

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
18 December 2003 (18.12.2003)

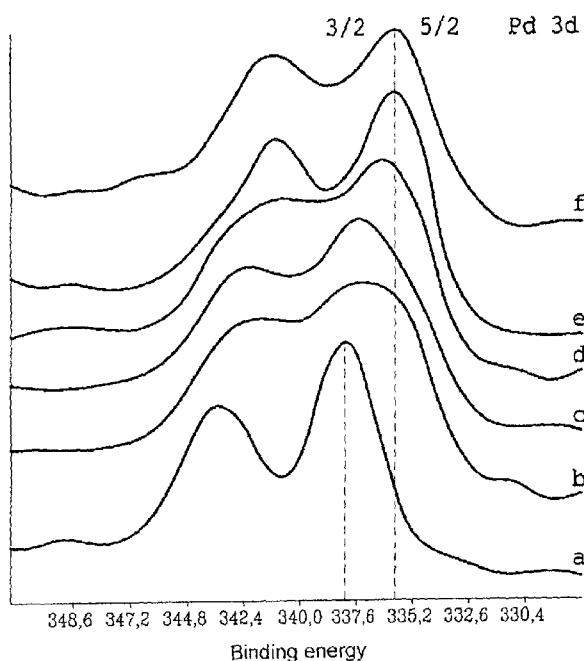
PCT

(10) International Publication Number
WO 03/105548 A1

- (51) International Patent Classification⁷: **H05K 3/18**, C23C 18/16
- (21) International Application Number: PCT/EP03/50218
- (22) International Filing Date: 6 June 2003 (06.06.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
0206955 6 June 2002 (06.06.2002) FR
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- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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(54) Title: METALLISED PARTS MADE FROM PLASTIC MATERIAL



- a: PBT+plasma NH_3 + PdCl_2
b: PBT+plasma NH_3 + PdCl_2 + H_2PO_2 : 3min
c: PBT+plasma NH_3 + PdCl_2 + H_2PO_2 : 5min
d: PBT+plasma NH_3 + PdCl_2 + H_2PO_2 : 10min
e: PBT+plasma NH_3 + PdCl_2 + H_2PO_2 : 15min
f: PBT+plasma NH_3 + PdCl_2 + H_2PO_2 : 30min

(57) Abstract: In order to metallise a support made from high temperature polymer, the melting temperature of which is higher than 180°C, it is shown that the stages of cleaning, plasma etching, grafting and then metallising in a metallisation bath can be applied. According to the invention, the metallisation bath is brought to a temperature between 50°C and 70°C, the plasma being a nitrogenous plasma.

**Published:**

- *with international search report*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

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