

**TREATMENT METHOD OF CREATING A NATURAL WEATHERING
PATTERN ON NATURAL SOLID WOOD AND IMPLEMENTATION
EQUIPMENT THEREOF**

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ABSTRACT

The present invention discloses a treatment method that is implemented on a cutting surface of natural solid wood to facilitate spring or autumn wood textures into a natural weathering pattern, and implementation equipment thereof. The spring or autumn wood with vein lines of annual rings is selected for harvesting. The cutting surface formed is implemented with a freezing removal operation cryogenically, which leaves three-dimensional textures of annual rings to simulate natural weathering.

15 Figure 5