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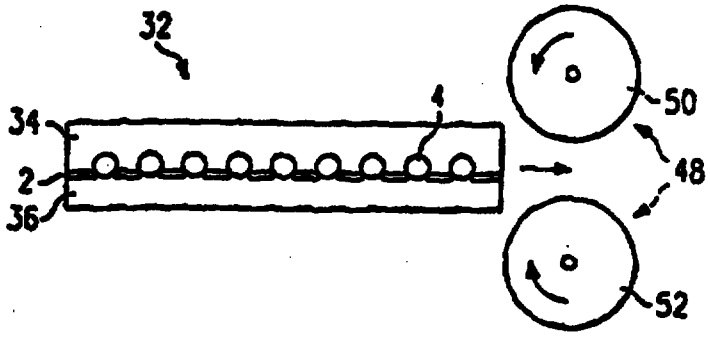
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(54) Title: METHOD AND APPARATUS FOR AFFIXING SPHERES TO A FOIL MATRIX

(57) Abstract

An improved method of affixing spheres (4) to a foil matrix (2) is described herein. First, a cell sandwich (32) is prepared. This cell sandwich (32) includes spheres (4) mounted on a foil matrix (2) which are disposed between upper and lower pressure pads (34 and 36). The cell sandwich (32) is then heated (e.g., to about 530 °C). The spheres (4) are then affixed to the foil matrix (2) by directing the cell sandwich (32) through a roll press (48) which compresses the heated cell sandwich (32).



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