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(54) Title: SYNTHESIS OF OMECAMTIV MECARBIL

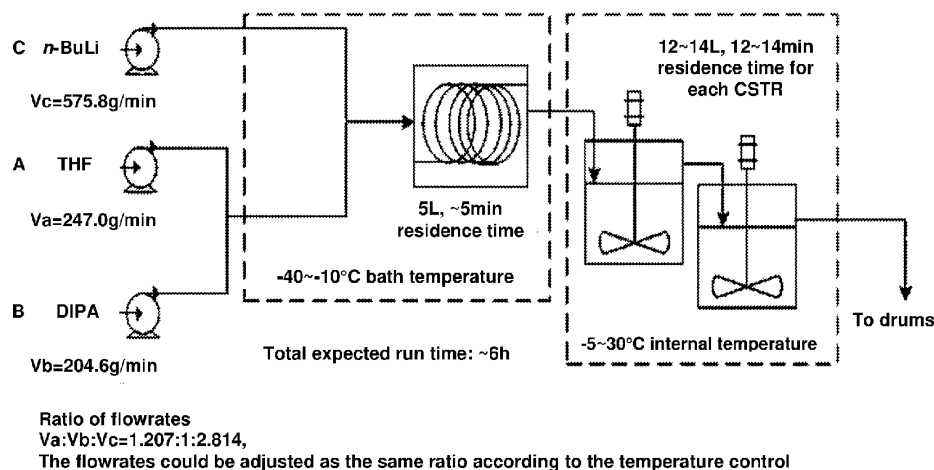


FIGURE 1

Process flow diagram (PFD) for LDA preparation

(57) Abstract: Provided herein are synthetic methods for the preparation of intermediates that are utilized in the synthesis of omeamtiv mecarbیل dihydrochloride.

[Continued on next page]

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