

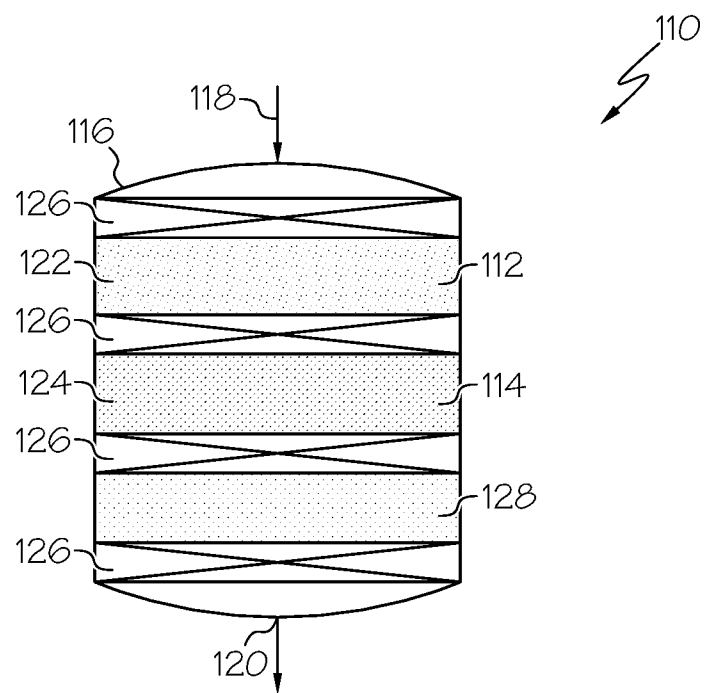


FIG. 1

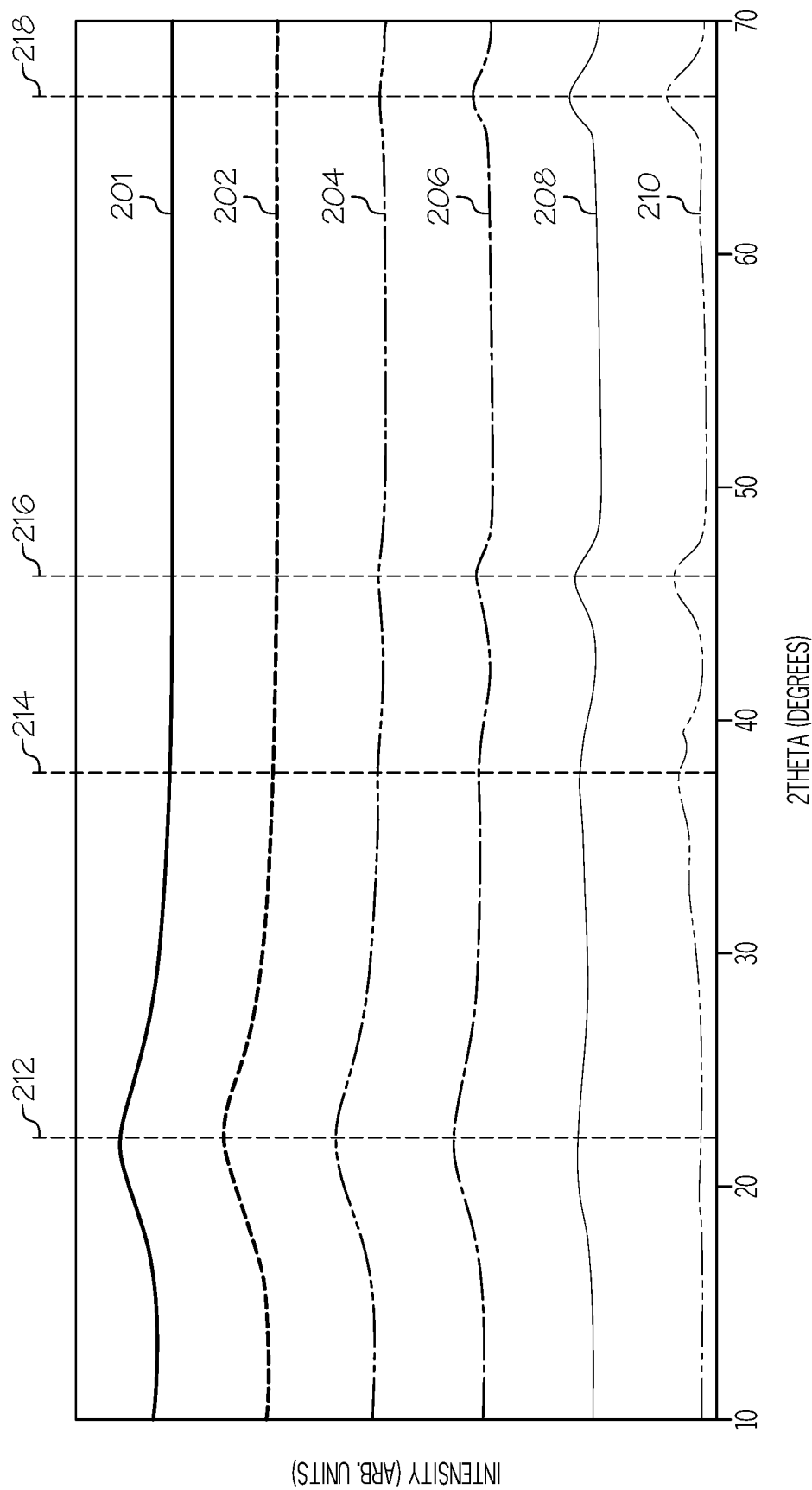


FIG. 2

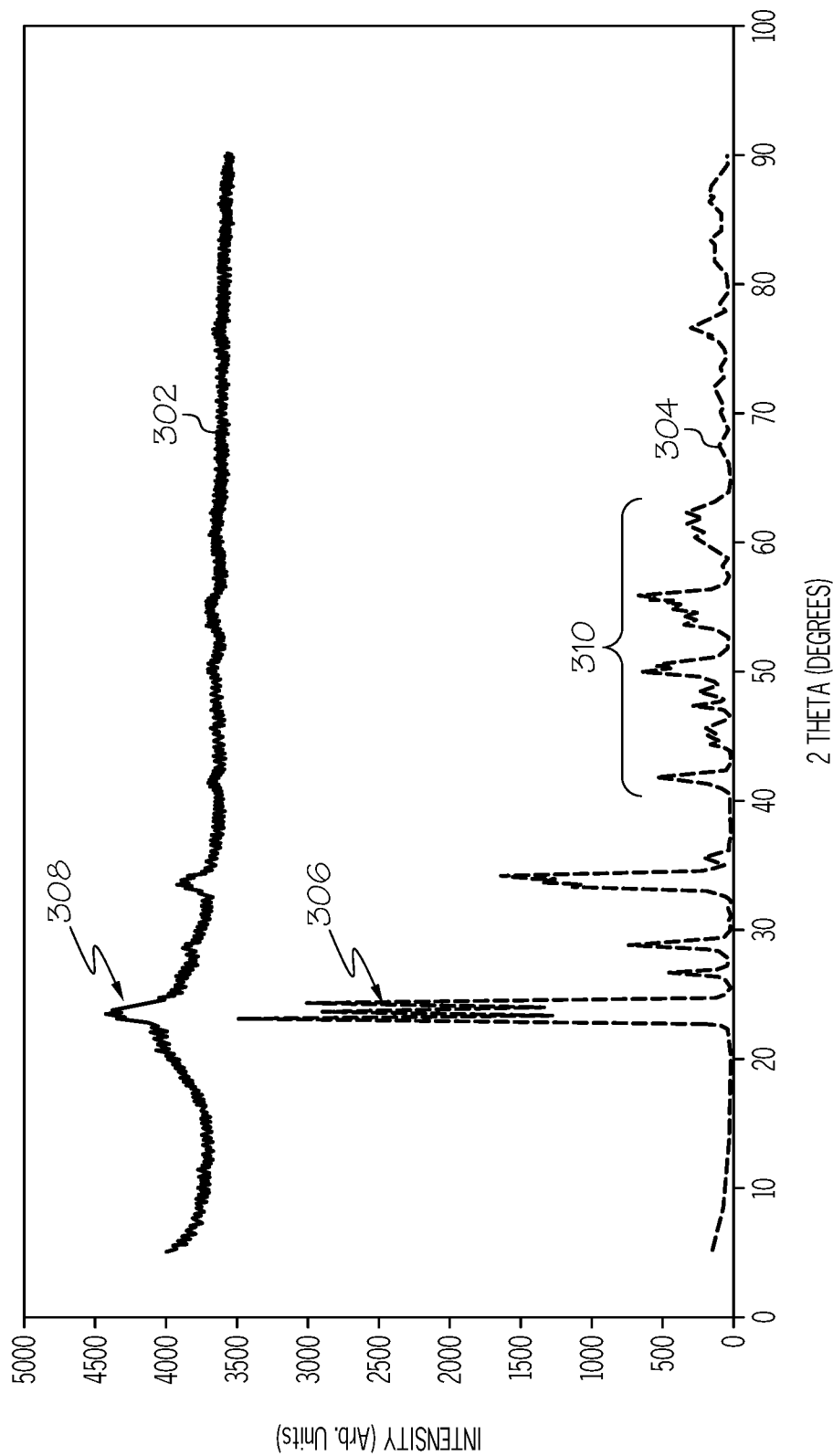


FIG. 3

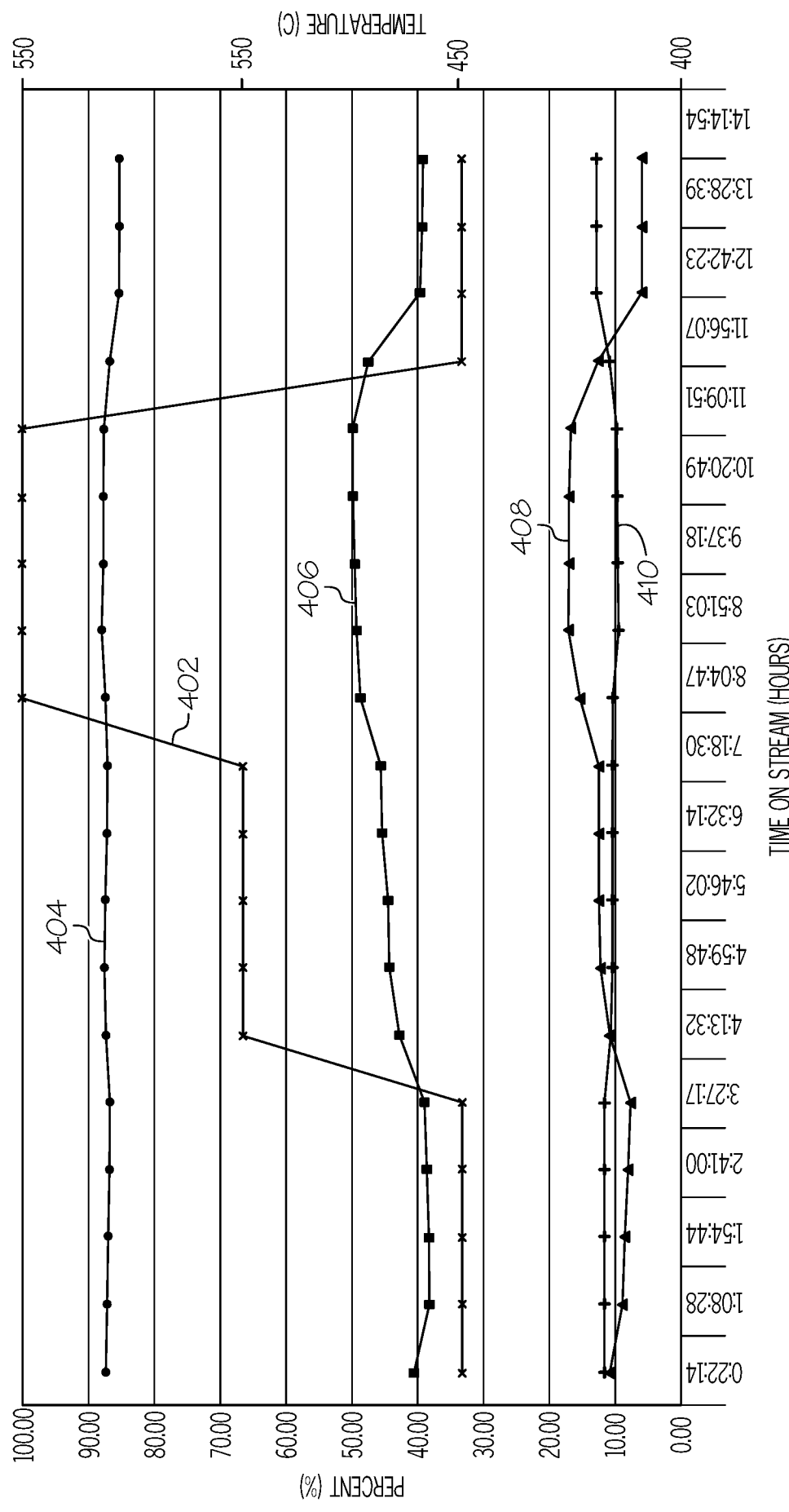
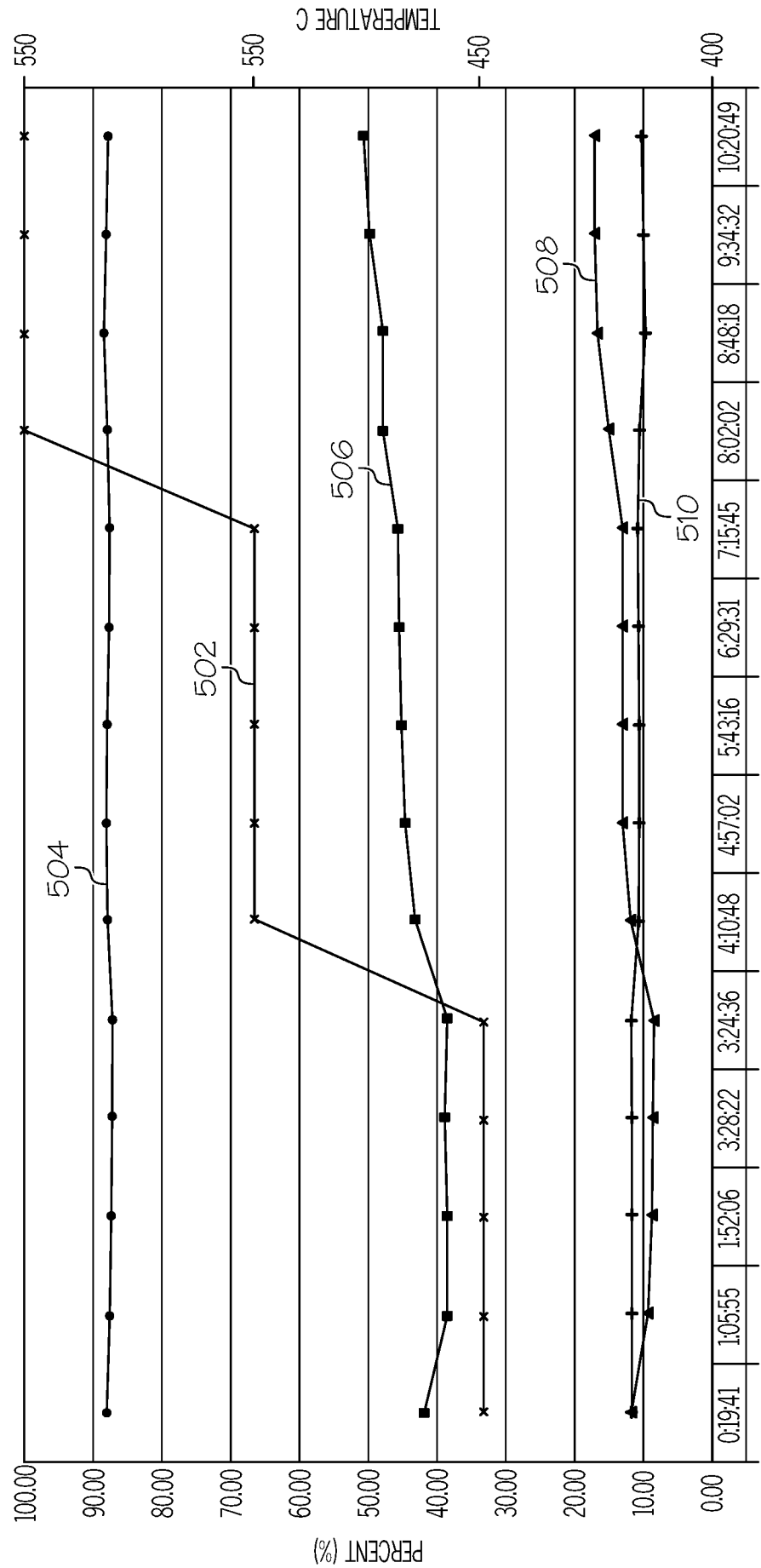


FIG. 4



TIME ON STREAM (HOURS)

FIG. 5