 47 have a recess 53 extending inward from a front, peripheral edge 55. A side lobe 57 extends upward from the recess 53 and above the carrier body 43. A pivot pin 61 extending through apertures 63 in the laminated contact arm 27 is journaled in apertures 65 in the lobes 57 to pivotally mount the second end 31 of the laminated contact arm 27 on the carrier assembly 33.

The contact arm carrier assembly 33 is coupled to the spring powered latchable operating mechanism 37 by a pair of spaced apart lower toggle links 67 of the operating mechanism 37. These links 67 are pivotally connected to the carrier body 43 in the recesses 53 in the peripheral edges 55 of the side plates 47 by a pivot pin 69 extending through aperture 70 so that the hooked portions of the links 67 are co-planar with the side plates. Typically, the lower toggle links of the operating mechanism of a molded case circuit breaker are pivotally connected outside the contact carrier which adds to the overall width of the pole mechanism. By making the toggle link 67 co-planar with the side plates 55, more of the width of the pole mechanism can be devoted to the thickness of the contact arm 27. As the amount of copper in the moving conductor assembly affects the electrical resistance of the moving conductor assembly, the thicker the contact arm can be, the higher the current rating can be for a given temperature rise. The arrangement of the contact arm carrier assembly 33 in which the contact arm 27 is pivotally supported on the lobes 57 of the side plates also helps in increasing the current rating of the circuit breaker. This occurs because the current path provided by the contact arm is minimally surrounded by metal in which induced eddy currents generate heat.

Figure 2 illustrates in an exploded view a moving conductor assembly 33 and some of the cooperating components of the center pole. As can be seen, there are a number of cam members 71 which are received in the transverse channel 45 in the carrier body 43. In the exemplary embodiment, there is one cam member 71 for each pair of main contact arms 27m and a separate cam member for the pair of arcing contact arms 27a, as will be described in more detail. There is a helical compression spring 73 also received in the transverse channel 45 for biasing each of the cam members 71 against an associated pair of contact arm laminations. The cam members 71 and spring 73 are captured in the channel 45 by the side plates 47 which are secured to the carrier body 43

by the pin 49. Once inserted in the channel from the side, the cam members 71 are restrained from disengaging through the upwardly open face of the channel 45 as will be described in detail below. Thus, the springs and cams are held in place by the side plates 47 while the contact arm laminations 27m and 27a are connected to the side lobes 57 by the pivot pin 61. This arrangement greatly simplifies the assembly of the moving conductor assembly 21 which reduces cost and improves reliability.

The modular crossbar 35 includes hexagonal shaft sections 75 each of which is coupled to a contact arm carrier assembly 33 by engagement in a hexagonal passage or opening 77 extending transversely through the carrier body 43. While hexagonal bar material is readily available, other non-circular configurations of the crossbar shaft, including other polygon shapes, can be utilized to key the shaft 75 to the carrier body 43, so that they are locked together for rotation by this coupling arrangement. In view of the torque that must be applied to close the contacts at each of the poles against the contact spring pressure using the operating mechanism connected to the center pole, it is important that a solid connection be made between the crossbar and the carrier body. On each end of the crossbar shaft section 75 associated with the center pole is a molded bearing 79 which has a hexagonal recess 81 in which the shaft is received. A similar hexagonal recess in the outer side of each of the bearings, receives a separate hexagonal crossbar shaft section of the adjacent outer poles (not shown in Figure 2). Roll pins 83 couple the crossbar shafts 75 to the bearings 79. The bearings also have an annular rim 85 on their peripheral surface for laterally locating the crossbar assembly as will be described. Figure 2 also illustrates a pair of support plates 87 in the center pole which support the operating mechanism 37. For instance, the inverted U-shaped handle yoke 89 of the operating mechanism is supported on roller pins 91 received in notches 93 in the top of the support plate for rotating the handle yoke between the "on", "off" and "tripped" positions as shown in Figures 1A-1C. The lower toggle links 67 of the operating mechanism are also shown in Figure 2.

As the lower ends of the lower toggle links 67 are coplanar with the side plates 47, they are curved so that they extend from the pivot pin 69 around the side lobes 57 to the operating mechanism 37. As can be appreciated from Figures 1A and 1B, as the operating mechanism 37 is actuated from the "on" to the "off" position, the contact carrier assembly 33 rotates and therefore provides clearance for the lower toggle links 67 to rotate. However, if the separable contacts 7 become welded closed that the carrier

cannot rotate, the links 67 being co-planar with the side plates 47 are engaged by the side lobes 57 and cannot rotate. This prevents the operating mechanism 37 from retaining the handle yoke 89 in the off position shown in Figure 1b. Thus, making the links 67 co-planar with the side plates 47 of the carrier assembly also provides a positive off feature which makes the user aware that the circuit breaker has not opened when the contacts are welded shut. Furthermore, with the links 67 coplanar with the side plate 47, it is possible for a light weld of the contacts to be broken by applying pressure to the handle (not shown) attached to the handle yoke.

Figure 3 illustrates the mounting of the moving conductor assemblies 21 of the three-pole circuit breaker interconnected by the modular crossbar 35 in the housing 3 of the circuit breaker. The base 5 of the housing 3 is partitioned into three adjacent, parallel compartments 95a, 95b, and 95c, by partitions 97. These partitions 97 have upwardly facing slots 99. Semi-circular bearing blocks 101 at the base of the slots 99 form grooves 103 in which the annular ribs 85 on the crossbar bearings 79 are received as the assembly of moving conductor assemblies and crossbar are lowered into the base. Locating pivots 105 in the outer ends of the crossbar shafts 75 of the outer poles are received in dovetail grooves 107 in the outer walls 109 of the base 5. The support plates 87 for the operating mechanism 37 in the center pole compartment 95b have downwardly facing U-shaped slots 111 which form bearing surfaces for the upper halves of the annual ribs 85 on the bearings 79 when the support plates are inserted in the housing. The support plates 87 each have a pair of downwardly projecting twist tabs 113 which extend through slots 115 in the bottom wall 117 of the base 5 and twist plates 119 and are then rotated 90° to secure the support plates in place and fix the position of the rotatable crossbar. Electrically insulative interphase barriers 121 are inserted outboard of the support plates 87 and have offset extensions with arcuate bottom surfaces 125 which seat against the upper side of the bearings 79 outboard of the annual rib 85 to complete the upper half of the journal for the crossbar bearings. Crossbar retaining blocks 127 with chamfered edges are inserted in the dovetail grooves of 107 to fix the position of the locating pivots 105. Operating mechanism 37 is mounted between the support plates 87 in the center pole, although only one of the lower toggle links 67 and the handle yoke 89 are shown in Figure 3 for clarity.

Figures 4A-4E illustrate the blow-open feature. The supported or second end 31 of the contact arm 27 has a contact pressure lobe 129. Adjacent to the contact pressure

lobe 129 is a camming surface 131 which generally subtends an arc centered on the axis of pivot 61. Adjacent to the upper end of the camming surface 31 is a flat 133 to which the flexible shunt 23 (see Figure 1) is brazed. The cam members 71 have a cam end 133 which adjoins a second cam surface 135 which is complimentary to the first cam surface 131 on the contact arm. Projection 137 on the opposite end of the cam member serves as a seat for a contact spring 73. A guide finger 139 extends longitudinally from a corner diagonally opposite the cam end. The cam members 71, each of which in the exemplary circuit breaker 5 bears against a pair of contact arm laminations (27m, 27a), are housed in the transverse channel 45 in the carrier body 43. The guide finger 139 helps to guide the cam member along a forward side wall 141 of the channel 45 toward and away from the supported end 31 of the contact arm. With the separable contacts 7 closed as shown in Figure 4A, the contact springs 73 bias the cam members 71 toward the contact arm so that the cam end 133 of the cam member 71 bears against the contact pressure lobe 129 on the contact arm generating a counter clockwise moment as shown in the Figure applying pressure tending to maintain the contacts 7 closed. Closing pressure in the contact is also provided by the operating mechanism through the lower toggle link 67. However, during the service life of the circuit breaker, the contact pairs are subject to conditions which cause them to wear or lose thickness. This may be due to erosion from arcing initiated by switching normal load currents over the life of the products, to arcing during high short circuit currents, or to contact deformation caused by the relatively high forces of closing the contact arms against relatively soft contact materials such as silver alloys. In order to efficiently carry current (minimize contact resistance and heat generation), contact force must be generated and maintained through all wear states of the contact pairs.

Contact force is generated as a balance between loads induced by the springs (not shown) of the operating mechanism 37 and loads created at the contact pair interfaces by the contact springs 73. The contact springs 73 account for the geometry variations and the variations of contact thickness created by the conditions described above. A clockwise moment about the contact arm pivot pin 61 is generated as moving contacts 11 and 15 impinge against the stationary contacts 9 and 13. This moment is balanced by a counter clockwise moment about the pin 61 due to the resisting force of the contact arm cam member 71 at the interface between the cam end 133 and the contact pressure lobe 129 of the contact arm 27. This resisting force is generated by compressing the contact

spring 73 by the motion of the cam member 71 in the channel 45 of the carrier body 43.

Figures 4A and 4B indicate slightly different contact arm orientation about the pin 61 due to changes in thickness of the contacts 7. Contact spring 73 is compressed more for the new state shown in Figure 4A as indicated by more travel of the contact arm cam member 71 in the channel 45. Since the moment arm and contact spring deflection are
5 nearly constant, the contact force is nearly constant, as well, for all stages of contact wear. Further refinement of contact force is possible by changing the profiles of the contact arm and cam member.

When the circuit breaker 1 is "open", as shown in Figure 4C, the contact arm cam member 71 is pushed up the channel 45 by the contact spring 73 until a cam retention finger 143, which is received in a slot 145 in wall 147 of the channel 45 engages the carrier body 43. This motion drives the contact arm 27 further counterclockwise about the pivot pin 61 until a contact arm stop profile 149 on the underside of the arm 27 meets a contact arm stop 151 on the carrier body. The motion of the cam member 71 is
10 restrained by the retention finger, but does not prevent the contact arm 27 from rotating counter clockwise. The arm-to-carrier stop is necessary to prevent the arm 27 from pivoting counter clockwise in an unrestrained manner and potentially reclosing the separable contact 7.

The cam retention finger 143 on the cam member 71 also serves an important function during assembly of the moving conductor assembly 21. As mentioned, the cam springs 73 are seated on the individual cam member 71 and inserted from the side into the transverse channel 45 in the carrier body 43. The cam retention finger 143 retains the cam members with a spring preload on them in the upwardly open channel 45. While the tension finger 143 is shown on the cam member 71 and the slot 145 is shown in the side
20 wall 147 of the channel 45, alternatively, the retention fingers project from the wall 147 of the channel 45 and the retention slot 145 could be in the side of the cam member 71.

During a high short circuit interruption, the contact arms 27 are repelled from the stationary conductor 17 before any motion of the operating mechanism 37 is initiated by the trip unit 39. The crossbar 35 remains essentially at rest during this event. The contact arms 27 pivot around the pivot pin 61 while displacing the contact arm cam member 71 as Figures 4D and 4E illustrate. As shown in Figure 4D, the channel 45 guides the cam member 71 along a path which is generally transverse to the contact arm 27 in the plane of rotation of the contact arm and adjacent the second end 31 of the
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contact arm. In Figure 4D, the contact arm 27 has pivoted clockwise about the pivot pin 61 and compressed the contact springs 73 to near their limit. The contact pressure lobe 129 on the arm is just about to slide off the cam end 133 on the cam member 71. This occurs due to the downward translation of the cam member 71 in the channel 45 which
5 allows a lateral blow off projection 153 on the side of the cam member 71 to shift to the right as it slides into a blow off recess 155 in the side wall 147 of the channel 45. The cam member 71 then sidesteps the cam pressure lobe 129 as it pivots, thereby releasing the load which opposes this motion. The contact arm 27 is then free to rotate clockwise as shown in Figure 4E until a latch-up detent 157 on the contact arm camming surface
10 131 engages a latch-up bump 159 on the cam surface 135 on the cam member 71. This engagement is intended to prevent the arm 27 from bouncing which could potentially close the air gap just created between the moving and stationary contacts and allow an arc to re-strike. Again, the lateral blow off projection 153 could alternatively be on the wall 147 of the channel 45 and the blow off recess could be in the side of the cam member 71.
15 Also, the latch-up detent could be on the cam member 71 and the latch-up bump on the contact arm. It will be noticed that the blow off recess 155 has a cam wall 161 which is configured to bias the cam member 71 to rotate counter clockwise for resetting the moving conductor assembly to the configuration shown in Figure 4c as the trip unit responds to the short circuit and actuates the operating mechanism 37 to rotate the carrier.
20 This cam wall 161 also provides a slight bias force of the cam surface 135 on the cam member 71 against the camming surface 131 on the contact arm. However, most of the force of the contact spring 73 during blow off is transmitted into the carrier body 37. By utilizing stiffer cam springs 73 for the arcer contact arms 27a, the arc arms can be made to blow off at relatively higher levels of short circuit current, or at a relatively lower state
25 than the main contact arm lamination 27m. This allows the main contact arm laminations 27m to open first with less arcing so that erosion created during an arcing process will be confined to the arcer contact pairs. This can also be accomplished by varying the shapes of the camming surface 131 and the contact pressure lobe 129 of the contact arms 27 so that the moment arm for the arcer laminations 27a is increased relative to that of the main arms 27m.
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Connections can be made between adjacent cam members 71 in order to insure that they begin to blow off together. Coupling must permit each cam a certain amount of individual movement to allow for different rates of contact wear for each conductor

lamination. Figure 5 illustrates modified cam members 71' provided with such a coupling 163. This coupling 163 includes a projection such as the pin 165 on one side of the cam member 71' and an aligned coupling groove 167 on the opposite side. The width of the groove 167 relative to the size of the coupling pin 165 can be selected to provide the desired independent movement of adjacent cam members 71'. When one cam member 71' is depressed just to the point of blowing off, the coupling pin 165 of that cam member 71' will engage the lower edge of the coupling groove of the adjacent cam member causing the spring of the adjacent cam member to be compressed and allowing the adjacent cam to blow off more easily.

The carrier body 43 described above can be made of a variety of materials, such as plastics, cast or machine metals, or powdered metals. The insulation between phases is provided by the molded bearings 79. In order to reduce the size of the carrier and to improve the torsional strength between phases, some modifications to the components can be made.

Figure 6 illustrates an alternate carrier body 43' which is made of a stack of laminations 431 which allow carrier bodies for different ratings of the circuit breaker to be assembled from standardized components.

Figure 7 shows another alternate embodiment of the carrier body 43''. Powder metal technology allows for a stronger part per unit volume than a plastic molding and relatively tight tolerances may be maintained. In this embodiment, a hex tube 169 is made an integral part of the powder metal carrier 43'' in order to couple with hex shaped openings 170 in the carrier side plates 47'.

Figure 7 also shows a modified modular crossbar 35'. A metal, or other suitable material, elongated member or shaft 171 is overmolded with a suitable electrically insulative material 173. The metal is intended to carry the bulk of the torque generated between poles. A bearing 175 is molded integrally with the over molding 173 and at least one end of the crossbar section 171 is covered with the electrically insulative material 177 to reduce the possibility of conducting current between live parts of adjacent poles.

The shaft 171 has end sections sized in length to extend through one-half of each of two adjacent poles. This modular assembly is necessary to permit location of the central carrier between two bearings in the center pole. As the crossbar shaft section 171 only extends through one-half of the carriers 43'' in the outer poles, hexagonal plugs 181 inserted in the outer ends of the tubes 169 support the locating pivots 183.

Figure 8 illustrates a three pole crossbar assembly 179 comprised of three carrier subassemblies 33, two modular crossbar members 35', each including an elongated member 171 with an integral bearing 175, and two hexagonal end plugs 181 with locating pins 183 which locate the crossbar ends in the dovetail grooves as described above in connection with Figure 3. By extension, a 4 pole crossbar assembly (not shown) is built by the addition of one more modular carrier assembly 33 and one more modular crossbar member 35'. Roll pins 185 are driven through the carrier body 43 and the overmolded crossbar shaft section 171 to retain the crossbar assembly lengthwise.

While specific embodiments of the invention have been described in detail, it will be appreciated by those skilled in the art that various modifications and alternatives to those details could be developed in light of the overall teachings of the disclosure. Accordingly, the particular arrangements disclosed are meant to be illustrative only and not limiting as to the scope of invention which is to be given the full breadth of the claims appended and any and all equivalents thereof.

What is Claimed is:

1. A circuit breaker (1) having at least one pole comprising:
 - a fixed contact (9) and a moveable contact (11) forming a separable pair of contacts (7);
 - 5 a moving conductor assembly (21) comprising:
 - a moveable contact arm (27) having said moveable contact (11) fixed to a first end (29);
 - a contact arm carrier (33);
 - means (61) pivotally mounting said contact arm (27) on said
 - 10 contact arm carrier (33) adjacent a second end (31) of said contact arm (27) for rotation of said contact arm (27) on said carrier (33) in response to blow open forces imposed on said contact arm (27) by a short circuit current through said separable pair of contacts (7), said second end (31) of said contact arm having a contact pressure lobe (129) thereon;
 - means (35) pivotally mounting said contact arm carrier (33) for
 - 15 rotation and with it said contact arm (27) to open and close said separable pair of contacts (7);
 - a cam member (71) carried by said contact arm carrier (33);
 - a spring (73) biasing said cam member (71) into engagement with said contact pressure lobe (129) to apply contact pressure to said separable pair of contacts
 - 20 (7) when closed, said contact arm (27) rotating relative to said cam member (71) in response to said blow open forces to compress said spring (73);
 - means (153, 161) shifting said cam member (71) out of engagement with said contact pressure lobe (129) as said spring compresses; and
 - an operating mechanism (37) coupled to said moving conductor
 - 25 assembly (21) for opening and closing said pair of separable contacts (7).



THIS SHEET HAS BEEN
REPLACED



2. The circuit breaker (1) of Claim 1, wherein said contact arm carrier (33) defines a channel (45) guiding said cam member (71) along a path generally transverse to said contact arm (27) in a plane of rotation of said contact arm and adjacent to said second end (31) of said contact arm (27), and wherein said means (153, 161) shifting said cam member out of engagement with said contact pressure lobe (129) comprises means pivoting said cam member (71) away from said second end (31) of said contact arm (27).

3. The circuit breaker (1) of Claim 2, wherein said means (153, 161) pivoting said cam member (71) comprises a lateral projection (153) on one of said cam member (71) and an outer wall (147) of said channel (45) and bearing against the other, and a recess (155) on the other of said cam member (71) and outer wall (147) into which said lateral projection (153) drops to pivot said cam member (71).

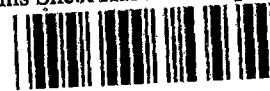
4. The circuit breaker (1) of Claim 3, wherein said second end (31) of said contact arm (27) has a first arcuate cam surface (131) adjacent said contact pressure lobe (129) and said cam member (71) has an end (133) which engages said contact pressure lobe (129) and a second arcuate cam surface (135) adjacent said end (133), said first arcuate cam surface (131) sliding along said second arcuate cam surface (135) after said cam member (71) has been shifted out of engagement with said contact pressure lobe (129) and said contact arm (27) continues to rotate on said contact arm carrier (33) in response to said blow open forces.

5. The circuit breaker (1) of Claim 4, wherein one of said first arcuate cam surface (131), and said second arcuate cam surface (135) has a protrusion (159) and the other has a detent (157) which engages said protrusion (159) to retain said contact arm (27) in a full blown open position.

6. The circuit breaker (1) of Claim 5, wherein said recess (155) has a cam wall (161) against which said projection (153) is biased by said spring (73), said cam wall (161) being configured to bias the cam member (71) to rotate toward said second end (31) of said contact arm (27).

7. The circuit breaker (1) of Claim 6, wherein one of said cam member (71) and said channel (45) includes a retention finger (143) projecting outwardly and the other of said cam member (71) and said channel (45) has a slot (145) in which said retention finger (143) slides, said slot (145) and retention finger (143) being sized to apply a preload to said spring (73) and retain said cam member (71) in said channel (45) during assembly.





8. The circuit breaker (1) of Claim 6 wherein said contact arm (27) contains a plurality of laminations (27m, 27a) and wherein said cam member (71) comprises a number of cams each engaging at least one of said laminations (27m, 27a) and wherein said spring (73) comprises a number of springs each biasing one of said cams (71) against said at least one lamination (27m, 27a).

9. The circuit breaker (1) of Claim 8, wherein said contact arm carrier (33) has a carrier body (43) and said channel (45) extends transversely across said carrier body (43) with said number of cams (71) and springs (73) being mounted in said channel (45), said contact arm carrier (33) further including side plates (47) enclosing ends of said channel (45) to retain said cams (71) and springs (73).

10. The circuit breaker (1) of Claim 3, wherein said recess (155) has a cam wall (161) against which said projection (153) is biased by said spring (73), said cam wall (161) being configured to bias the cam member (71) to rotate toward said second end (31) of said contact arm (27).

11. A circuit breaker (1) comprising:
a fixed contact (9) and a moveable contact (11) forming a pair of separable contacts (7);

a moving conductor assembly (21) comprising:
a contact arm (27) having a first end (29) to which said moveable contact (11) is fixed;

a contact arm carrier (33) on which a second end (31) of said contact arm (27) is mounted; and

means (35) pivotally mounting said contact arm carrier (33) for rotation and with it said contact arm (27) between open and closed positions to open and close said separable contacts (7); and

an operating mechanism (37) having a pair of spaced apart links (67) for engaging and rotating said contact arm carrier (33) between said open and closed positions;

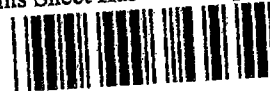
said contact arm carrier (33) comprising:

a carrier body (43);

a pair of side plates (47);

means (49) securing said side plates (47) to sides of said carrier body (43), said side plates (47) each having a recess (53) extending inward from an edge





(55) with said recess (53) overlaying a section of said carrier body (43); and

means securing said spaced apart links (67) to said carrier body (43) within said recesses (53) in said side plates (47) and with said links (67) coplanar with said side plates (47).

5 12. The circuit breaker (1) of Claim 11, wherein said recesses (53) in said side plates (47) form lobes (57) on said side plates (47) between said operating mechanism (37) and said recesses (53), and wherein said links (67) extend from said operating mechanism (37) around said side lobes (57) which rotate clear of said links (67) when said separable contacts open (7), but which engage said links (67) and prevent movement
10 of said links (67) when said separable contacts (7) are welded together.

13. The circuit breaker (1) of Claim 12, wherein said side lobes (57) have arcuate peripheral edges (55) and wherein said links (67) are curved to extend around said side lobes (57) and seat against said side lobes (57) when said contacts (7) are welded closed.

15 14. The circuit breaker (1) of Claim 13, wherein said contact arm (27) comprises a plurality of contact arm laminations (27m, 27a) each having a second end (31) pivotally mounted on said contact arm carrier (33), and wherein said contact arm carrier (33) includes cam members (71) in a transverse channel (45) in said cam body (43) and springs (73) biasing said cam members (71) against second ends (31) of said
20 contact arm laminations (27m, 27a), said side plates (47) enclosing ends of said transverse channel (45).

15. The circuit breaker (1) of Claim 12, wherein said side plates (47) are metal, and said side lobes (57) extend from said metal side plates (47) toward the operating mechanism (37), and said contact arm (27) is pivotally mounted to said side
25 lobes (57).

16. The circuit breaker (1) of Claim 11, wherein said contact arm (27) comprises a plurality of contact arm laminations (27m, 27a) pivotally mounted at second ends (31) to said contact arm carrier (33), and wherein said contact arm carrier body (43) has a transverse channel (45) and said contact arm carrier (33) further includes cam
30 members (71) in said transverse channel (45) and springs (73) biasing said cam members (71) against said contact arm laminations (27m, 27a), said side plates (57) enclosing ends of said transverse channel (45).

17. A circuit breaker (1) comprising:





fixed (9) and moveable (11) contacts forming a separable pair of contacts (7);

a moving conductor assembly (21) comprising;

5 a contact arm (27) comprising a plurality of contact arm laminations (27m, 27a) having said moveable contacts (11) fixed to a first end (29); and

a contact arm carrier (33) having a carrier body (43) with a transverse channel (45) therein, a plurality of cam members (71) seated in said channel (45) and a plurality of springs (73) biasing said cam members (71) against said laminations (27m, 27a), and side plates (57) enclosing ends of said transverse channel (45); and

10 an operating mechanism (37) coupled to said moving conductor assembly (21) for opening and closing said pair of separable contacts (7).

18. The circuit breaker (1) of Claim 17, wherein said channel (45) is open between said side plates (47) and has a slot (145) in a side wall (147), and said cam members (71) have a retaining finger (143) engaging said slot (145) to retain said cam members (71) and springs (73) within said channel (45).

19. A circuit breaker (1) comprising:

a fixed contact (9) and a moveable contact (11) forming a pair of separable contacts (7);

20 a moving conductor assembly (21) comprising:

a contact arm (27) having a first end (29) to which said moveable contact (11) is fixed;

a contact arm carrier (33) having a body (43) with a transverse channel (45), metal side plates (47) enclosing ends of said channel (45), said side plates (47) having lobes (57) extending above said body (43), pivot means (61) pivoting a second end (31) of said contact arm (27) on said lobes (57) substantially above said body (43), cam means (71) in said channel (45) and springs (73) biasing said cam means (71) against said second end (31) of said contact arm (27); and

25 an operating mechanism (37) coupled to said moving conductor assembly (21) for opening and closing said pair of separable contacts (7).



MOLDED CASE CIRCUIT BREAKER AND MOVING CONDUCTOR ASSEMBLY THEREFOR

ABSTRACT OF THE DISCLOSURE

A molded case circuit breaker (1) has a moving conductor assembly (21) which includes a modular carrier assembly (33) incorporating a plurality of spring biased contact cam members (71) each of which engages contact pressure lobes (129) on a pair of contact arm laminations (27m, 27a) to provide contact pressure. In response to the magnetic repulsion forces generated by a short circuit, the springs (73) compress allowing the cam members (71) to pivot and side step the contact pressure lobes (129) so that the contact arm (27) blows-open with little resistance. The cam members (71) and springs (73) are preassembled in a transverse channel (45) in the carrier body (43) and laterally retained in place by side plates (47) for easier pivotal attachment of the contact arm laminations (27m, 27a) to the lobes (57) on the side plates (47). The side plate lobes (57) raise the contact arm (27) relative to the mass of the carrier (33) to reduce eddy current heating and provide a positive off indication for welded contacts by restricting movement of lower toggle links (67) of the operating mechanism (37) which are coplanar with the side plates (47). A modular crossbar (35) includes molded bearings (79) engaged by or made integral with hexagonal metal shaft (75, 141) sections which extend into hex openings (77) in the carrier bodies (43) of adjacent poles.

(Fig. 1)

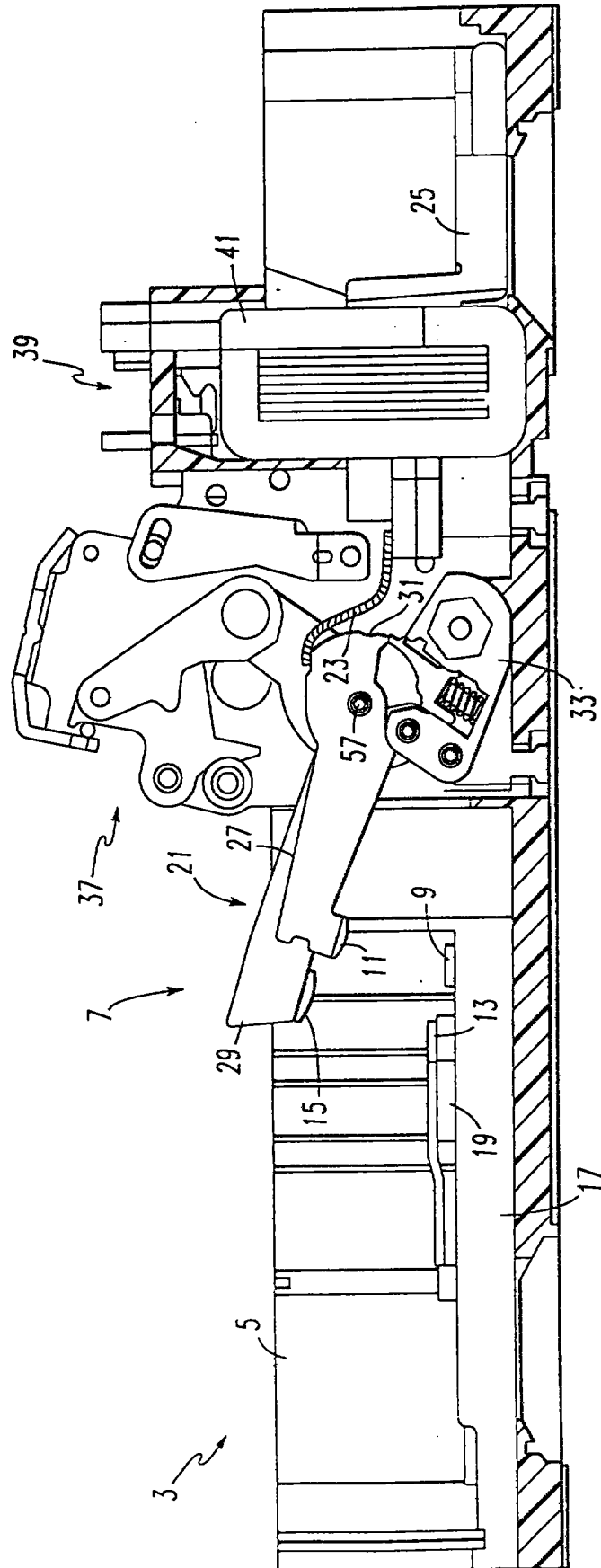


FIG. 1B

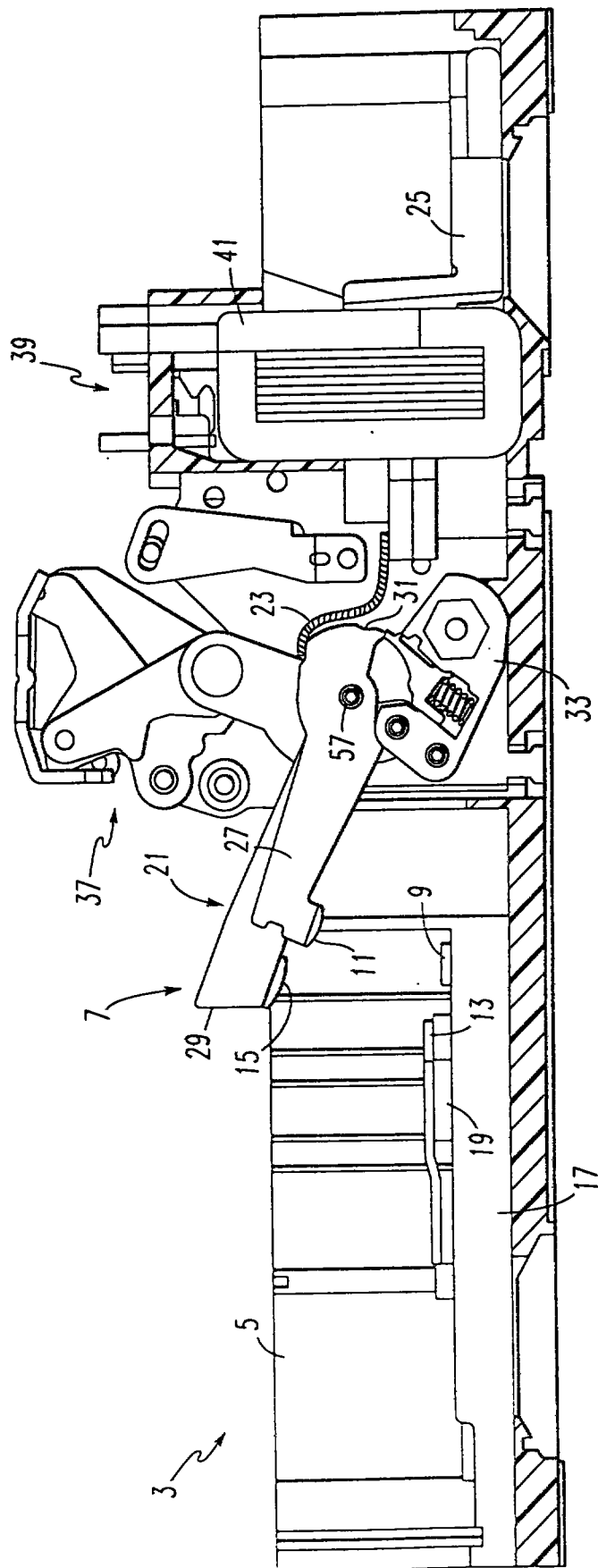


FIG. 1C

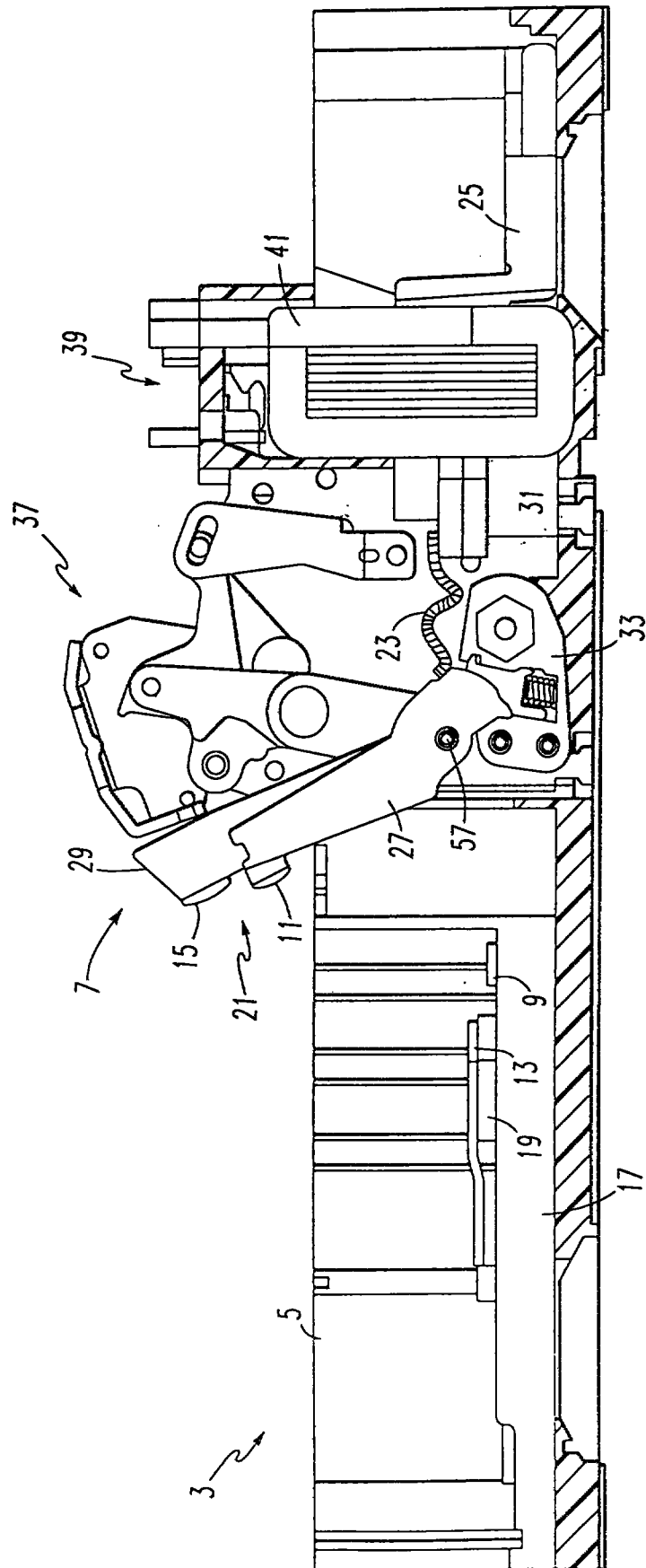


FIG. 1D

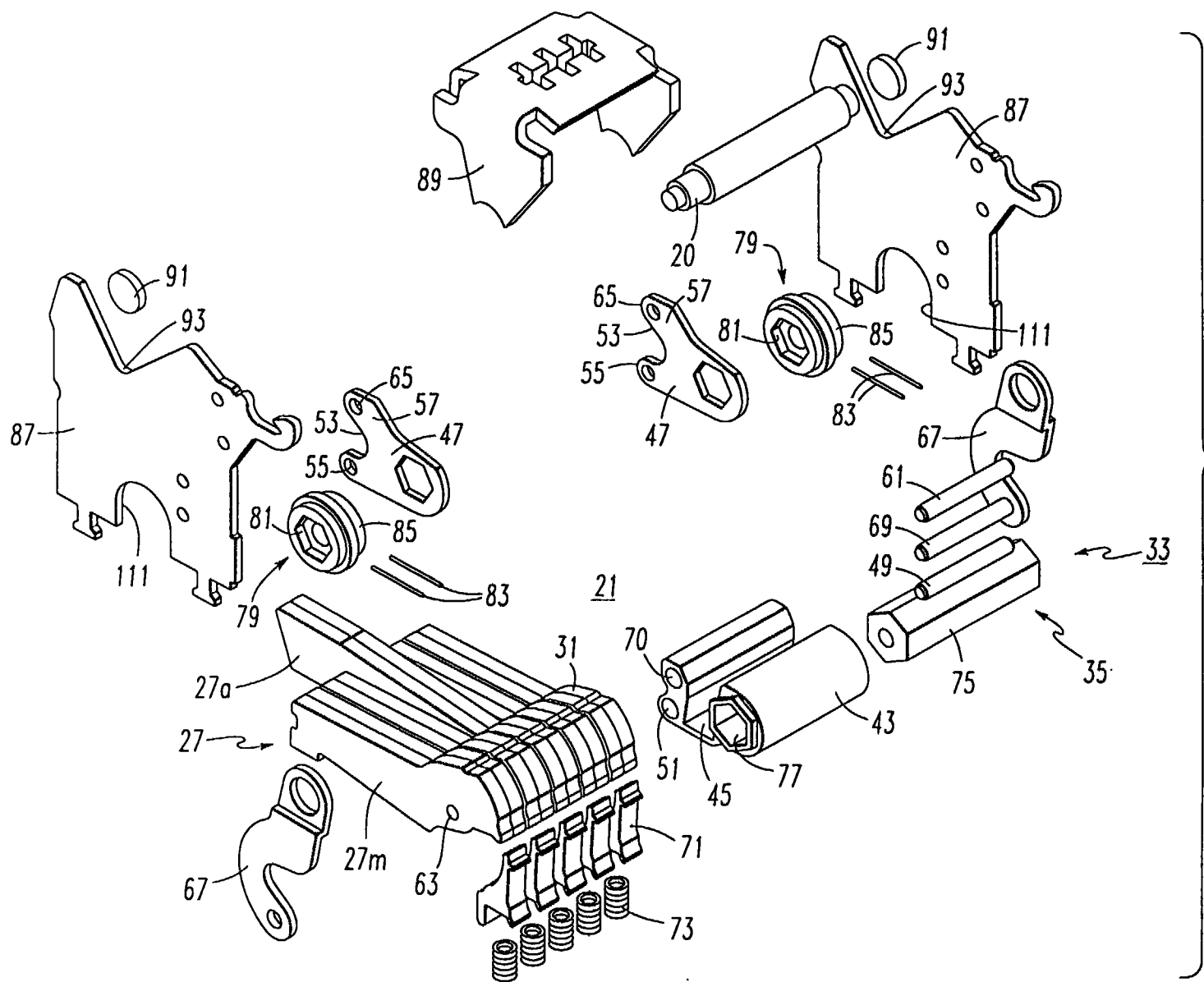
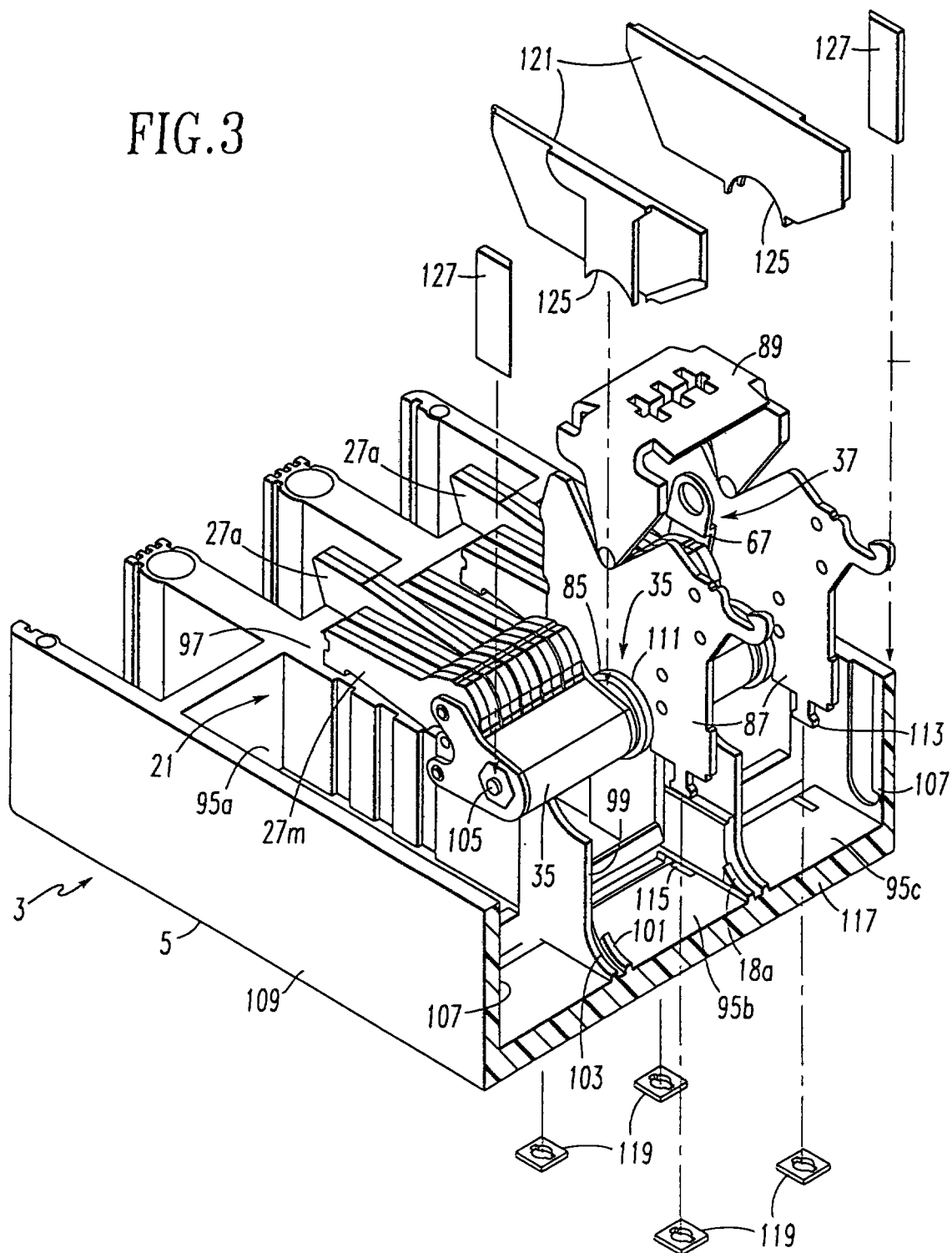


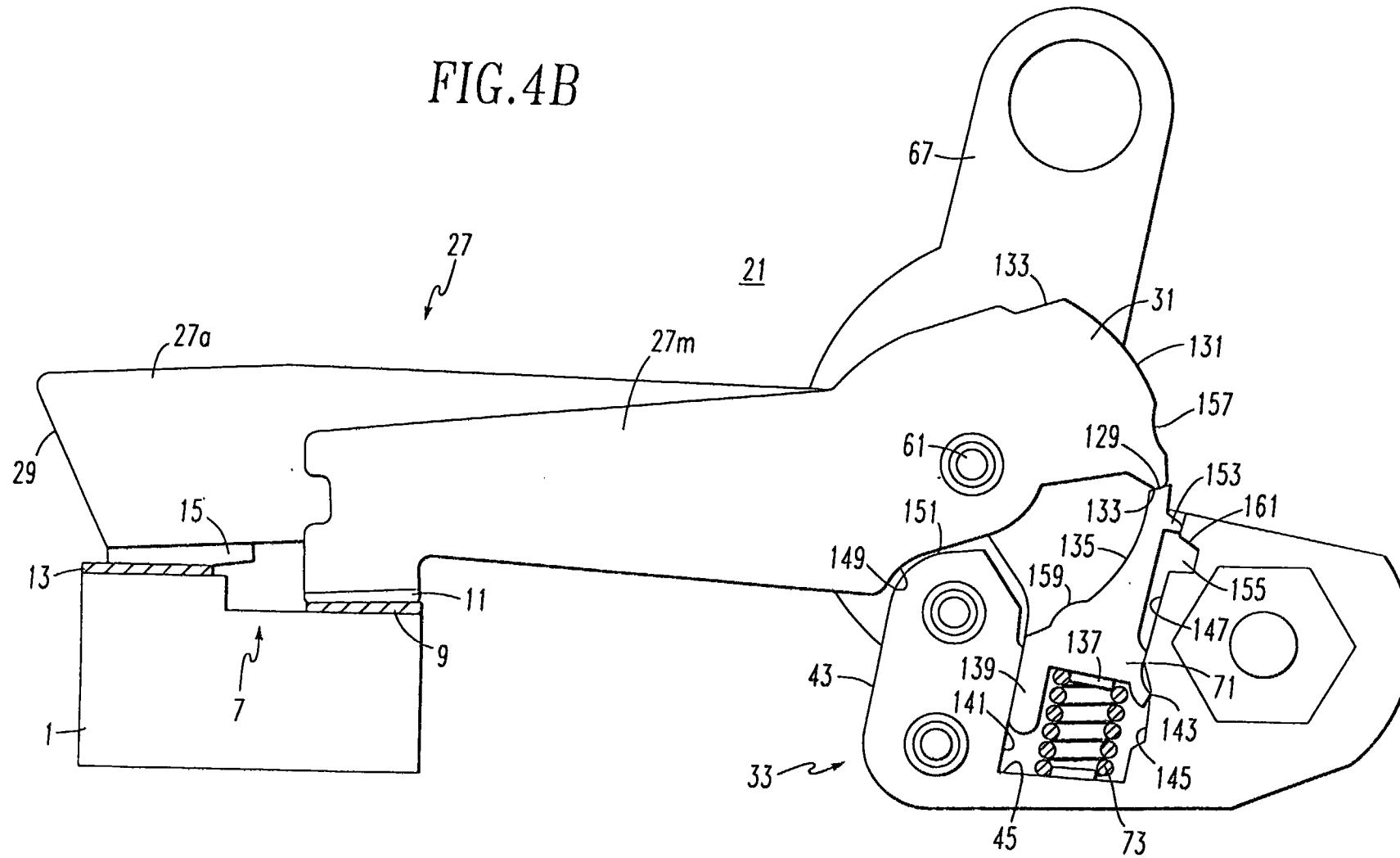
FIG2

FIG.3



[illegible]

FIG. 4B



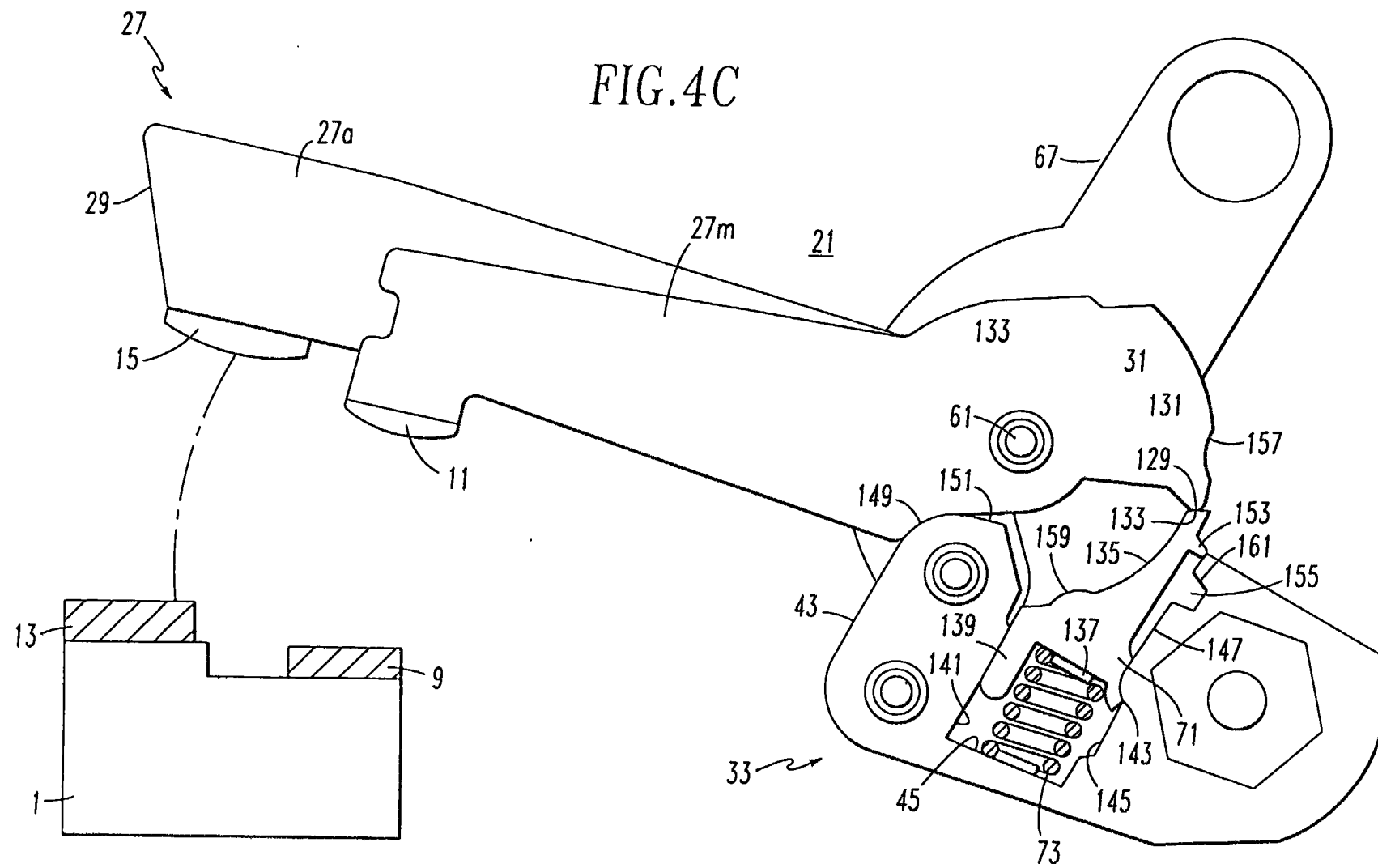


FIG. 4D

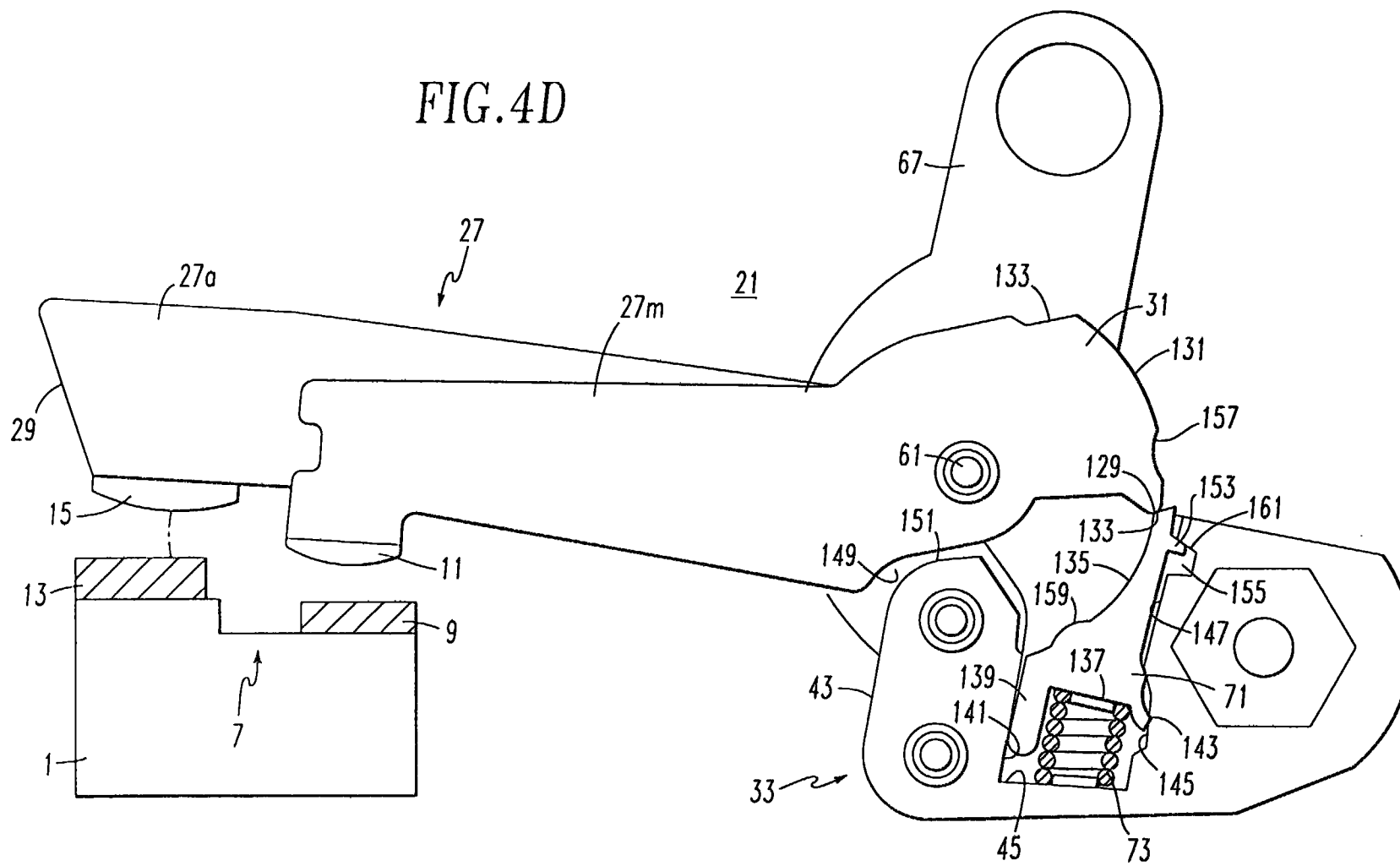


FIG. 4E

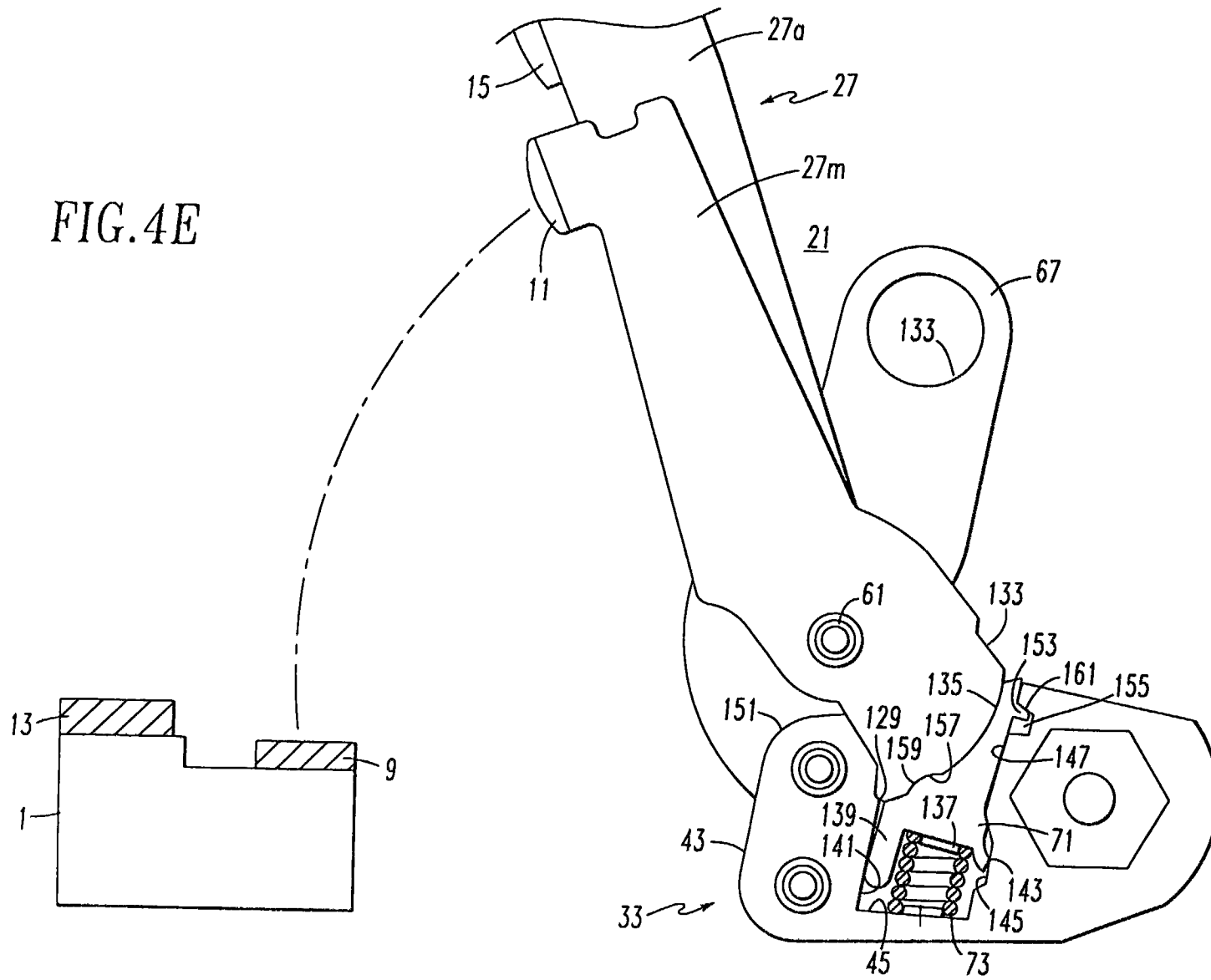
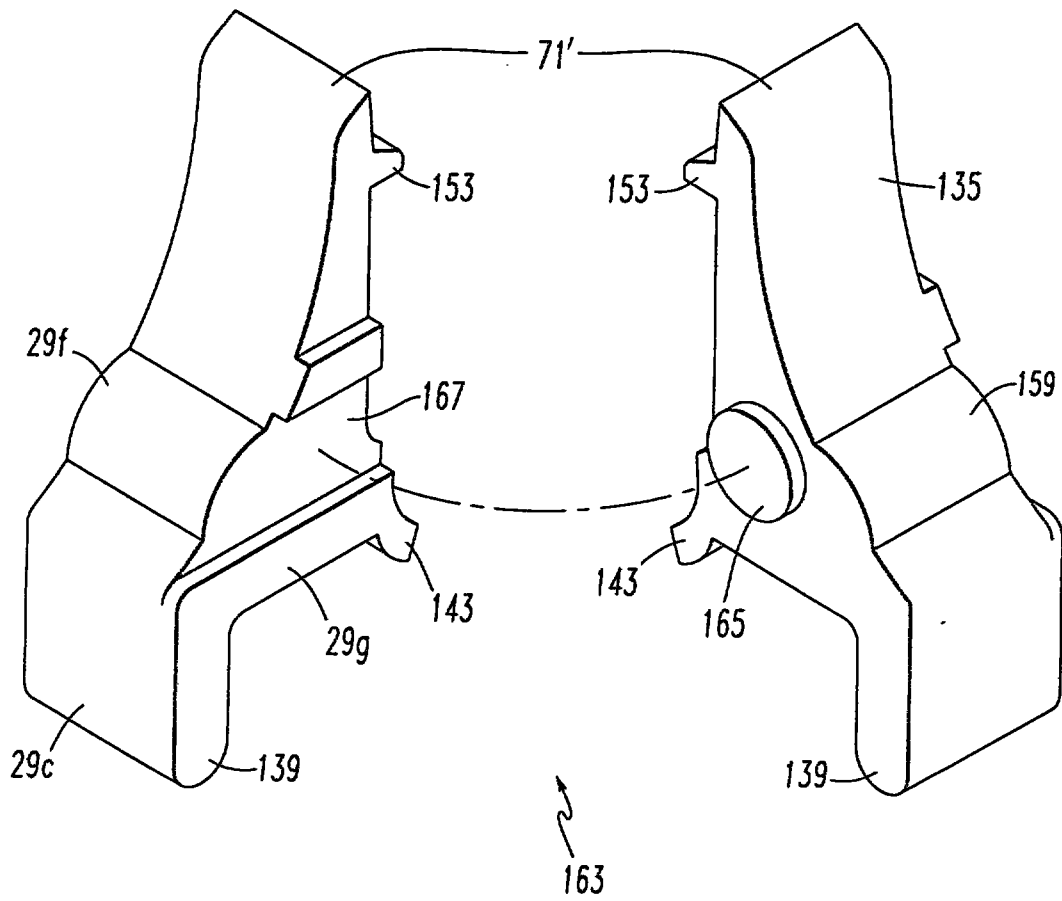
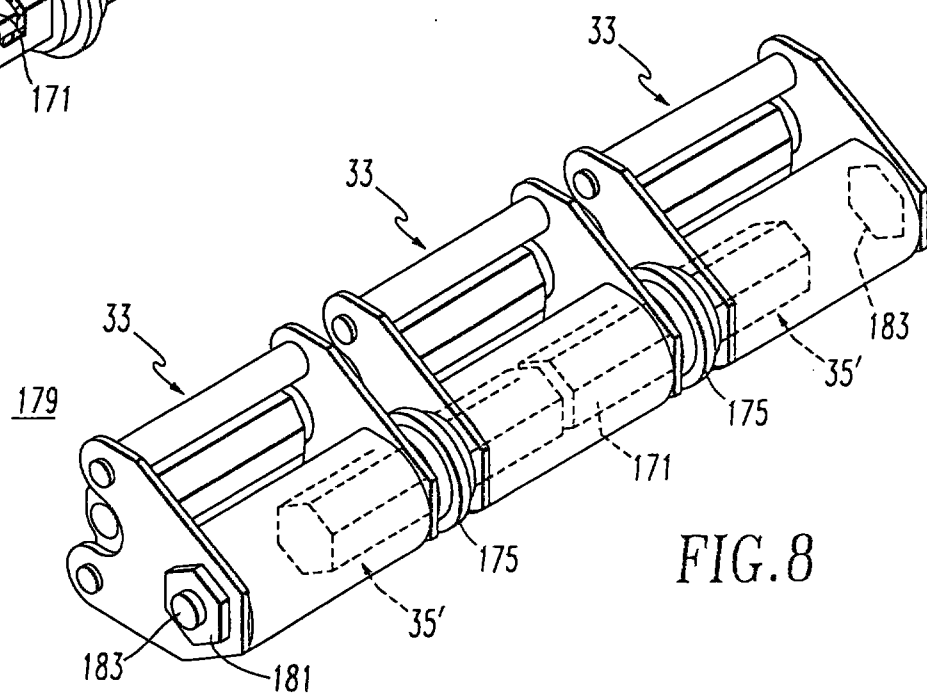
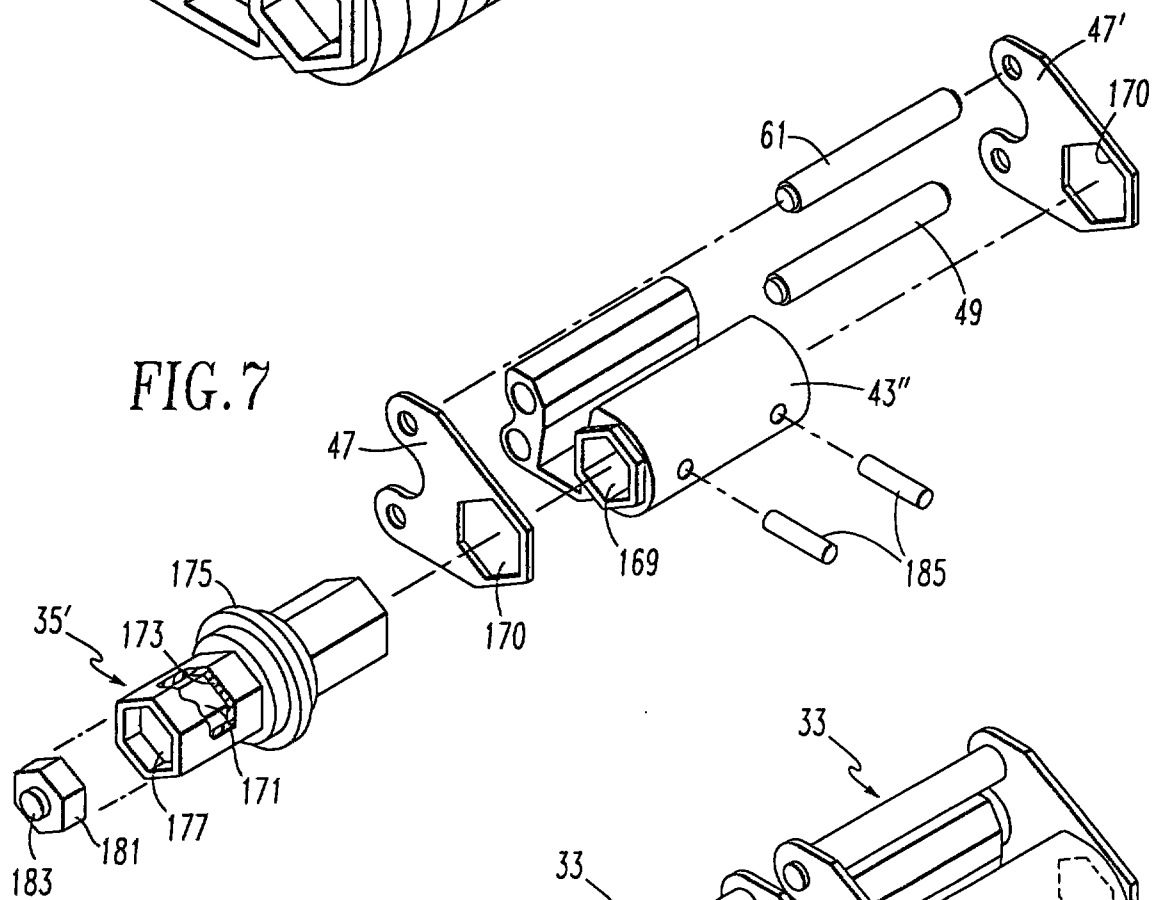
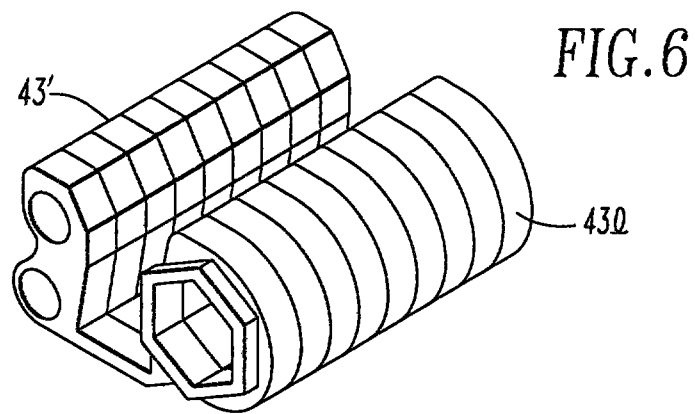
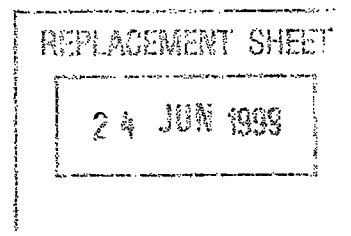


FIG. 5







wherein said contact arm carrier defines a channel guiding said cam member along a path generally transverse to said contact arm in a plane of rotation of said contact arm and adjacent to said second end of said contact arm, and wherein said means
5 shifting said cam member out of engagement with said contact pressure lobe comprises means pivoting said cam member away from said second end of said contact arm; and
wherein said means pivoting said cam member comprises a lateral projection on one of said cam member and an outer wall of said channel and bearing against the other, and a recess on the other of said cam member and outer wall into which said lateral
10 projection drops to pivot said cam member.

2. The circuit breaker of claim 1, wherein said recess has a cam wall against which said projection is biased by said spring, said cam wall being configured to bias the cam member to rotate toward said second end of said contact arm.

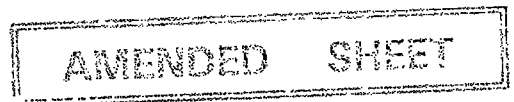
15

3. The circuit breaker of claim 1, wherein said second end of said contact arm has a first arcuate cam surface adjacent said contact pressure lobe and said cam member has an end which engages said contact pressure lobe and a second arcuate cam surface adjacent said end, said first arcuate cam surface sliding along said second arcuate cam
20 surface after said cam member has been shifted out of engagement with said contact pressure lobe and said contact arm continues to rotate on said contact arm carrier in response to said blow open forces.

4. The circuit breaker of claim 3, wherein one of said first arcuate cam surface, and
25 said second arcuate cam surface has a protrusion and the other has a detent which engages said protrusion to retain said contact arm in a full blown open position.

5. The circuit breaker of claim 4, wherein said recess has a cam wall against which said projection is biased by said spring, said cam wall being configured to bias the cam
30 member to rotate toward said second end of said contact arm.

6. The circuit breaker of claim 5, wherein one of said cam member and said channel includes a retention finger projecting outwardly and the other of said cam member and



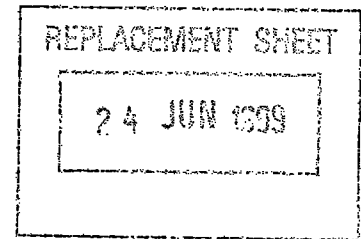
24 JUN 2009

said channel has a slot in which said retention finger slides, said slot and retention finger being seized to apply a preload to said spring and retain said cam member in said channel during assembly.

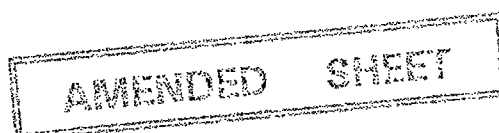
- 5 7. The circuit breaker of claim 5 wherein said contact arm contains a plurality of laminations and wherein said cam member comprises a number of cams each engaging at least one of said laminations and wherein said spring comprises a number of springs each biasing one of said cams against said at least one lamination.
- 10 8. The circuit breaker of claim 7, wherein said contact arm carrier body and said channel extends transversely across said carrier body with said number of cams and springs being mounted in said channel, said contact arm carrier further including side plates enclosing ends of said channel to retain said cams and springs.
- 15 9. A circuit breaker comprising:
a fixed contact and a moveable contact forming a pair of separable contacts;
a moving conductor assembly comprising:
a contact arm having a first end to which said moveable contact is fixed;
a contact arm carrier on which a second end of said contact arm is
20 mounted; and
means pivotally mounting said contact arm carrier for rotation and with it said contact arm between open and closed positions to open and close said separable contacts; and
an operating mechanism having a pair of spaced apart links for engaging and
25 rotating said contact arm carrier between said open and closed positions;
said contact arm carrier comprising:
a carrier body ;
a pair of side plates;
means securing said side plates to sides of said carrier body, said side plates each
30 having a recess extending inward from an edge with said recess overlaying a section of said carrier body; and
means securing said spaced apart links to said carrier body within said recesses in said side plates and with said links coplanar with said side plates.



AMENDED SHEET



10. The circuit breaker of claim 9, wherein said contact arm comprises a plurality of contact arm laminations pivotally mounted at second ends to said contact arm carrier, and wherein said contact arm carrier body has a transverse channel and said contact arm
5 carrier further includes cam members in said transverse channel and springs biasing said cam members against said contact arm laminations, said side plates enclosing ends of said transverse channel.
11. The circuit breaker of claim 9, wherein said recesses in said side plates from lobes
10 on said side plates between said operating mechanism and said recesses, and wherein said links extend from said operating mechanism around said side lobes which rotate clear of said links when said separable contacts open, but which engage said links and prevent movement of said links when said separable contacts are welded together.
12. The circuit breaker of claim 11, wherein said side plates are metal, and said side
15 lobes extend from said metal side plates toward the operating mechanism, and said contact arm is pivotally mounted to said side lobes.
13. The circuit breaker of claim 11, wherein said side lobes have arcuate peripheral
20 edges and wherein said links are curved to extend around said side lobes and seat against said side lobes when said contacts are welded closed.
14. The circuit breaker of claim 13, wherein said contact arm comprises a plurality of
25 contact arm laminations each having a second end pivotally mounted on said contact arm carrier, and wherein said contact arm carrier includes cam members in a transverse channel in said cam body and springs biasing said cam members against second ends of said contact arm laminations, said side plates enclosing ends of said transverse channel.
15. A circuit breaker comprising :
30 fixed and moveable contacts forming a separable pair of contacts;
a moving conductor assembly comprising;
a contact arm comprising a plurality of contact arm laminations having said moveable contacts fixed to a first end; and



24 JUN 1939

a contact arm carrier having a carrier body with a transverse channel therein, a plurality of cam members seated in said channel and a plurality of springs biasing said cam members against said laminations, and side plates enclosing ends of said transverse channel and;

- 5 an operating mechanism coupled to said moving conductor assembly for opening and closing said pair of separable contacts.

16. The circuit breaker of claim 15, wherein said channel is open between said side plates and has a slot in a side wall, and said cam members have a retaining finger
10 engaging said slot to retain said cam members and springs within said channel.

17. A circuit breaker comprising:

a fixed contact and a moveable contact forming a pair of separable contacts;
a moving conductor assembly comprising:

- 15 a contact arm having a first end to which said moveable contact is fixed;
a contact arm carrier having a body with a transverse channel, metal side plates enclosing ends of said channel, said side plates having lobes extending above said body, pivot means pivoting a second end of said contact arm on said lobes substantially above said body, cam means in said channel and springs
20 biasing said cam means against said second end of contact arm; and
an operating mechanism coupled to said moving conductor assembly for opening and closing said pair of separable contacts.

AMENDED SHEET



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