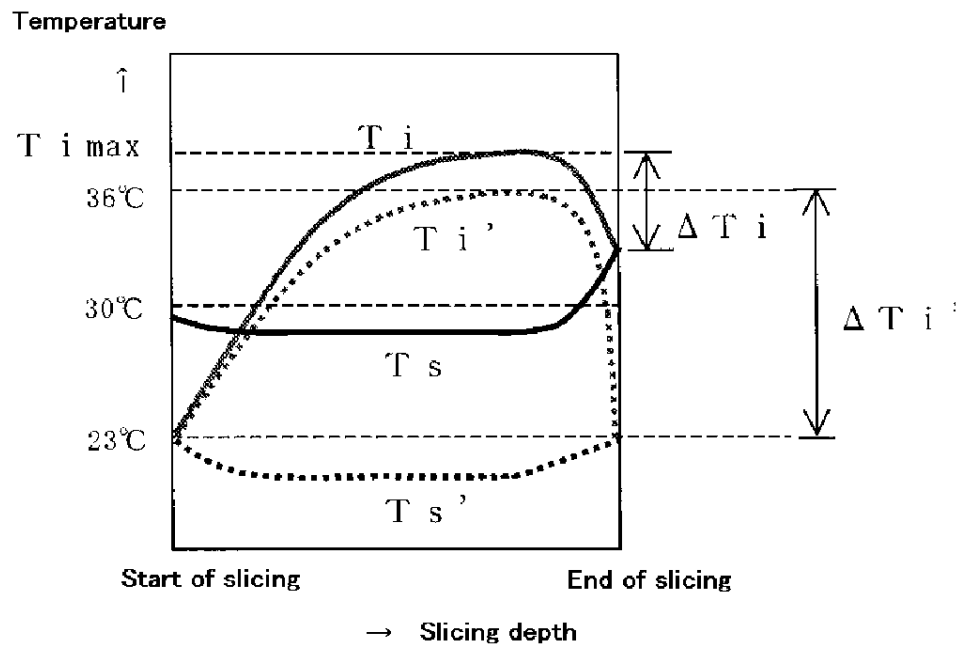
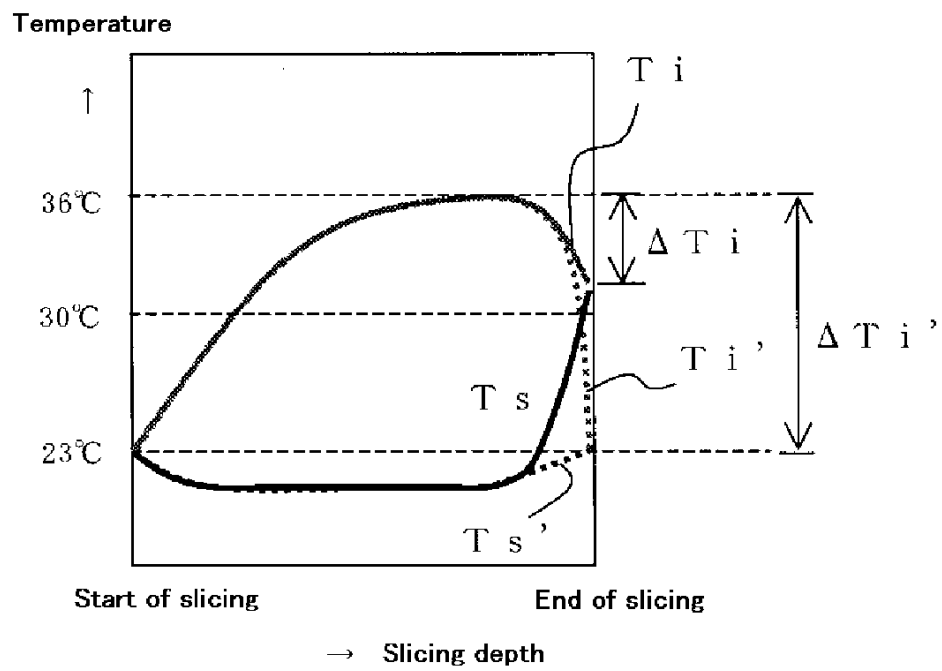


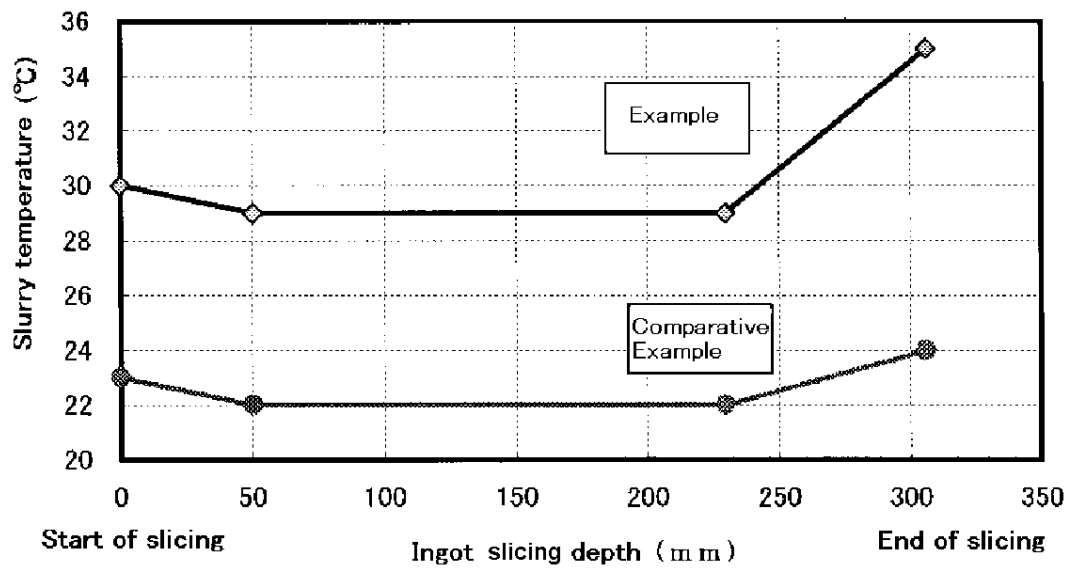
[FIG. 2]



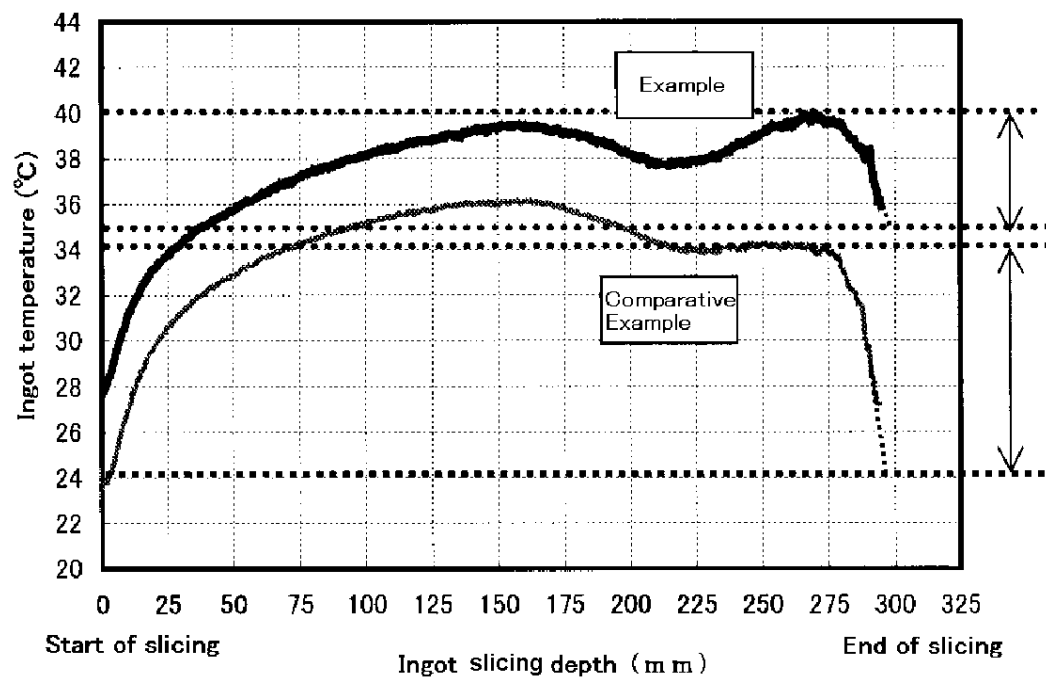
[FIG. 3]



[FIG. 4]

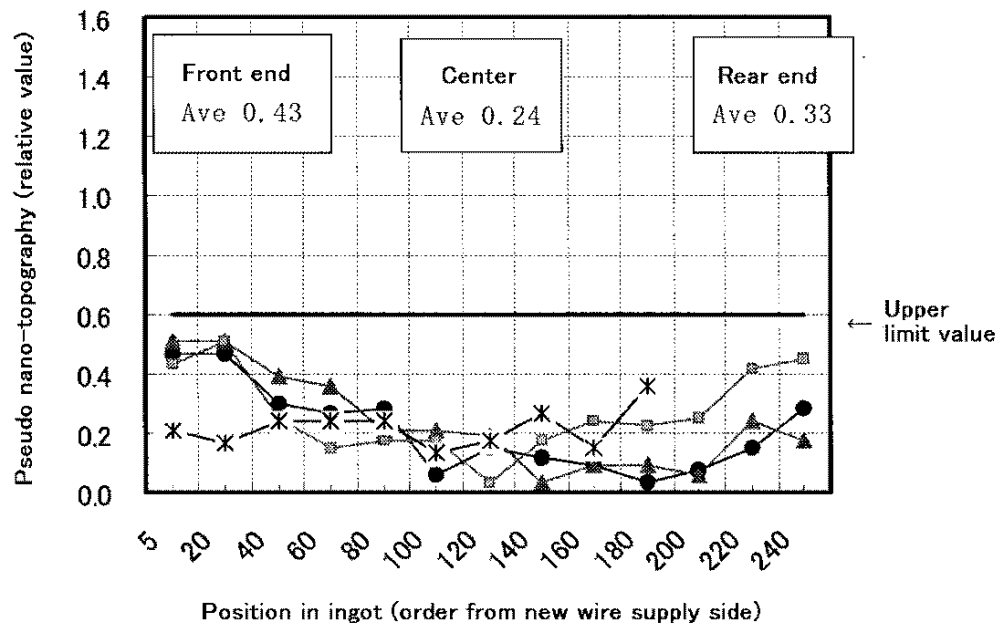


[FIG. 5]

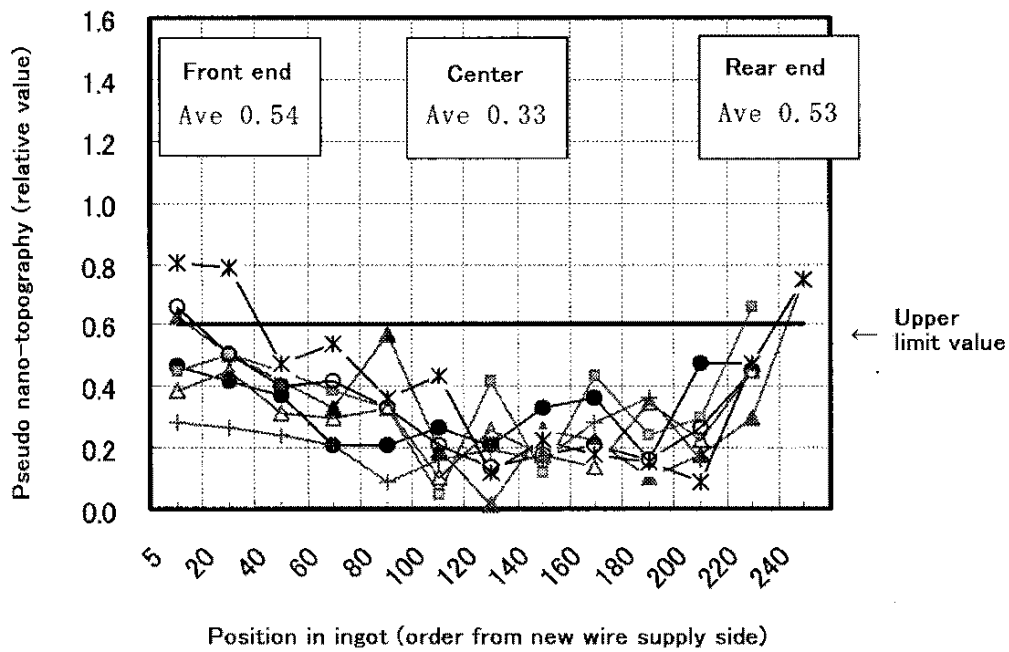


[FIG. 6]

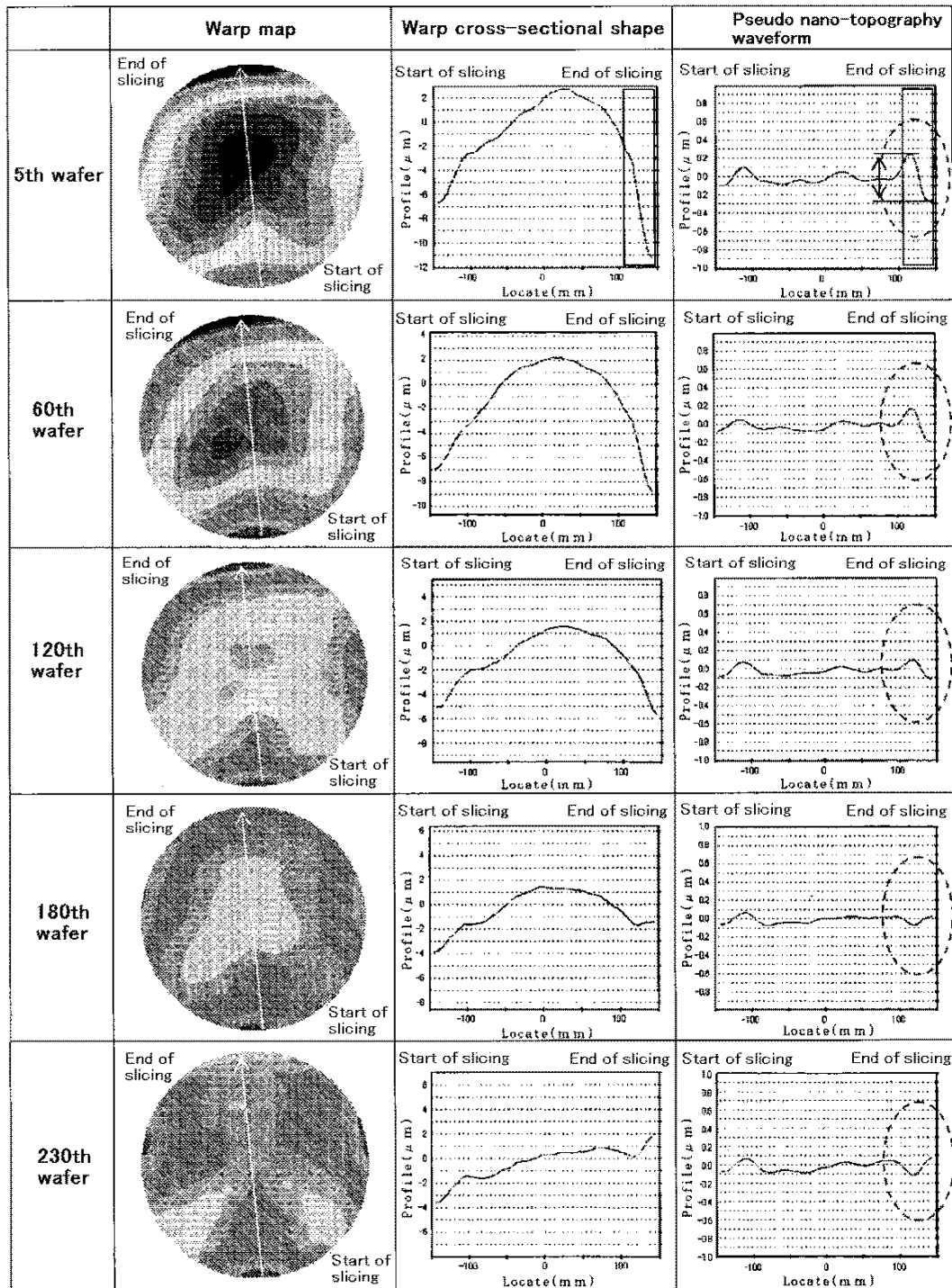
(A)



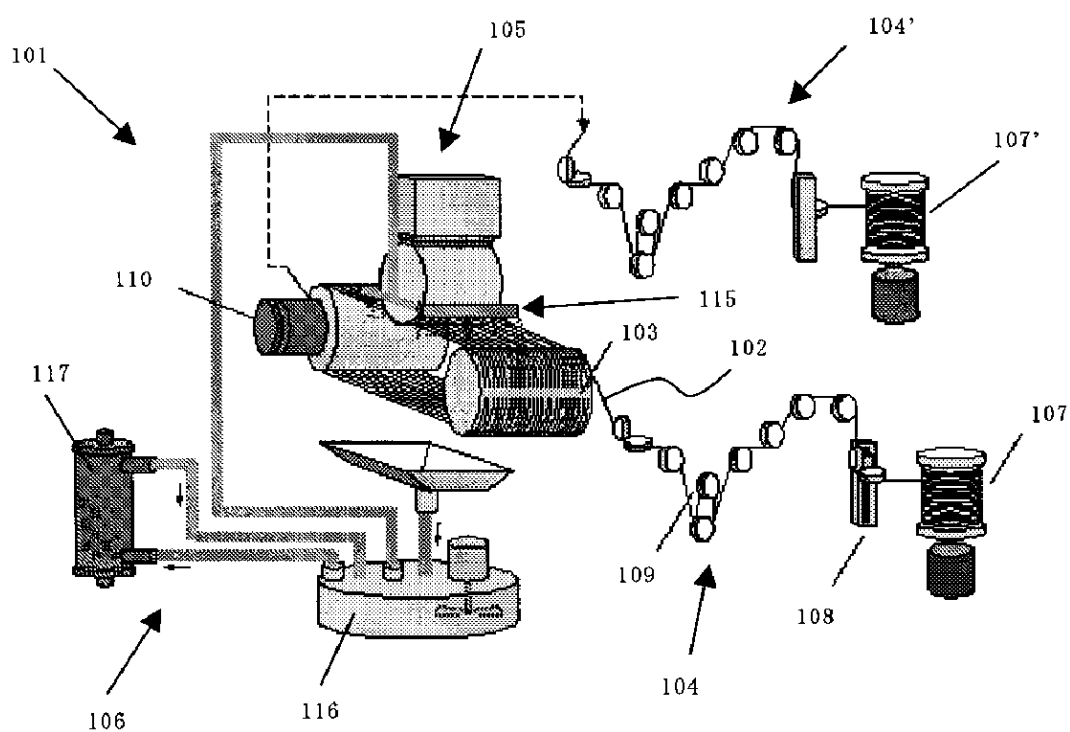
(B)



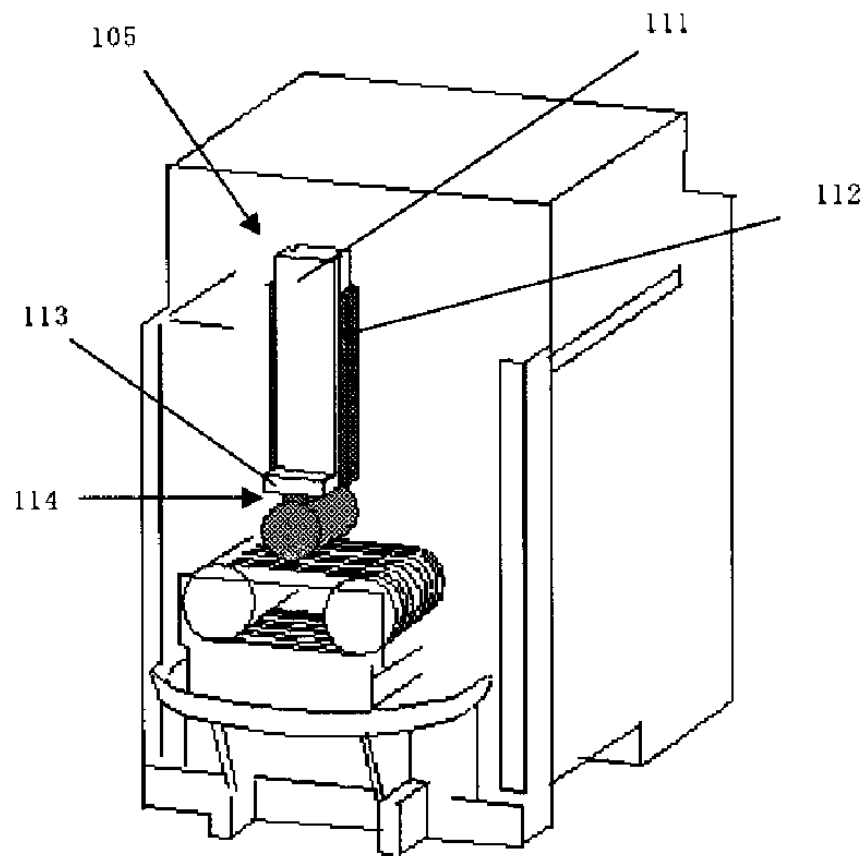
[FIG. 7]



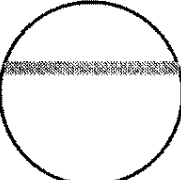
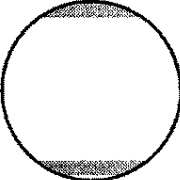
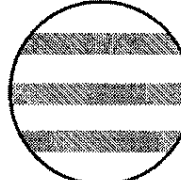
[FIG. 8]



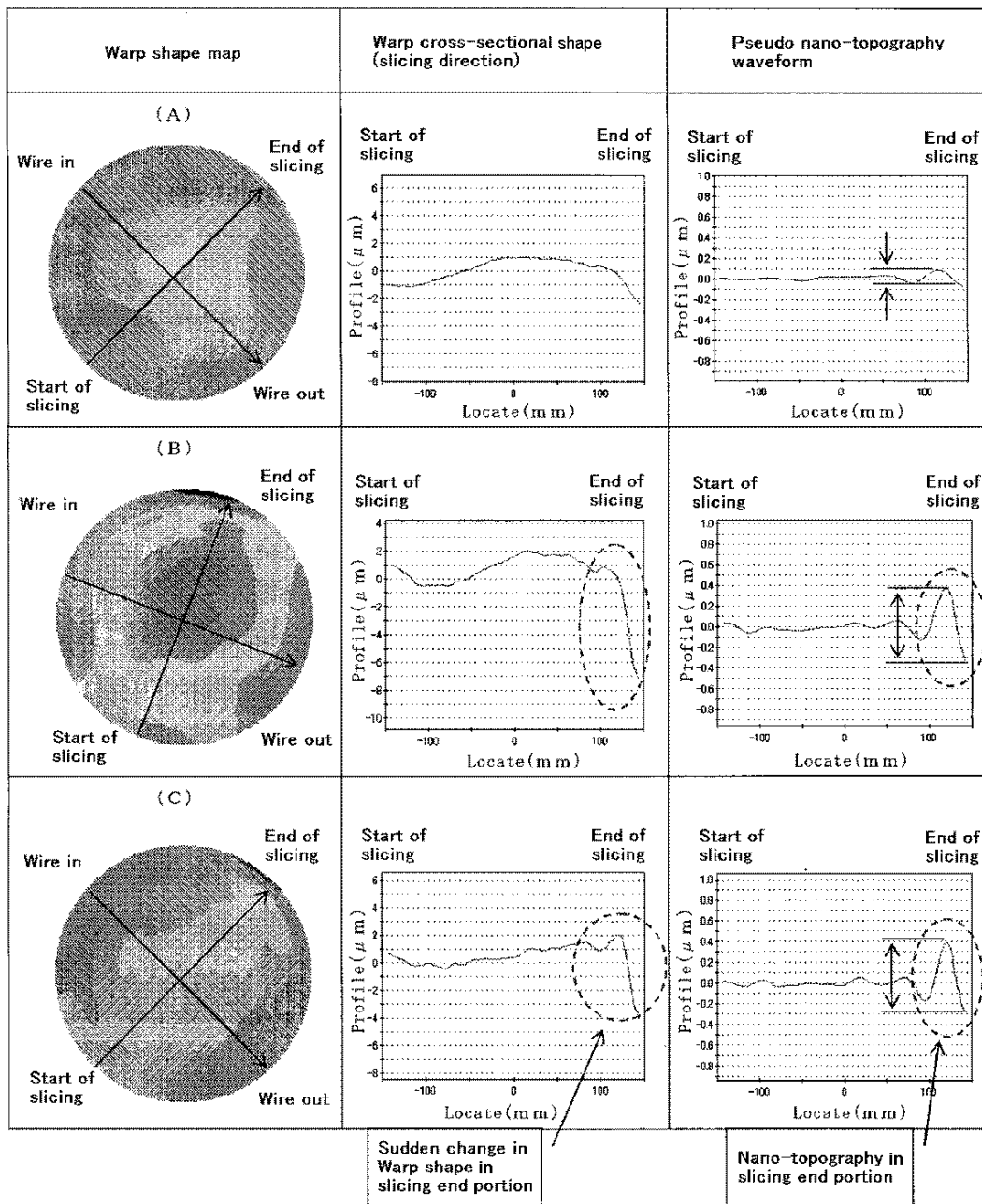
[FIG. 9]



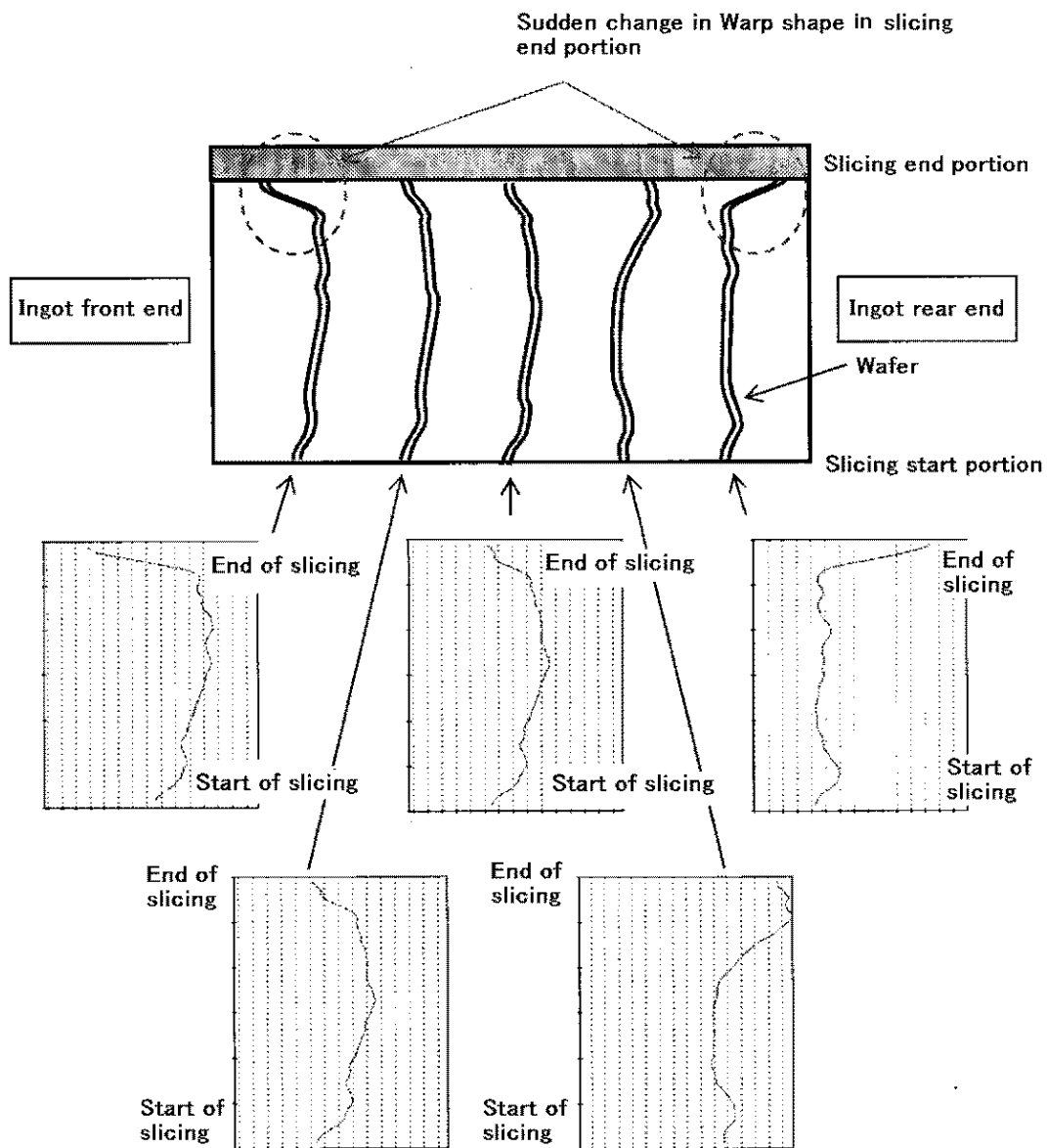
[FIG. 10]

	Extemporaneous generation	Generation at slicing start/slicing end portion	Waviness having periodicity
Conformation			
Characteristics		High percentage of rejection in nano-topography numeric judgment	Becoming problem in sensory test wholly
Cause	- Wire disconnection - Origination from wire (lot defect) - Control defect of wire saw apparatus	- Precipitous thermal expansion/contraction of work - Sudden change in slicing resistance	Work feed straightness defect

[FIG. 11]

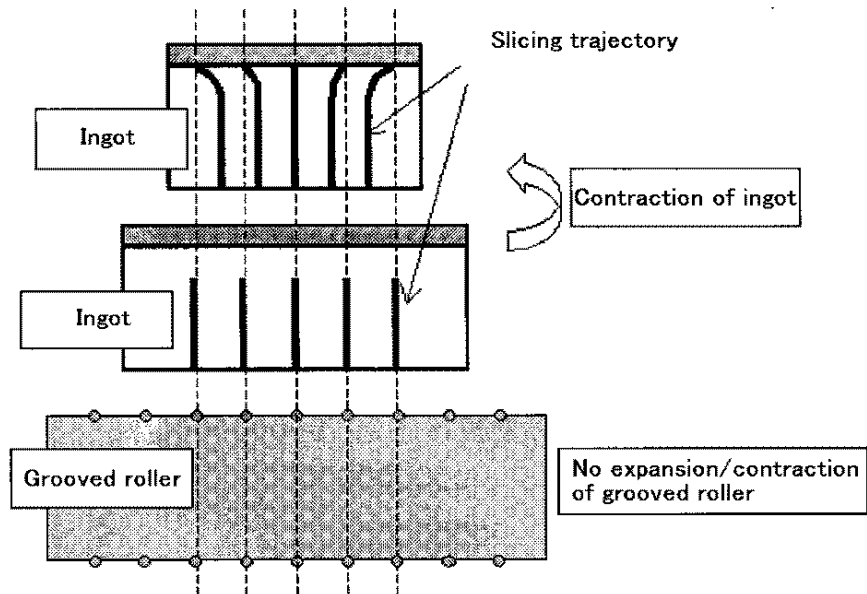


[FIG. 12]

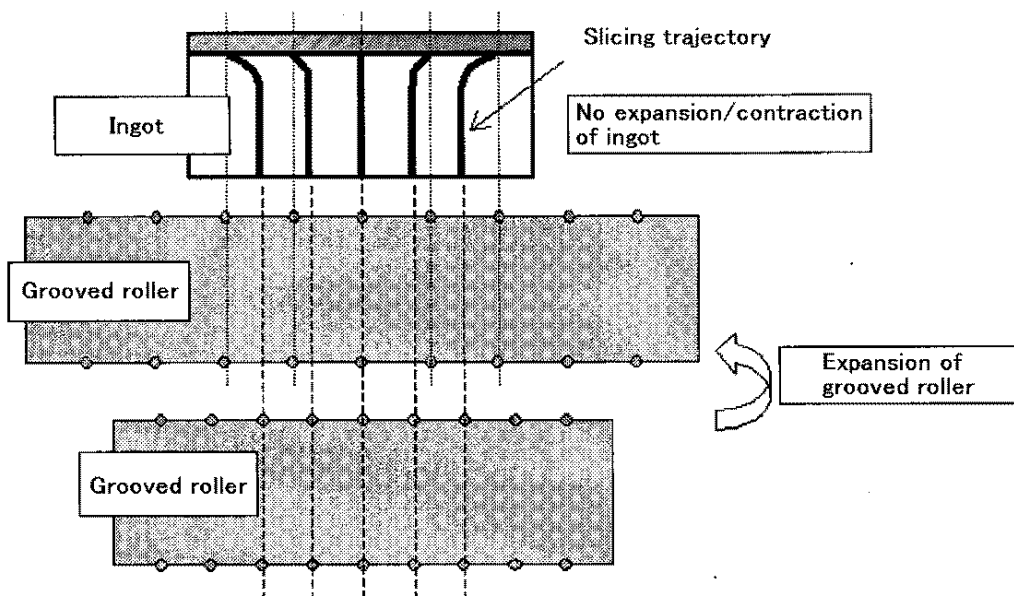


[FIG. 13]

(A)

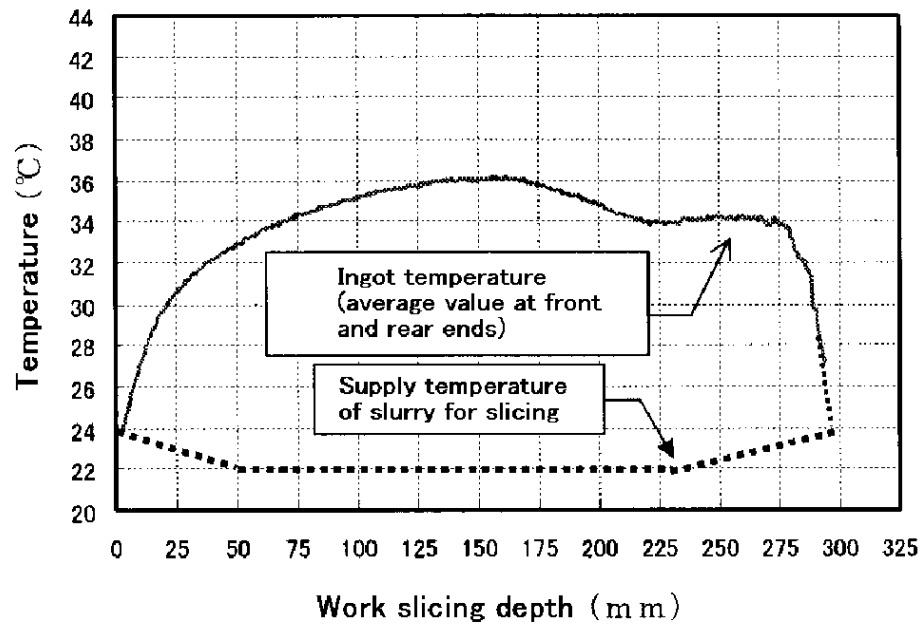


(B)

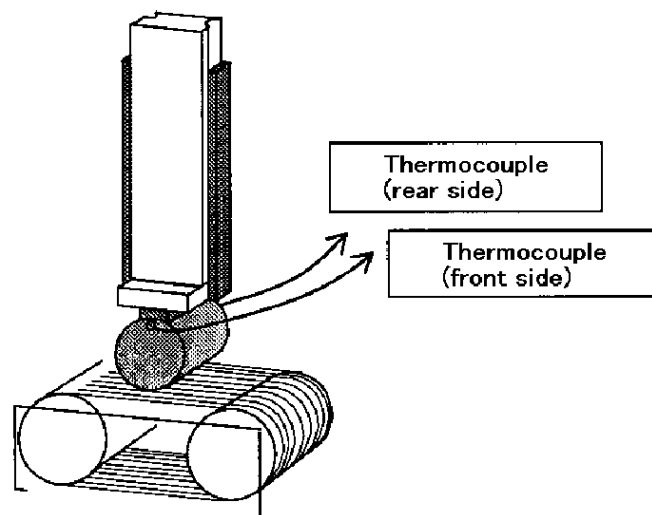


[FIG. 14]

(A)

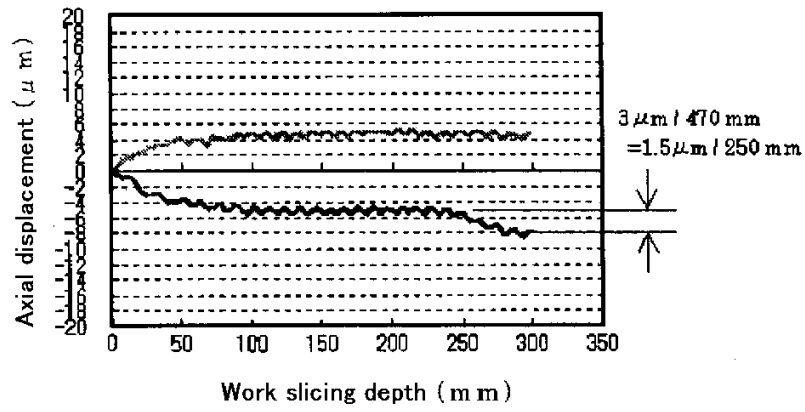


(B)

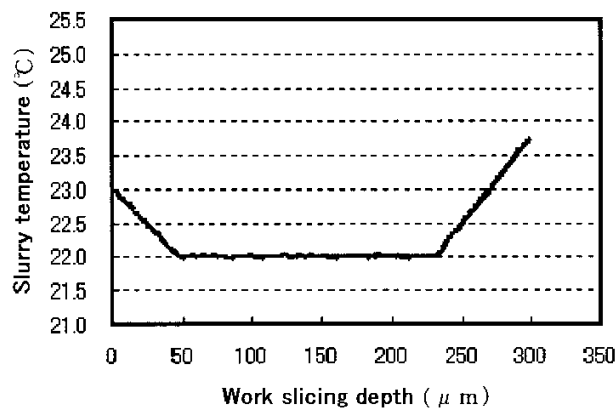


[FIG. 15]

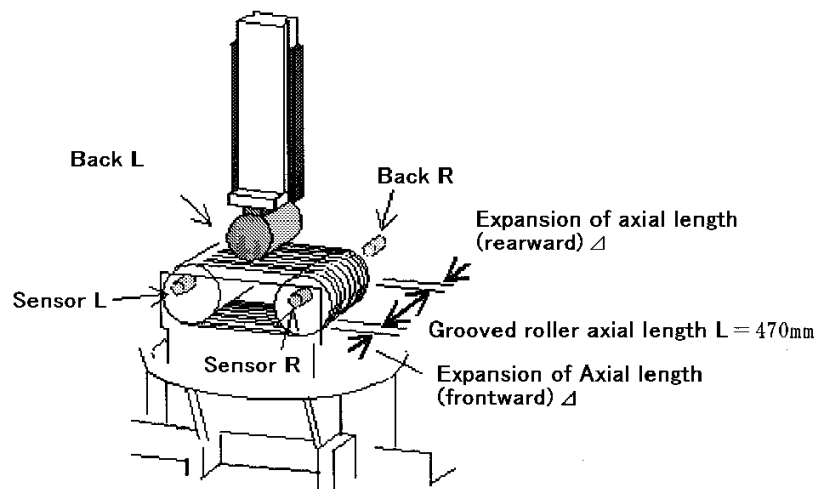
(A)



(B)

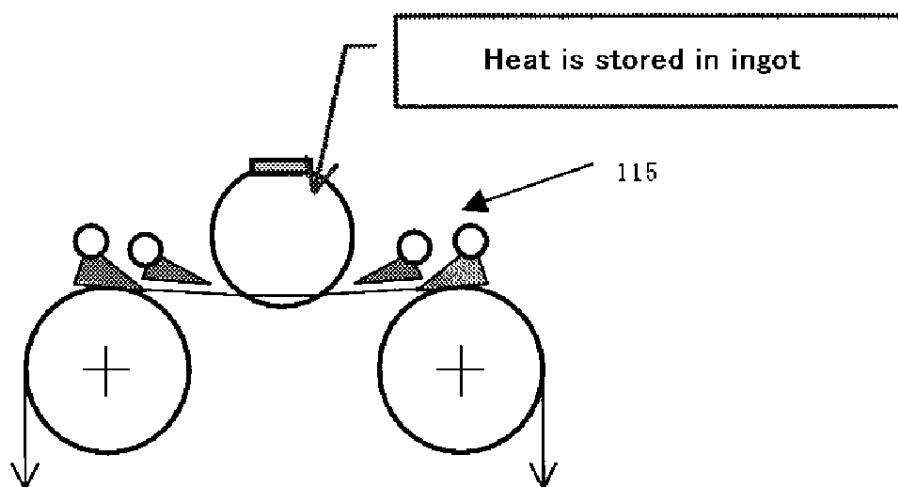


(C)



[FIG. 16]

(A)



(B)

